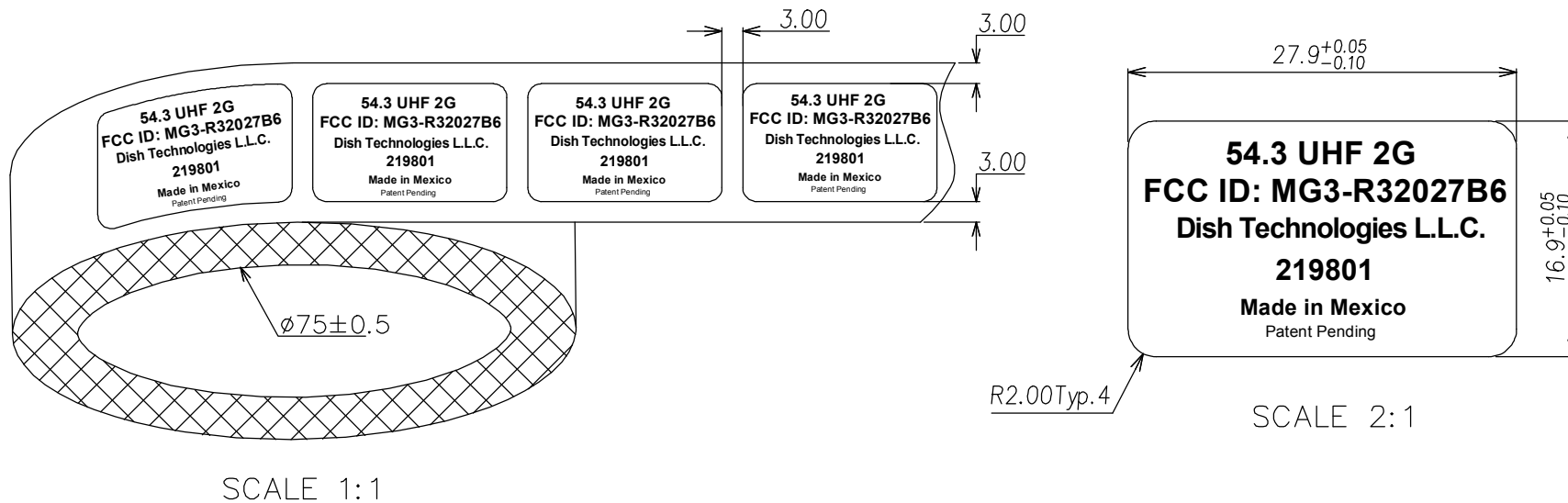


REV	DESCRIPTION	DATE	NAME
A1	NEW RELEASE	05/31/2019	Yue Huang

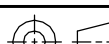


NOTE:

- 1.MATERIAL: PC, 0.125mm THICK,DOUBLE SIDE ADHESIVE IS 3M9448(0.14mm THICK),BLACK LIGHT SATIN TEXTURE WITH PERMANENT PRESSURE-SENSITIVE BACKING. UL/CSA APPROVED.
- 2.ARTWORK TO BE PRINTED ON THE BOTTOM CASE UNDERNEATH THE BATTERY DOOR
- 3.PLACE ARTWORK AT LOCATION SHOWN
- 4.COLOR OF PRINTING;LIGHT GRAY(PMS 427)
- 5.COVER ADHESIVE WITH PROTECTIVE BACKING.
6. ONE PIECE OF 1000 PCS

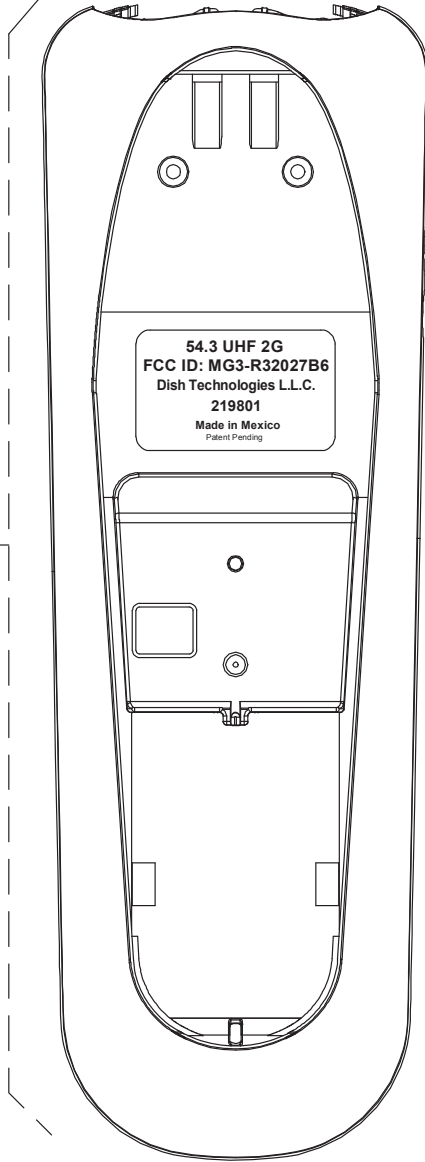
LINEAR TOLERANCE	
< 6	± 0.05
6 ~ 30	± 0.07
30 ~ 120	± 0.10
120 ~ 315	± 0.15
> 315	± 0.20
ANGULAR TOLERANCE	
< 5°	±0.25°
5° ~ 15°	±0.5°
> 15°	±1.0°
▲ BE Cp / Cpk DEMENSION	
■ BE CRITICAL DEMENSION	

GEMSTAR TECHNOLOGY (YANGZHOU) CO.,LTD.
(WHOLLY OWNED BY C.G. DEVELOPMENT LTD.)

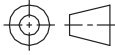
DRAW	DATE	TITLE BOTTOM CASE LABEL UEI			
CHKD.	DATE				
APPD.	DATE	MATERIAL		SURFACE FINISHING	
MODEL DISH BRISBANE CR 2018 CKD			DWG NO CG-74219		REV A1
P/N 47006-0048680					
		SIZE A4	SCALE 1:1		SHEET 1 OF 1

REV	DESCRIPTION	DATE	NAME
A1	NEW RELEASE	04/19/2019	Yue Huang

M/C: BLACK
P/C: LIGHT GRAY(PMS427)

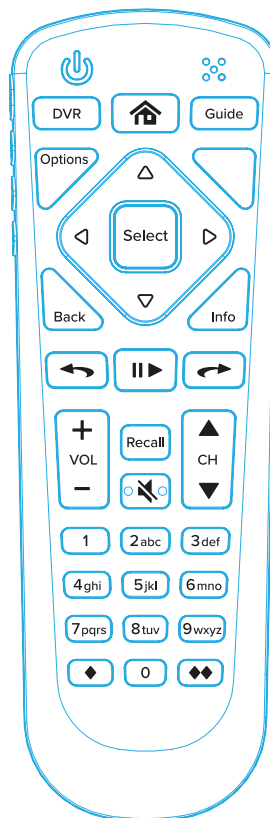
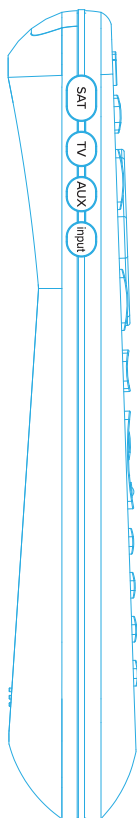


NOTE:
1)LOWER CASE PRINTING ARTWORK FILM No.: AWF-19-XXX R00.

GEMSTAR		TECHNOLOGY (YANGZHOU) CO.,LTD. (WHOLLY OWNED BY C.G. DEVELOPMENT LTD.)			
DRAW	DATE	TITLE LOWER CASE PRINTING (UEI)			
CHKD.	DATE				
APPD.	DATE	MATERIAL		SURFACE FINISHING	
MODEL Brisbane CR			DWG NO		REV
P/N			CG-		A1
		SIZE A4	SCALE 1 : 1		SHEET 1 OF 1



This image is for reference only



REFERENCE
for remote control Keypad artwork

REVISIONS

ECO	ITEM MASTER	REV	DESCRIPTION	DATE	BY
C44748	218249	01	RELEASE @ DEVELOPMENT	10/25/18	JW
C45266	218249	02	DISH LOGO UPDATE	01/22/19	JW

Notes:

- KEYPAD ARTWORK:
Color: Pantone Cool Gray 1 C
Process: Laser Etched and Painted. This artwork is to be backlit.
- ALL KEYLINES ARE FOR REFERENCE ONLY - DO NOT PRINT
- QUALITY ASSURANCE PROVISIONS: IN ADDITION TO MEETING ALL REQUIREMENTS OUTLINED IN THIS SPECIFICATION, ALL REQUIREMENTS IN THE FOLLOWING DISH QUALITY ASSURANCE DOCUMENTS AND THEIR REFERENCES MUST BE MET OR EXCEEDED.
 - A) 124214 SUPPLIER AQL REQUIREMENTS
 - B) 105450 SUPPLIER QA REQUIREMENTS
 - C) 123473765-AA COSMETIC PROVISIONS

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APPROVALS	DATE	TITLE ART, KEYPAD, GOOGLE, REMOTE, 54.1		
DRAWN JASON WALKER	10/25/18			
CHECKED		SIZE B	DWG. NO 218249	REV 02
		SCALE SHEET 1 of 5		