



Aug. 10, 2001

SIEMENS MILLTRONICS PROCESS INSTRUMENTS INC.

P.O. Box 4225, 1954 Technology Drive
Peterborough, Ontario
Canada, K9J 7B1

Attn.: Mr. Craig Merchant

Subject: FCC Certification Application Testing under FCC PART 15, Subpart C, Sec. 15.209 – Low Power Licence-Exempt RadioCommunication Devices totally enclosed in Metal and Concrete Containers and swept in the frequency band 24.2 - 25.2 GHz.

Product: RADAR LEVEL GAUGE (25 GHZ)
Model No.: SITRANS LR 400
FCC ID: NJA-LR400

Dear Mr. Merchant,

The product sample, as provided by you, has been tested and found to comply with **FCC PART 15, Subpart C, Sec. 15.209 - Low Power Transmitters operating in the frequency band 24.2 - 25.2 GHz.**

Enclosed you will find copies of the engineering report. If you have any queries, please do not hesitate to contact us.

Yours truly,



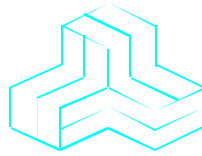
Tri Minh Luu, P. Eng.,
V.P., Engineering

Encl

3000 Bristol Circle
Oakville, Ontario, Canada
L6H 6G4

Telephone (905) 829-1570
Facsimile (905) 829-8050

ENGINEERING TEST REPORT



RADAR LEVEL GAUGE (25 GHZ) **(for use with Metal and Concrete Tanks/Vessels without ventilation)** **Model No.: SITRANS LR 400**

FCC ID: NJA-LR400

Applicant: **SIEMENS MILLTRONICS PROCESS INSTRUMENTS INC.**
P.O. Box 4225, 1954 Technology Drive
Peterborough, Ontario
Canada, K9J 7B1

In Accordance With

FEDERAL COMMUNICATIONS COMMISSION (FCC)
PART 15, SUBPART C, SEC. 15.209
Low Power Licence-Exempt RadioCommunication Devices
totally enclosed in Metal and Concrete Containers and
swept in the frequency band 24.2 - 25.2 GHz.

UltraTech's File No.: MIL-243F15C

This Test report is Issued under the Authority of
Tri M. Luu, Professional Engineer,
Vice President of Engineering
UltraTech Group of Labs



Date: Aug. 10, 2001

Report Prepared by: Tri M. Luu, P.Eng.

Tested by: Hung Trinh, EMI/RFI Technician

Issued Date: Aug. 10, 2001

Test Dates: July 05 - Aug. 10, 2001

The results in this Test Report apply only to the sample(s) tested, and the sample tested is randomly selected.

UltraTech

3000 Bristol Circle, Oakville, Ontario, Canada, L6H 6G4
Telephone (905) 829-1570 Facsimile (905) 829-8050
Website: www.ultrat4ech-labs.com Email: vhk.ultratech@sympatico.ca

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ULTRATECH GROUP OF LABS

3000 Bristol Circle, Oakville, Ontario, Canada L6H 6G4

Tel. #: 905-829-1570, Fax. #: 905-829-8050, Email: vhk.ultratech@sympatico.ca, Website: <http://www.ultratech-labs.com>

File #: MIL-243F15C

Aug. 10, 2001

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EXHIBIT 1. SUBMITTAL CHECK LIST

Annex No.	Exhibit Type	Description of Contents	Quality Check (OK)
--	Test Report	- Exhibit 1: Submittal check lists - Exhibit 2: Introduction - Exhibit 3: Performance Assessment - Exhibit 4: EUT Operation and Configuration during Tests - Exhibit 5: Summary of test Results - Exhibit 6: Measurement Data - Exhibit 7: Measurement Uncertainty - Exhibit 8: Measurement Methods	OK
1	Test Report - Plots of Measurement Data	Plots # 1 to 4	OK
2	Test Setup Photos	Photos # 1 to 6	OK
3	External Photos of EUT	Photos # 1 to 2	OK
4	Internal Photos of EUT	Photos of 1 to 11	OK
5	Cover Letters	- Letter from Ultratech for Certification Request - Letter from the Applicant to appoint Ultratech to act as an agent - Letter from the Applicant to request for Confidentiality Filing	OK OK OK
6	ID Label/Location Info	- ID Label - Location of ID Label	
7	Block Diagrams	Block diagrams # 1 of 1	OK
8	Schematic Diagrams	- Schematic diagrams # 1 of 1 - Drawings Antenna assembly	
9	Parts List/Tune Up Info		None
10	Operational Description	Operation Description and Advertising literature	OK
11	RF Exposure Info	N/A for antenna which is enclosed in a tank	None
12	Users Manual		OK

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EXHIBIT 1. INTRODUCTION

1.1. SCOPE

Reference:	FCC Part 15, Subpart C, Section 15.209:1998
Title	Telecommunication - Code of Federal Regulations, CFR 47, Part 15
Purpose of Test:	To gain FCC Certification Authorization for Low Power Transmitters operating in the Frequency Band 24.2 - 25.2 GHz .
Test Procedures	Both conducted and radiated emissions measurements were conducted in accordance with American National Standards Institute ANSI C63.4 - American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz.
Environmental Classification:	Industry

1.2. RELATED SUBMITAL(S)/GRANT(S)

None

1.3. NORMATIVE REFERENCES

Publication	YEAR	Title
FCC CFR Parts 0-19	1999	Code of Federal Regulations – Telecommunication
ANSI C63.4	1992	American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz
CISPR 22 & EN 55022	1997 1998	Limits and Methods of Measurements of Radio Disturbance Characteristics of Information Technology Equipment
CISPR 16-1		Specification for Radio Disturbance and Immunity measuring apparatus and methods
FCC Public Notice DA 00-705	2000	Filing and Measurement Guidelines for Frequency Hopping Spread Spectrum Systems
FCC Public Notice DA 00-1407	2000	Part 15 Unlicensed Modular Transmitter Approval

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EXHIBIT 2. PERFORMANCE ASSESSMENT

2.1. CLIENT INFORMATION

APPLICANT:	
Name:	SIEMENS MILLTRONICS PROCESS INSTRUMENTS INC.
Address:	P.O. Box 4225, 1954 Technology Drive Peterborough, Ontario Canada, K9J 7B1
Contact Person:	Mr. Craig Merchant Phone #: 705-745-2431 Fax #: 705-741-0466 Email Address: craigme@milltronics.com

MANUFACTURER:	
Name:	SIEMENS MILLTRONICS PROCESS INSTRUMENTS INC.
Address:	P.O. Box 4225, 1954 Technology Drive Peterborough, Ontario Canada, K9J 7B1
Contact Person:	Mr. Craig Merchant Phone #: 705-745-2431 Fax #: 705-741-0466 Email Address: craigme@milltronics.com

2.2. EQUIPMENT UNDER TEST (EUT) INFORMATION

The following information (with the exception of the Date of Receipt) has been supplied by the applicant.

Brand Name	SIEMENS MILLTRONICS PROCESS INSTRUMENTS INC.
Product Name	RADAR LEVEL GAUGE (25 GHZ)
Model Name or Number	SITRANS LR 400
Serial Number	Pre-production sample
Type of Equipment	Low Power Licence-Exempt RadioCommunication Devices totally enclosed in Metal and Concrete Containers and swept in the frequency band 24.2 - 25.2 GHz.
Input Power Supply Type	• AC Mains or • External DC Sources

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2.3. EUT'S TECHNICAL SPECIFICATIONS

1. Introduction

Siemens Milltronics Sitrans LR 400 is intended for use in process industries for the determination of material level in tanks and other process vessels. The principle used is Frequency Modulated Continuous Wave (FMCW). A microwave frequency is generated whose frequency varies with time. This signal is directed towards the target. The signal is reflected by the target and received by the antenna. The time of flight of the pulse, τ is calculated by comparing the transmitted and received frequencies for a given sweep rate.

2. Technical Description

The sweep frequency is obtained by mixing the output of the 2.4 GHz Voltage Controlled Oscillator (VCO) with the 22.4 GHz Local Oscillator (LO). VCO is also applied directly to a saw-wave reference (OFW) to obtain the reference signal REF which can be used to maintain the accuracy of the device over temperature. The sweep (frequency sum of LO and VCO) is applied to the antenna via a splitter. The received signal is then mixed with the transmitted signal to obtain the measured signal MESS (difference frequency). Since in a real measuring system multiple targets exist, the measurement signal will not be a single frequency but will be a combination of many frequencies representing the different targets. Digital Signal Processing techniques are used to extract the frequencies present in the measured signal and to reject false targets to select the correct target and calculate the target distance.

TRANSMITTER	
Equipment Type:	▪ Base station (fixed use)
Intended Operating Environment:	▪ Residential ▪ Commercial, light industry & heavy industry
Power Supply Requirement:	AC 120V 60 Hz / DC 24 V (with regulated DC voltage input to the radio transmitter)
RF Output Power Rating:	0.0 Watts EIRP
Operating Frequency Range:	24.2 - 25.2 GHz
Duty Cycle in 100 mS:	24% Time on = 2 mS+22mS = 24 mS pulse train = Time on +Time off = 135 mS
RF Output Impedance:	50 Ohms
Bandwidth:	940 MHz
Modulation Type:	Frequency Modulated Continuous Wave (FMCW)
Emission Designation:	1G0F0X
Oscillator Frequencies:	22.4 GHz (lo)
Antenna Connector Type:	• Integral, permanently attached
Antenna Description:	Manufacturer: Siemens Milltronics Type: Horn In/Out Impedance: 50 Ohms

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2.4. LIST OF EUT'S PORTS

Port Number	EUT's Port Description	Number of Identical Ports	Connector Type	Cable Type (Shielded/Non-shielded)
1	3 Prong AC Mains or 2 Conductor-DC Mains	1		Non-shielded
2	RS-232 Port	1		Shielded

2.5. ANCILLARY EQUIPMENT

None

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EXHIBIT 3. EUT OPERATING CONDITIONS AND CONFIGURATIONS DURING TESTS

3.1. CLIMATE TEST CONDITIONS

The climate conditions of the test environment are as follows:

Temperature:	21°C
Humidity:	51%
Pressure:	102 kPa
Power input source:	AC 120V 60 Hz

3.2. OPERATIONAL TEST CONDITIONS & ARRANGEMENT FOR TESTS

Operating Modes:	Normal continuous transmission
Special Test Software:	None
Special Hardware Used:	None
Transmitter Test Antenna:	The EUT is tested with the antenna fitted in a manner typical of normal intended use as an integral antenna equipment.

3.3. GENERAL TEST SETUP

3.3.1. Test Configuration #1: Metal Tank with no ventilation

The SITRANS LR 400 is mounted on top of the metal tank with no ventilation, which contains water. The fundamental and spurious/harmonic emissions were scanned at distances of 0.5 meters, 1 meters and 3 meters

3.3.2. Test Configuration #2: Concrete Tank with ventilation

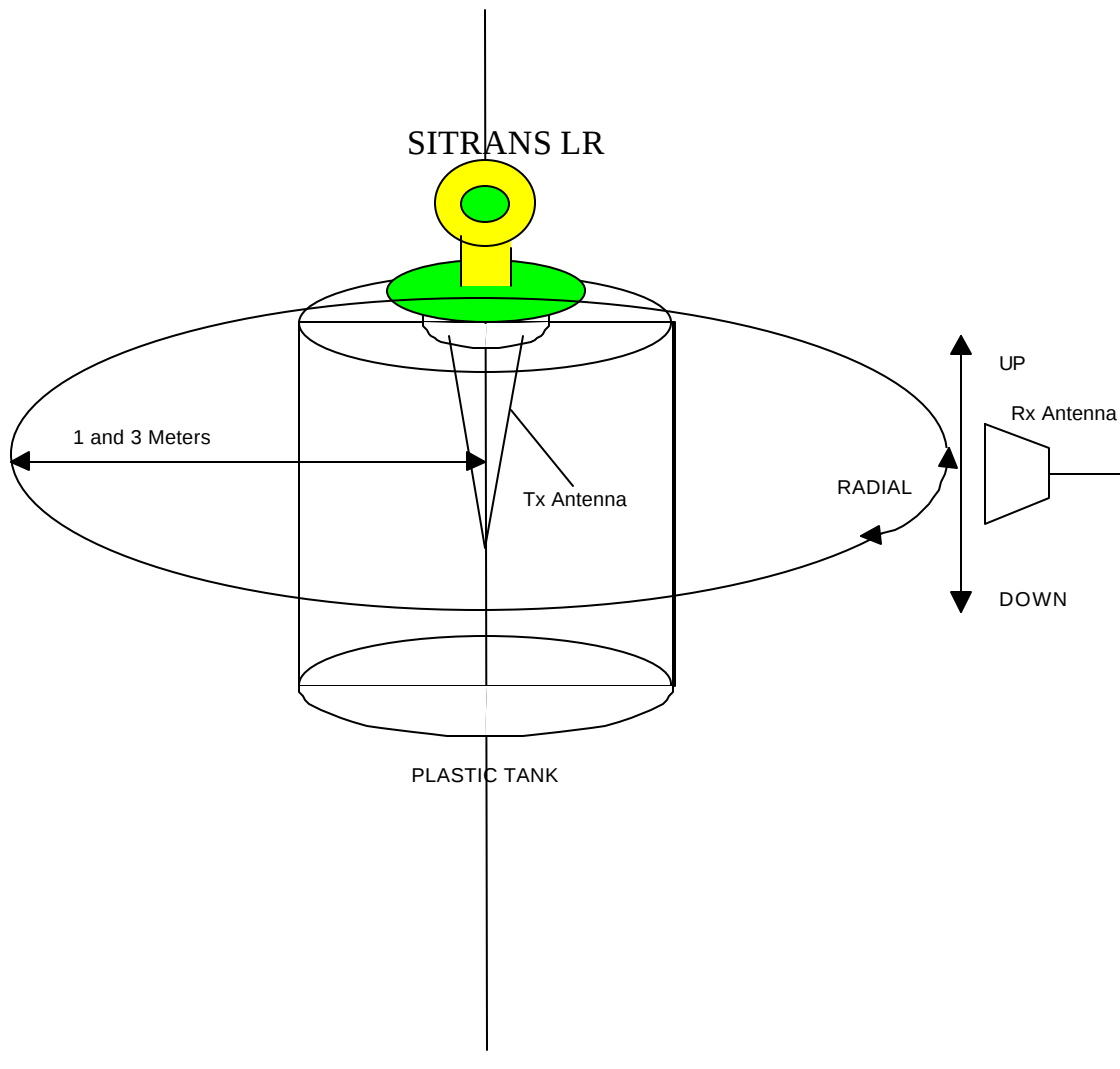
The SITRANS LR 400 is mounted on top of the concrete vessel with ventilation, which contains cement in a cement plant. The fundamental and spurious/harmonic emissions were scanned at distances of 0.5 meters, 1 meters and 3 meters

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3000 Bristol Circle, Oakville, Ontario, Canada L6H 6G4
Tel. #: 905-829-1570, Fax. #: 905-829-8050, Email: vhk.ultratech@sympatico.ca, Website: <http://www.ultratech-labs.com>

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EXHIBIT 4. SUMMARY OF TEST RESULTS

4.1. LOCATION OF TESTS

All of the measurements described in this report were performed at Ultratech Group of Labs located in the city of Oakville, Province of Ontario, Canada.

- AC Powerline Conducted Emissions were performed in UltraTech's shielded room, 16'(L) by 12'(W) by 12'(H).
- Radiated Emissions were performed at the Ultratech's 3 Meter Open Field Test Site (OFTS) situated in the Town of Oakville, province of Ontario.

The above sites have been calibrated in accordance with ANSI C63.4, and found to be in compliance with the requirements of Sec. 2.948 of the FCC Rules. The descriptions and site measurement data of the Oakville Open Field Test Site has been filed with FCC office (FCC File No.: 31040/SIT 1300B3) and Industry Canada office (Industry Canada File No.: IC2049). Last Date of Site Calibration: Aug. 08, 2001.

4.2. APPLICABILITY & SUMMARY OF EMC EMISSION TEST RESULTS

FCC PARAGRAPH.	TEST REQUIREMENTS	COMPLIANCE (YES/NO)
15.107(a)	AC Power Line Conducted Emissions Measurements (Transmit & Receive)	Yes
....	Average Output Power	N/A
1.1307, 1.1310, 2.1091 & 2.1093	RF Exposure Limit	N/A
15.209 & 15.205	Transmitter Radiated Emissions	Yes
The digital circuit portion of the EUT has been tested and verified to comply with FCC Part 15, Subpart B, Class A Digital Devices, the associated Radio Receiver operating in 24.2 - 25.2 GHz is exempted from FCC's authorization . The engineering test report can be provided upon FCC requests.		

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EXHIBIT 5. MEASUREMENTS, EXAMINATIONS & TEST DATA FOR EMC EMISSIONS

5.1. TEST PROCEDURES

This section contains test results only. Details of test methods and procedures can be found in Exhibit 8 of this report, ANSI C63-4:1992 and FCC Public Notice @ DA 00-705 (March 30, 2000) – Filing and Measurement Guidelines for Frequency Hopping Spread Spectrum Systems.

5.2. MEASUREMENT UNCERTAINTIES

The measurement uncertainties stated were calculated in accordance with requirements of UKAS Document NIS 81 with a confidence level of 95%. Please refer to Exhibit 7 for Measurement Uncertainties.

5.3. MEASUREMENT EQUIPMENT USED:

The measurement equipment used complied with the requirements of the Standards referenced in the Methods & Procedures ANSI C64-3:1992, FCC 15.209 and CISPR 16-1.

5.4. ESSENTIAL/PRIMARY FUNCTIONS AS DECLARED BY THE MANUFACTURER:

The essential function of the EUT is to correctly communicate data to and from radios over RF link.

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5.5. AC POWERLINE CONDUCTED EMISSIONS @ FCC PART 15, SUBPART B, PARA.15.107(A)

5.5.1. Limits

The equipment shall meet the limits of the following table:

Test Frequency Range	Test Limits	EMI Detector Used	Measuring Bandwidth
0.45 to 30 MHz	48 dB μ V	Quasi-Peak (Narrow band)	B = 10 kHz
	51 dB μ V	Quasi-Peak (Broad band)	B = 10 kHz

5.5.2. Method of Measurements

Refer to Exhibit 8, Sec. 8.2 of this test report & ANSI C63-4:1992

5.5.3. Test Equipment List

Test Instruments	Manufacturer	Model No.	Serial No.	Frequency Range
Spectrum Analyzer/ EMI Receiver	Hewlett Packard	HP 8593EM	3412A00103	9 kHz – 26.5 GHz
Transient Limiter	Hewlett Packard	11947A	310701998	9 kHz – 200 MHz 10 dB attenuation
L.I.S.N.	EMCO	3825/2	89071531	9 kHz – 200 MHz 50 Ohms / 50 μ H
12'x16'x12' RF Shielded Chamber	RF Shielding	...	..	...

5.5.4. Plots

The following plots graphically represent the test results recorded in the above Test Data Table.

Refer to Plots # 1 & 2 in Annex 1 for actual measurement plots

5.5.5. Photographs of Test Setup

Refer to the Photographs #1 & #2 in Annex 2 for setup and arrangement of equipment under tests and its ancillary equipment.

5.5.6. Test Data

FREQUENCY (MHz)	RF LEVEL (dB μ V)	RECEIVER DETECTOR (P/QP/AVG)	QP/NB LIMIT (dB μ V)	QP/BB LIMIT (dB μ V)	MARGIN (dB)	PASS/ FAIL	LINE TESTED (L1/L2)
2.371	35.3	QP	48.0	61.0	-12.7	PASS	L1
14.063	42.5	QP	48.0	61.0	-5.5	PASS	L1
2.466	32.5	QP	48.0	61.0	-15.5	PASS	L2
14.064	41.3	QP	48.0	61.0	-6.7	PASS	L2

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5.6. TRANSMITTER SPURIOUS EMISSIONS (RADIATED @ 3 METERS), FCC CFR 47, PARA. 15.209 & 15.205

5.6.1. Limits

The fundamental frequency shall not fall within any restricted frequency band specified in 15.205
All rf other emissions shall not exceed the general radiated emission limits specified in @ 15.209(a).

FCC CFR 47, Part 15, Subpart C, Para. 15.205(a) - Restricted Frequency Bands

MHz	MHz	MHz	GHz
0.090 - 0.110	162.0125 - 167.17	2310 - 2390	9.3 - 9.5
0.49 - 0.51	167.72 - 173.2	2483.5 - 2500	10.6 - 12.7
2.1735 - 2.1905	240 - 285	2655 - 2900	13.25 - 13.4
8.362 - 8.366	322 - 335.4	3260 - 3267	14.47 - 14.5
13.36 - 13.41	399.9 - 410	3332 - 3339	14.35 - 16.2
25.5 - 25.67	608 - 614	3345.8 - 3358	17.7 - 21.4
37.5 - 38.25	960 - 1240	3600 - 4400	22.01 - 23.12
73 - 75.4	1300 - 1427	4500 - 5250	23.6 - 24.0
108 - 121.94	1435 - 1626.5	5350 - 5460	31.2 - 31.8
123 - 138	1660 - 1710	7250 - 7750	36.43 - 36.5
149.9 - 150.05	1718.8 - 1722.2	8025 - 8500	Above 38.6
156.7 - 156.9	2200 - 2300	9000 - 9200	

FCC CFR 47, Part 15, Subpart C, Para. 15.209(a)
-- Field Strength Limits within Restricted Frequency Bands --

FREQUENCY (MHz)	FIELD STRENGTH LIMITS (microvolts/m)	DISTANCE (Meters)
0.009 - 0.490	2,400 / F (KHz)	300
0.490 - 1.705	24,000 / F (KHz)	30
1.705 - 30.0	30	30
30 - 88	100	3
88 - 216	150	3
216 - 960	200	3
Above 960	500	3

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Tel. #: 905-829-1570, Fax. #: 905-829-8050, Email: vhk.ultratech@sympatico.ca, Website: <http://www.ultratech-labs.com>

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5.6.2. Method of Measurements

Refer to Exhibit 8, Sec. 8.2 of this test report and ANSI 63.4-1992, Para. 8 for detailed radiated emissions measurement procedures.

The following measurement procedures were also applied:

- Applies to harmonics/spurious that fall in the restricted bands listed in Section 15.205. the maximum permitted average field strength is listed in Section 15.209. A Pre-Amp and highpass filter are used for this measurement.
- For measurement below 1 GHz, set RBW = 100 KHz, VBW $\geq$ 100 KHz, SWEEP=AUTO.
- For measurement above 1 GHz, set RBW = 1 MHz, VBW = 1 MHz (Peak) & VBW = 10 Hz (Average), SWEEP=AUTO.
- If the emission is pulsed, modified the unit for continuous operation, then use the settings above for measurements, then correct the reading by subtracting the peak-average correction factor derived from the appropriate duty cycle calculation. See Section 15.35(b) and (c).

5.6.3. Test Arrangement

Please refer to Test Arrangement in Sec. 5.5.3 for details of test setup for emission measurements.

5.6.4. Test Equipment List

Test Instruments	Manufacturer	Model No.	Serial No.	Frequency Range
Spectrum Analyzer/ EMI Receiver	Advantest	R3271	15050203	100 Hz to 32 GHz with external mixer for frequency above 32 GHz
Microwave Amplifier	Hewlett Packard	HP 83017A		1 GHz to 26.5 GHz
Biconilog Antenna	EMCO	3143	1029	20 MHz to 2 GHz
Horn Antenna	EMCO	3155	9701-5061	1 GHz – 18 GHz
Horn Antenna	EMCO	3160-09	..	18 GHz – 26.5 GHz
Horn Antenna	EMCO	3160-10	..	26.5 GHz – 40 GHz
Mixer	Tektronix	118-0098-00	..	18 GHz – 26.5 GHz
Mixer	Tektronix	119-0098-00	..	26.5 GHz – 40 GHz

5.6.5. Plots

Please refer to plots # 3 and # 4 in Annex 1 for information of the signal characteristics.

5.6.6. Photographs of Test Setup

Refer to the Photographs #3 & #6 in Annex 2 for setup and arrangement of equipment under tests and its ancillary equipment.

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5.6.7. Test Data

5.6.8. Test Configuration #1: Metal Tank with no ventilation

The SITRANS LR 400 is mounted on top of the metal tank with no ventilation, which contains water. The fundamental and spurious/harmonic emissions were scanned at distances of 0.5 meters, 1 meters and 3 meters.

FREQUENCY (GHz)	RF PEAK LEVEL READING (E) @3m (dBuV/m)	ANTENNA PLANE (H/V)	LIMIT (dBuV/m)	MARGIN (dB)	PASS/ FAIL
24.2 – 25.2	<<	H & V	54.0	>>	Pass
0.01 – 40	<<	H & V	Refer to 15.209	>>	Pass
<< No emissions were found when the SITRANS LR 400 was installed on top of the metal tank which has ventilation.					

5.6.9. Test Configuration #2: Concrete Tank with ventilation

The SITRANS LR 400 is mounted on top of the concrete vessel with ventilation, which contains cement in a cement plant. The fundamental and spurious/harmonic emissions were scanned at distances of 0.5 meters, 1 meters and 3 meters.

FREQUENCY (GHz)	RF PEAK LEVEL READING (E) @3m (dBuV/m)	ANTENNA PLANE (H/V)	LIMIT (dBuV/m)	MARGIN (dB)	PASS/ FAIL
24.2 – 25.2	<<	H & V	54.0	>>	Pass
0.01 – 40	<<	H & V	Refer to 15.209	>>	Pass
<< No emissions were found when the SITRANS LR 400 was installed on top of the concrete tank.					

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EXHIBIT 6. MEASUREMENT UNCERTAINTY

The measurement uncertainties stated were calculated in accordance with the requirements of NIST Technical Note 1297 and NIS 81 (1994)

6.1. LINE CONDUCTED EMISSION MEASUREMENT UNCERTAINTY

CONTRIBUTION (Line Conducted)	PROBABILITY DISTRIBUTION	UNCERTAINTY (dB)	
		9-150 kHz	0.15-30 MHz
EMI Receiver specification	Rectangular	± 1.5	± 1.5
LISN coupling specification	Rectangular	± 1.5	± 1.5
Cable and Input Transient Limiter calibration	Normal (k=2)	± 0.3	± 0.5
Mismatch: Receiver VRC $\Gamma_1 = 0.03$ LISN VRC $\Gamma_R = 0.8(9 \text{ kHz}) 0.2 (30 \text{ MHz})$ Uncertainty limits $20\text{Log}(1 \pm \Gamma_1 \Gamma_R)$	U-Shaped	± 0.2	± 0.3
System repeatability	Std. deviation	± 0.2	± 0.05
Repeatability of EUT	--	--	--
Combined standard uncertainty	Normal	± 1.25	± 1.30
Expanded uncertainty U	Normal (k=2)	± 2.50	± 2.60

Sample Calculation for Measurement Accuracy in 450 kHz to 30 MHz Band:

$$u_c(y) = \sqrt{\sum_{i=1}^m u_i^2(y)} = \pm \sqrt{(1.5^2 + 1.5^2)/3 + (0.5/2)^2 + (0.05/2)^2 + 0.35^2} = \pm 1.30 \text{ dB}$$

$$U = 2u_c(y) = \pm 2.6 \text{ dB}$$

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6.2. RADIATED EMISSION MEASUREMENT UNCERTAINTY

CONTRIBUTION (Radiated Emissions)	PROBABILITY DISTRIBUTION	UNCERTAINTY ($\pm$ dB)	
		3 m	10 m
Antenna Factor Calibration	Normal (k=2)	± 1.0	± 1.0
Cable Loss Calibration	Normal (k=2)	± 0.3	± 0.5
EMI Receiver specification	Rectangular	± 1.5	± 1.5
Antenna Directivity	Rectangular	± 0.5	± 0.5
Antenna factor variation with height	Rectangular	± 2.0	± 0.5
Antenna phase center variation	Rectangular	0.0	± 0.2
Antenna factor frequency interpolation	Rectangular	± 0.25	± 0.25
Measurement distance variation	Rectangular	± 0.6	± 0.4
Site imperfections	Rectangular	± 2.0	± 2.0
Mismatch: Receiver VRC $\Gamma_1 = 0.2$ Antenna VRC $\Gamma_R = 0.67(\text{Bi}) 0.3 (\text{Lp})$ Uncertainty limits $20\text{Log}(1 \pm \Gamma_1 \Gamma_R)$	U-Shaped	± 1.1 -1.25	± 0.5
System repeatability	Std. Deviation	± 0.5	± 0.5
Repeatability of EUT		-	-
Combined standard uncertainty	Normal	$+2.19 / -2.21$	$+1.74 / -1.72$
Expanded uncertainty U	Normal (k=2)	$+4.38 / -4.42$	$+3.48 / -3.44$

Calculation for maximum uncertainty when 3m biconical antenna including a factor of k=2 is used:

$$U = 2u_c(y) = 2x(+2.19) = +4.38 \text{ dB} \quad \text{And} \quad U = 2u_c(y) = 2x(-2.21) = -4.42 \text{ dB}$$

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EXHIBIT 7. MEASUREMENT METHODS

7.1. GENERAL TEST CONDITIONS

The following test conditions shall be applied throughout the tests covered in this report.

7.1.1. Normal temperature and humidity

- Normal temperature: +15°C to +35°C
- Relative Humidity: +20% to 75%

The actual values during tests shall be recorded in the test report.

7.1.2. Normal power source

7.1.2.1. Mains Voltage

The nominal test voltage of the equipment to be connected to mains shall be the nominal mains voltage which is the declared voltage or any of the declared voltages for which the equipment was designed.

The frequency of test power source corresponding to the AC mains shall be between 59 Hz and 61 Hz.

7.1.2.2. Battery Power Source.

For operation from battery power sources, the nominal test voltage shall be as declared by the equipment manufacturer. This shall be recorded in the test report.

7.1.3. Operating Condition of Equipment under Test

- All tests were carried out while the equipment operated at the following frequencies:
 - The lowest operating frequency,
 - The middle operating frequency and
 - The highest operating frequency
- Modulation were applied using the Test Data sequence
- The transmitter was operated at the highest output power, or in the case the equipment able to operate at more than one power level, at the lowest and highest output powers

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7.2. METHOD OF MEASUREMENTS - AC MAINS CONDUCTED EMISSIONS

- AC Mains conducted emissions measurements were performed in accordance with the standard against appropriate limits for each detector function.
- The test was performed in the shielded room, 16'(L) by 16'(W) by 12'(H).
- The test was performed over the frequency range from 450 kHz to 30 MHz to determine the line-to-ground radio noise voltage which was conducted from the EUT power-input terminals that were directly connected to a public power network.
- The EUT normally received power from another device that connects to the public utility ac power lines, measurements would be made on that device with the EUT in operation to ensure that the device continues to comply with the appropriate limits while providing the EUT with power.
- If the EUT operates only from internal or dedicated batteries, with no provisions for connection to the public utility ac power lines, AC Mains conducted measurements are not required.
- Table-top devices were placed on a platform of nominal size 1 m by 1.5m raised 80 cm above the conducting ground plane.
- The EUT current-carrying power lead, except the ground (safety) lead, was individually connected through a LISN to the power source. All unused 50-Ohm connectors of the LISN was terminated in 50-ohm when not connected to the measuring instruments.
- The line cord of the EUT connected to one LISN which was connected to the measuring instrument. Those power cords for the units of devices not under measurement were connected to a separate multiple ac outlet. Drawings and photographs of typically conducted emission test setups were shown in the Test Report. Each current-carrying conductor of the EUT shall be individually tested.
- The EUT was normally operated with a ground (safety) connection, the EUT was connected to the ground at the LISN through a conductor provided in the lead from the ac power mains to the LISN.
- The excess length of the power cord was folded back and forth in an 8-shape on a wooden strip with a vertical prong located on the top of the LISN case.
- The EUT was set-up in its typical configuration and operated in its various modes as described in 3.2 of the test report.
- A preliminary scan was made by using spectrum analyzer system with the detector function set to PEAK mode (9 KHz RBW, VBW > RBW), frequency span 450 kHz to 30 MHz.
- The maximum conducted emission for a given mode of operation was found by using the following step-by-step procedure:
 - Step1. Monitor the frequency range of interest at a fixed EUT azimuth.
 - Step2. Manipulate the system cables and peripheral devices to produce highest amplitude signal relative to the limit. Note the amplitude and frequency of the suspect signal.
 - Step3. The effects of various modes of operation is examined. This is done by varying equipment operation modes as step 2 is being performed.
 - Step4. After completing step 1 through 3, record EUT and peripheral device configuration, mode of operation, cable configuration, signal levels and frequencies for final test.
- Each highest signal level at the maximized test configuration was zoomed in a small frequency span on the spectrum analyzer's display (the manipulation of cables and peripheral devices and EUT operation modes might have to be repeated to obtain the highest signal level with the spectrum analyzer set to PEAK detector mode 10 KHz RBW and VBW > RBW). The spectrum analyzer was then set to CISPR QUASI-PEAK detector mode (9 KHz RBW, 1 MHz VBW) and AVERAGE detector mode (10 kHz RBW, 1 Hz VBW). The final highest RF signal levels and frequencies were record.

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- **Broad-band ac Powerline conducted emissions:-** If the EUT exhibits ac Powerline conducted emissions that exceed the limit with the instrument set to the quasi-peak mode, then measurements should be made in the average mode. If the amplitude measured in the quasi-peak mode is at least 6 dB higher than the amplitude measured in the average mode, the level measured in quasi peak mode may be reduced by 13 dB before comparing it to the limit.

7.3. SPURIOUS EMISSIONS

For both conducted and radiated measurements, the spurious emissions were scanned from the lowest frequency generated by the EUT or 10 MHz whichever is lower to 10th harmonic of the highest frequency generated by the EUT.

- The radiated emission measurements were performed at the UltraTech's 3 Meter Open Field Test Site (OFTS) situated in the Town of Oakville, province of Ontario. The Attenuation Characteristics of OFTS have been filed to FCC, Industry Canada, ACA/Austel, NVLap and ITI.
- Radiated emissions measurements were made using the following test instruments:
 1. Calibrated EMCO BiconiLog antenna in the frequency range from 30 MHz to 2000 MHz.
 2. Calibrated Emco Horn antennas in the frequency range above 1000 MHz (1GHz - 40 GHz).
 3. The test is required for any spurious emission or modulation product that falls in a Restricted Band, as defined in Section 15.205. It must be performed with the highest gain of each type of antenna proposed for use with the EUT. Use the following spectrum analyzer settings:
 - RBW = 100 kHz for $f < 1\text{GHz}$ and RBW = 1 MHz for $f \geq 1\text{GHz}$
 - VBW = RBW
 - Sweep = auto
 - Detector function = peak
 - Trace = max hold
 - Follows the guidelines in ANSI C63.4-1992 with respect to maximizing the emission by rotating the EUT, measuring the emission while the EUT is situated in three orthogonal planes (if appropriate), adjusting the measurement antenna height and polarization, etc.. A pre-amp and highpass filter are required for this test, in order to provide the measuring system with sufficient sensitivity.
 - Allow the trace to stabilize.
 - The peak reading of the emission, after being corrected by the antenna correction factor, cable loss, pre-amp gain, etc.... is the peak field strength which comply with the limit specified in Section 15.35(b)

Calculation of Field Strength:

The field strength is calculated by adding the calibrated antenna factor and cable factor, and subtracting the Amplifier gain (if any) from the measured reading. The basic equation with a sample calculation is as follows:

$$FS = RA + AF + CF - AG$$

Where	FS	=	Field Strength
	RA	=	Receiver/Analyzer Reading
	AF	=	Antenna Factor
	CF	=	Cable Attenuation Factor
	AG	=	Amplifier Gain

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Example: If a receiver reading of 60.0 dBuV is obtained, the antenna factor of 7.0 dB/m and cable factor of 1.0 dB are added, and the amplifier gain of 30 dB is subtracted. The actual field strength will be:

Field Level = $60 + 7.0 + 1.0 - 30 = 38.0$ dBuV/m.

Field Level = $10^{(38/20)} = 79.43$ uV/m.

- Submit this test data
- Now set the VBW to 10Hz, while maintaining all of the other instrument settings. This peak level, once corrected, must comply with the limit specified in Section 15.209. If the dwell time per channel of the hopping signal is less than 100ms, then the reading obtained may be further adjusted by a “duty cycle correction factor”, derived from $10\log(\text{dwell time}/100\text{ms})$ in an effort to demonstrate compliance with the 15.209.
- Submit test data

Maximizing The Radiated Emissions :

- The frequencies of emissions was first detected. Then the amplitude of the emissions was measured at the specified measurement distance using required antenna height, polarization, and detector characteristics.
- During this process, cables and peripheral devices were manipulated within the range of likely configuration.
- For each mode of operation required to be tested, the frequency spectrum was monitored. Variations in antenna heights (from 1 meter to 4 meters above the ground plane), antenna polarization (horizontal plane and vertical plane), cable placement and peripheral placement were explored to produce the highest amplitude signal relative to the limit.

The maximum radiated emission for a given mode of operation was found by using the following step-by-step procedure:

- Step1: Monitor the frequency range of interest at a fixed antenna height and EUT azimuth.
- Step2: Manipulate the system cables to produce highest amplitude signal relative to the limit. Note the amplitude and frequency of the suspect signal.
- Step3: Rotate the EUT 360 degrees to maximize the suspected highest amplitude signal. If the signal or another at a different frequency is observed to exceed the previously noted highest amplitude signal by 1 dB or more, go back to the azimuth and repeat Step 2. Otherwise, orient the EUT azimuth to repeat the highest amplitude observation and proceed.
- Step4: Move the antenna over its full allowable range of travel (1 to 4 meters) to maximize the suspected highest amplitude signal. If the signal or another at a different frequency is observed to exceed the previously noted highest amplitude signal by 1 dB or more, return to Step 2 with the highest amplitude observation and proceed.
- Step5: Change the polarization of the antenna and repeat Step 2 through 4. Compare the resulting suspected highest amplitude signal with that found for the other polarization. Select and note the higher of the two signals. This signal is termed the highest observed signal with respect to the limit for this EUT operational mode.
- Step6: The effects of various modes of operation is examined. This is done by varying the equipment modes as steps 2 through 5 are being performed.
- Step7: After completing steps 1 through 6, record the final highest emission level, frequency, antenna polarization and detector mode of the measuring instrument.

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