

Project NOUGAT

beyerdynamic

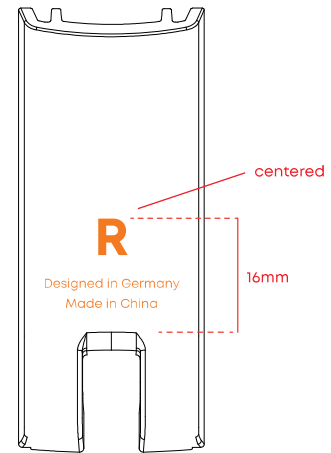
Product Graphics: on RIGHT side on the inner headband part

finish: lasered

Model 1 Black Blue - please use sample 2 and Model 2 Tobacco - please use sample 9

DATE: 28th August 2018

VERSION 5.0 , J.Eckstein/M.Jörgensen, Product Design



				Freimaßtoleranz		Paßmaße in ym	Für diese Zeichnung behalten wir uns alle Rechte vor.		
				_____			Projekt Nougat		
				2018	Tag	Name	Adobe Illustrator		
				Bearb Gepr.	25.06.18	Jörgensen	Reprovorlage		
1	-	-	-	beyerdynamic			202 054		Maßstab
Ausg.	Änderung	Tag	Name				Ersatz für		Ersetzt durch

Project NOUGAT

beyerdynamic

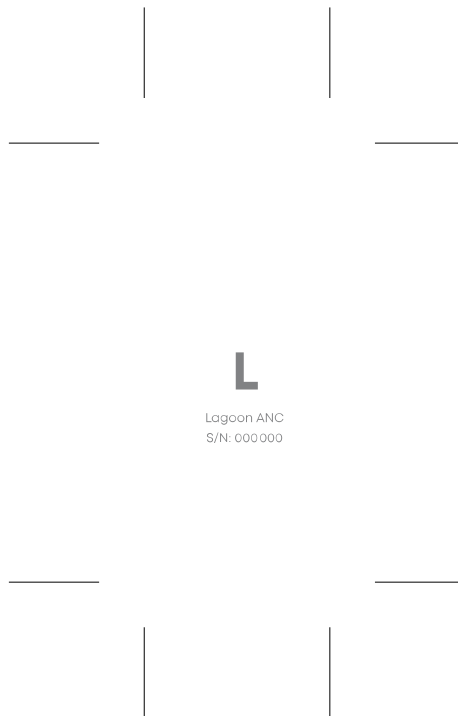
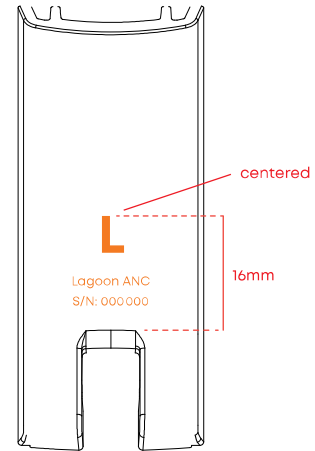
Product Graphics: on LEFT side on the inner headband part

finish: lasered

Model 1 Black Blue - please use sample 2 and Model 2 Tobacco - please use sample 9

DATE: 28th August 2018

VERSION 5.0 , J.Eckstein/M.Jörgensen, Product Design



				Freimaßtoleranz	Paßmaße in mm	Für diese Zeichnung behalten wir uns alle Rechte vor. Projekt Nougat	
						Adobe Illustrator	
				2018	Tag	Name	Reprovorlage
				Bearb	25.06.18	Jörgensen	
				Gepr.			
				beyerdynamic		202 055	Maßstab
1	-	-	-				1:1
Ausg.	Änderung	Tag	Name			Ersatz für	Ersetzt durch

Project NOUGAT

beyerdynamic

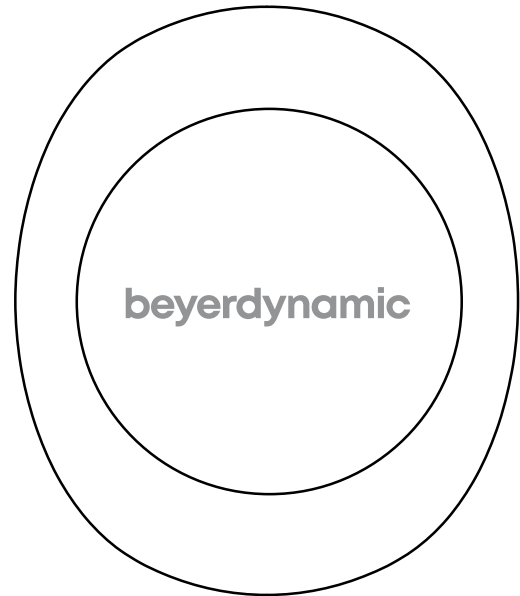
BRANDING: on LEFT side on the earcup

finish: printing

Model 1 - printing color: Medium Grey / S10, like Hinge from Tonly (sample 4) Model 2 - printing color Pantone 423 U

DATE: 28th August 2018

VERSION 5.0 , J.Eckstein/M.Jörgensen, Product Design



beyerdynamic

				Freimaßtoleranz		Paßmaße in mm		Für diese Zeichnung behalten wir uns alle Rechte vor.	
				_____				Projekt Nougat	
				2018	Tag	Name		Adobe Illustrator	
				Bearb. Gepr.	25.06.18	Eckstein/ Jörgensen		Reprovorlage	
				beyerdynamic				202 056	
								Maßstab	
1	-	-	-					1:1	
Ausg.	Änderung	Tag	Name					Ersatz für	Ersetzt durch

Project NOUGAT

beyerdynamic

Product Graphics: **Product name:** on trim part on headband (left and right side)

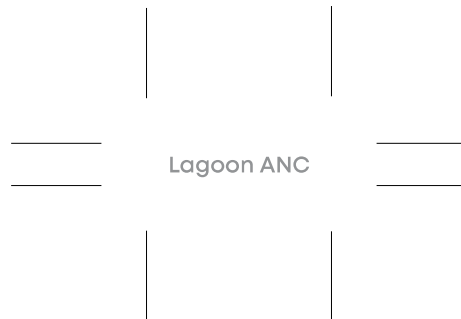
finish: printing

Model 1 - color: Medium Grey / S10 like Hinge from Tonly, **Model 2** - color: **Pantone 423 U**

DATE: 28th August 2018

VERSION 5.0 , J.Eckstein/M.Jörgensen, Product Design

Lagoon ANC



				Freimaßtoleranz		Paßmaße in mm	Für diese Zeichnung behalten wir uns alle Rechte vor. Projekt Nougat		
							Adobe Illustrator		
				2018	Tag	Name	Reprovorlage		
				Bearb	25.06.18	Eckstein/ Jörgensen			
				Gepr.					
				beyerdynamic			202 057		Maßstab
1	-	-	-						1:1
Ausg.	Änderung	Tag	Name				Ersatz für	Ersetzt durch	

beyerdynamic

Product Graphics on EARCUP RIGHT SIDE

DATE: 28th August 2018

VERSION 5.0 , J.Eckstein/Jörgensen, Product Design



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beyerdynamic

Project NOUGAT

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Graphics: on RIGHT side on the earcup

(RIGHT SIDE = TOUCH INTERFACE)

finish: line in color (after engraving 0,2mm)

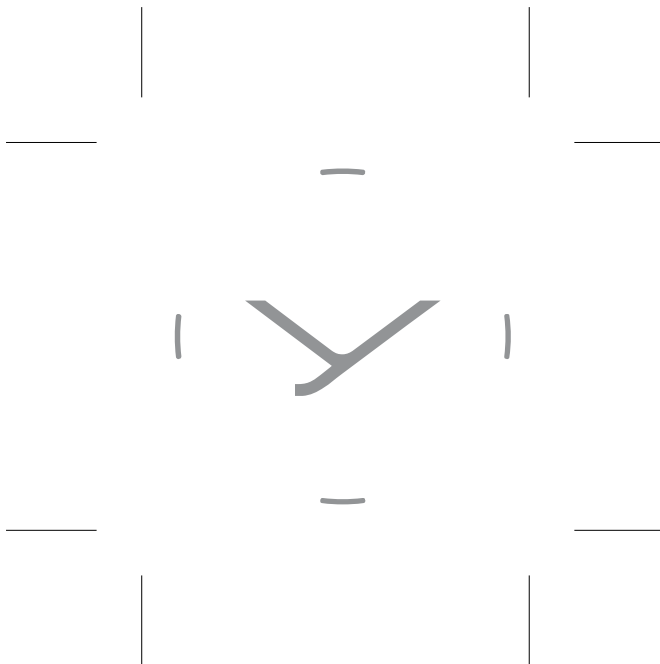
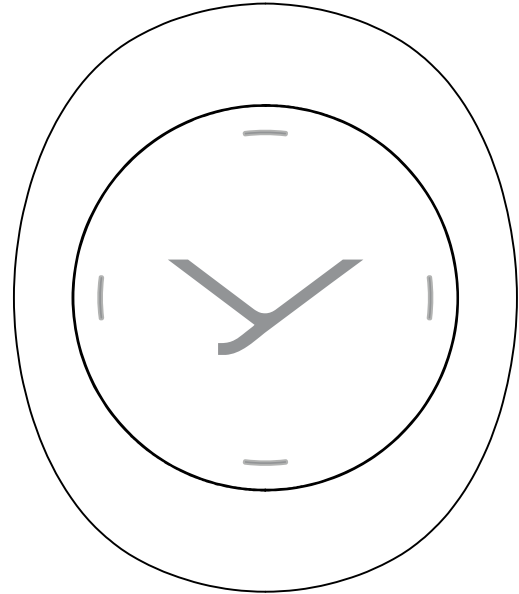
Model 1 - color: Medium Grey / S10 like Hinge from Tonly, **Model 2** - color: Pantone 423 U

Branding „Y“ printed: **Model 1** - color: Medium Grey / S10 like Hinge from Tonly (sample 4),

Model 2 - color: Pantone 423 U

DATE: 28th August 2018

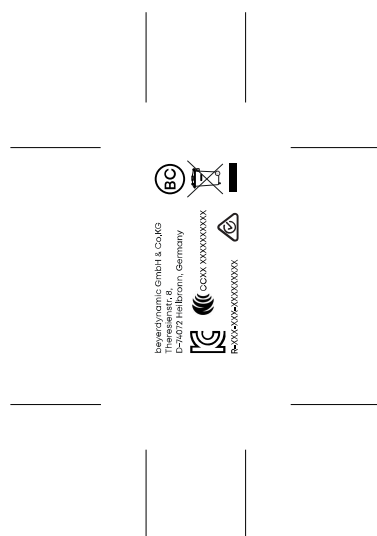
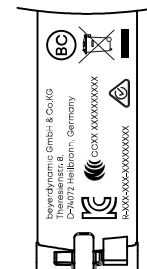
VERSION 5.0 , J.Eckstein/M.Jörgensen, Product Design



				Freimaßtoleranz		Paßmaße in mm		Für diese Zeichnung behalten wir uns alle Rechte vor.	
				_____				Projekt Nougat	
				2018		Tag		Adobe Illustrator	
				Name					
				Bearb		25.06.18		Eckstein/ Jörgensen	
				Gepr.				Reprovorlage	
1	-	-	-	beyerdynamic		202 060			Maßstab
Ausg.	Änderung	Tag	Name			Ersatz für			Ersetzt durch

Project NOUGAT

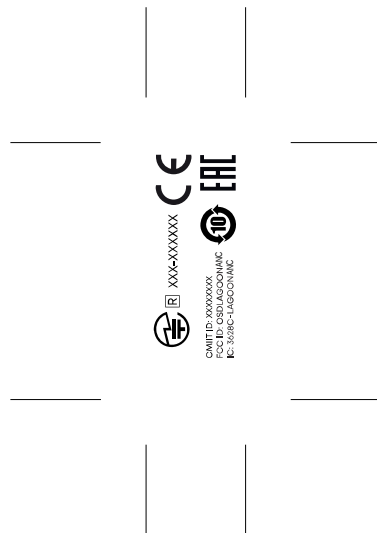
Product safety information: on inner slide arm RIGHT
finish: lasered
DATE: 28th August 2018
VERSION 5.0 , M.Jörgensen, Product Design



				Freimaßtoleranz		Paßmaße in ym		Für diese Zeichnung behalten wir uns alle Rechte vor.		
				_____				Projekt Nougat		
				2018	Tag	Name		Adobe Illustrator		
				Bearb Gepr.	25.06.18	Jörgensen		Reprovorlage		
				beyerdynamic				202 069		Maßstab 1:1
1	-	-	-							
Ausg.	Änderung	Tag	Name					Ersatz für		Ersetzt durch

Project NOUGAT

Product safety information: on inner slide arm LEFT
finish: lasered
DATE: 28th August 2018
VERSION 5.0 , M.Jörgensen, Product Design



				Freimaßtoleranz		Paßmaße in ym		Für diese Zeichnung behalten wir uns alle Rechte vor.	
				_____				Projekt Nougat	
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				Bearb Gepr.	25.06.18	Jörgensen			
				beyerdynamic		202 070		Maßstab	
1	-	-	-					1:1	
Ausg.	Änderung	Tag	Name			Ersatz für		Ersetzt durch	

Project NOUGAT - CMF MODEL 01 BLACK-BLUE

DATE: 31st August 2018

VERSION 8.0 , M.Jörgensen, Product Design

Headband upper part

Color: NCS S8505-R80B / S01) sample at Tonly
Material: PA12-TR90
Finish: MANKIEWICZ PAINT REFERENCE / S02) sample at Tonly; EDM texture (VDI 21), Metallic paint, Matt

Trim part: upper headband

Color: matt chrome like material sample (labeled S09)
Material: PC+ABS
Finish: like material sample (labeled S09) EDM texture (VDI 21)

Headband slide part: outside

Color: NCS S8505-R80B / S01) sample at Tonly
Material: PC+ABS
Finish: MANKIEWICZ PAINT REFERENCE / S02) sample at Tonly; EDM texture (VDI 21), Metallic paint, Matt

Hinge

Color: Medium grey, TONLY sample
Material: Stainless steel
Finish: PVD, Matt

Textile cover on acoustic baffle

Color & Material: CY-B56-12 (Tonly Catalogue)

Ear cushion

Color: Black as earcushion samples
Material: Protein Leatherette (Tonly)

Trim part: ring on earcup

Color: matt chrome like material sample (labeled S09)
Material: ABS
Finish: like material sample (labeled S09); EDM texture (VDI 21)

Toggle switch

Color: Black RAL 9005 jet black
Material: ABS
Finish: EDM texture (VDI 21)

Printing on ring

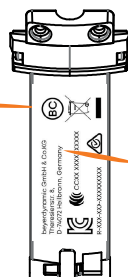
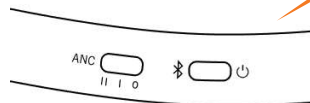
Color: PANTONE 425 U
Finish: matt

Audio and USB cable

Color: RAL 9005 deep black
Material: TPE
Finish: matt, like reference cable from apple

*inner slide arm

Color: Black RAL 9005 jet black
Material: PC+ABS
Finish: EDM texture (VDI 21)



safety information (both sides)
lasered

inner cable

Color: Black RAL 9005 jet black; **Material:** TPU; **Finish:** EDM texture

Headband: Cushion

Color: Black as earcushion samples
Material: Protein leatherette (Tonly)

„Lagoon ANC“

Color: Medium Grey / S10) like Hinge from Tonly
Finish: printing

Headband slide part: slider

Color: NCS S8505-R80B / S01) sample at Tonly
Material: PC+ABS
Finish: MANKIEWICZ PAINT REFERENCE/ S02 sample at Tonly; EDM texture VDI 21

Headband metall part: slider

Material: Stainless steel
Finish: linear vertical brush, matt

Fork

Color: NCS S8505-R80B / S01) sample at Tonly
Material: PC+ABS
Finish: MANKIEWICZ PAINT REFERENCE / S02 sample at Tonly; EDM texture (VDI 21), Metallic paint, Matt

Earcup

Color: NCS S8505-R80B / S01) sample at Tonly
Material: ABS
Finish: MANKIEWICZ PAINT REFERENCE/ S02 sample at Tonly; EDM texture (VDI 21) Metallic paint, Matt

Branding „Y“

Color: Medium Grey / S10) like Hinge from Tonly
Finish: printing

Engraving on Earcup

Color: Medium Grey / S10) like Hinge from Tonly
Finish: line in colour
Depth: engrave 0,3mm

bass hole mash

Color: black

Ear cushion plastic supporter

Color: black
Material: PC+ABS

Branding „beyerdynamic“ on left side

Color: Medium Grey / S10) like Hinge from Tonly
Finish: printing



Project NOUGAT - CMF MODEL 02 TOBACCO

DATE: 31st August 2018

VERSION 8.0 , M.Jörgensen, Product Design

Headband upper part

Color: NCS S 7502 -B / B11) sample at Tonly

Material: PA12-TR90

Finish: MANKIEWICZ PAINT REFERENCE / B10) sample at Tonly; EDM texture (VDI 21), Metallic paint, matt

Trim part: upper headband

Color: Black alu like material sample

(labeled B14), RAL 9005 jet black

Material: PC+ABS

Finish: EDM texture (VDI 21), paint, Matt, like material sample (labeled B14)

Headband slide part: outside

Color: NCS S 7502 -B / B11) sample at Tonly

Material: PC+ABS

Finish: MANKIEWICZ PAINT REFERENCE / B10) sample at Tonly; EDM texture (VDI 21), Metallic paint, matt

Hinge

Color: Medium grey, TONLY sample

Material: Stainless steel

Finish: PVD, Matt

Textile cover on accoustic baffle

Color & Material: CY-B45-4

(Tonly Catalogue)

Ear cushion

Color: Leather Reference Tobacco #89133

B02) sample at Tonly

Material: Protein Leatherette (Tonly)

Trim part: ring on earcup

Color: Black alu like material sample

(labeled B14), RAL 9005 jet black

Material: ABS

Finish: EDM texture (VDI 21), paint, matt

Toggle switch

Color: Black RAL 9005 jet black

Material: ABS

Finish: EDM texture (VDI 21)

Printing on ring

Color: PANTONE 423 U

Finish: matt

Audio and USB cable

Color: RAL 9005 deep black

Material: TPE

Finish: matt, like reference cable from apple

*inner slide arm

Color: Black RAL 9005 jet black

Material: PC+ABS

Finish: EDM texture (VDI 21)

inner cable

Color: Black RAL 9005 jet black; **Material:** TPU; **Finish:** EDM texture

Headband: Cushion

Color: Leather Reference Tobacco #89133 (B02) sample at Tonly

Material: Protein Leatherette (Tonly)

„Lagoon ANC“

Color: Pantone 423 U

Finish: printing

Headband slide part: slider

Color: NCS S 7502 -B / B11)

sample at Tonly

Material: PC+ABS

Finish: MANKIEWICZ PAINT REFERENCE / B10) sample at Tonly; EDM texture (VDI 21)

Headband metall part: slider

Material: Stainless steel

Finish: linear vertical brush, matt

Fork

Color: NCS S 7502 -B / B11)

sample at Tonly

Material: PC+ABS

Finish: MANKIEWICZ PAINT REFERENCE / B10) sample at Tonly; EDM texture (VDI 21), Metallic paint, matt

Earcup

Color: NCS S 7502 -B / B11)

sample at Tonly

Material: ABS

Finish: MANKIEWICZ PAINT REFERENCE / B10) sample at Tonly; EDM texture (VDI 21), Metallic paint, matt

Branding „Y“

Color: Pantone 423 U

Finish: printing

Engraving on Earcup

Color: PANTONE 423 U

Finish: line in colour

Depth: engrave 0,3mm

bass hole mash

Color: black

Ear cushion plastic supporter

Color: black

Material: PC + ABS

Branding „beyerdynamic“ on left side

Color: PANTONE 423 U

Finish: printing

safety information (both sides)

lasered

COMMENT: Parts in blue = same CMF as Modell 01