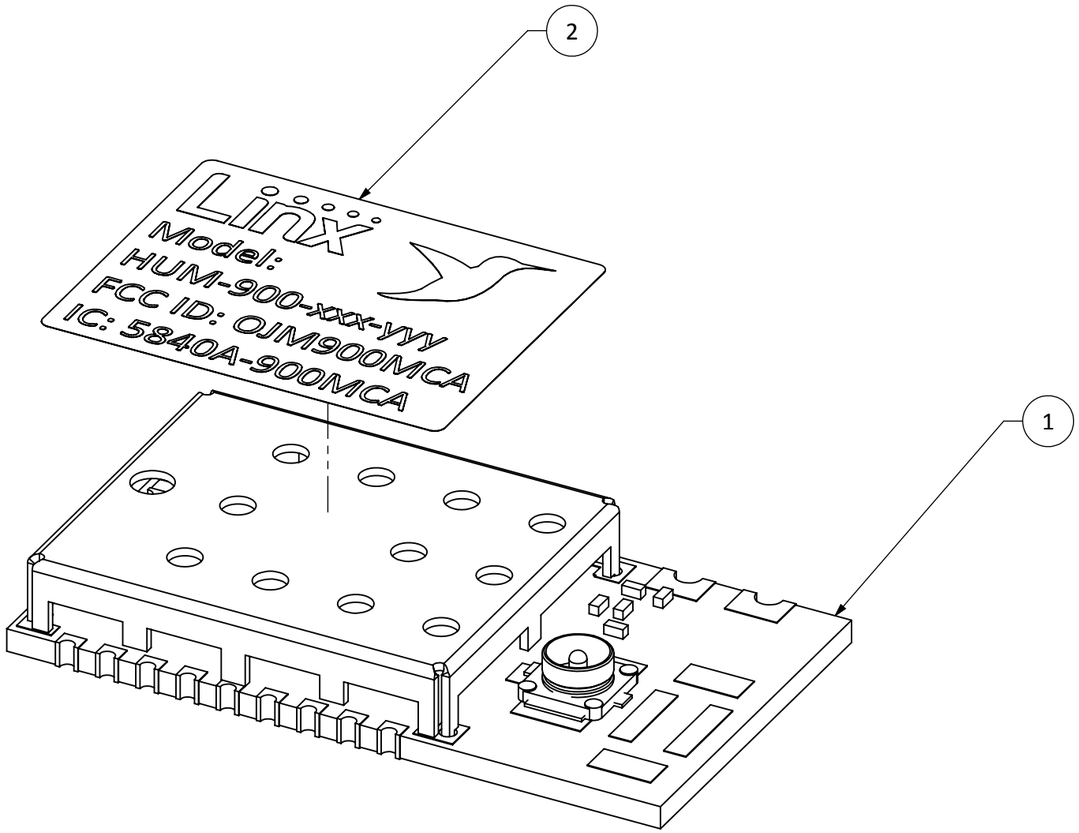
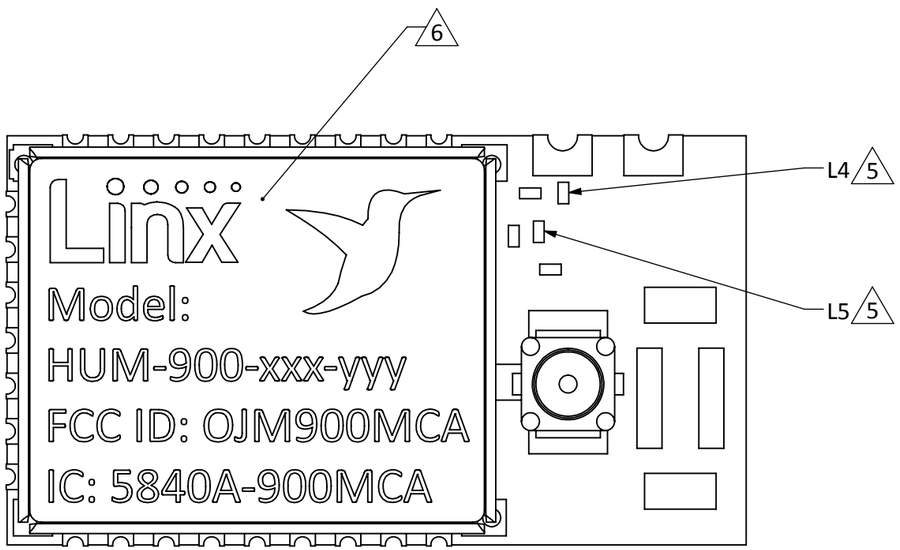
REVISIONS			
REV	DESCRIPTION	DATE	APPV
A	INITIAL RELEASE OF LINX INTERNAL DRAWING	5-MAR-15	SAH





NOTES: (UNLESS OTHERWISE SPECIFIED)

1. ALL DIMENSIONS ARE IN INCHES [mm].
2. ASSEMBLY SHALL BE IN ACCORDANCE WITH IPC-A-610.
3. MANUFACTURE TO BE COMPLIANT WITH EU RoHS DIRECTIVE,USE MATERIALS THAT DO NOT CONTAIN REACH SUBSTANCES OF VERY HIGH CONCERN >1000ppm, AND USE DRC CONFLICT-FREE SOURCED MATERIALS.
4. FOR SCHEMATIC DIAGRAM REFERENCE DOCUMENT *SCH-TRM-HUM-MCA*.

5 REMOVE COMPONENT INDICATED IN TABLE BELOW PRIOR TO PROGRAMMING.

6 ASSEMBLE AND TEST PER LINX PRODUCTION TEST PROCEDURE *LDC-OTP-HUM-MCA*. APPLY LABEL TO METAL LID OF MODULE ORIENTED AS SHOWN.

PART NUMBER ASM-HUM-900-xxx-yyy	ITEM 1	ITEM 2	5 REMOVE COMPONENT AT LOCATION:	PROGRAM
ASM-HUM-900-PRO-CAS	ASY-HUM-900-MCA	LBL-HUM-900-PRO-CAS	L5	PGM-900-PRO
ASM-HUM-900-PRO-UFL	ASY-HUM-900-MCA	LBL-HUM-900-PRO-UFL	L4	PGM-900-PRO
ASM-HUM-900-RC-CAS	ASY-HUM-900-MCA	LBL-HUM-900-RC-CAS	L5	PGM-900-RC
ASM-HUM-900-RC-UFL	ASY-HUM-900-MCA	LBL-HUM-900-RC-UFL	L4	PGM-900-RC

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MATERIAL:

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5.

PROJECTION:

SURFACE FINISH: 63 ANGLES: ±1°

TOLERANCES: .X ±.1 .XX ±.01 .XXX ±.005

FINISH:

DRAWN: B.MURPHY DT: 23-FEB-15

ENGR: J.KRAWCZYK DT: 5-MAR-15

Linx
159 ORT LANE
MERLIN, OR 97532

TITLE:
MODULE ASSEMBLY, 900MHz HUMMINGBIRD, PRECERTIFIED

SIZE	DWG. NO.	REV
B	ASM-HUM-900-xxx-yyy	A

SCALE: 6:1 DO NOT SCALE DRAWING SHEET 1 OF 1

LDCFDFB_C