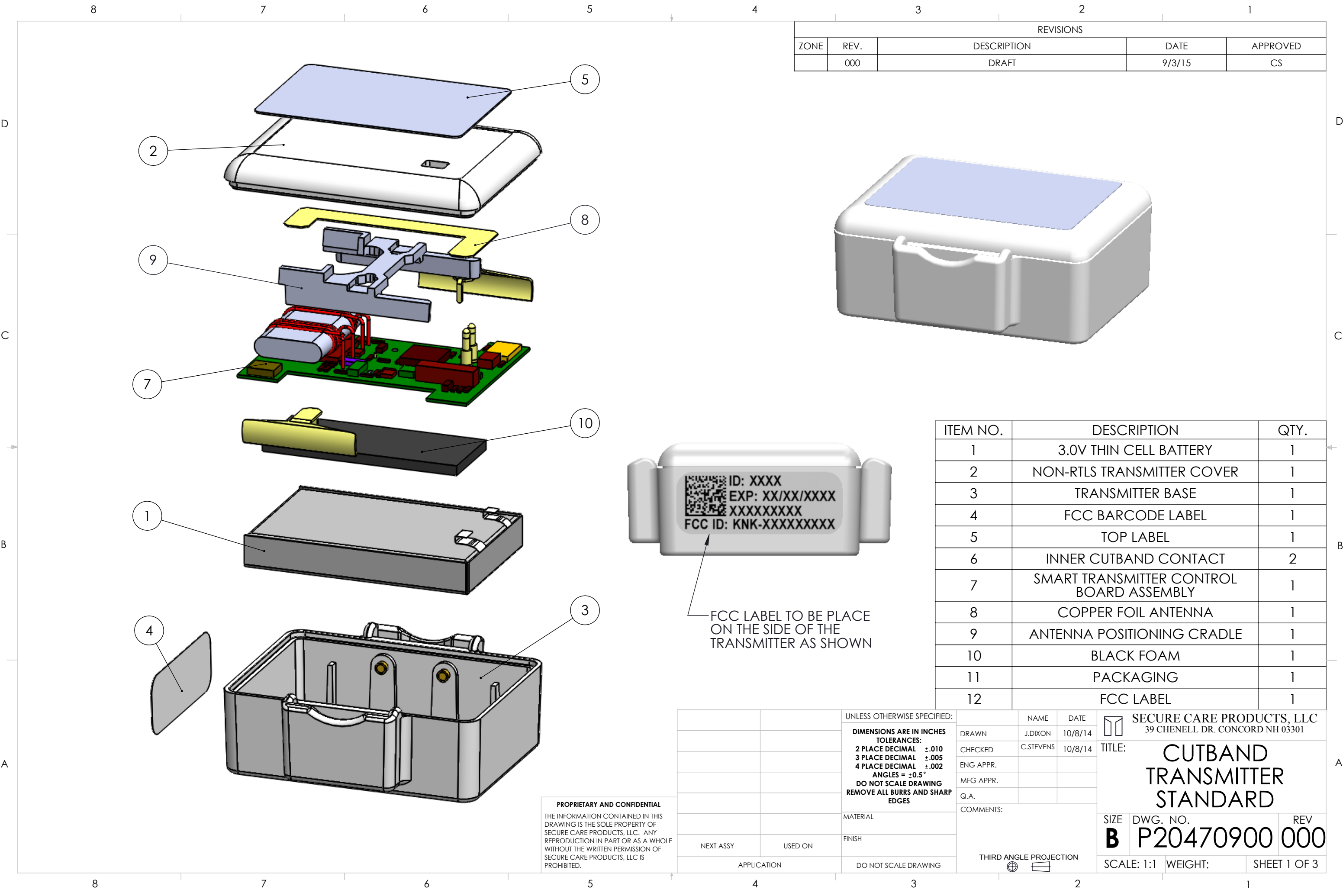




REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	000	DRAFT	9/3/15	CS

ITEM NO.	DESCRIPTION	QTY.
1	3.0V THIN CELL BATTERY	1
2	NON-RTLS TRANSMITTER COVER	1
3	TRANSMITTER BASE	1
4	FCC BARCODE LABEL	1
5	TOP LABEL	1
6	INNER CUTBAND CONTACT	2
7	SMART TRANSMITTER CONTROL BOARD ASSEMBLY	1
8	COPPER FOIL ANTENNA	1
9	ANTENNA POSITIONING CRADLE	1
10	BLACK FOAM	1
11	PACKAGING	1
12	FCC LABEL	1

FCC LABEL TO BE PLACE
ON THE SIDE OF THE
TRANSMITTER AS SHOWN

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PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 SECURE CARE PRODUCTS, LLC 39 CHENELL DR. CONCORD NH 03301
		DIMENSIONS ARE IN INCHES TOLERANCES: 2 PLACE DECIMAL ±.010 3 PLACE DECIMAL ±.005 4 PLACE DECIMAL ±.002 ANGLES = ±0.5° DO NOT SCALE DRAWING REMOVE ALL BURRS AND SHARP EDGES		DRAWN	J.DIXON 10/8/14	
				CHECKED	C.STEVENS 10/8/14	
				ENG APPR.		
				MFG APPR.		TITLE: CUTBAND TRANSMITTER STANDARD
				Q.A.		
				COMMENTS:		
				THIRD ANGLE PROJECTION 		SIZE DWG. NO. REV B P20470900 000
NEXT ASSY		USED ON				SCALE: 1:1 WEIGHT: SHEET 1 OF 3
APPLICATION		DO NOT SCALE DRAWING				



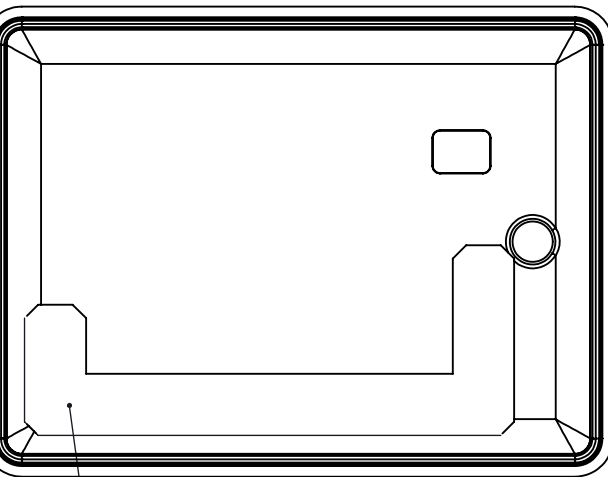
C



A

TRIM LEADS UNDERNEATH FROM- THE FERRITE ANTENNA

4



D

()

B

NAME	DATE
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DRAWN	B. PERCOCO	01/11/12
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CHECKED		
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ENG APPR.		
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MEG APPR		
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Q A		

COMMENTS:

THIRD ANGLE PROJECTION

TITLE: CUTBAND
TRANSMITTER
STANDARD

SIZE	DWG. NO.	REV
B	P20470900	000

SCALE: 1:1	WEIGHT:	SHEET 2 OF 3
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NEXT ASSY

USED ON

APPLICATION

8

7

6

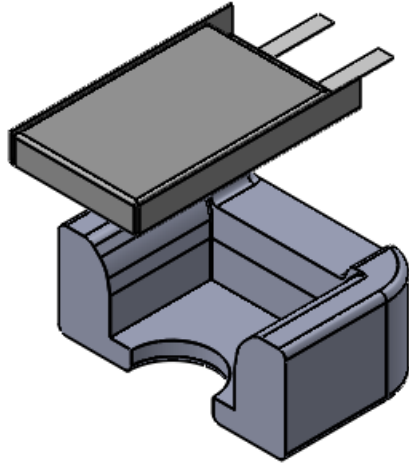
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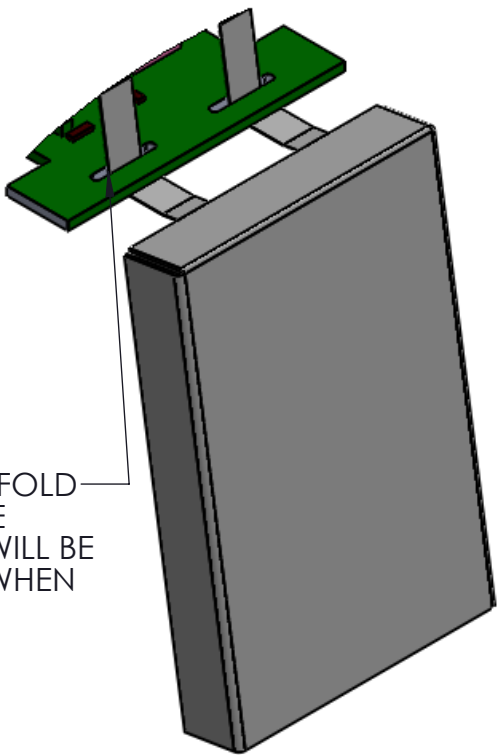
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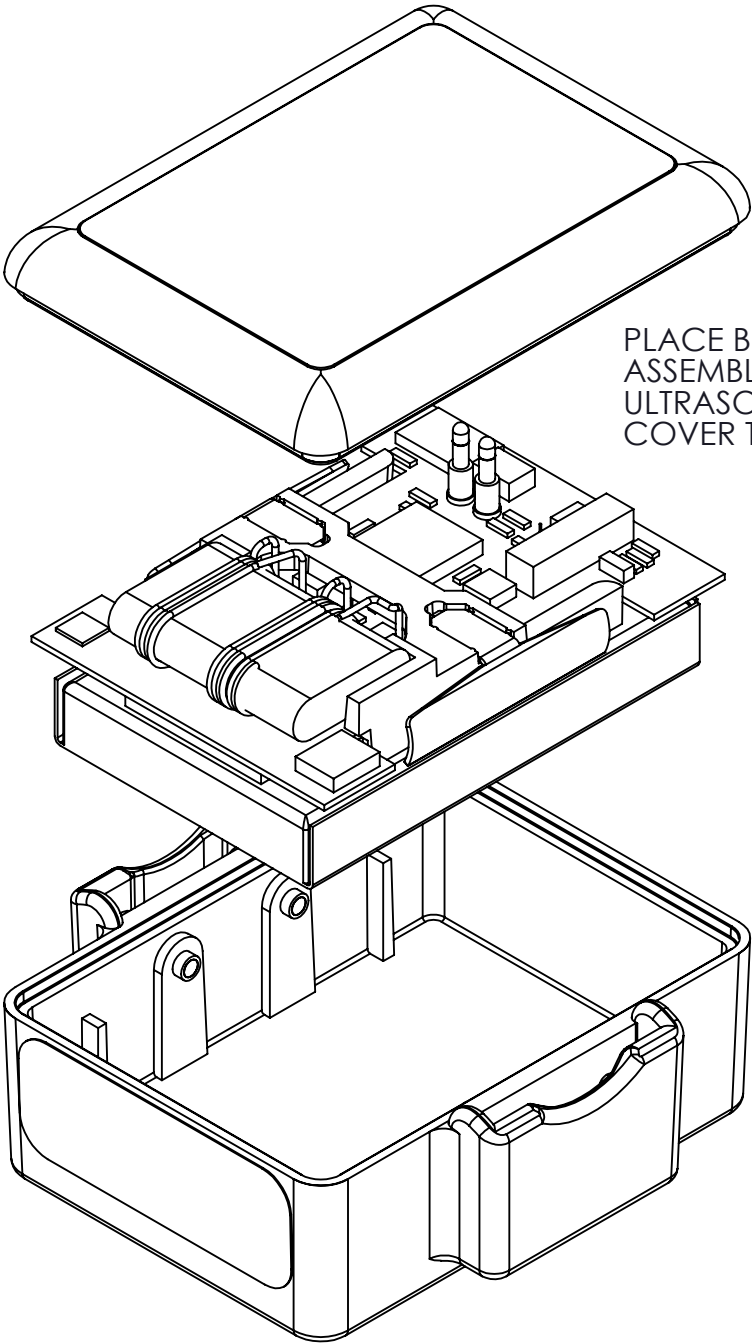
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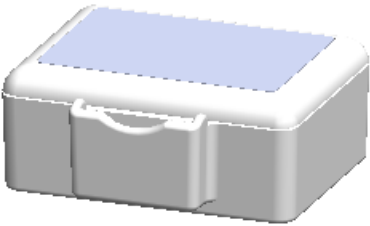
PRESS BATTERY FIRMLY INTO
BATTERY FOLDING FIXTURE



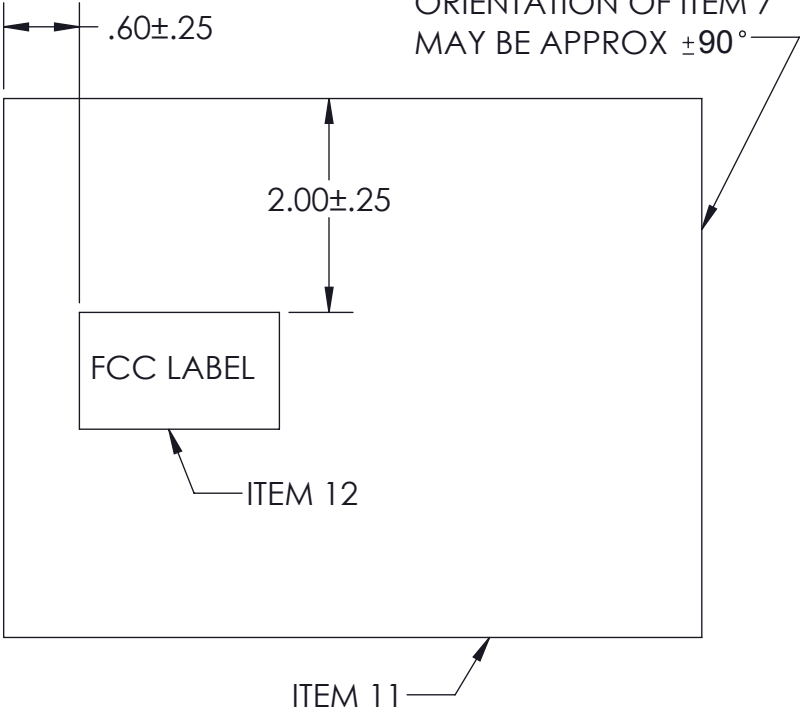
ONCE THE BATTERY IS IN PLACE, FOLD
THE TABS OVER THE EDGE OF THE
FIXTURE AS SHOWN. THIS FOLD WILL BE
WHERE THE PCB BOTTOMS OUT WHEN
SOLDERING TO THE BATTERY.



PLACE BOARD AND BATTERY
ASSEMBLY INTO BASE, AND
ULTRASONICALLY WELD THE
COVER TO THE BASE



ONCE THE PART IS WELDED
TOGETHER, PLACE LABEL ON
TOP WITH HALF OF THE RELEASE
LINER STILL ATTACHED SO THE
TRANSMITTER CAN BE SWITCHED
ON BEFORE SHIPPING



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				Q.A.		TITLE: CUTBAND TRANSMITTER STANDARD
				COMMENTS:		
				THIRD ANGLE PROJECTION		SIZE DWG. NO. REV
						B P20470900 000
						SCALE: 1:1 WEIGHT: SHEET 3 OF 3