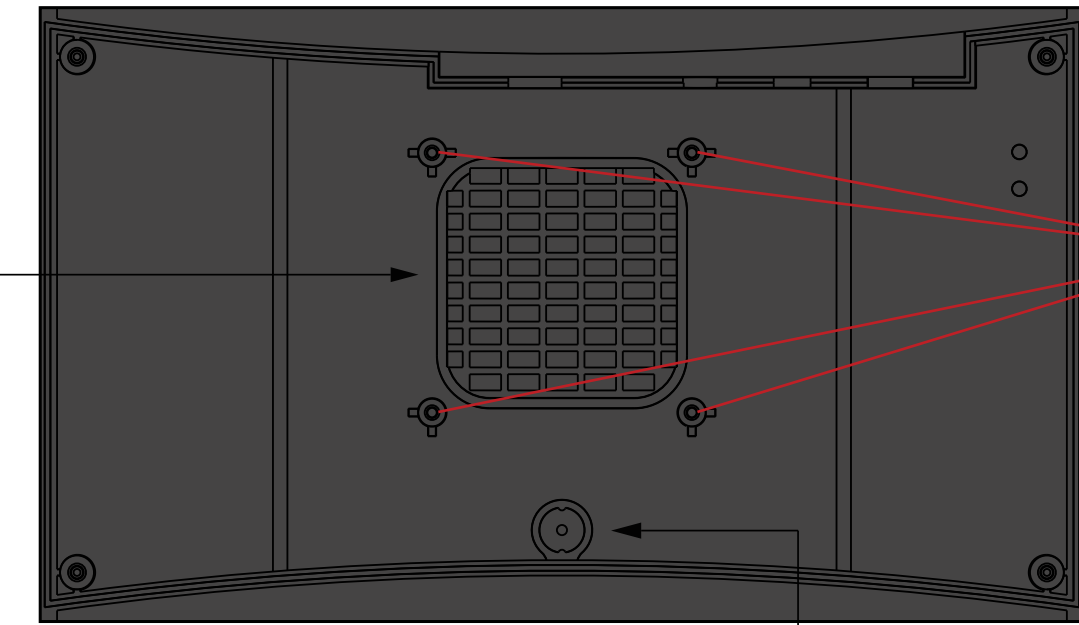
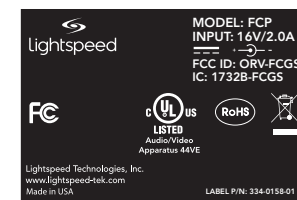
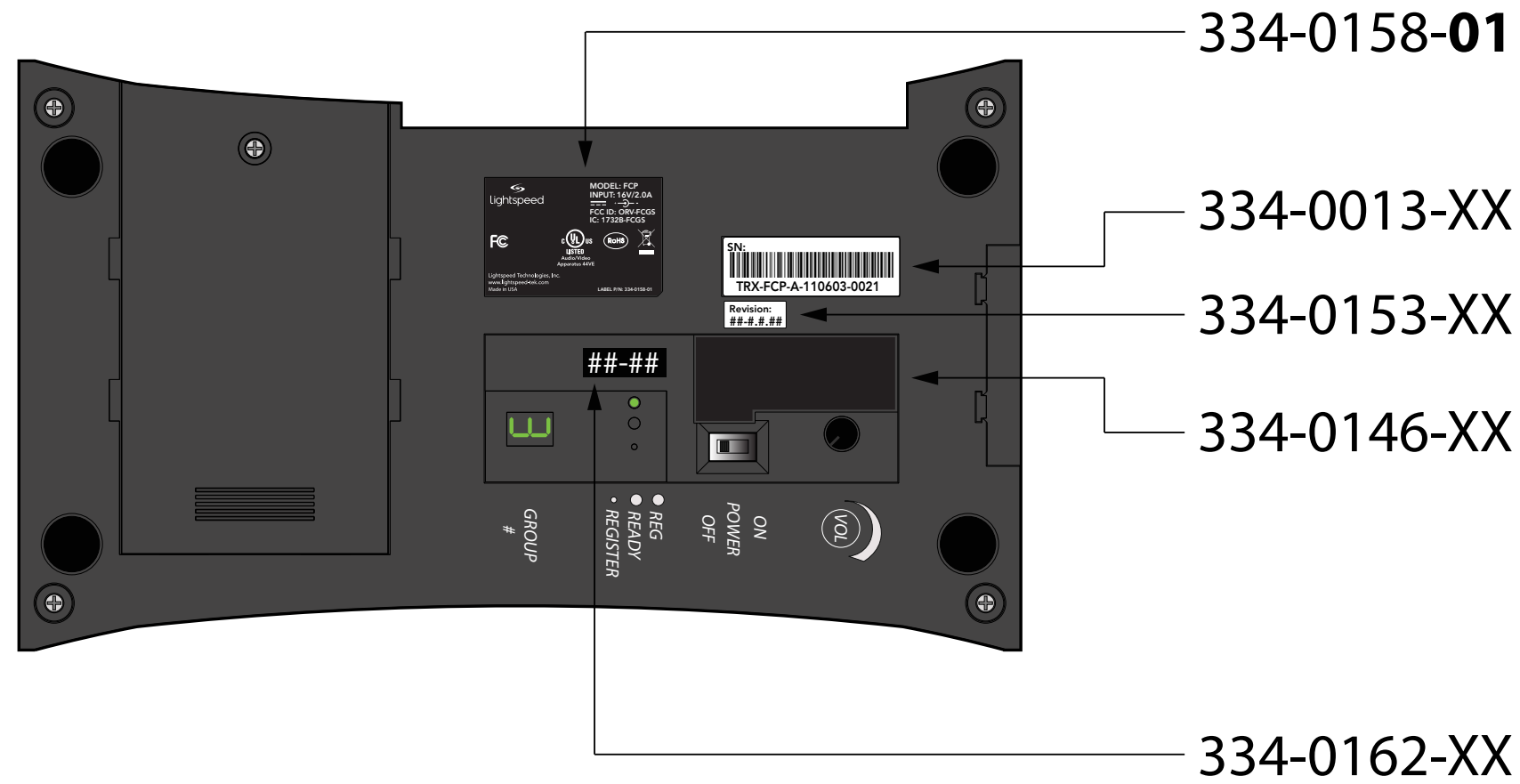
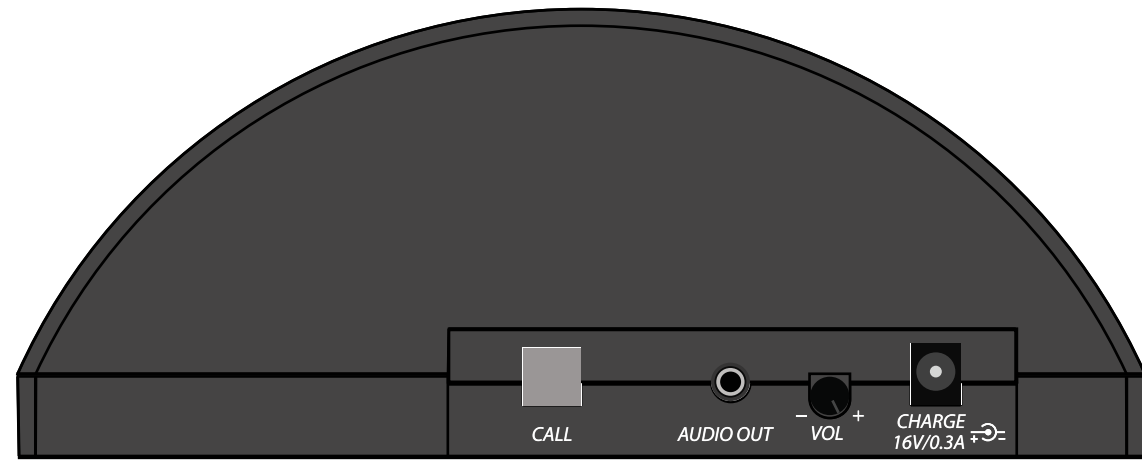


TRX-FCP-A ASSEMBLY DRAWING

TOOLED PARTS (NOT MACHINED)

DOC REV	REF	DESCRIPTION OF CHANGE	CHK BY	DATE
A	ECR#584	RELEASE TO PRODUCTION	JD	01/14/2014



**4 ft. lb
Torque
(BMR Speaker)
(211-0011-XX)**

572-0001-XX

** PRIMER + ADHESIVE
ON RUBBER MIC HOLDER

572-0001-XX

211-0011-XX
(x4)

671-0031-XX

395-0034-01

**8 ft. lb
Torque
(PCBA & Case)
(211-0012-XX)**

395-0035-01

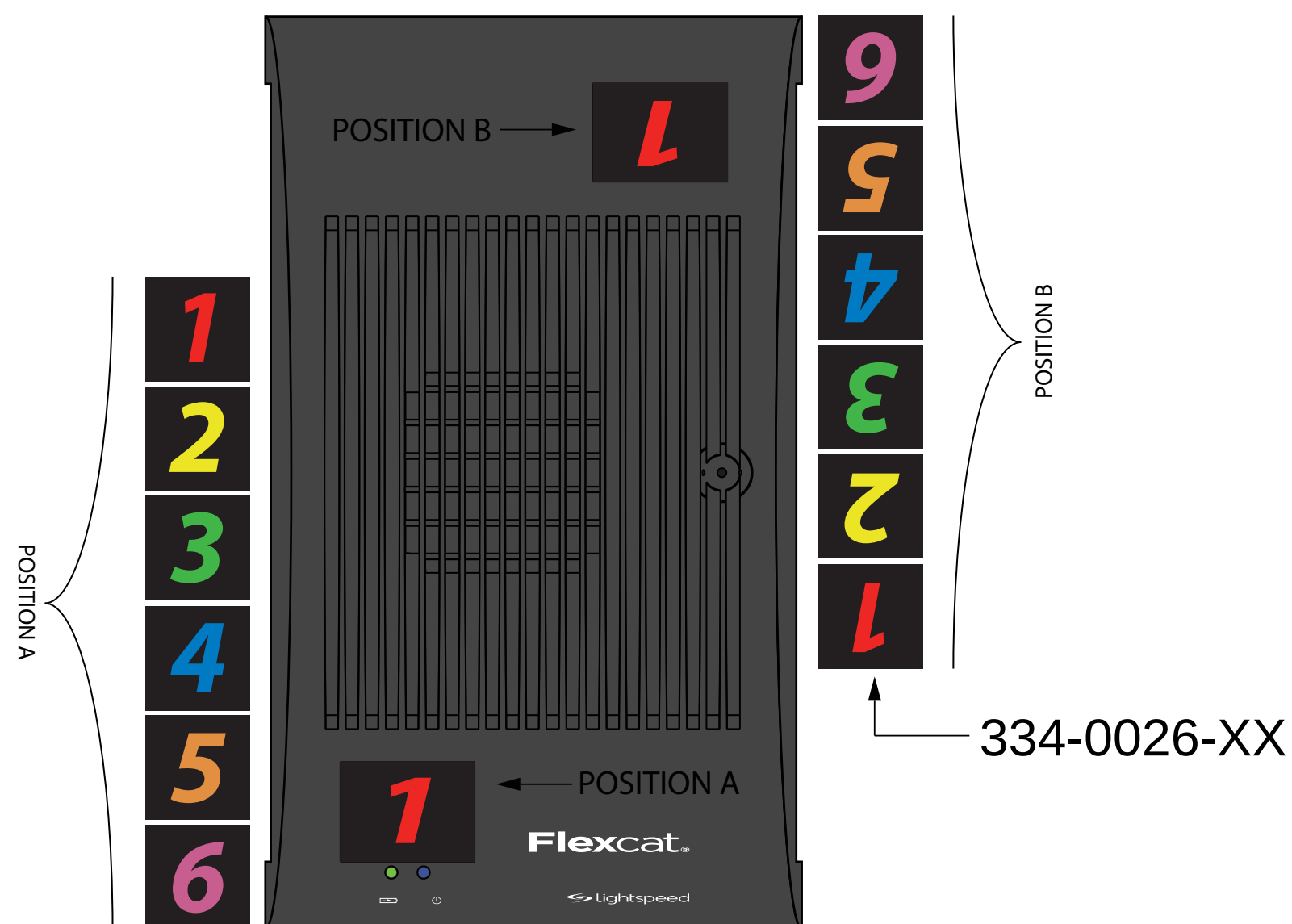
214-0005-XX
(x4)

BA-NH6V

211-0012-XX
(x9)

395-0043-XX

Do not use 395-0043-00 - use 01 or greater



PLACE MATCHING NUMBER SET IN POSITIONS SHOWN
USING ORIENTATION SHOWN FOR POSITION A & B