Safety Label Note:

1. Printing color: Black
2. **MFG Country:**

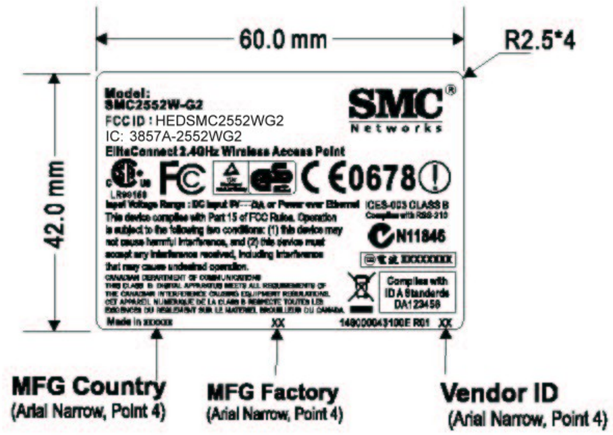
   Decide by import and export country
   for example:
   1. MADE IN TAIWAN
   2. MADE IN CHINA

MFG Factory: (Requested by UL)

1. 緯創 (新竹)----------> AW
2. 緯創 (大陸中山)----------> WS
3. 華泰 Orient Semicomductor (高雄)---> BY
4. 旭電 Solectron (Singapore 新加坡)---> AS
5. 智邦 Accton (Shen zhen)----------> AC
6. 上海廣智 SVA Accton (Shanghai)------> GZ
7. Contract MFG (Singapore)----------> AT
8. 智邦 Accton(新竹)

Vendor ID: (Requested by CSA)

Decide by Vendor



Comply with RoHs

Modification	
1	
2	
3	
4	
5	
6	
7	
8	

Cord Paper / Top lineboard

Paper / Gsm (g/m²)	CCNB	SBS	Double SBS
250			
280			
300			
310			
340			
350			

Coated	UV	Mar Resistant Varnish
PP Film	LF(T=0.1mm)	DF(T=0.15mm)

Corrugate list

Flute (A Degree)	Top lineboard	Single wall/ Double wall GSM g/m (Top lineboard/Medium/Bottom lineboard)
B E	Yellow	230 X 100 X 230
	White	220 X 100 X 200
A	Yellow	230 X 180 X 230
	Yellow	230 X 100 X 230
AB		230X100X100X100X230

Bursting Strength (Kgf / cm²)

8	14	16	18	Other

Die Cut Tolerance +/- 0.5 mm

DIM \ GRADE	0	1	2	3	4	5
0 — 16	0.05	0.1	0.15	0.2	0.2	0.5
16 — 63	0.05	0.15	0.2	0.3	0.3	0.8
63 — 250	0.05	0.2	0.25	0.4	0.5	1.2
250 — 500	0.1	0.25	0.3	0.6	0.8	1.8
500 — 1000		0.3	0.5	0.8	1.2	3.0

Printing Tolerance +/- mm

Cardboard Die Cut Legend

(CL) Cutting Line
(CI) Crease Line
(PBL) Perfai Burst Line
(SO) Slit-Score Line
(SL) Slit Line
Flute Direction
Manufactory Stamp
Glue Joint

PE Bag

	White		Pink
Non-Static	Anti-Static		Electronic
Bubble	Single layer		Double layer
Thickness/mm	0.04	0.06	0.08
ESD Value/Ω	9-11	< 5	

EPE Foam

	White		Pink
Density (kg / m³)	33 +/-2		Other
Laminated	Non - laminated		

Pulp Tray Weight/gs= +/-5%

Thickness/mm	1.5	2.0	Other

Label list (Total Thickness = 0.092 mm±10%)

Material	&	Thickness	Adhesive	
Art paper	✓	0.025mm / 25# / 1mil	Acrylic	T=0.022mm
✓ Matellized		0.050mm / 50# / 2mil	✓ Acrylic UL approved	T=0.022mm
White Polyester		0.076mm / 75# / 3mil	"R" Adhesive	T=0.022mm
(PP)Pope paper		0.178mm / 7mil	Water Adhesive	T=0.022mm
PC 8B35		0.254mm / 10mil	3M 467	T=0.05mm / 2mil
PC 8010		0.381mm / 15mil	3M 468	T=0.127mm / 5mil
Other		0.500mm / 20mil	3M 7945	T=0.127mm / 5mil
PP Film	✓	LF (T = 0.045mm)	DF (T = 0.095mm)	

Others

Material Spec:

IQC Inspect Color

Please refer to

Approve	Enoch	04.14.06
Check		
Design	Show	04.14.06

Accton TECHNOLOGY CORP.

Part No. 146000043100E REV. 01

Description: UL LABEL WA4101X-2-17

UNIT	SCALE 1 / 1	SIZE A3
MM / (IN)	Outside View	Sheet 1 of 1

Lable Location
SMC
Reset
Console
DC 5V
Lock