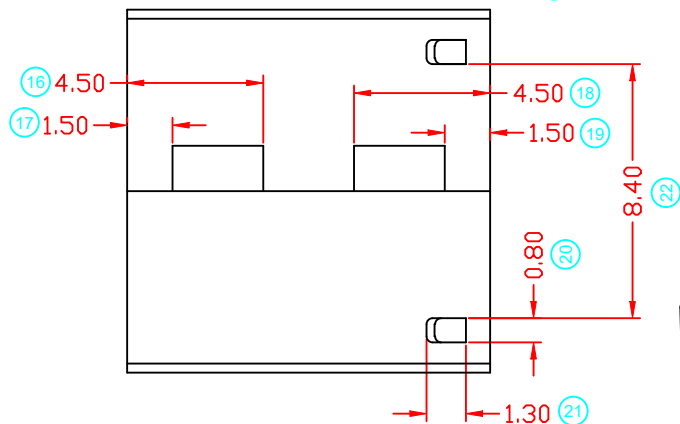
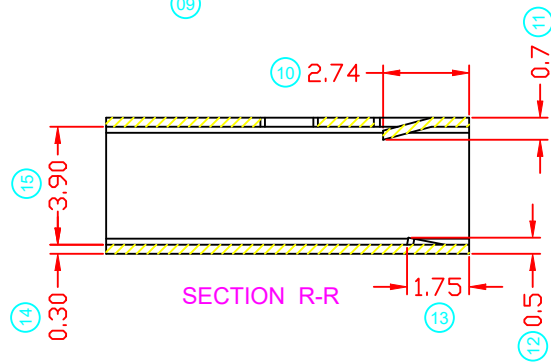
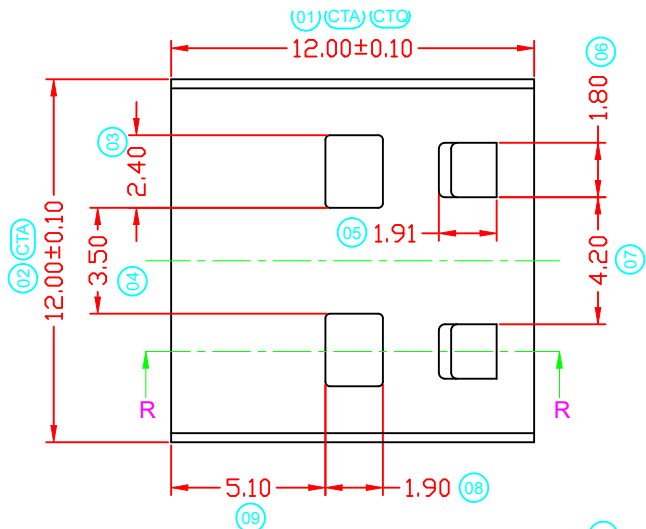


Note:
卡钩端面需有明显的直边结构,
避免卡扣功能失效

NOTE:

1. Material: SUS 304, plated with nickel;
2. 2nd process: Laser etching the content at the both side
3. 3D surface and curve refer to Pro/E file.

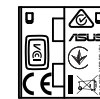
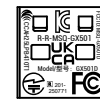
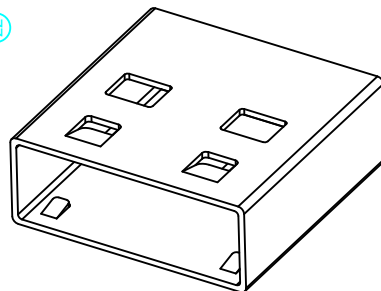
4. (XX) FAI: First Article Inspection dimension.(01~22)

(CTA) CTA: Dimensions which are critical to assembly.

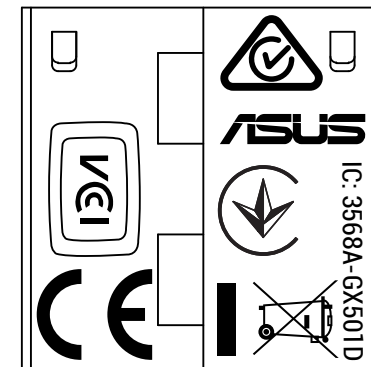
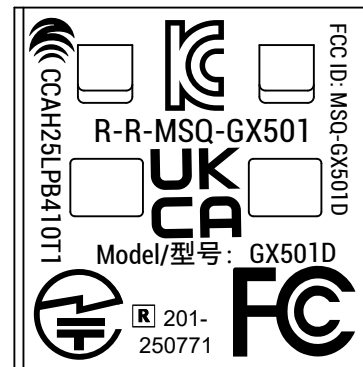
(CTQ) CTQ: Dimensions to be checked during IQC.(01)

(CPK) CPK: Dimensions to measure/ monitor process capability.

5. Unspecified tolerance:



1:1



4:1

Select Dim	Level	A	B	V	C	D
~5		± 0.03	± 0.05	± 0.08	± 0.10	± 0.15
5~10		± 0.05	± 0.08	± 0.10	± 0.15	± 0.20
10~50		± 0.08	± 0.10	± 0.15	± 0.20	± 0.25
50~100		± 0.10	± 0.15	± 0.20	± 0.25	± 0.30
100~		± 0.10	± 0.15	± 0.20	± 0.25	± 0.30

7. The part is according to the latest version "HS-301" of LITEON.
(Notes: Pb content not exceeding 1000ppm)

8. Salt spray test: ASTM B117, Temperature : 35°C,
Salt concentration: 5%, PH value: 6.5~7.5, Test time: 24 Hours
Acceptable criteria: No cosmetic or discoloration

SCALE: 4:1	TOLERANCE UNSPECIFIED: .XXX ±0.050 .XX ±0.10 .X ±0.2 ANGLE ±0.5°	LITEON [®] SILITEK ELECTRONICS(DONGGUAN)CO.,LTD	
UNIT: mm	DRAWN: Lisa Tang	THIRD ANGLE 	TITLE: USB Shell SA93800CB
DESIGNER: battier wang	CHECKED: William Wang	SHEET 1 OF 1	
APPROVED: KC Wang	DRAWING NO.:	20402-064000A000	