

DWG NO 3233306		SH 1																		
APPLICATION				REVISIONS																
NEXT ASSY		USED ON		REV	DESCRIPTION										DATE		APPROVED			
3233300		3601C																		
3233400		3601C																		
3233375		3601C																		
© COPYRIGHT 1998 RAYTHEON ALL RIGHTS RESERVED.				CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY																
REVISION STATUS OF ALL SHEETS IS: -																				
REV STATUS OF SHEETS		REV																		
		SHEET																		
UNLESS OTHERWISE SPECIFIED																				
- DIMENSIONS ARE IN INCHES - PARENTHETICAL INFORMATION IS FOR REFERENCE ONLY										GENERAL TOLERANCES: DECIMALS .XX = ± .03, .XXX = ±.010, ANGLES ±1°										
CONTR NONE				Raytheon MCKINNEY, TEXAS NAMEPLATE, 1250W AND 500W BASE ASSEMBLY, MAXITE																
DWN T. DONALDSON DATE 98-10-28																				
CHK																				
ENGR																				
PE&P																				
APVD																				
QA																				
CM																				
				SIZE	CAGE CODE				DRAWING NO											
				A	96214				3233306											
				SCALE	NONE								SHEET		1 OF 7					

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1. SCOPE

This specification establishes the requirements for nameplates for the Active Antenna Unit.

2. APPLICABLE DOCUMENTS

2.1 Non-Government Documents

The following documents form a part of the specification to the extent specified herein. In the event of any conflict between this document and the reference documents, this document shall govern.

3. REQUIREMENTS

Materials shall be as specified herein. Materials and markings shall not blister, crack, or flow when exposed to temperatures from -40 deg C to +75 deg C.

Materials shall be Flexcon 4 Mil White Vinyl with V23 acrylic permanent adhesive.

3.1 Dimensions And Colors

Dimensions and colors shall be in accordance with Figure 1, 2 and 3. The color of the text in this drawing is black.

3.2 Marking

Nameplates shall be marked as shown in Figure 1, 2 and 3. They shall be worded as shown with the number of lines as shown. All lettering shall be font point size 15 and bold.

3.3 Tolerances

Tolerances of dimensions shall be +/- .0

4. QUALITY ASSURANCE PROVISIONS

4.1 Inspection

Unless otherwise specified in the contract or purchase order. The manufacturer is responsible for the performance of all inspections necessary to ensure that the item meets the dimensional, material and finish, marking, and workmanship requirements for this specification. The supplier may use their own or any other facilities suitable for the performance of the inspection requirements. However, the procuring activity reserves the right to approve said facilities. The procuring activity reserves the right to perform any of the inspections set forth in this specification where such inspections are deemed necessary to assure supplies and services conform to prescribed requirements.

4.2 Final Acceptance

Final acceptance shall be at the procuring activity.

5. PACKAGING

Packaging shall be adequate to provide protection against any damage during shipment from the supply source to the ultimate using facility. Each package shall be marked with the manufacturer's part number and the manufacturer's identification. The markings shall be legible and permanent.

6. NOTES

Identification of the suggested source(s) of supply hereon is not to be construed as a guarantee of present or future availability as a source of supply for the item(s).

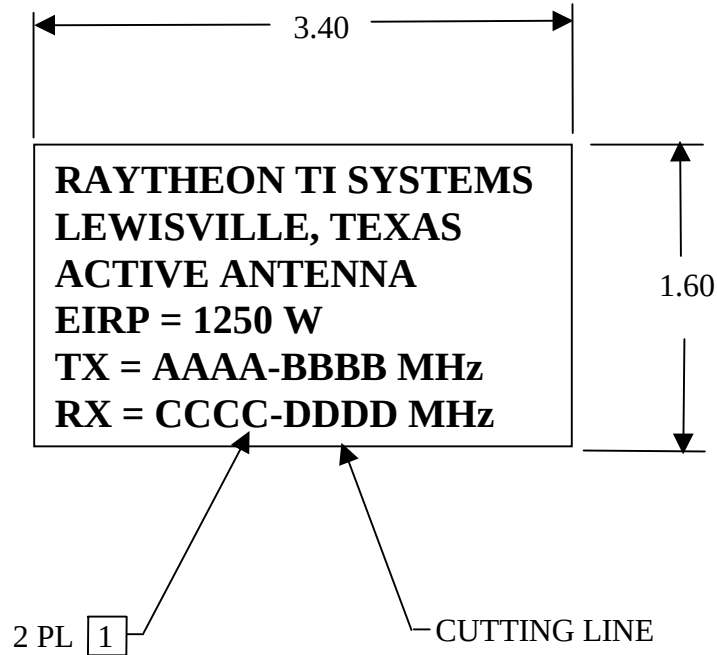


FIGURE 1

3233306-1, -2, -3

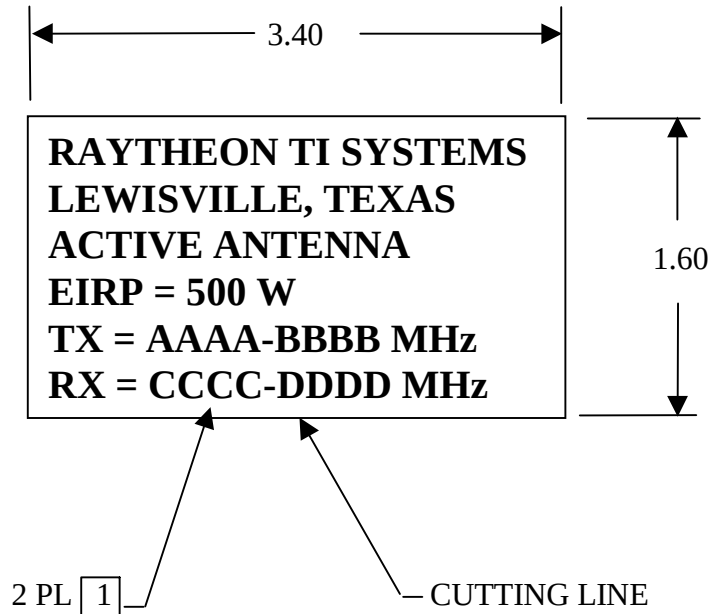


FIGURE 2

3233306-4, -5, -6

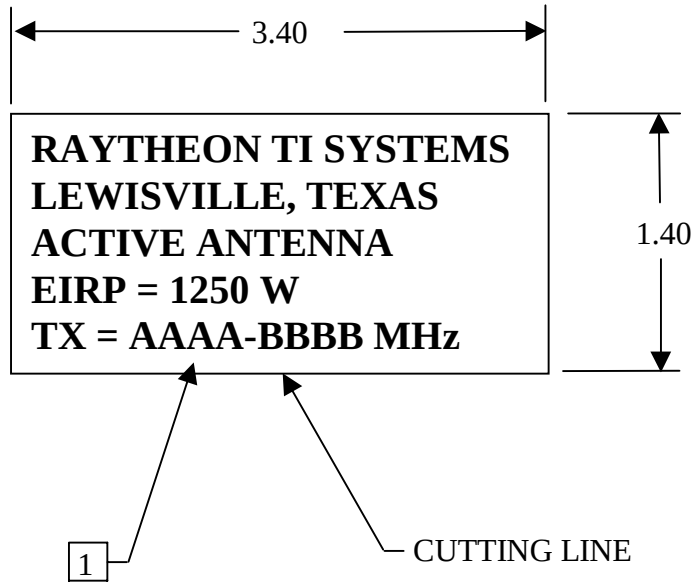


FIGURE 3

3233306-7, -8, -9

1 SEE TABLE I FOR AAAA, BBBB, CCCC, AND DDDD INPUTS

Table I

Part Dash Number	AAAA-BBBB	CCCC-DDDD
-1	1930-1950	1850-1870
-2	1950-1970	1870-1890
-3	1970-1990	1890-1910
-4	1930-1950	1850-1870
-5	1950-1970	1870-1890
-6	1970-1990	1890-1910
-7	1930-1950	-
-8	1950-1970	-
-9	1970-1990	-

SUGGESTED SOURCE(S) OF SUPPLY

1. Advanced Nameplates Inc.
605 S, Sherman, Suite 505E
Richardson, Texas 75081

2. Custom Printed Labels
907 Pollard Street
Dallas, Texas 75208

3. Texas Nameplate Company Inc.
1900 S. Ervay Street
Dallas, Texas 75215