

Uppgjord (även faktaansvarig om annan) - Prepared (also subject responsible if other)		Nr - No.	
ERV/NH MLA		102 01-KRD 102 303 Uen	
Dokansv/Godkänd - Doc respons/Approved	Kontr - Checked	Datum - Date	Rev
ERV/SHC (A. M. Andersson)		1999-10-12	PA1
		File	

Marking instruction
Mobitex M3090 Modem

MARKING OF PRINTED BOARD ASSEMBLY AND PACKAGE

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1 **GENERAL**

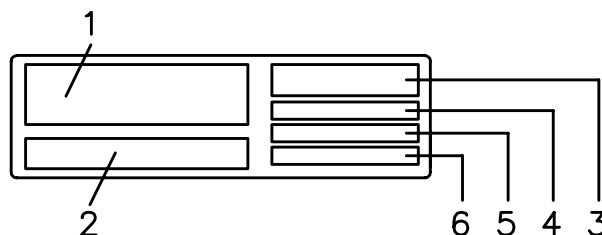
This document describe marking of printed board assembly for Mobitex M3090 Modem.

Place the labels according to the instruction.

2 **LABEL TYPE DESIGNATION**

Label type A:

Product number: SVF 930 988/7
Size: 37 x 10.8 mm
Colour: white with black print



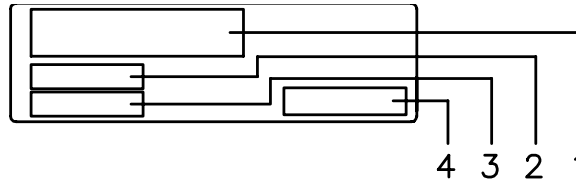
1. Bar code PDF417
2. Bar code Code 128
3. Product number, Revision state and Date of production
4. Function designation
5. Product serial number
6. Corporate Logotype

NOTE: Make sure that the delivered product has correct firmware number (ex. CXC 112 1572) and correct R-state (ex. R1A).

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Label type D:

Product number: SVF 930 988/7
 Size: 37 x 10.8 mm
 Colour: white with black print

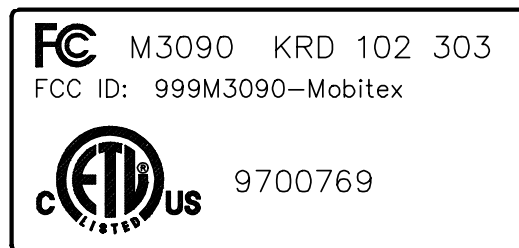


NOTE: Make sure that the delivered product has correct product number (ex. KRD 102 303/1) and correct function description (ex. M3090).

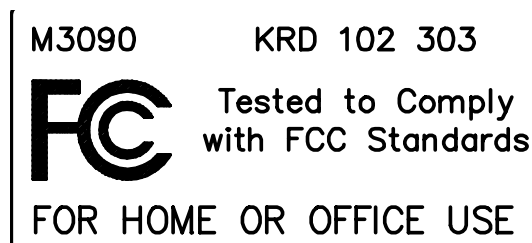
1. Product number, Revision state and Date of production
2. Function designation
3. Factory code
4. Corporate Logotype

Label type E:

Product number: SVF 930 988/1
 Size: 37 x 17.2 mm
 Colour: white with black print

**Label type F:**

Product number: SVF 930 988/1
 Size: 37 x 17.2 mm
 Colour: white with black print



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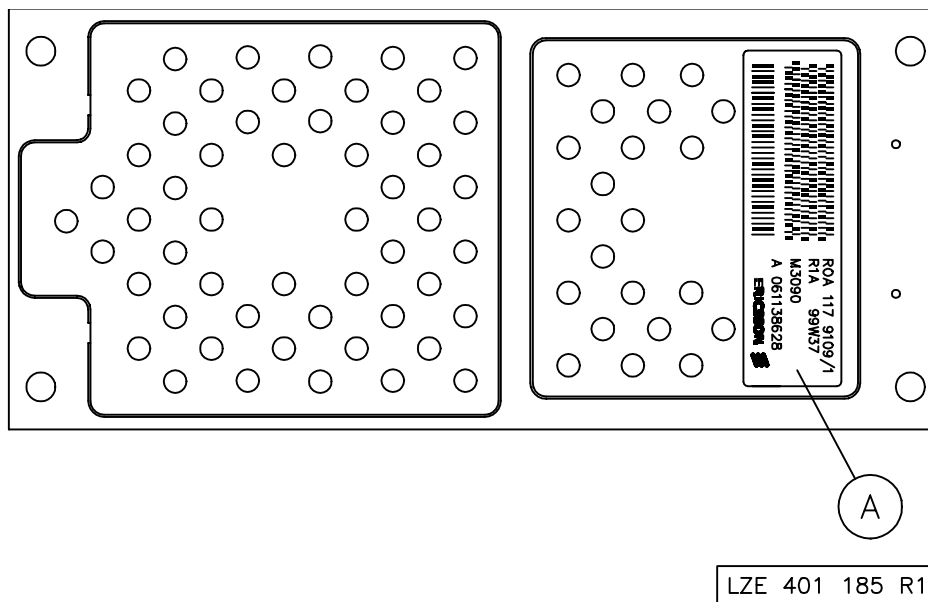
3

MARKING OF PRINTED BOARD ASSEMBLY

3.1

M3090 Assembled unit, ROA 117 9109/1.

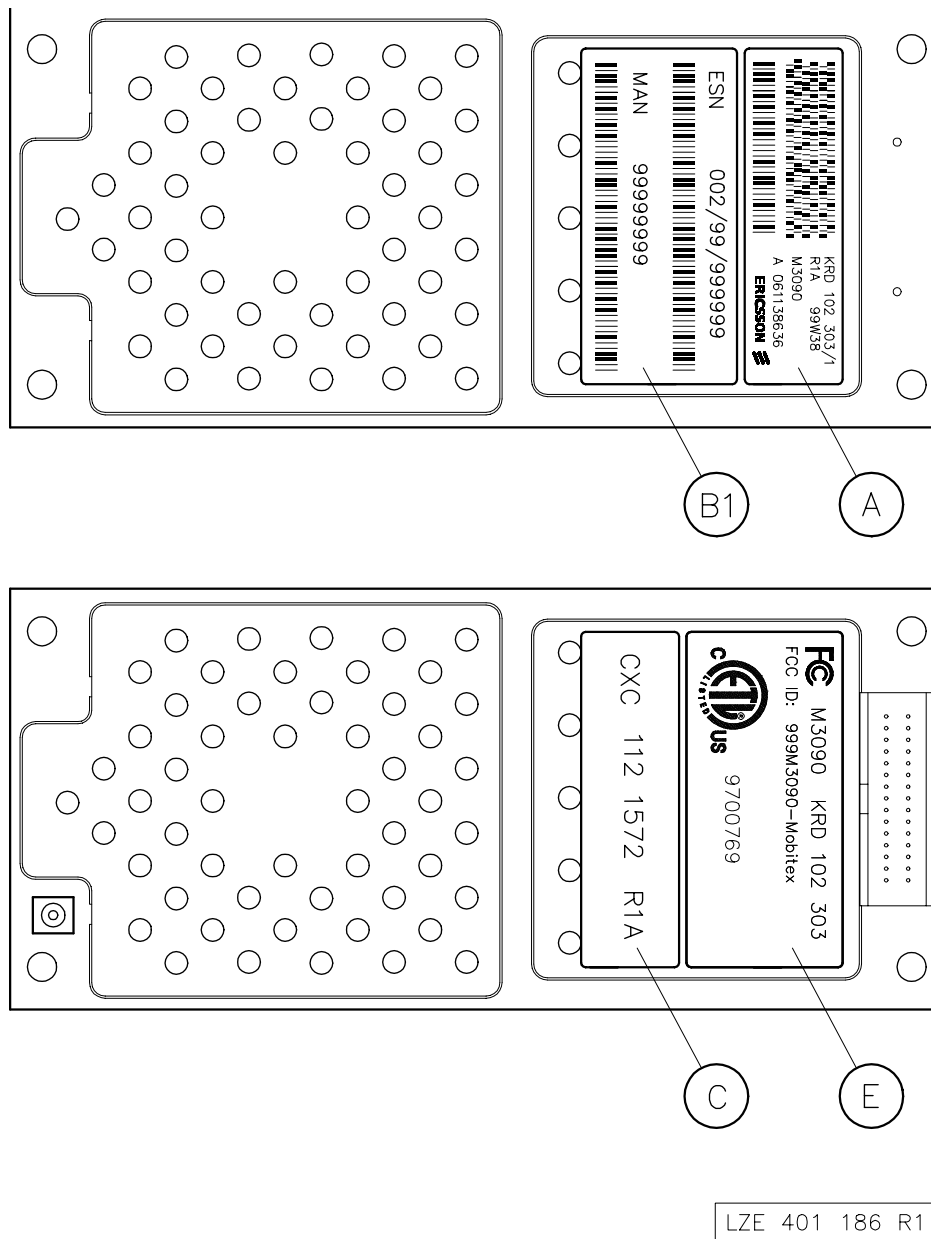
Mark the product with label A after mounting of the printed board. Place it on the secondary side according to the picture.



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3.2 M3090 Complete modem, KRD 102 303/X.

Mark the product with the labels A, B1, C and E before the test.
 Place the label A and B1 on the secondary side according to the picture.
 Apply the label A over the exciting label with print ROA 117 9109/1.
 Apply label C and E on the primary side according to the picture.
 One label B shall be packed into the ESD bag.



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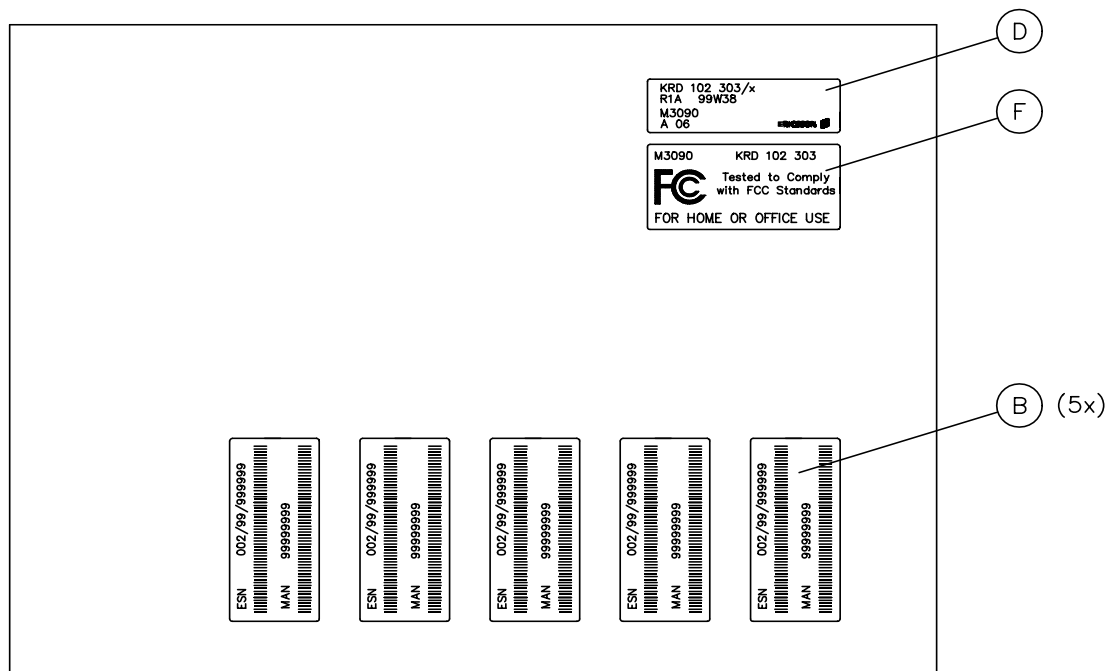
3.3 M3090 Complete modem, KRD 102 303/0.

Mark the product same as KRD 102 303/x, except the label B1.
See section 3.2. Apply the label B2 instead of B1.

4 PACKING SYSTEM

4.1 Packing system, KRD 102 303/X.

Place the label B, one from each board (5x), on the box. Also place the labels D and F according to the picture.



LZE 401 188 R1