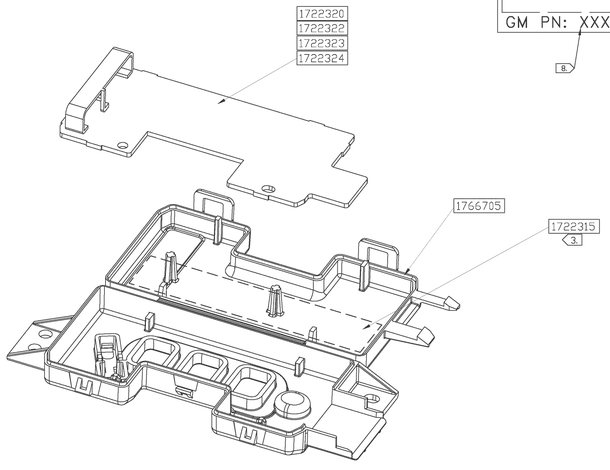
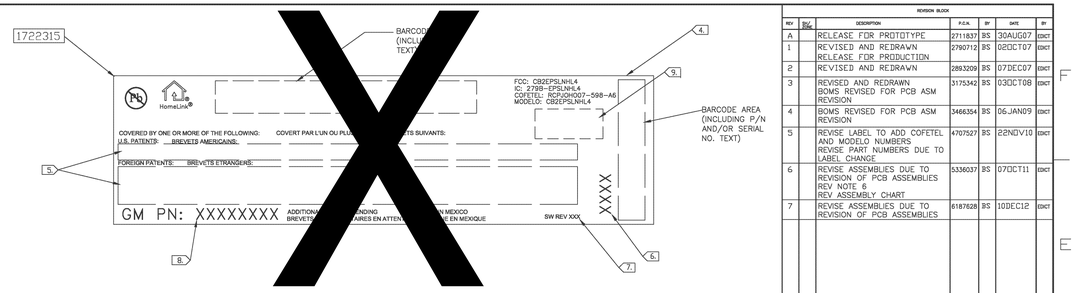


VIEW FOR REFERENCE ONLY



NOTES:

1. ASSEMBLE PARTS AS SHOWN.
2. INDIVIDUAL COMPONENTS ON PCB ASSEMBLY SHOWN FOR REFERENCE ONLY.
3. PLACE BARCODE/PATENT LABEL ON OUTSIDE OF HOUSING AT LOCATION INDICATED.
4. ASSEMBLER IS TO PRINT LABEL INFORMATION AS SHOWN. USING ADHESIVE LABEL IN THE BILL OF MATERIALS PRE-PRINTED LABEL MUST PROVIDE CLEAR SPACE FOR BARCODE AS INDICATED. ALL TEXT SHALL BE ARIAL FONT, 4 PT., UNLESS OTHERWISE SPECIFIED.
5. ~~REFER TO LATEST REVISION OF DRAWING 1535474. PATENT GROUP #1 FOR AERIAL PATENT NUMBERS OF THE PATENT GROUP HEADINGS INDICATED. USE OUT PATENT NUMBERS TO FILL STAGE AVAILABLE BUT NATION / ORGANIZATION OF ORIGIN ABBREVIATIONS MUST BE MAINTAINED FOR CORRESPONDING PATENT NUMBERS AS SHOWN ON LATEST REVISION OF DRAWING 1535474.~~
6. PRINT JULIAN DATE CODE AT LOCATION INDICATED. TEXT SHALL BE ARIAL FONT, 10 PT.
7. SOFTWARE REVISION SHALL BE PRINTED AT LOCATION INDICATED. THE SOFTWARE REVISION CAN BE FOUND IN THE DESCRIPTION FOR COMPONENT U1000 ON THE PCB ASSEMBLY IN THE BILL OF MATERIALS.
8. FOR EACH ASSEMBLY, PRINT THE CORRESPONDING GM PART NUMBER FROM THE ASSEMBLY NUMBER TABLE. TEXT FOR GM PART NUMBER SHALL BE ARIAL FONT, 10 PT.
9. FOR EACH ASSEMBLY, PRINT THE CORRESPONDING COLOR DESCRIPTION FROM THE ASSEMBLY NUMBER TABLE.
10. ASSEMBLY MUST COMPLY TO TEST SPECIFICATION TDE-ELE-142.

ASSEMBLY NUMBER	REVISION	COLOR DESCIPTION	GM PART NUMBER
1722314	7	BLUE / BLEU	13501109
1722316	7	GREEN / VERT	13501110
1722317	7	WHITE / BLANC	13501111
1722318	7	OPEL / ROUGE	NA
1722319	6	RED / ROUGE	13501112
2371075	2	WHITE / BLANC (AX)	22850908

REVISION BLOCK

REV	ENG CHG	DESCRIPTION	P.O.N.	BY	DATE	BY
A		RELEASE FOR PROTOTYPE	2711837	BS	30AUG07	EDCT
1		REVISED AND REDRAWN RELEASE FOR PRODUCTION	2780712	BS	02OCT07	EDCT
2		REVISED AND REDRAWN	2893209	BS	07DEC07	EDCT
3		REVISED AND REDRAWN BOMS REVISED FOR PCB ASM REVISION	3175342	BS	03OCT08	EDCT
4		BOMS REVISED FOR PCB ASM REVISION	3466354	BS	06JAN09	EDCT
5		REVISE LABEL TO ADD COFETEL AND MODELO NUMBERS REVISE PART NUMBERS DUE TO LABEL CHANGE	4707527	BS	22NOV10	EDCT
6		REVISE ASSEMBLIES DUE TO REVISION OF PCB ASSEMBLIES REV NOTE 6 REV ASSEMBLY CHART	5336037	BS	07OCT11	EDCT
7		REVISE ASSEMBLIES DUE TO REVISION OF PCB ASSEMBLIES	6187628	BS	10DEC12	EDCT

JOHNSON CONTROLS
AUTOMOTIVE SYSTEMS GROUP INTERIORS

NAME: ELECTRONIC ASSEMBLY

ELECTRONICS STD. UNLESS OTHERWISE SPECIFIED		DRWN BY: BRET SUNNERVILLE	DATE: 17SEP07
⊳ ⊕ THIRD ANGLE PROJECTION	IAW ANSI Y14.5M 1982	CHKD. BY: KEITH VANLIERE	DATE: 17SEP07
DO NOT SCALE		PROJECT: EPSILON QT HMLK	ENGR. APPR: ELIZABETH MELNYK
X.X DECIMAL ± .5 [.020] X.XX DECIMAL ± .15 [.006]	ANGULAR ± 2° 0' DRAFT ANGLES NOTED	CUSTOMER: GM	DATE: 17SEP07
DIMENSIONS ARE IN MILLIMETERS WITH EQUIVALENT INCHES SHOWN IN BRACKETS.		SCALE: NONE	SHEET 1 OF 1
SUBSTANCE USE RESTRICTION: THE GLOBAL AUTOMOTIVE DECLARABLE SUBSTANCES LIST (SEE: HTTP://WWW.GADSL.ORG) REGARDING PROHIBITED AND DECLARABLE SUBSTANCES APPLIES TO ALL MATERIALS USED IN THIS PART.		SIZE: D TOOL NO. REF. DATA FORMAT: ACAD	DWG. NO.: 1723407 X

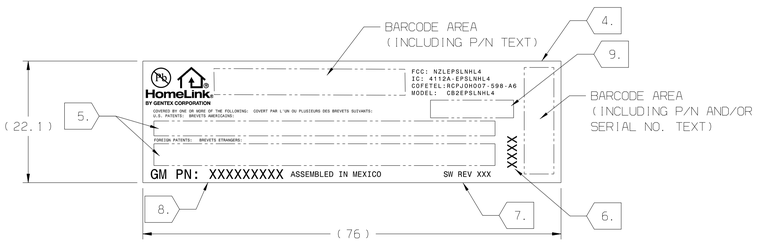
RELEASED - JCI CONFIDENTIAL Approver: Bussis, Mark - 10DEC2012

REVISION HISTORY

REV	DESCRIPTION	BY/DATE	ECO NO.	APPROVED
AAA	RELEASE TO PRODUCTION FROM JCI DWG. 1723407 REV. 7 PART 1722314 REV. 7 PART 1722316 REV. 7 PART 1722317 REV. 7 ~~PART 1722318 REV. 7~~ PART 1722319 REV. 6 PART 2371075 REV. 2	CDP 1/14/14	-	-

QTY	QTY	QTY	QTY	QTY	QTY	ITEM	DESCRIPTION	JCI PART NO.	GENTEX PART NO.
1	1	~~1~~	1	1	1	3	LABEL, EPSILON QT HMLK	1722315	375-0900
1	1	~~1~~	1	1	1	2	HSG ASM, 09GM EPSILON HMLK	1766705	625-0886
~~1~~						~~1~~	~~PCB ASM, EPSILON QT ALPHA XTS WHITE~~	~~2371075~~	~~705-2512-001~~
	~~1~~					~~1~~	~~PCB ASM, EPSILON QT HMLK TRUE RED~~	~~1722325~~	~~705-2511-001~~
		~~1~~				~~1~~	~~PCB ASM, EPSILON QT HMLK OPEL RED~~	~~1722324~~	~~TBD~~
			~~1~~			~~1~~	~~PCB ASM, EPSILON QT HMLK TRUE WHITE~~	~~1722323~~	~~705-2510-001~~
				~~1~~		~~1~~	~~PCB ASM, EPSILON QT HMLK TRUE GREEN~~	~~1722322~~	~~705-2509-001~~
					~~1~~	~~1~~	~~PCB ASM, EPSILON QT HMLK ICE BLUE~~	~~1722320~~	~~705-2508-001~~

ITEM	JCI DRAWING NO.	JCI PART NO.	JCI DESCRIPTION	REV.	CUSTOMER PART NO.	GENTEX PART NO.
3	1723407	2371075	FINAL ASM, GM EPSILON HMLK, ALPHA XTS WHITE	AAA	22850908	960-0226
2		1722319	FINAL ASM, GM EPSILON HMLK, TRUE RED	AAA	13501112	960-0227
~~1~~		~~1722318~~	~~FINAL ASM, GM EPSILON HMLK, OPEL RED~~	~~AAA~~		~~960-0228~~
		1722317	FINAL ASM, GM EPSILON HMLK, TRUE WHITE	AAA	13501111	960-0229
		1722316	FINAL ASM, GM EPSILON HMLK, TRUE GREEN	AAA	13501110	960-0230
		1722314	FINAL ASM, GM EPSILON HMLK, ICE BLUE	AAA	13501109	960-0182



PRELIMINARY

GENTEX CORPORATION
600 NORTH CENTENNIAL ST
ZEELAND, MICHIGAN 49464
(616) 772-1800

TITLE: FINAL ASM, GM EPSILON HMLK

NVS. SPECIFIES FEATURES REQUIRING SPECIAL CONSIDERATION, SEE CONTROL PLAN.
INTERPRET DIMENSIONS AND TOLERANCE PER ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

SIZE	DWG NO.	REV
D	960-L	AAA
MATERIAL: SEE DWG		MASS (CALCULATED): NA
DRAWN BY: CPOLLACK		DATA FORMAT: CATIA V5
SCALE: na	DATE: 2/21/2014	SHEET: 1 OF 1