

IMPORTANT NOTICE

USAGE OF THE DAE 3

The DAE unit is a delicate, high precision instrument and requires careful treatment by the user. There are no serviceable parts inside the DAE. Special attention shall be given to the following points:

Battery Exchange: The battery cover of the DAE3 unit is connected to a fragile 3-pin battery connector. Customer is responsible to apply utmost caution not to bend or damage the connector when changing batteries.

Shipping of the DAE: Before shipping the DAE to SPEAG for calibration Customer shall remove the batteries and pack the DAE in an antistatic bag. The packaging shall protect the DAE from impacts during transportation. The package shall be marked to indicate that a fragile instrument is inside.

E-Stop Failures: Touch detection may be malfunctioning due to broken magnets in the E-stop. Rough handling of the E-stop may lead to damage of these magnets. Touch and collision errors are often caused by dust and dirt accumulated in the E-stop. To prevent E-stop failure, Customer shall always mount the probe to the DAE carefully and keep the DAE unit in a non-dusty environment if not used for measurements.

Repair: Minor repairs are performed at no extra cost during the annual calibration. However, SPEAG reserves the right to charge for any repair especially if rough unprofessional handling caused the defect.

Important Note:

Warranty and calibration is void if the DAE unit is disassembled partly or fully by the Customer.

Important Note:

Never attempt to grease or oil the E-stop assembly. Cleaning and readjusting of the E-stop assembly is allowed by certified SPEAG personnel only and is part of the annual calibration procedure.

Client **CCS (Auden)**

CALIBRATION CERTIFICATE

Object(s) DAE3 - SD 000 D03 AA - SN: 558

Calibration procedure(s) QA CAL-06.v7
Calibration procedure for the data acquisition unit (DAE)

Calibration date: 24.08.2004

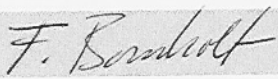
Condition of the calibrated item In Tolerance (according to the specific calibration document)

This calibration statement documents traceability of M&TE used in the calibration procedures and conformity of the procedures with the ISO/IEC 17025 international standard.

All calibrations have been conducted in the closed laboratory facility: environment temperature 22 +/- 2 degrees Celsius and humidity < 75%.

Calibration Equipment used (M&TE critical for calibration)

Model Type	ID #	Cal Date	Scheduled Calibration
Fluke Process Calibrator Type 702	SN: 6295803	8-Sep-03	Sep-04

	Name	Function	Signature
Calibrated by:	Daniel Steinacher	Technician	
Approved by:	Fin Bomholt	R&D Director	

Date issued: 24.08.2004

This calibration certificate is issued as an intermediate solution until the accreditation process (based on ISO/IEC 17025 International Standard) for Calibration Laboratory of Schmid & Partner Engineering AG is completed.

1. DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V, full range = -100...+300 mV

Low Range: 1LSB = 61nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.968	404.858	405.030
Low Range	3.97116	3.95241	3.96745
Connector Angle to be used	in DASY System 84 °		

High Range	Input (μ V)	Reading (μ V)	Error (%)
Channel X + Input	200000	199999.6	0.00
Channel X + Input	20000	20003.73	0.02
Channel X - Input	20000	-19991.80	-0.04
Channel Y + Input	200000	200000.4	0.00
Channel Y + Input	20000	20003.14	0.02
Channel Y - Input	20000	-19991.72	-0.04
Channel Z + Input	200000	200000.5	0.00
Channel Z + Input	20000	19998.78	-0.01
Channel Z - Input	20000	-19995.20	-0.02

Low Range	Input (μ V)	Reading (μ V)	Error (%)
Channel X + Input	2000	2000.1	0.00
Channel X + Input	200	200.36	0.18
Channel X - Input	200	-201.09	0.55
Channel Y + Input	2000	1999.9	0.00
Channel Y + Input	200	199.48	-0.26
Channel Y - Input	200	-200.62	0.31
Channel Z + Input	2000	2000.0	0.00
Channel Z + Input	200	199.19	-0.41
Channel Z - Input	200	-200.83	0.42

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Reading (μ V)	Low Range Reading (μ V)
Channel X	200	0.99	-0.77
	- 200	2.38	1.22
Channel Y	200	8.41	7.15
	- 200	-7.09	-8.73
Channel Z	200	2.49	2.21
	- 200	-4.80	-4.81

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μ V)	Channel Y (μ V)	Channel Z (μ V)
Channel X	200	-	1.84	0.52
Channel Y	200	3.19	-	3.50
Channel Z	200	-0.46	-0.87	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16197	17309
Channel Y	15704	17284
Channel Z	16039	16630

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	-0.38	-1.25	0.62	0.38
Channel Y	-1.82	-2.98	-0.57	0.43
Channel Z	-0.61	-1.82	0.14	0.33

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance

	Zeroing (MOhm)	Measuring (MOhm)
Channel X	0.2001	201.8
Channel Y	0.2000	201.9
Channel Z	0.2000	199.4

8. Low Battery Alarm Voltage

typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption

typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.0	+6	+14
Supply (- Vcc)	-0.01	-8	-9