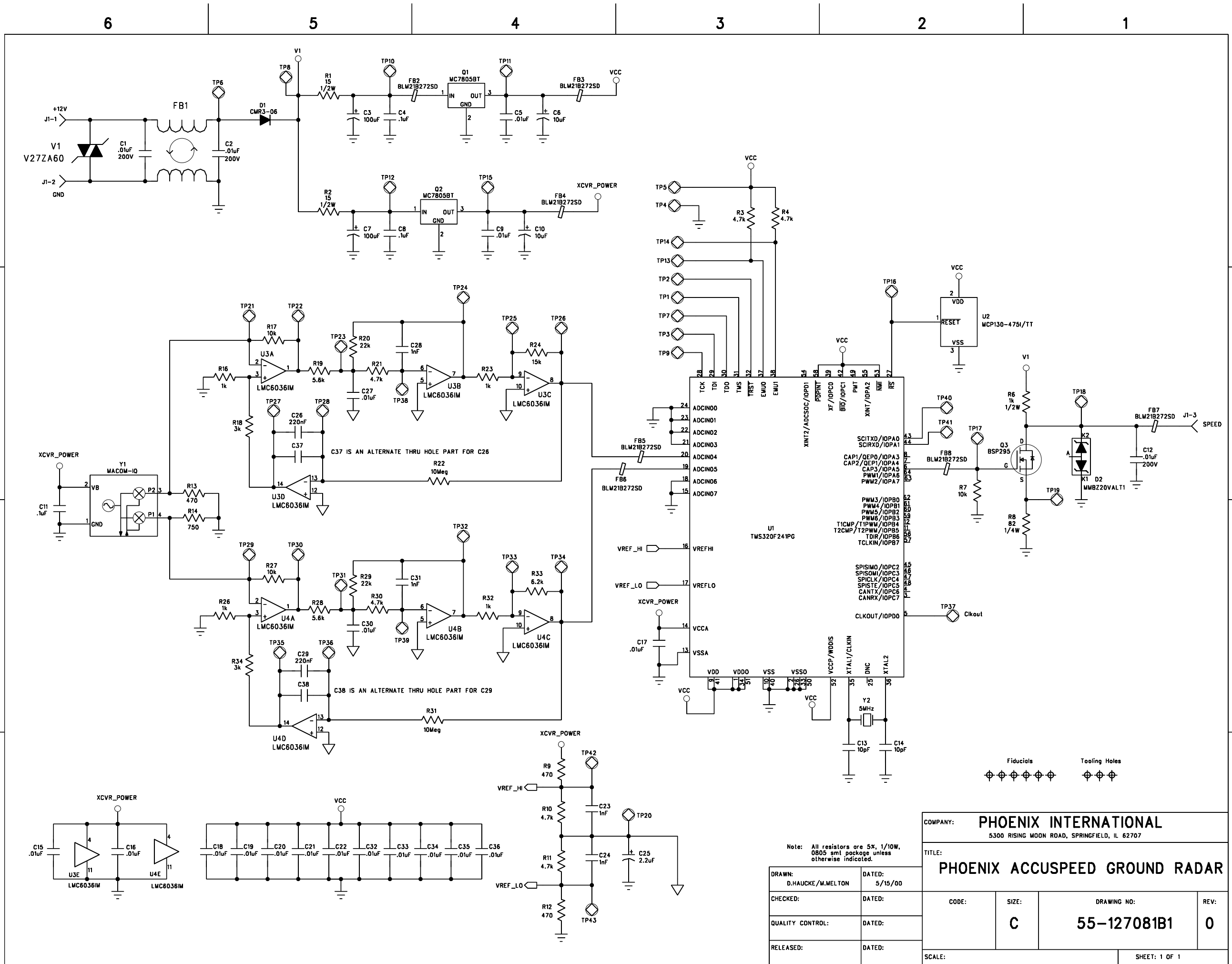
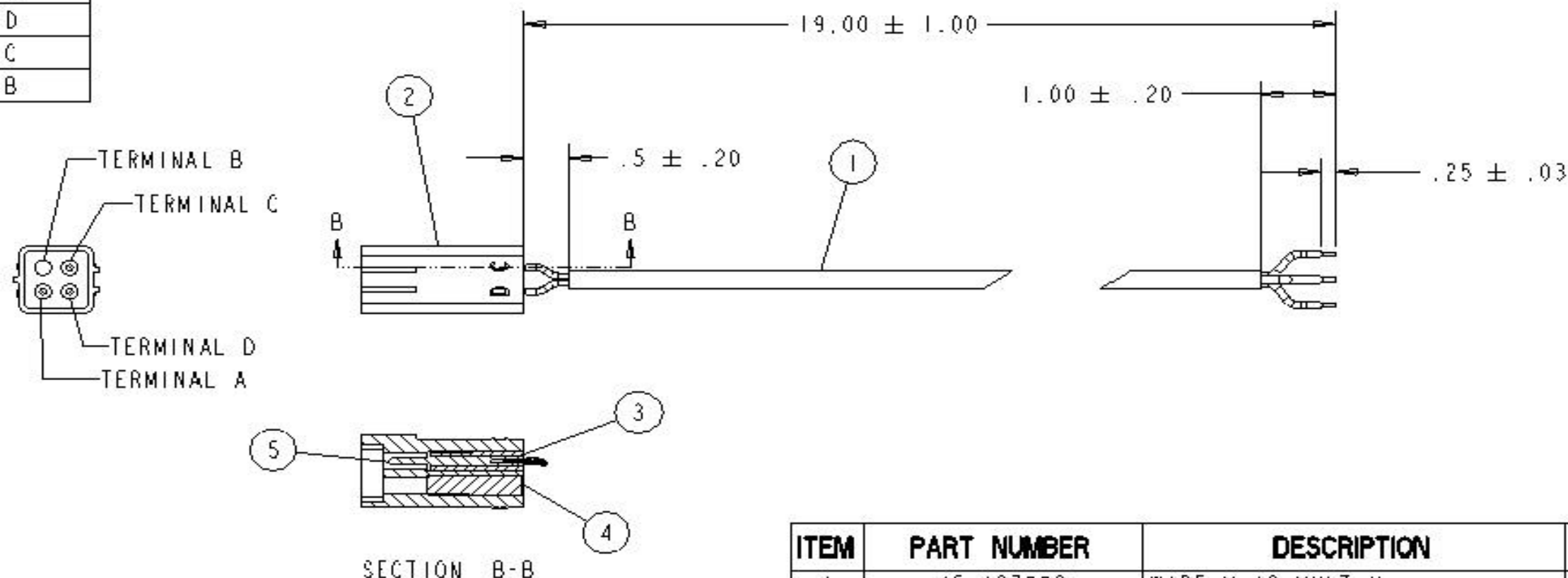




LEAD	TERMINAL I.D.
RED	A
BLACK	D
WHITE	C
PLUG	B

96-127236



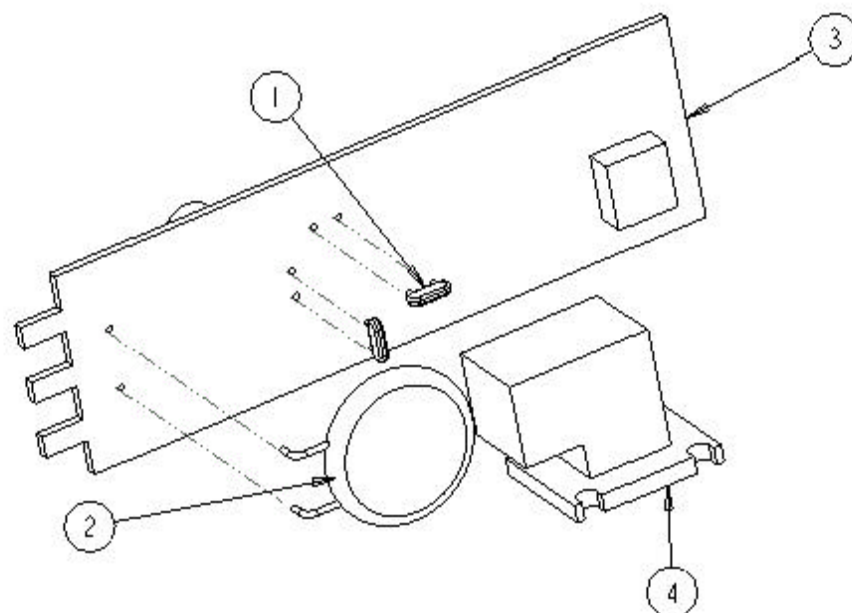
ITEM	PART NUMBER	DESCRIPTION	QTY.
1	45-127092	WIRE M 18 MULT N	A/R
2	50-127235	CONNECTOR, DELPHI #12015024	1
3	98-127238	MISC WEATHERPK SEAL 18-20	3
4	98-127239	MISC WEATHERPK PLUG GRN	1
5	98-127240	MISC WEATHERPK PIN 18-20	3

CHANGE RECORD	REV	DATE	ECO NO	BY	CK

UNLESS OTHERWISE SPECIFIED: TOLERANCE - IN .XX XX .XX IN .XX XX .XX IN .XX XX .XX		MATERIAL: SEE ABOVE	
PROTOTYPE NO		DRAWN BY: G. CHRISTIANSEN	DATE: 3/6/00
DRAWN IN: PRO/E		REVIEWED BY: BP	DATE: 3/22/00
PROJECTION:		APPROVED BY: R. WORREL	DATE: 3/22/00
NOTICE: THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND IT SHALL NOT BE USED OR REPRODUCED OR ITS CONTENT DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN CONSENT OF PHOENIX INTERNATIONAL		CONFIDENTIAL - PROPERTY OF PHOENIX INTERNATIONAL CORPORATION SPRINGFIELD, ILLINOIS	
TITLE: CABLE ASSEMBLY		PART NO: 96-127236	REV: 0

NOTES:

1. INSTALL AND HAND SOLDER ITEMS 1, 2, AND 4.
- ITEM 4 SHALL BE INSTALLED WITH SHOULDERS ON PINS FLUSH WITH BOARD SURFACE.



ITEM	PART NUMBER	DESCRIPTION	QTY
1	15-112665	CAP T 2203 050 05 MFM	2
2	21-119903	VAR R 050 022 120	1
3	95-126959	PCB ASSY WSA ACCUSPEED	1
4	98-123723	MISC XCEIVER 24.125 GHZ	1

95-126960

CHANGE RECORD
REV DATE ECO NO BY CK

UNLESS OTHERWISE SPECIFIED:
TOLERANCE:

FR. .XX XX IF. .XX XX
IN. .XX XX IF. .XX XX
L. .XX IF. .XX

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WHERE
USED:

MATERIAL:

SEE ABOVE

PROTOTYPE NO

DRAWN BY:

G. CHRISTIANSEN

DATE:

3/16/00

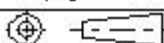
DRAWN IN:

Pro/E

REVIEWED BY:

DATE:

PROJECTION:



APPROVED BY:

DATE:



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INTERNATIONAL
CORPORATION
SPRINGFIELD, ILLINOIS

TITLE:

PCB ASSY
CBA ACCUSPEED

PART NO

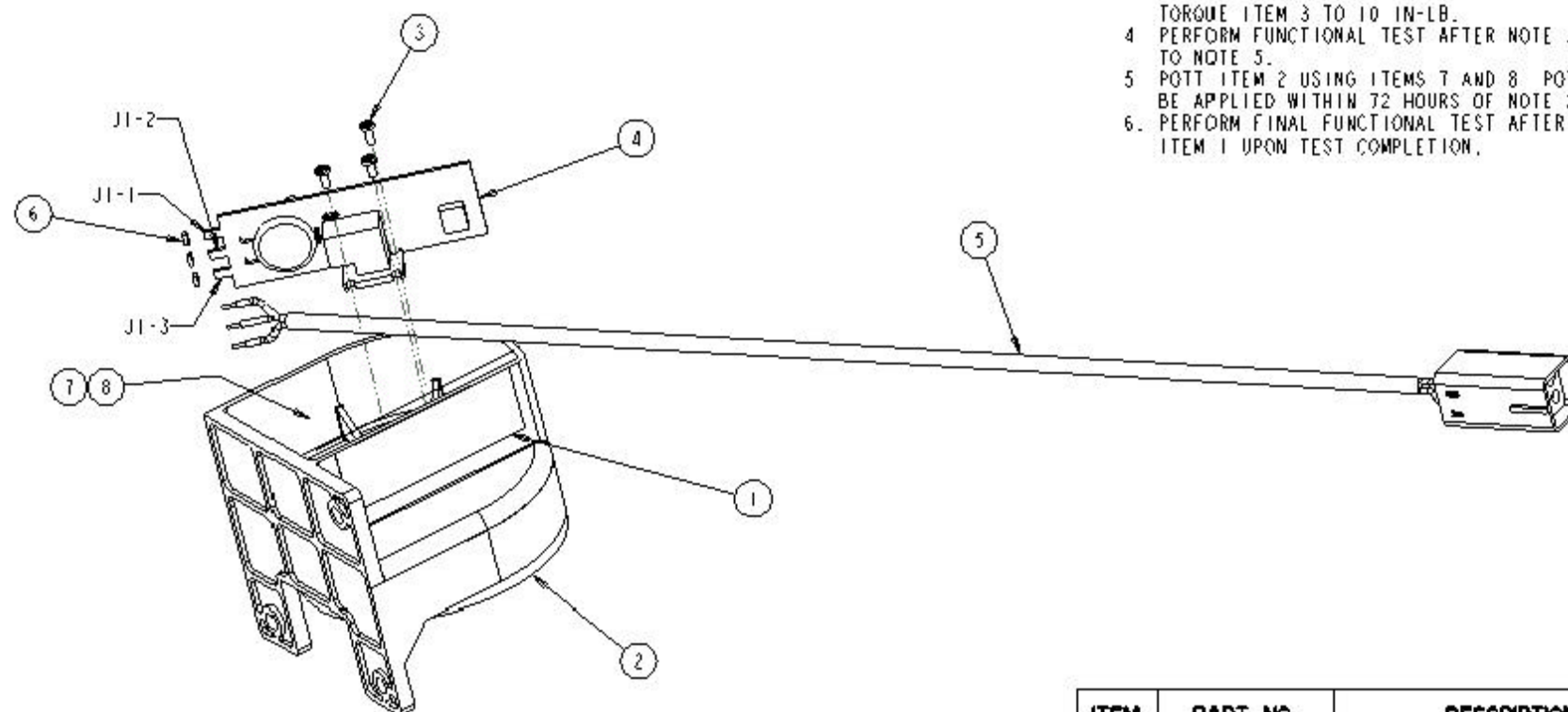
95-126960

REV

0

1 OF 1

LEAD	TERMINAL
RED	J1-1
BLACK	J1-2
WHITE	J1-3



NOTES:

1. INSTALL ITEM 5 TO ITEM 4 USING ITEM 6. AFTER CABLE IS INSTALLED, PERFORM BOARD LEVEL FUNCTIONAL TEST.
2. PERFORM SURFACE TREATMENT ON ITEM 2 PRIOR TO NOTES 3 THROUGH 5.
3. ATTACH ITEM 4 TO ITEM 2 USING ITEM 3 IN LOCATIONS SHOWN. TORQUE ITEM 3 TO 10 IN-LB.
4. PERFORM FUNCTIONAL TEST AFTER NOTE 3 AND PRIOR TO NOTE 5.
5. POTT ITEM 2 USING ITEMS 7 AND 8. POTTING SHALL BE APPLIED WITHIN 72 HOURS OF NOTE 2.
6. PERFORM FINAL FUNCTIONAL TEST AFTER NOTE 5. INSTALL ITEM 1 UPON TEST COMPLETION.

ITEM	PART NO.	DESCRIPTION	QTY
1	52-127711A	LABEL, ACCUSPEED	1
2	60-126963B	ACCUSPEED HOUSING ASSEMBLY	1
3	81-127677	SCREW-THD FORMING	3
4	95-126960	PCB ASSY CBA ACCUSPEED	1
5	96-127236	ASSY CABLE ACCUSPEED	1
6	98-127354	AUTOSPICE BAND	3
7	70-126961	CHEM POTT BIWAX 661 RESIN	A/R
8	70-126962	CHEM POTT BIWAX CATAL	A/R

CHANGE RECORD

DATE ECO NO BY CR

SEE ABOVE		G. CHRISTIANSEN 3/15/00	
PRO/E		BILL PAUL 3/23/00	
R. WORREL			
		PHOENIX INTERNATIONAL CORPORATION	
ACCUSPEED			