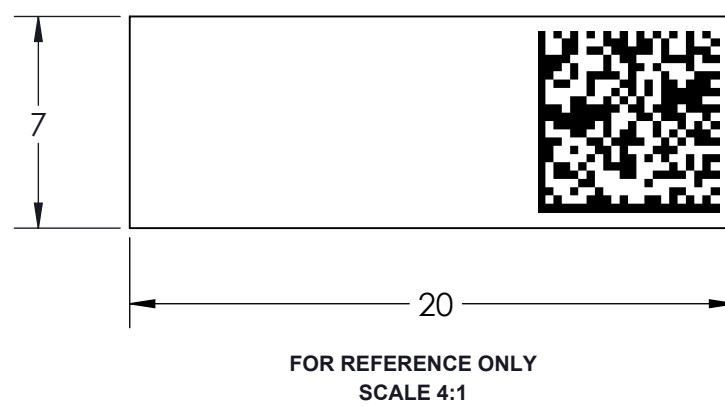
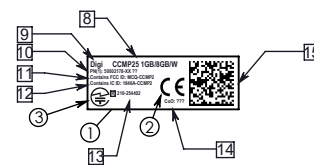




		REVISION HISTORY		
REV		DESCRIPTION	DATE	DRW/CHK
A		INITIAL RELEASE	18DEC25	JCR/BM
B		MULTIPLE CHANGES	03DEC26	JCR/BM

1. MATERIAL: FOR LABEL STOCK AND RIBBON SEE B.O.M.
2. ADD DIGI P/N, REVISION, DATE CODE, AND VENDOR LOGO USING PERMANENT INK TO THE INNER DIAMETER OF THE ROLL. ALSO MARK THE ROLL WITH A SHELF LIFE/EXPIRATION DATE AS NECESSARY.
3. THE SUPPLIER/MANUFACTURER IS REQUIRED TO IDENTIFY THEIR IUL NUMBER AND THE LABEL SYSTEM NUMBER ON THE PACKAGING/PRODUCT LABELS AND CONTAINER LABEL. THIS INFORMATION MAY ALSO BE IDENTIFIED ON THE CERTIFICATE OF CONFORMANCE.
4. AT THE TIME OF FABRICATION, MANUFACTURING PROCESS AND MATERIALS SHALL COMPLY WITH THE CURRENT REVISION OF THE FOLLOWING REGULATIONS:
 - EU AND CHINA ROHS DIRECTIVES.
 - REACH SVCH DIRECTIVES.
 - SECTION 1502 OF THE U.S. DODD-FRANK WALL STREET REFORM AND CONSUMER PROTECTION ACT REGARDING CONFLICT MINERALS.
5. ALL COMPONENT SHIPMENTS TO INCLUDE CERTIFICATE OF CONFORMANCE. COC MUST STATE PARTS ARE BUILT TO DRAWING SPECIFICATIONS.
6. DURABILITY: THE LABEL SYSTEM (SUBSTRATE, INK AND ADHESIVE) SHALL PASS A RUB TEST PER IEC 62368-1.
7. CHEMICAL COMPATIBILITY: THE LABEL SYSTEM SHALL BE COMPATIBLE WITH THE FOLLOWING CHEMICALS AND PROCESSES:
 - CONFORMAL COATING (XYLENE)
 - VAPOR DEGREASING (ENTRON-CE SOLVENT OR EQUIVALENT.

- 8) **PRODUCT NAME**
TEXT: "CCMP25 1GB/8GB/W"
FONT = ARIAL NARROW BOLD; COLOR = BLACK; SIZE = 3PT.
- 9) **DIGI NAME**
TEXT: "Digi"
FONT = ARIAL NARROW BOLD; COLOR = BLACK; SIZE = 3PT.
- 10) **PART NUMBER AND REVISION**
TEXT "PN1|": 50002178-XX ??
FONT = ARIAL NARROW BOLD; COLOR = BLACK; SIZE = 3PT.
- 11) **FCC NUMBER**
TEXT: "Contains FCC ID: MCQ-CCMP2"
FONT = ARIAL NARROW BOLD; COLOR = BLACK; SIZE = 2PT.
- 12) **IC NUMBER**
TEXT: "Contains IC ID: 1846A-CCMP2"
FONT = ARIAL NARROW BOLD; COLOR = BLACK; SIZE = 2PT.
- 13) **TELEC NUMBER**
TEXT: "R| 210-254402"
FONT = ARIAL NARROW BOLD; COLOR = BLACK; SIZE = 2PT.
- 14) **COUNTRY OF ORIGIN**
TEXT: "CoO: ??? CODE DEFINED BY ISO 3166, 3 LETTERS ALL CAPS"
FONT = ARIAL NARROW BOLD ; COLOR = BLACK; SIZE = 2PT.
- 15) **DATA MATRIX - SAMPLE ONLY - 6mm SQUARE**
FORMAT: SEMICOLON SEPARATED LIST
PART NUMBER AND REVISION:
SERIAL NUMBER:
[SERIAL NUMBER TO BE INCREMENTED.
FORMAT AS FOLLOWS:
X = A UNIQUE IDENTIFIER FOR THE CM
YY = THE YEAR
WW = THE WEEK
06NNNNNN = A COUNTER UNIQUE TO THE CCMP2 FA
MAC ADDRESS; (SIX PAIRS OF HEXADECIMAL DIGITS)
18. SEE 8.O.M. FOR SYMBOL IMAGES.

DRAWN	J.ROBERTS	DATE:	12/01/2026	 DIGI INTERNATIONAL WWW.DIGI.COM			
CHECKED	B.MARTINEZ	DATE:	12/01/2026	TITLE			
		DATE:		LBL,1" 50002178-XX wireless			
		DATE:		SIZE	CAGE CODE	DWG NO:	REV
		DATE:		D	08TP3	95023576	B
		DATE:		SCALE	NTS	DO NOT SCALE DRAWING	SHEET
		DATE:					1 OF 1