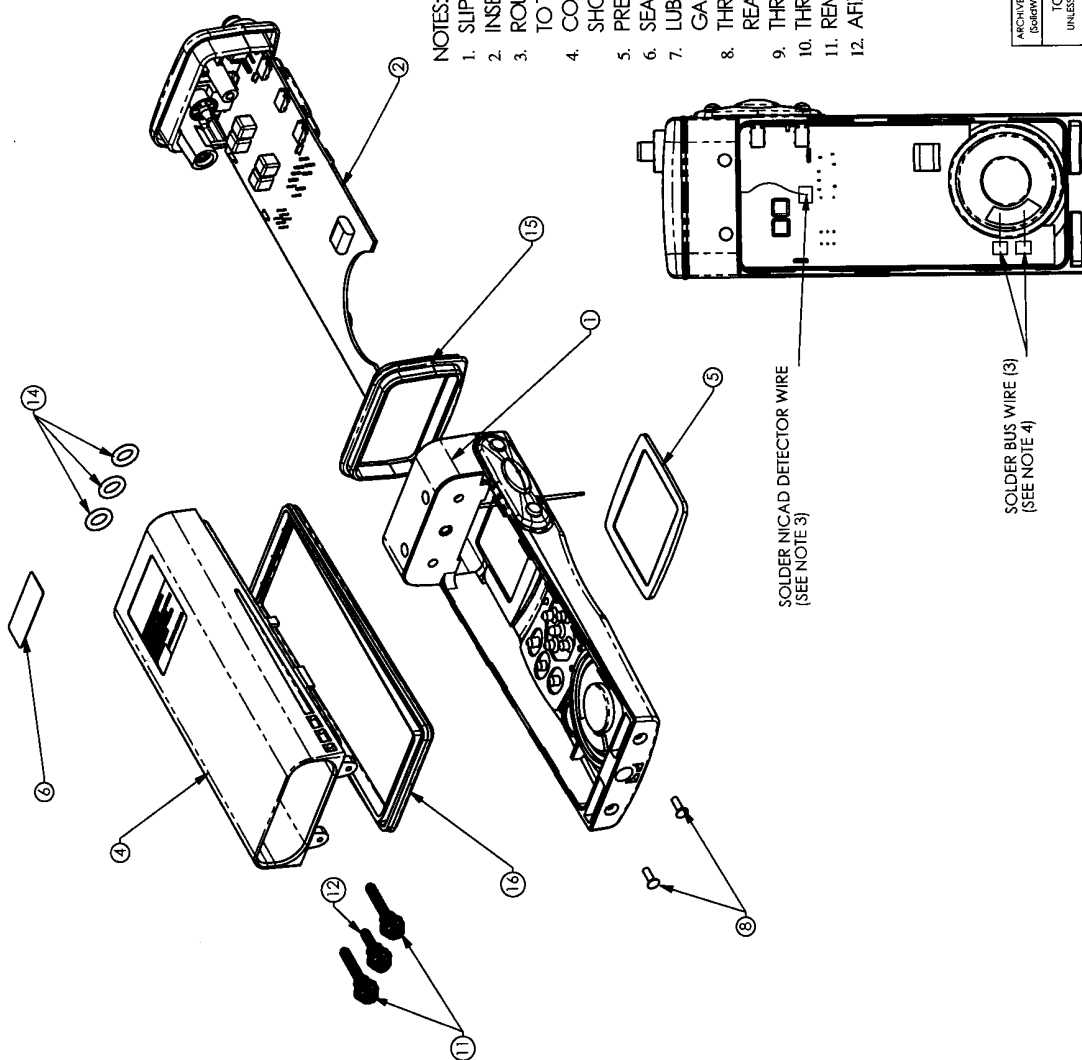


REVISIONS			
REV	DESCRIPTION	DATE	ECO
1	PREMINARY	4/23/98	---



NOTES:

1. SLIP UPPER GASKET (15) OVER CASTING (PART OF PCB ASSY, 2)
2. INSERT PCB ASSEMBLY INTO FRONT CASE (1).
3. ROUTE NICAD DETECTOR WIRE (18) UNDER THE WALL ON THE FRONT CASE AND SOLDER TO THE PCB ASSEMBLY AS SHOWN IN DETAIL A.
4. CONNECT SPEAKER TO PADS ON PCB BY SOLDERING 2 PIECES OF BUS WIRE (3) AS SHOWN IN DETAIL A.
5. PRESS 3 O-RINGS (14) INTO GROOVES IN REAR CASE (4).
6. SEAT GASKET (16) OVER LIP ON REAR CASE (4).
7. LUBRICATE GASKET USING GLYCERIN BASED LUBRICANT AND INSERT REAR CASE AND GASKET INTO FRONT CASE.
8. THREAD 2 LONG SPRING AND SCREW ASSEMBLIES (11) INTO OUTER 2 LOCATIONS IN REAR CASE.
9. THREAD SHORT SPRING AND SCREW ASSEMBLY INTO MIDDLE POSITION IN REAR CASE.
10. THREAD 2 SELF-THREADING SCREWS (8) INTO BOTTOM OF FRONT CASE.
11. REMOVE RELEASE LINER FROM LENS (5) AND FIRMLY SEAT INTO FRONT CASE.
12. AFFIX SERIAL NUMBER TAG (6) ONTO RECESS IN REAR CASE.

SOLDER NICAD DETECTOR WIRE
(SEE NOTE 3)

SOLDER BUS WIRE (3)
(SEE NOTE 4)

DETAIL A

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TITLE ASSY DWG., RADIO UNIT, VHF 720		DWG. NO. 015-00413-00	
ARCHIVE FILE: 01500413.001	DATE 4/23/98	SIZE B	REV. 1
TOLERANCE UNLESS OTHERWISE NOTED	DRAWN JCB	SCALE 1:1	OF
INCL. XXX 010 25 25 XXX 003 .13 .13 HOUSE .003 ± .08	CHKD. 	PROJ. MGR. 	