



In Collaboration with

s p e a g

CALIBRATION LABORATORY

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Glossary:

TSL	tissue simulating liquid
NORM _{x,y,z}	sensitivity in free space
ConvF	sensitivity in TSL / NORM _{x,y,z}
DCP	diode compression point
CF	crest factor (1/duty_cycle) of the RF signal
A,B,C,D	modulation dependent linearization parameters
Polarization Φ	Φ rotation around probe axis
Polarization θ	θ rotation around an axis that is in the plane normal to probe axis (at measurement center), i $\theta=0$ is normal to probe axis

Connector Angle information used in DASY system to align probe sensor X to the robot coordinate system

Calibration is Performed According to the Following Standards:

- IEEE Std 1528-2013, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", June 2013
- IEC 62209-1, "Procedure to measure the Specific Absorption Rate (SAR) for hand-held devices used in close proximity to the ear (frequency range of 300MHz to 3GHz)", February 2005
- IEC 62209-2, "Procedure to determine the Specific Absorption Rate (SAR) for wireless communication devices used in close proximity to the human body (frequency range of 30 MHz to 6 GHz)", March 2010
- KDB 865664, "SAR Measurement Requirements for 100 MHz to 6 GHz"

Methods Applied and Interpretation of Parameters:

- NORM_{x,y,z}**: Assessed for E-field polarization $\theta=0$ ($f \leq 900\text{MHz}$ in TEM-cell; $f > 1800\text{MHz}$: waveguide). NORM_{x,y,z} are only intermediate values, i.e., the uncertainties of NORM_{x,y,z} does not effect the E^2 -field uncertainty inside TSL (see below ConvF).
- NORM(f)_{x,y,z}** = NORM_{x,y,z} * frequency_response (see Frequency Response Chart). This linearization is implemented in DASY4 software versions later than 4.2. The uncertainty of the frequency response is included in the stated uncertainty of ConvF.
- DCP_{x,y,z}**: DCP are numerical linearization parameters assessed based on the data of power sweep (no uncertainty required). DCP does not depend on frequency nor media.
- PAR**: PAR is the Peak to Average Ratio that is not calibrated but determined based on the signal characteristics.
- A_{x,y,z}; B_{x,y,z}; C_{x,y,z}; VR_{x,y,z}**: A,B,C are numerical linearization parameters assessed based on the data of power sweep for specific modulation signal. The parameters do not depend on frequency nor media. VR is the maximum calibration range expressed in RMS voltage across the diode.
- ConvF and Boundary Effect Parameters**: Assessed in flat phantom using E-field (or Temperature Transfer Standard for $f \leq 800\text{MHz}$) and inside waveguide using analytical field distributions based on power measurements for $f > 800\text{MHz}$. The same setups are used for assessment of the parameters applied for boundary compensation (alpha, depth) of which typical uncertainty valued are given. These parameters are used in DASY4 software to improve probe accuracy close to the boundary. The sensitivity in TSL corresponds to NORM_{x,y,z} * ConvF whereby the uncertainty corresponds to that given for ConvF. A frequency dependent ConvF is used in DASY version 4.4 and higher which allows extending the validity from $\pm 50\text{MHz}$ to $\pm 100\text{MHz}$.
- Spherical isotropy (3D deviation from isotropy)**: in a field of low gradients realized using a flat phantom exposed by a patch antenna.
- Sensor Offset**: The sensor offset corresponds to the offset of virtual measurement center from the probe tip (on probe axis). No tolerance required.
- Connector Angle**: The angle is assessed using the information gained by determining the NORM_x (no uncertainty required).



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Probe EX3DV4

SN: 3578

Calibrated: May 11, 2016

Calibrated for DASY/EASY Systems

(Note: non-compatible with DASY2 system!)



DASY/EASY – Parameters of Probe: EX3DV4 – SN: 3578

Basic Calibration Parameters

	Sensor X	Sensor Y	Sensor Z	Unc (k=2)
Norm($\mu V/(V/m)^2$) ^A	0.41	0.37	0.44	±10.8%
DCP(mV) ^B	105.4	109.9	112.3	

Modulation Calibration Parameters

UID	Communication System Name		A dB	B dB $\sqrt{\mu V}$	C	D dB	VR mV	Unc ^E (k=2)
0	CW	X	0.0	0.0	1.0	0.00	183.7	±2.6%
		Y	0.0	0.0	1.0		169.0	
		Z	0.0	0.0	1.0		189.6	

The reported uncertainty of measurement is stated as the standard uncertainty of Measurement multiplied by the coverage factor k=2, which for a normal distribution Corresponds to a coverage probability of approximately 95%.

^A The uncertainties of Norm X, Y, Z do not affect the E²-field uncertainty inside TSL (see Page 5 and Page 6).

^B Numerical linearization parameter: uncertainty not required.

^E Uncertainty is determined using the max. deviation from linear response applying rectangular distribution and is expressed for the square of the field value.



DASY/EASY – Parameters of Probe: EX3DV4 – SN: 3578

Calibration Parameter Determined in Head Tissue Simulating Media

f [MHz] ^C	Relative Permittivity ^F	Conductivity (S/m) ^F	ConvF X	ConvF Y	ConvF Z	Alpha ^G	Depth ^G (mm)	Unct. (k=2)
750	41.9	0.89	9.65	9.65	9.65	0.40	0.80	±12%
835	41.5	0.90	9.48	9.48	9.48	0.13	1.68	±12%
900	41.5	0.97	9.40	9.40	9.40	0.20	1.28	±12%
1750	40.1	1.37	8.35	8.35	8.35	0.18	1.49	±12%
1900	40.0	1.40	7.99	7.99	7.99	0.18	1.50	±12%
2000	40.0	1.40	7.99	7.99	7.99	0.17	1.58	±12%
2300	39.5	1.67	7.77	7.77	7.77	0.40	0.82	±12%
2450	39.2	1.80	7.28	7.28	7.28	0.46	0.83	±12%
2600	39.0	1.96	7.21	7.21	7.21	0.49	0.81	±12%
3500	37.9	2.91	7.07	7.07	7.07	0.40	1.10	±13%
5200	36.0	4.66	5.42	5.42	5.42	0.40	1.50	±13%
5300	35.9	4.76	5.22	5.22	5.22	0.39	1.40	±13%
5500	35.6	4.96	4.99	4.99	4.99	0.40	1.40	±13%
5600	35.5	5.07	4.75	4.75	4.75	0.42	1.45	±13%
5800	35.3	5.27	4.82	4.82	4.82	0.45	1.45	±13%

^C Frequency validity of ±100MHz only applies for DASY v4.4 and higher (Page 2), else it is restricted to ±50MHz. The uncertainty is the RSS of ConvF uncertainty at calibration frequency and the uncertainty for the indicated frequency band.

^F At frequency below 3 GHz, the validity of tissue parameters (ϵ and σ) can be relaxed to ±10% if liquid compensation formula is applied to measured SAR values. At frequencies above 3 GHz, the validity of tissue parameters (ϵ and σ) is restricted to ±5%. The uncertainty is the RSS of the ConvF uncertainty for indicated target tissue parameters.

^G Alpha/Depth are determined during calibration. SPEAG warrants that the remaining deviation due to the boundary effect after compensation is always less than ± 1% for frequencies below 3 GHz and below ± 2% for the frequencies between 3-6 GHz at any distance larger than half the probe tip diameter from the boundary.



DASY/EASY – Parameters of Probe: EX3DV4 – SN: 3578

Calibration Parameter Determined in Body Tissue Simulating Media

f [MHz] ^C	Relative Permittivity ^F	Conductivity (S/m) ^F	ConvF X	ConvF Y	ConvF Z	Alpha ^G	Depth ^G (mm)	Unct. (k=2)
750	55.5	0.96	9.81	9.81	9.81	0.40	0.85	±12%
835	55.2	0.97	9.53	9.53	9.53	0.16	1.51	±12%
900	55.0	1.05	9.47	9.47	9.47	0.18	1.44	±12%
1750	53.4	1.49	8.02	8.02	8.02	0.16	1.67	±12%
1900	53.3	1.52	7.78	7.78	7.78	0.16	1.78	±12%
2000	53.3	1.52	7.79	7.79	7.79	0.18	2.30	±12%
2300	52.9	1.81	7.63	7.63	7.63	0.53	0.80	±12%
2450	52.7	1.95	7.41	7.41	7.41	0.41	0.97	±12%
2600	52.5	2.16	7.17	7.17	7.17	0.50	0.80	±12%
3500	51.3	3.31	6.47	6.47	6.47	0.51	1.10	±13%
5200	49.0	5.30	4.93	4.93	4.93	0.50	1.39	±13%
5300	48.9	5.42	4.73	4.73	4.73	0.50	1.41	±13%
5500	48.6	5.65	4.40	4.40	4.40	0.55	1.35	±13%
5600	48.5	5.77	4.30	4.30	4.30	0.50	1.55	±13%
5800	48.2	6.00	4.42	4.42	4.42	0.55	1.46	±13%

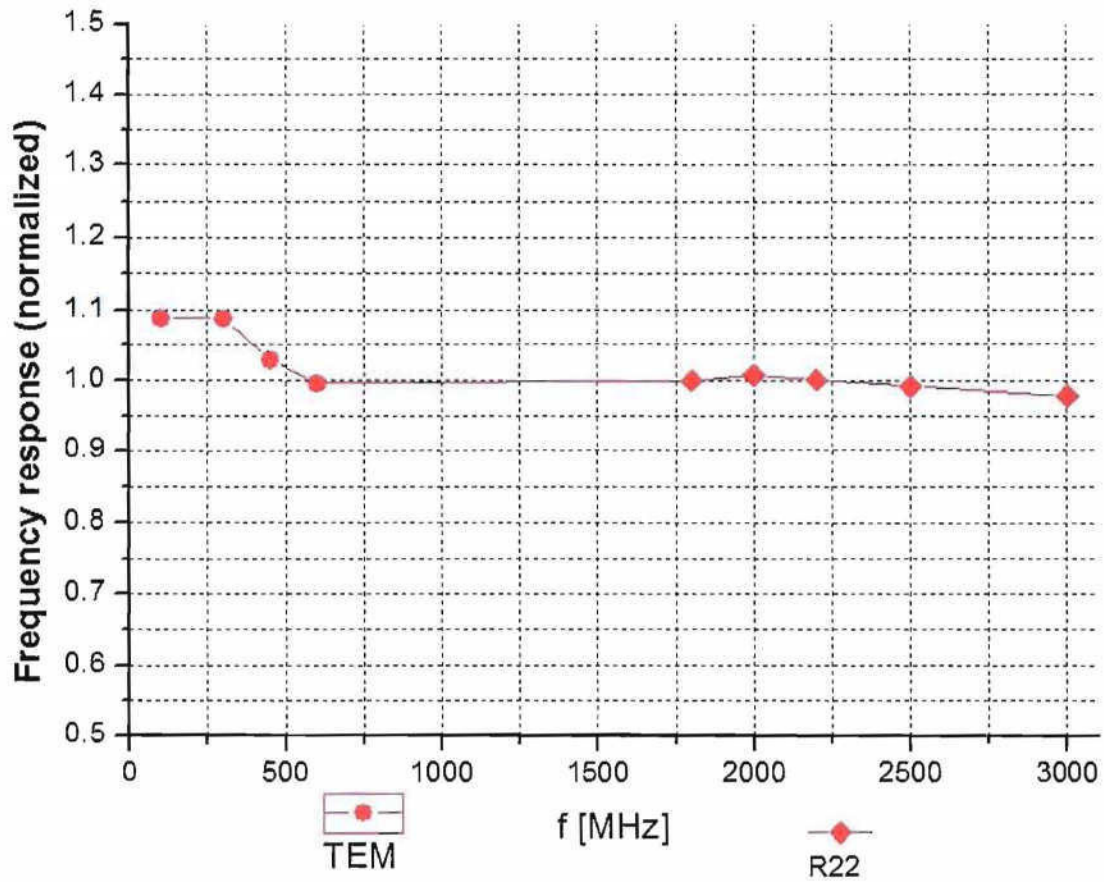
^C Frequency validity of ±100MHz only applies for DASY v4.4 and higher (Page 2), else it is restricted to ±50MHz. The uncertainty is the RSS of ConvF uncertainty at calibration frequency and the uncertainty for the indicated frequency band.

^F At frequency below 3 GHz, the validity of tissue parameters (ϵ and σ) can be relaxed to ±10% if liquid compensation formula is applied to measured SAR values. At frequencies above 3 GHz, the validity of tissue parameters (ϵ and σ) is restricted to ±5%. The uncertainty is the RSS of the ConvF uncertainty for indicated target tissue parameters.

^G Alpha/Depth are determined during calibration. SPEAG warrants that the remaining deviation due to the boundary effect after compensation is always less than ±1% for frequencies below 3 GHz and below ±2% for the frequencies between 3-6 GHz at any distance larger than half the probe tip diameter from the boundary.



Frequency Response of E-Field (TEM-Cell: ifi110 EXX, Waveguide: R22)



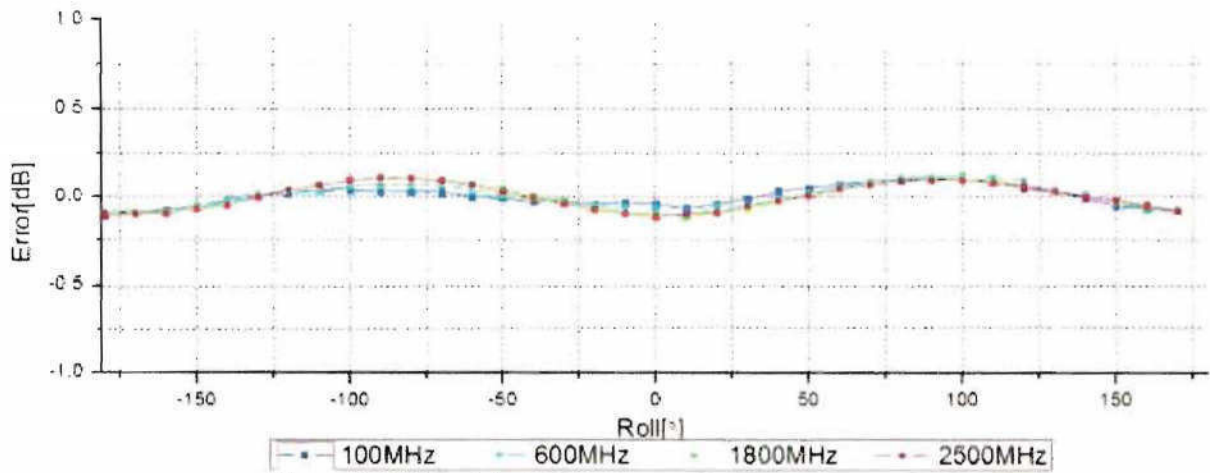
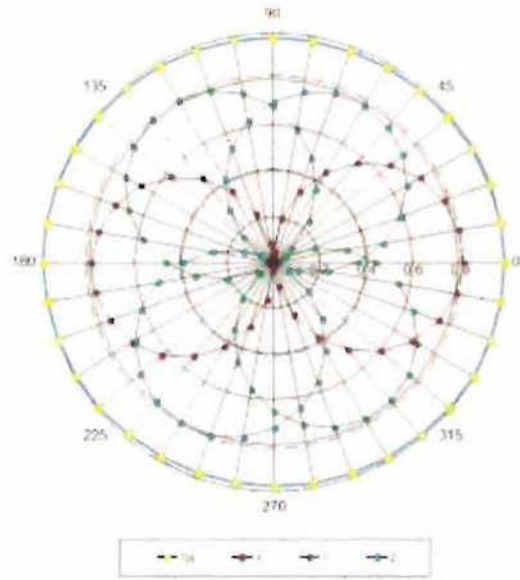
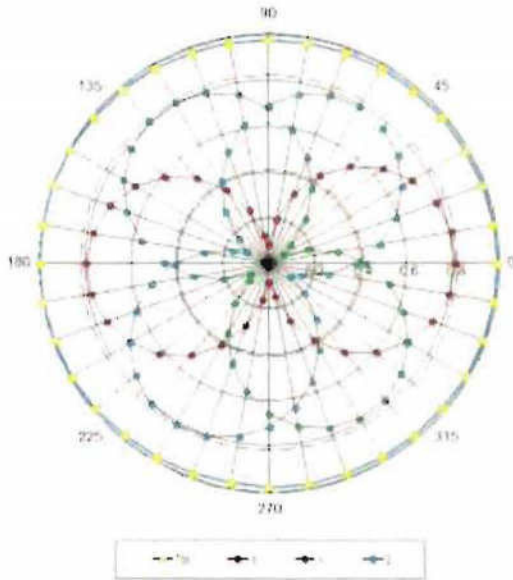
Uncertainty of Frequency Response of E-field: $\pm 7.5\%$ ($k=2$)



Receiving Pattern (Φ), $\theta=0^\circ$

f=600 MHz, TEM

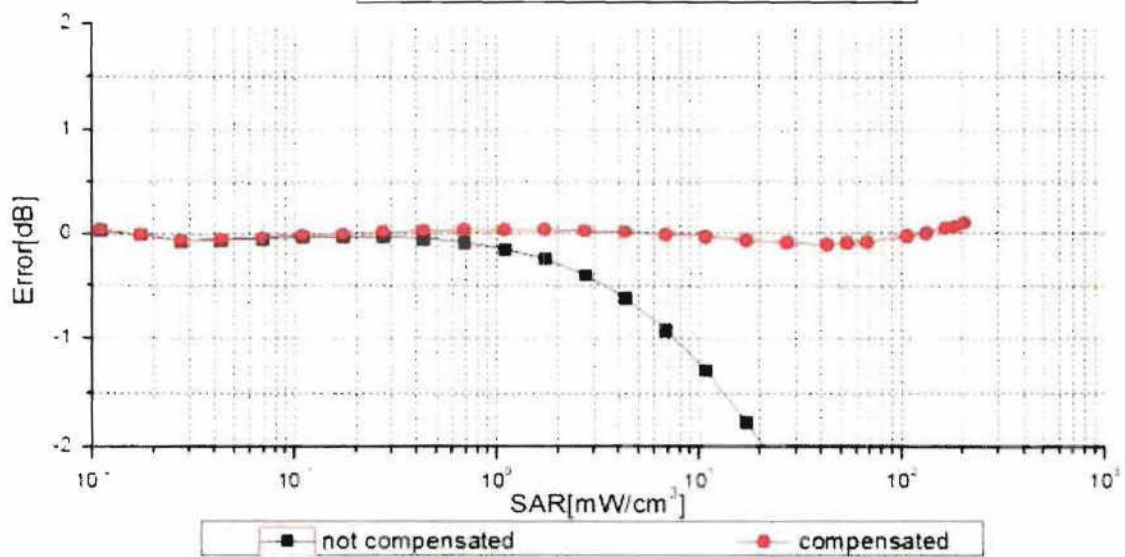
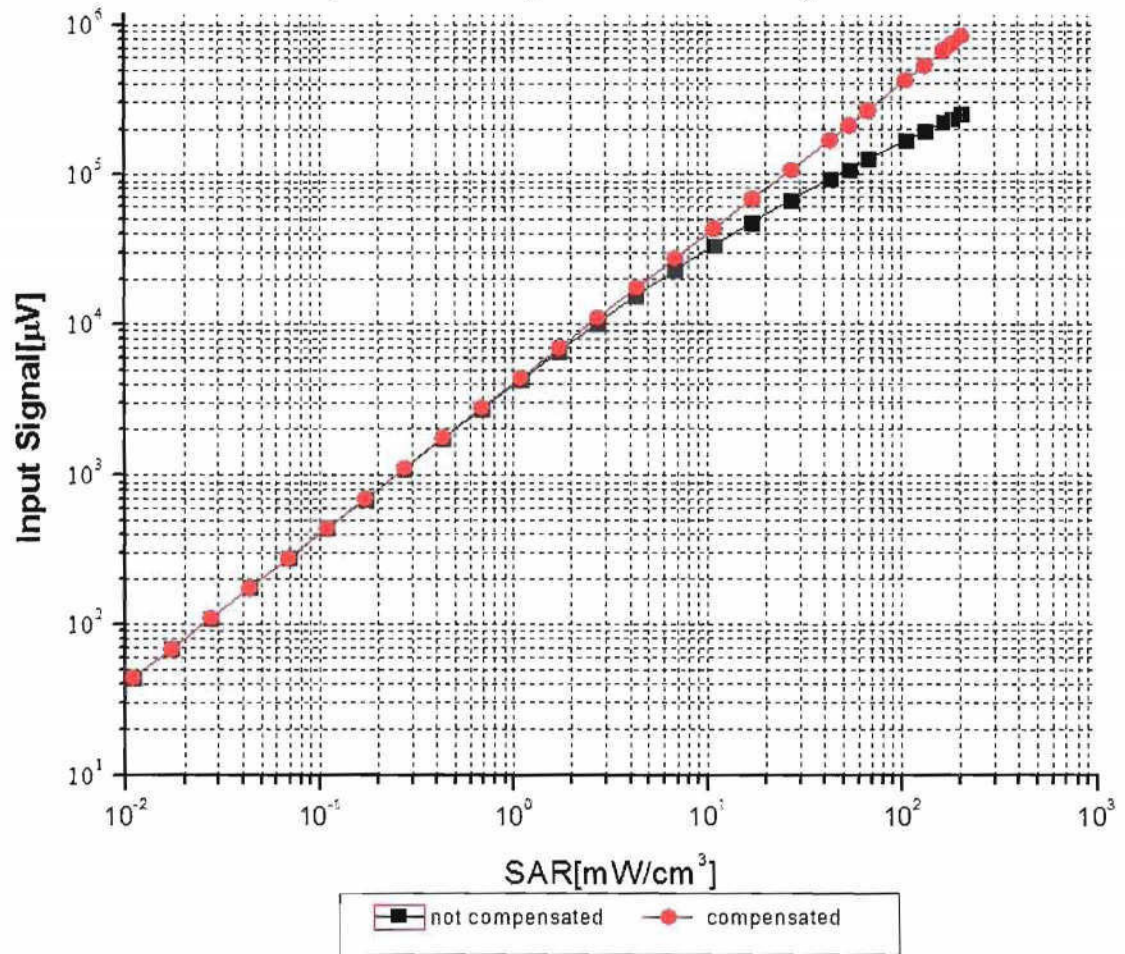
f=1800 MHz, R22



Uncertainty of Axial Isotropy Assessment: $\pm 0.9\%$ ($k=2$)



Dynamic Range f(SAR_{head}) (TEM cell, f = 900 MHz)



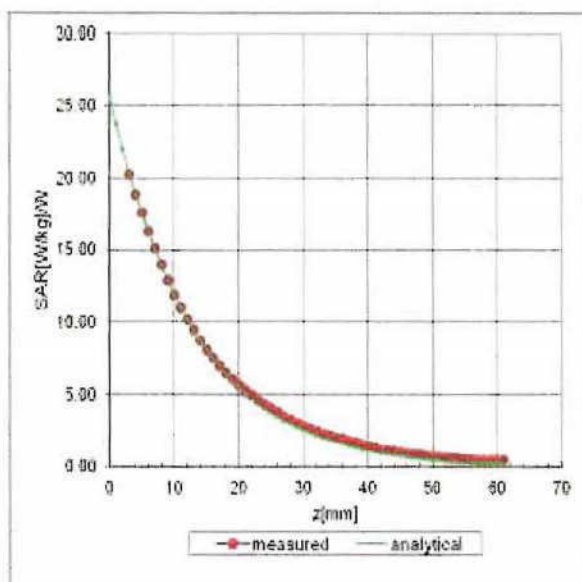
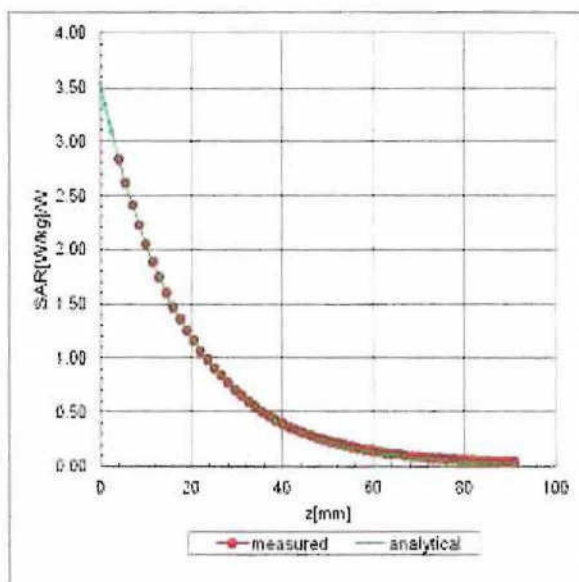
Uncertainty of Linearity Assessment: $\pm 0.9\%$ ($k=2$)



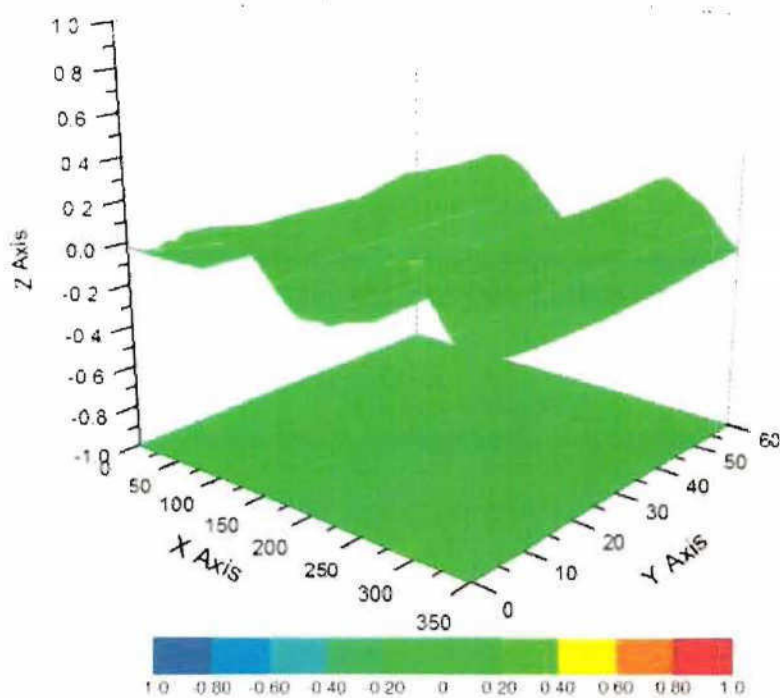
Conversion Factor Assessment

f=900 MHz, WGLS R9(H_convF)

f=1750 MHz, WGLS R22(H_convF)



Deviation from Isotropy in Liquid



Uncertainty of Spherical Isotropy Assessment: $\pm 2.8\%$ (K=2)



DASY/EASY – Parameters of Probe: EX3DV4 – SN: 3578

Other Probe Parameters

Sensor Arrangement	Triangular
Connector Angle (°)	165.9
Mechanical Surface Detection Mode	enabled
Optical Surface Detection Mode	disable
Probe Overall Length	337mm
Probe Body Diameter	10mm
Tip Length	9mm
Tip Diameter	2.5mm
Probe Tip to Sensor X Calibration Point	1mm
Probe Tip to Sensor Y Calibration Point	1mm
Probe Tip to Sensor Z Calibration Point	1mm
Recommended Measurement Distance from Surface	1.4mm



Accredited by the Swiss Accreditation Service (SAS)

The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Client

Sporton-CN (Auden)

Certificate No: **EX3-3911_Oct15**

CALIBRATION CERTIFICATE

Object

EX3DV4 - SN:3911

Calibration procedure(s)

**QA CAL-01.v9, QA CAL-23.v5, QA CAL-25.v6
Calibration procedure for dosimetric E-field probes**

Calibration date:

October 1, 2015

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID	Cal Date (Certificate No.)	Scheduled Calibration
Power meter E4419B	GB41293874	01-Apr-15 (No. 217-02128)	Mar-16
Power sensor E4412A	MY41498087	01-Apr-15 (No. 217-02128)	Mar-16
Reference 3 dB Attenuator	SN: S5054 (3c)	01-Apr-15 (No. 217-02129)	Mar-16
Reference 20 dB Attenuator	SN: S5277 (20x)	01-Apr-15 (No. 217-02132)	Mar-16
Reference 30 dB Attenuator	SN: S5129 (30b)	01-Apr-15 (No. 217-02133)	Mar-16
Reference Probe ES3DV2	SN: 3013	30-Dec-14 (No. ES3-3013_Dec14)	Dec-15
DAE4	SN: 660	14-Jan-15 (No. DAE4-660_Jan15)	Jan-16
Secondary Standards	ID	Check Date (in house)	Scheduled Check
RF generator HP 8648C	US3642U01700	4-Aug-99 (in house check Apr-13)	In house check: Apr-16
Network Analyzer HP 8753E	US37390585	18-Oct-01 (in house check Oct-14)	In house check: Oct-15

Calibrated by:	Name	Function	Signature
	Israe Elnaouq	Laboratory Technician	
Approved by:	Name	Function	Signature
	Katja Pokovic	Technical Manager	
			Issued: October 2, 2015

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



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Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Glossary:

TSL	tissue simulating liquid
NORM _{x,y,z}	sensitivity in free space
ConvF	sensitivity in TSL / NORM _{x,y,z}
DCP	diode compression point
CF	crest factor (1/duty_cycle) of the RF signal
A, B, C, D	modulation dependent linearization parameters
Polarization φ	φ rotation around probe axis
Polarization ϑ	ϑ rotation around an axis that is in the plane normal to probe axis (at measurement center), i.e., $\vartheta = 0$ is normal to probe axis
Connector Angle	information used in DASY system to align probe sensor X to the robot coordinate system

Calibration is Performed According to the Following Standards:

- IEEE Std 1528-2013, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", June 2013
- IEC 62209-1, "Procedure to measure the Specific Absorption Rate (SAR) for hand-held devices used in close proximity to the ear (frequency range of 300 MHz to 3 GHz)", February 2005
- IEC 62209-2, "Procedure to determine the Specific Absorption Rate (SAR) for wireless communication devices used in close proximity to the human body (frequency range of 30 MHz to 6 GHz)", March 2010
- KDB 865664, "SAR Measurement Requirements for 100 MHz to 6 GHz"

Methods Applied and Interpretation of Parameters:

- NORM_{x,y,z}**: Assessed for E-field polarization $\vartheta = 0$ ($f \leq 900$ MHz in TEM-cell; $f > 1800$ MHz: R22 waveguide). NORM_{x,y,z} are only intermediate values, i.e., the uncertainties of NORM_{x,y,z} does not affect the E²-field uncertainty inside TSL (see below ConvF).
- NORM(f)_{x,y,z}** = NORM_{x,y,z} * frequency_response (see Frequency Response Chart). This linearization is implemented in DASY4 software versions later than 4.2. The uncertainty of the frequency response is included in the stated uncertainty of ConvF.
- DCP_{x,y,z}**: DCP are numerical linearization parameters assessed based on the data of power sweep with CW signal (no uncertainty required). DCP does not depend on frequency nor media.
- PAR**: PAR is the Peak to Average Ratio that is not calibrated but determined based on the signal characteristics
- A_{x,y,z}; B_{x,y,z}; C_{x,y,z}; D_{x,y,z}; VR_{x,y,z}**: A, B, C, D are numerical linearization parameters assessed based on the data of power sweep for specific modulation signal. The parameters do not depend on frequency nor media. VR is the maximum calibration range expressed in RMS voltage across the diode.
- ConvF and Boundary Effect Parameters**: Assessed in flat phantom using E-field (or Temperature Transfer Standard for $f \leq 800$ MHz) and inside waveguide using analytical field distributions based on power measurements for $f > 800$ MHz. The same setups are used for assessment of the parameters applied for boundary compensation (alpha, depth) of which typical uncertainty values are given. These parameters are used in DASY4 software to improve probe accuracy close to the boundary. The sensitivity in TSL corresponds to NORM_{x,y,z} * ConvF whereby the uncertainty corresponds to that given for ConvF. A frequency dependent ConvF is used in DASY version 4.4 and higher which allows extending the validity from ± 50 MHz to ± 100 MHz.
- Spherical isotropy (3D deviation from isotropy)**: in a field of low gradients realized using a flat phantom exposed by a patch antenna.
- Sensor Offset**: The sensor offset corresponds to the offset of virtual measurement center from the probe tip (on probe axis). No tolerance required.
- Connector Angle**: The angle is assessed using the information gained by determining the NORM_x (no uncertainty required).

Probe EX3DV4

SN:3911

Manufactured:	September 4, 2012
Repaired:	September 17, 2015
Calibrated:	October 1, 2015

Calibrated for DASY/EASY Systems
(Note: non-compatible with DASY2 system!)

DASY/EASY - Parameters of Probe: EX3DV4 - SN:3911

Basic Calibration Parameters

	Sensor X	Sensor Y	Sensor Z	Unc (k=2)
Norm ($\mu\text{V}/(\text{V}/\text{m})^2$) ^A	0.31	0.35	0.50	$\pm 10.1 \%$
DCP (mV) ^B	103.1	100.8	98.9	

Modulation Calibration Parameters

UID	Communication System Name		A dB	B dB/ μV	C	D dB	VR mV	Unc ^E (k=2)
0	CW	X	0.0	0.0	1.0	0.00	144.3	$\pm 2.2 \%$
		Y	0.0	0.0	1.0		149.9	
		Z	0.0	0.0	1.0		137.1	

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor $k=2$, which for a normal distribution corresponds to a coverage probability of approximately 95%.

^A The uncertainties of Norm X,Y,Z do not affect the E^2 -field uncertainty inside TSL (see Pages 5 and 6).

^B Numerical linearization parameter: uncertainty not required.

^E Uncertainty is determined using the max. deviation from linear response applying rectangular distribution and is expressed for the square of the field value.

DASY/EASY - Parameters of Probe: EX3DV4 - SN:3911

Calibration Parameter Determined in Head Tissue Simulating Media

f (MHz) ^C	Relative Permittivity ^F	Conductivity (S/m) ^F	ConvF X	ConvF Y	ConvF Z	Alpha ^G	Depth ^G (mm)	Unc (k=2)
750	41.9	0.89	10.06	10.06	10.06	0.32	1.11	± 12.0 %
835	41.5	0.90	9.75	9.75	9.75	0.21	1.49	± 12.0 %
900	41.5	0.97	9.37	9.37	9.37	0.18	1.94	± 12.0 %
1750	40.1	1.37	8.41	8.41	8.41	0.30	0.93	± 12.0 %
1900	40.0	1.40	8.12	8.12	8.12	0.31	0.89	± 12.0 %
2000	40.0	1.40	8.10	8.10	8.10	0.28	1.02	± 12.0 %
2300	39.5	1.67	7.75	7.75	7.75	0.41	0.80	± 12.0 %
2450	39.2	1.80	7.31	7.31	7.31	0.35	0.85	± 12.0 %
2600	39.0	1.96	7.18	7.18	7.18	0.40	0.85	± 12.0 %

^C Frequency validity above 300 MHz of ± 100 MHz only applies for DASY v4.4 and higher (see Page 2), else it is restricted to ± 50 MHz. The uncertainty is the RSS of the ConvF uncertainty at calibration frequency and the uncertainty for the indicated frequency band. Frequency validity below 300 MHz is ± 10, 25, 40, 50 and 70 MHz for ConvF assessments at 30, 64, 128, 150 and 220 MHz respectively. Above 5 GHz frequency validity can be extended to ± 110 MHz.

^F At frequencies below 3 GHz, the validity of tissue parameters (ϵ and σ) can be relaxed to ± 10% if liquid compensation formula is applied to measured SAR values. At frequencies above 3 GHz, the validity of tissue parameters (ϵ and σ) is restricted to ± 5%. The uncertainty is the RSS of the ConvF uncertainty for indicated target tissue parameters.

^G Alpha/Depth are determined during calibration. SPEAG warrants that the remaining deviation due to the boundary effect after compensation is always less than ± 1% for frequencies below 3 GHz and below ± 2% for frequencies between 3-6 GHz at any distance larger than half the probe tip diameter from the boundary.

DASY/EASY - Parameters of Probe: EX3DV4 - SN:3911

Calibration Parameter Determined in Body Tissue Simulating Media

f (MHz) ^c	Relative Permittivity ^f	Conductivity (S/m) ^f	ConvF X	ConvF Y	ConvF Z	Alpha ^g	Depth ^g (mm)	Unc (k=2)
750	55.5	0.96	10.08	10.08	10.08	0.42	0.87	± 12.0 %
835	55.2	0.97	9.80	9.80	9.80	0.35	0.98	± 12.0 %
900	55.0	1.05	9.69	9.69	9.69	0.32	1.05	± 12.0 %
1750	53.4	1.49	8.01	8.01	8.01	0.44	0.85	± 12.0 %
1900	53.3	1.52	7.75	7.75	7.75	0.43	0.85	± 12.0 %
2000	53.3	1.52	7.91	7.91	7.91	0.41	0.83	± 12.0 %
2300	52.9	1.81	7.55	7.55	7.55	0.44	0.80	± 12.0 %
2450	52.7	1.95	7.34	7.34	7.34	0.43	0.85	± 12.0 %
2600	52.5	2.16	7.14	7.14	7.14	0.30	0.95	± 12.0 %

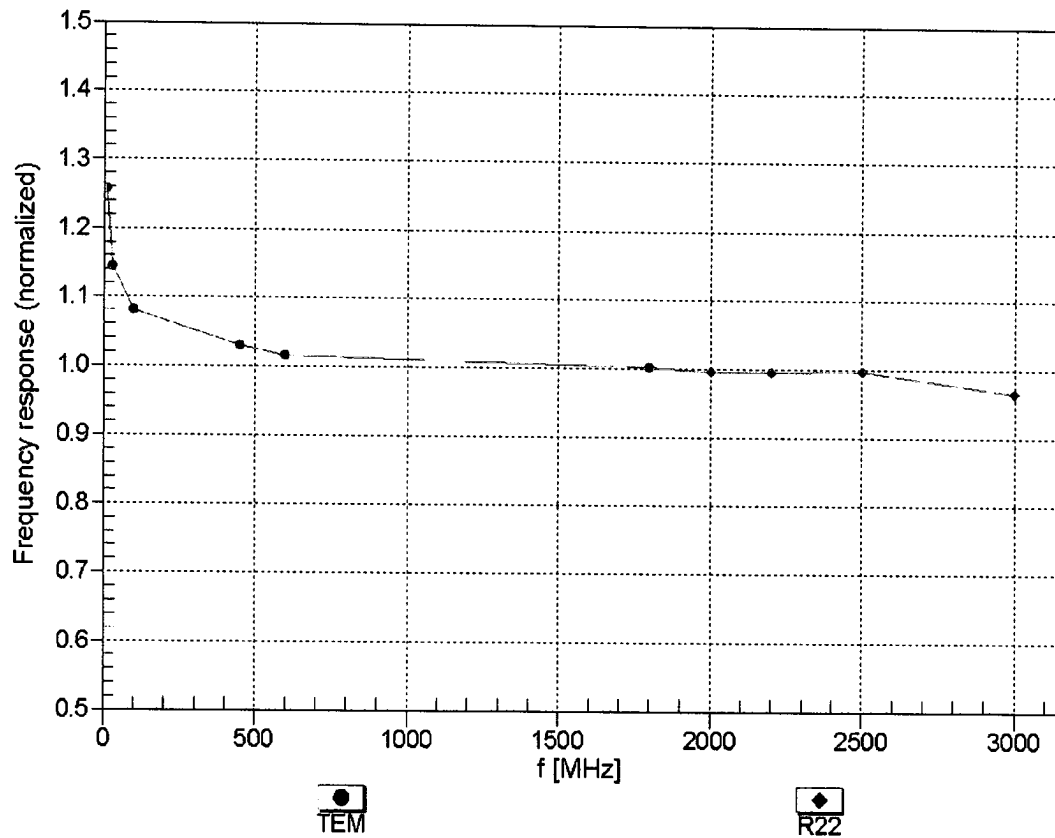
^c Frequency validity above 300 MHz of ± 100 MHz only applies for DASY v4.4 and higher (see Page 2), else it is restricted to ± 50 MHz. The uncertainty is the RSS of the ConvF uncertainty at calibration frequency and the uncertainty for the indicated frequency band. Frequency validity below 300 MHz is ± 10, 25, 40, 50 and 70 MHz for ConvF assessments at 30, 64, 128, 150 and 220 MHz respectively. Above 5 GHz frequency validity can be extended to ± 110 MHz.

^f At frequencies below 3 GHz, the validity of tissue parameters (ϵ and σ) can be relaxed to ± 10% if liquid compensation formula is applied to measured SAR values. At frequencies above 3 GHz, the validity of tissue parameters (ϵ and σ) is restricted to ± 5%. The uncertainty is the RSS of the ConvF uncertainty for indicated target tissue parameters.

^g Alpha/Depth are determined during calibration. SPEAG warrants that the remaining deviation due to the boundary effect after compensation is always less than ± 1% for frequencies below 3 GHz and below ± 2% for frequencies between 3-6 GHz at any distance larger than half the probe tip diameter from the boundary.

Frequency Response of E-Field

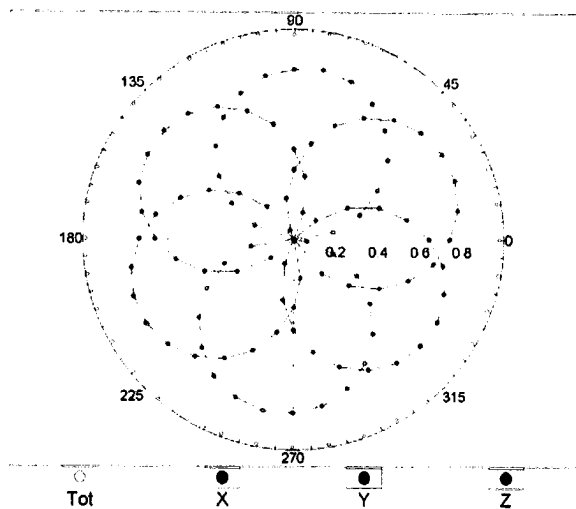
(TEM-Cell:ifi110 EXX, Waveguide: R22)



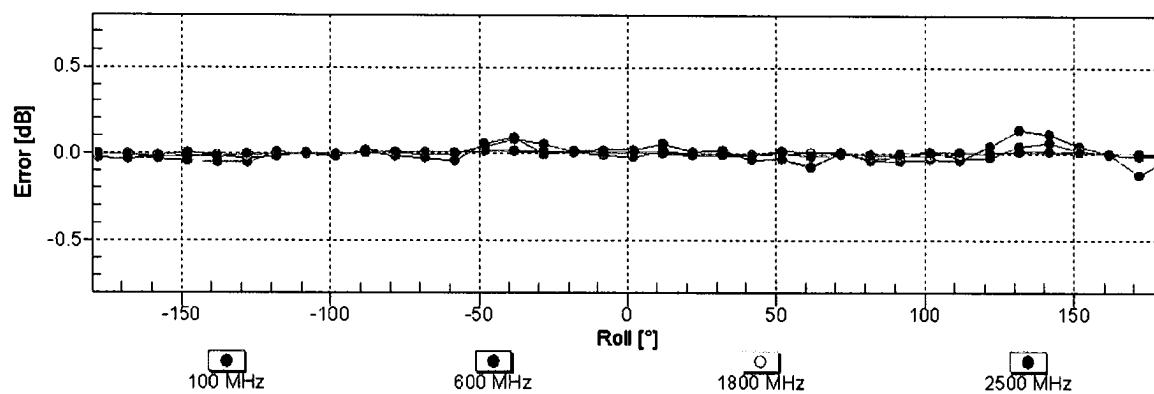
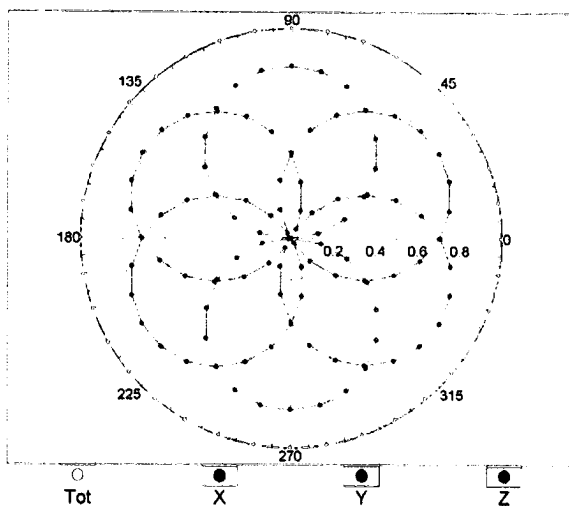
Uncertainty of Frequency Response of E-field: $\pm 6.3\%$ ($k=2$)

Receiving Pattern (ϕ), $\vartheta = 0^\circ$

f=600 MHz,TEM

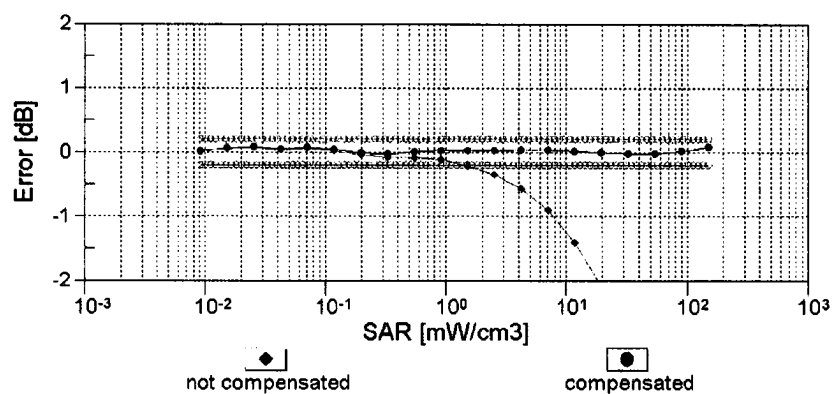
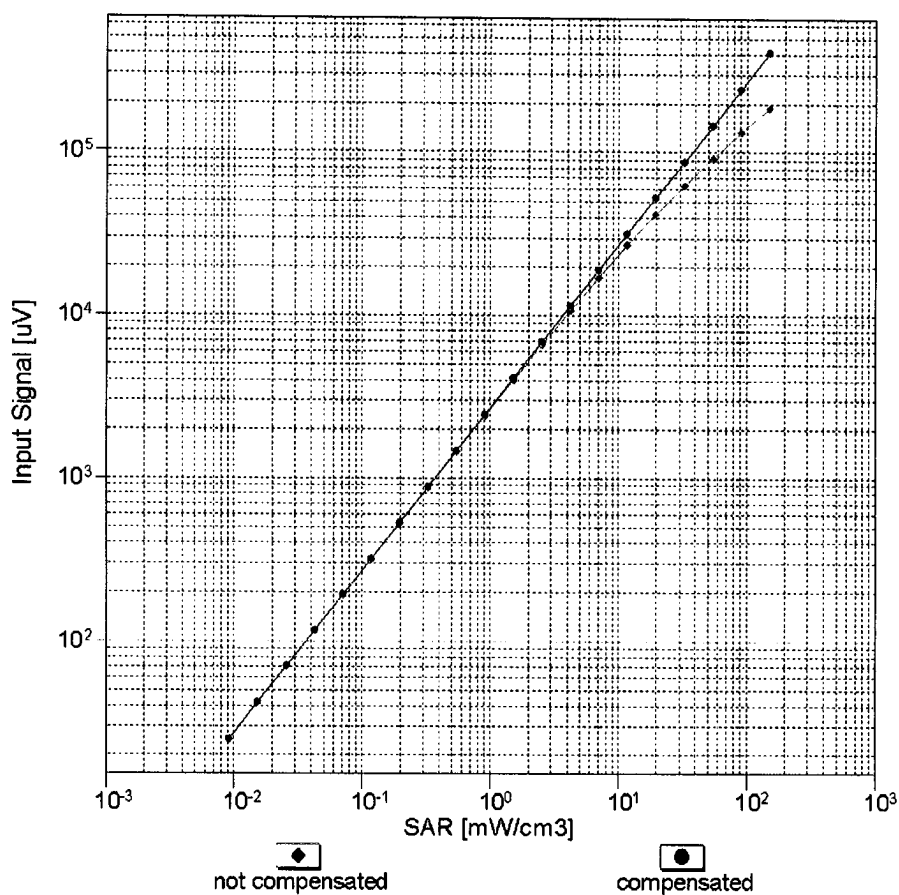


f=1800 MHz,R22



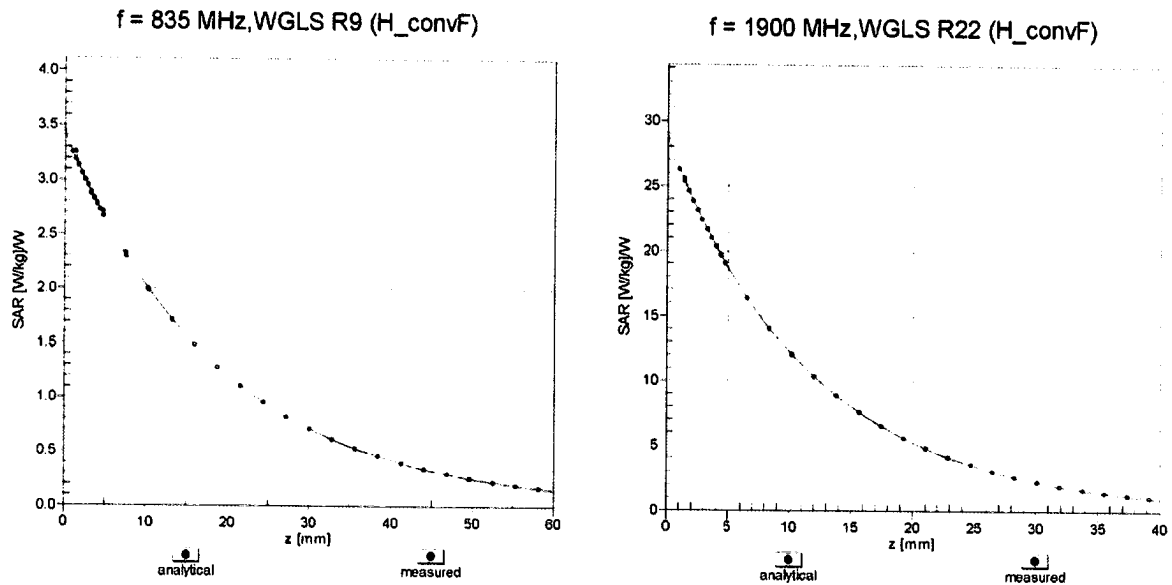
Uncertainty of Axial Isotropy Assessment: $\pm 0.5\%$ (k=2)

Dynamic Range $f(\text{SAR}_{\text{head}})$ (TEM cell , $f_{\text{eval}} = 1900 \text{ MHz}$)



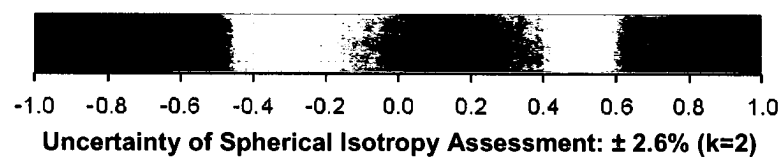
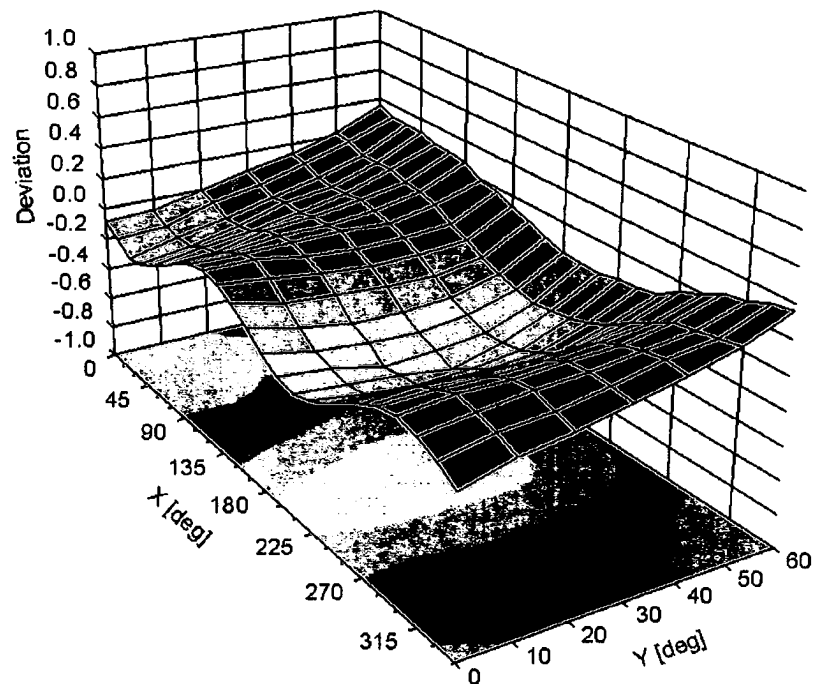
Uncertainty of Linearity Assessment: $\pm 0.6\%$ ($k=2$)

Conversion Factor Assessment



Deviation from Isotropy in Liquid

Error (ϕ, θ), $f = 900 \text{ MHz}$



DASY/EASY - Parameters of Probe: EX3DV4 - SN:3911

Other Probe Parameters

Sensor Arrangement	Triangular
Connector Angle (°)	81.9
Mechanical Surface Detection Mode	enabled
Optical Surface Detection Mode	disabled
Probe Overall Length	337 mm
Probe Body Diameter	10 mm
Tip Length	9 mm
Tip Diameter	2.5 mm
Probe Tip to Sensor X Calibration Point	1 mm
Probe Tip to Sensor Y Calibration Point	1 mm
Probe Tip to Sensor Z Calibration Point	1 mm
Recommended Measurement Distance from Surface	1.4 mm

**CUSTOMER
COPY****PROBE REPAIR REPORT – SPEAG Production Center**

PRODUCT:		EX3DV4	
SERIAL Nr.:		3911	IN DATE: 14-Sep-2015
CUSTOMER:		Sporton CN (Auden)	
PROBE REPAIR			
MATERIAL	WORK DESCRIPTION		WORKING TIME (h)
Proximity Sensor (PEEK)	fixed ☐	exchanged ☐	 ☐
Core replacement:	fixed ☐	exchanged ☐	 ☐
Dipole sensor:	fixed ☐	exchanged ☐	 ☐
Substrate:	fixed ☐	exchanged ☐	 ☐
Components (diodes)	fixed ☐	exchanged ☐	Y-channel ☒
Components (capacitors)	fixed ☐	exchanged ☐	 ☐
Bonding R-lines - substrate	fixed ☐	exchanged ☐	 ☐
Probe tip:	fixed ☐	exchanged ☐	 ☐
Probe connector:	fixed ☐	exchanged ☐	 ☐
Probe tube	fixed ☐	exchanged ☐	 ☐
Modification DS installed:	fixed ☐	installed ☐	 ☐
Analysis:			 ☐
Final Assembly:			 ☐
Total hours			2.00 hours
COMMENTS:			
The probe was returned for repair. Receiving inspection found low response on Y channel. The probe was opened for further inspection. The Y channel diode was found to be defective. In order to re establish full probe functionality the Y channel diode was replaced. The probe will get newly calibrated after this repair.			
CONDUCTED BY:		APPROVED BY:	
DATE: <u>17-Sep-2015</u>		DATE: <u>17-Sep-2015</u>	
REPAIR COST:			
MATERIAL COST:		USD	Euro
REPAIR:		☐	☐
		☐	☐
TOTAL COST:		QUOTATION #:	
S+M		-	
APPROVED BY:			
DATE: <u>17-Sep-2015</u>			