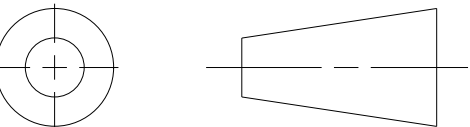


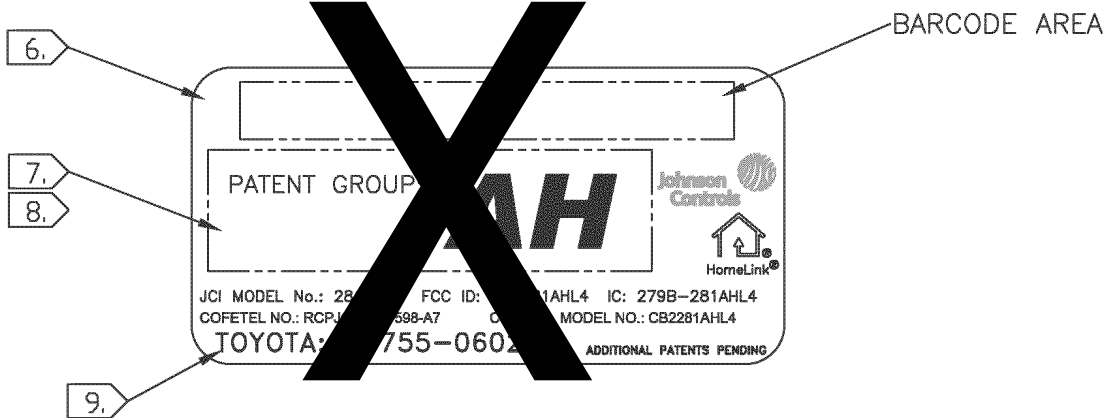
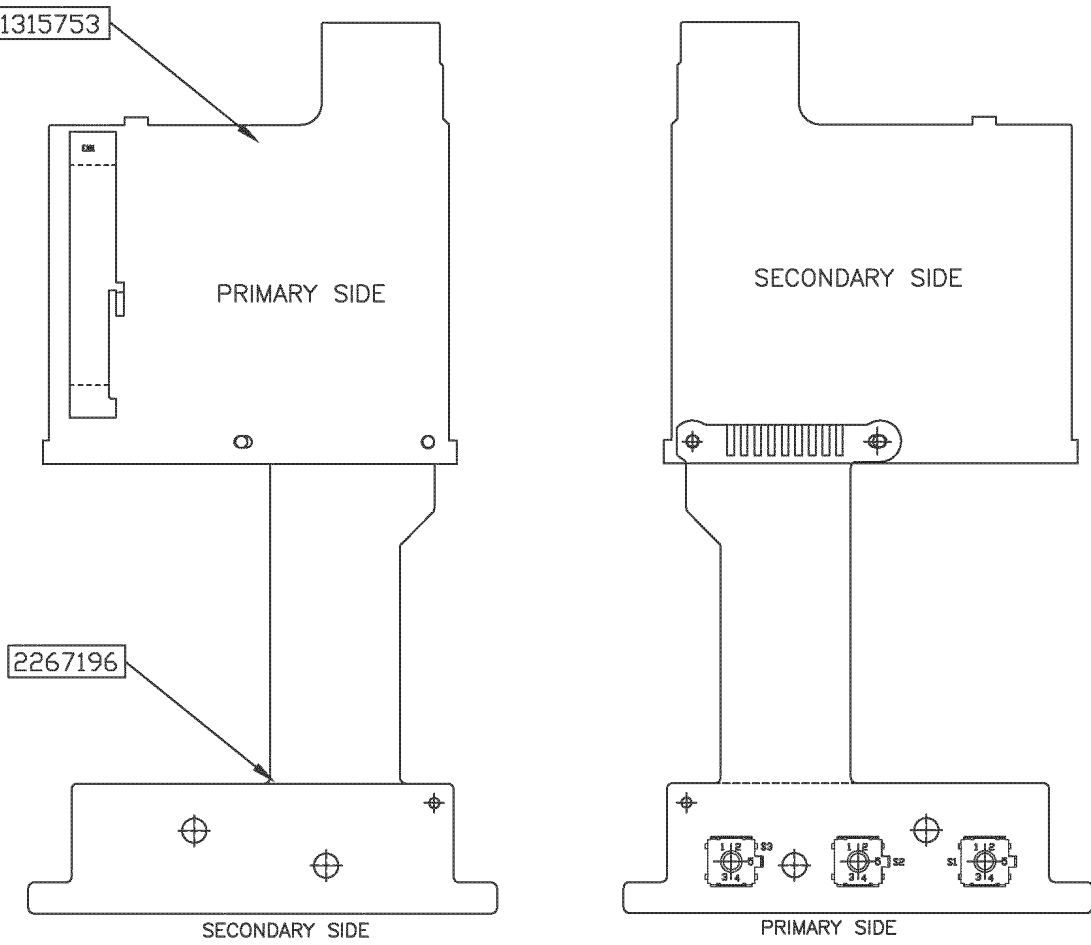
REVISION HISTORY				
REV	DESCRIPTION	BY/DATE	ECO NO.	APPROVED
AAA	RELEASE TO PRODUCTION FROM JCI DWG. REV. 8 PART 1771314-007B REV. 6 PART 1771314-105B REV. 6	CDP 1/14/14	-	-

1	1	4	FLEX ASM, TOYOTA 400L, HMLK4	2267196	725-0029-000
1	-	3	HSG, 470L BULB GREY	1608444-105B	625-0961-000
-	1	3	HSG, 470L BULB IVORY	1608444-007B	625-0905-000
1	1	2	LABEL STOCK, 0.75 X 1.5	VJ6845	375-0902-000
1	1	1	PCB ASM, 281A HMLK4	1315753	605-5476-000
QTY	QTY	ITEM	DESCRIPTION	JCI PART NO.	GENTEX PART NO.

1771314-105B	1771314-007B	JCI PART NO.	JCI DRAWING NO.
AAA FINAL ASM, TOYOTA 470L HMLK GREY	AAA FINAL ASM, TOYOTA 470L HMLK IVORY	JCI DESCRIPTION	
960-0221	960-0191	GENTEX PART NO.	REV.

REVISION HISTORY				
REV	DESCRIPTION	BY/DATE	ECO NO.	APPROVED
AAA	RELEASE TO PRODUCTION FROM JCI DWG. REV. 8 PART 1771314-007B REV. 6 PART 1771314-105B REV. 6	CDP 1/14/14	-	-

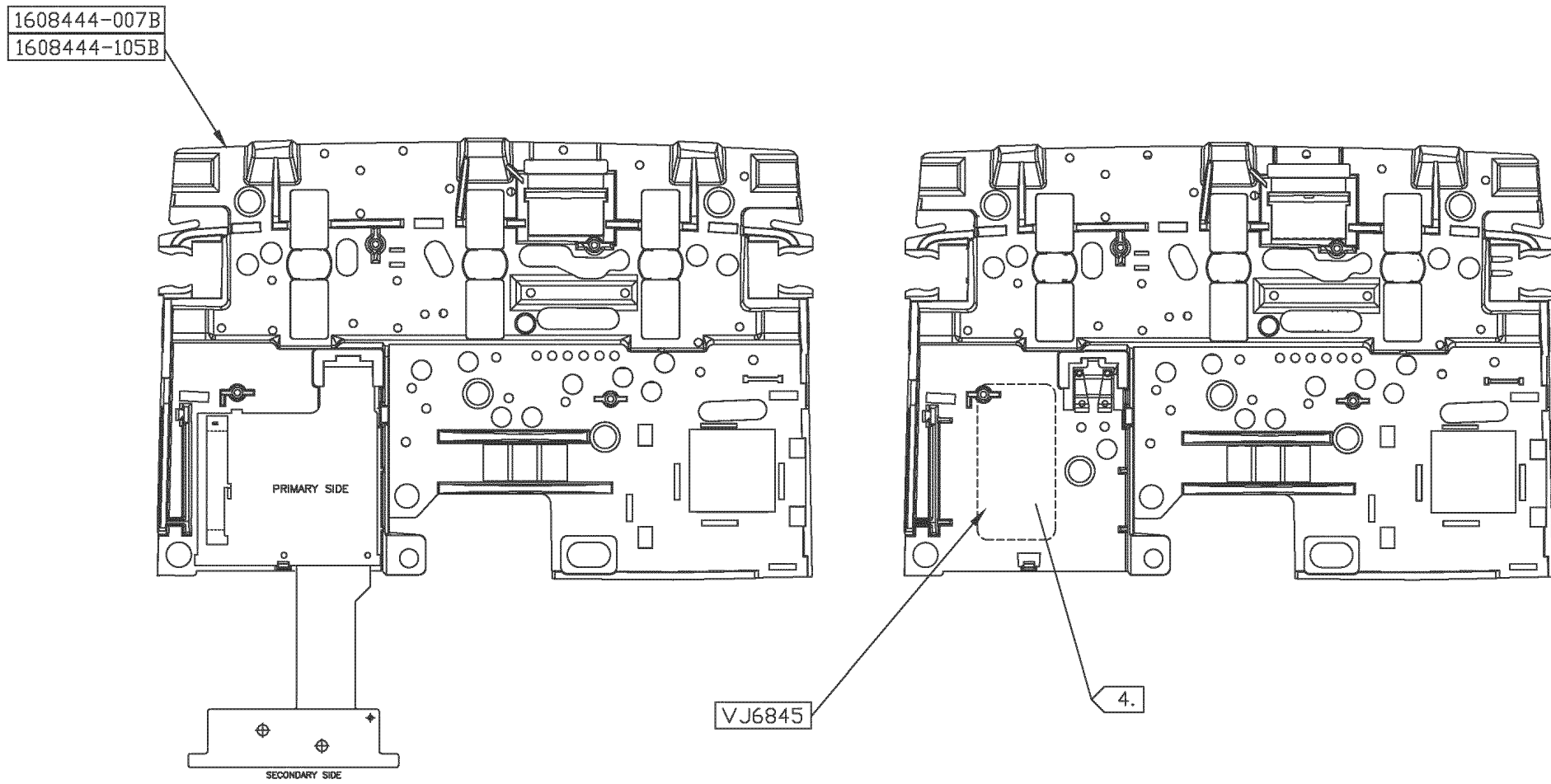
GENTEX CORPORATION				600 NORTH CENTENNIAL ST ZEELAND, MICHIGAN 49464 (616) 772-1800
TITLE FINAL ASM, TOYOTA 470L HMLK				
NVS SPECIFIES FEATURES REQUIRING SPECIAL CONSIDERATION. SEE CONTROL PLAN. INTERPRET DIMENSIONS AND TOLERANCE PER ASME Y14.5M - 1994		SIZE D	DWG NO. 960-T	REV AAA
THIRD ANGLE PROJECTION 		MATERIAL SEE DWG	MASS (CALCULATED) NA	
DRAWN BY CPOLLACK		SCALE na	DATE 2/2/2014	SHEET 1 OF 1



NOTES:

- REFERENCE IPC-A-610 CLASS 2 STANDARDS FOR ASSEMBLY PRACTICES AND PROCEDURES, UNLESS OTHERWISE SPECIFIED.
- ATTACH 2267196 TO 1315753 USING LAP SOLDER PROCESS.
- AFTER LAP SOLDER PROCESS, UNIT MUST BE FUNCTIONALLY TESTED.
- ATTACH BAR CODE/PATENT NUMBER LABEL ~~1608444~~ TO OUTSIDE OF BULB CARRIER 1372991 IN AREA INDICATED. DO NOT COVER HOLES IN HOUSING.
- TO ASSEMBLE INTO PLASTIC, INSERT MAIN BOARD 1315753 INTO EDGE CONNECTOR INTERLOCK ON 1608444.
- ASSEMBLER IS TO PRINT LABEL INFORMATION AS SHOWN, USING ADHESIVE LABEL ~~1608444~~.
- REFER TO LATEST REVISION OF DRAWING 1333474 FOR ACTUAL PATENT NUMBERS FOR THE PATENT GROUP IDENTIFIED.
- LAY-OUT PATENT NUMBERS TO FILL SPACE AVAILABLE, BUT NATION / ORGANIZATION OF ORIGIN HEADINGS MUST BE MAINTAINED FOR CORRESPONDING PATENT NUMBERS AS SHOWN ON LATEST REVISION OF DRAWING 1333474.
- CHARACTER HEIGHT OF THE "TOYOTA" AND THE TOYOTA PART NUMBER SHALL BE .050 [1.27].
- MUST COMPLY TO TEST SPECIFICATION TD-ELE-100.

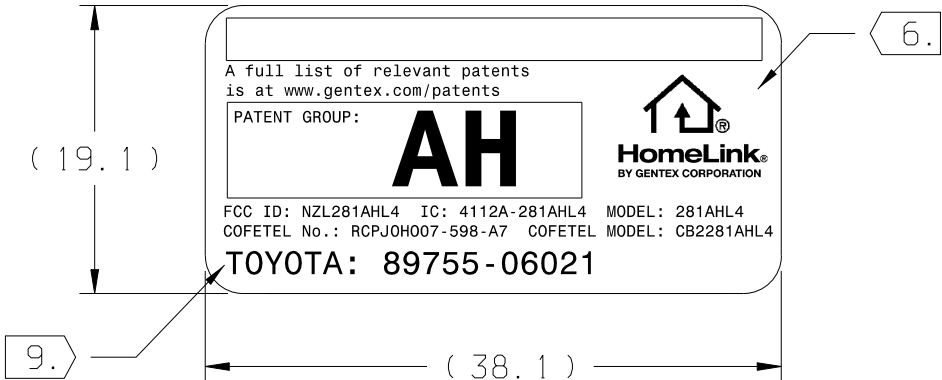
VIEWS FOR REFERENCE ONLY



FOR BILL OF MATERIALS FOR ASSEMBLIES SEE THE FOLLOWING ELECTRONIC FILES INCLUDED IN THE ASSEMBLY DATA RELEASE PACKAGE:

ASSEMBLY NUMBER	REVISION	ELECTRONIC FILE NAME	DESCRIPTION
1771314-007B	6	1771314-007B_6_BOM.XLSX	IVORY
1771314-105B	6	1771314-105B_6_BOM.XLSX	GREY

ELECTRONICS STD. UNLESS OTHERWISE SPECIFIED		NAME JOHNSON CONTROLS AUTOMOTIVE SYSTEMS GROUP INTERIORS	
THIRD ANGLE PROJECTION IAW ANSI Y14.5M 1982		PROJECT 470L	
NOT SCALE		DESIGNED BY BRET SUNNERVERVILLE	
X.XX DECIMAL ± .040 [1.00] X.XX DECIMAL ± .020 [.50] X.XXX DECIMAL ± .006 [.15]		CHECKED BY KEITH VANLIERE	
DIMENSIONS ARE IN INCHES WITH EQUIVALENT MILLIMETERS SHOWN IN BRACKETS.		CUSTOMER TOYOTA	
SUBSTANCE USE RESTRICTION: THE GLOBAL AUTOMOTIVE DECLARABLE SUBSTANCES LIST (SEE HTTP://WWW.GADSL.ORG) REGARDING PROHIBITED AND DECLARABLE SUBSTANCES APPLIES TO ALL MATERIALS USED IN THIS PART.		ENGINEER JAKE BELTER	
SIZE D		SCALE NONE	
TOOL NO. REF.		DWG. NO. 1771314	
DATA FORMAT ACAD		SHEET 1 OF 1	



LABEL VIEW
SCALE: 2:1

PRELIMINARY

RELEASED - JCI CONFIDENTIAL - Approver: Belter, Jacob - 09JUL2012