

**TABLE OF CONTENTS****CHAPTER 1 INTRODUCTION**

| <b>SECTION</b>                                                     | <b>PAGE</b> |
|--------------------------------------------------------------------|-------------|
| 1.1 Manual Overview .....                                          | 1-1         |
| 1.2 Assembly Designation Procedure .....                           | 1-1         |
| 1.3 Safety .....                                                   | 1-1         |
| 1.4 Maintenance.....                                               | 1-2         |
| 1.5 Material Return Procedure.....                                 | 1-2         |
| 1.6 Warranty for Axcera Products – Limited One-Year Warranty ..... | 1-3         |

**CHAPTER 2 SYSTEM DESCRIPTION**

|                                       |      |
|---------------------------------------|------|
| 2.1 System Overview.....              | 2-1  |
| 2.2 Control and Status.....           | 2-2  |
| 2.2.1 VHF Exciter Tray .....          | 2-3  |
| 2.2.2 VHF Amplifier Tray .....        | 2-6  |
| 2.3 Input and Remote Connections..... | 2-7  |
| 2.4 AC Input .....                    | 2-10 |

**CHAPTER 3 CIRCUIT DESCRIPTIONS**

|                                                     |      |
|-----------------------------------------------------|------|
| 3.1 Low-Band VHF Exciter .....                      | 3-1  |
| 3.1.1 Aural IF Synthesizer Board, 4.5 MHz .....     | 3-1  |
| 3.1.2 Sync Tip Clamp/Modulator Board.....           | 3-2  |
| 3.1.3 Delay Equalizer Board .....                   | 3-5  |
| 3.1.4 IF Carrier Oven Oscillator Board .....        | 3-6  |
| 3.1.5 ALC Board, NTSC.....                          | 3-7  |
| 3.1.6 IF Phase Corrector Board .....                | 3-13 |
| 3.1.7 VHF Mixer/Amplifier Enclosure Assembly .....  | 3-15 |
| 3.1.8 Transmitter Control Board.....                | 3-16 |
| 3.1.9 Visual/Aural Metering Board.....              | 3-21 |
| 3.1.10 Channel Oscillator Assembly, Dual Oven ..... | 3-23 |
| 3.1.11 EEPROM FSK Identifier Board .....            | 3-23 |
| 3.1.12 IF Attenuator Board.....                     | 3-24 |
| 3.2 VHF Low-Band Amplifier Trays.....               | 3-24 |
| 3.3 Bandpass Filter Assembly .....                  | 3-28 |

**CHAPTER 4 INSTALLATION AND SETUP PROCEDURES**

|                                            |     |
|--------------------------------------------|-----|
| 4.1 Site Considerations .....              | 4-1 |
| 4.2 Unpacking the Cabinets and Trays ..... | 4-4 |
| 4.3 Installing the Cabinets and Trays..... | 4-5 |
| 4.4 Setup and Operation .....              | 4-6 |

**CHAPTER 5 DETAILED ALIGNMENT PROCEDURES**

|                                                                            |     |
|----------------------------------------------------------------------------|-----|
| 5.1 Low-Band VHF Exciter Tray with Baseband Video and Audio Inputs .....   | 5-1 |
| 5.2 VHF Exciter Tray with 4.5-MHz Composite Input Kit .....                | 5-1 |
| 5.3 VHF Exciter Tray with Either Baseband or 4.5-MHz Composite Input ..... | 5-2 |
| 5.4 IF Phase Corrector Adjustment .....                                    | 5-3 |

**TABLE OF CONTENTS (continued)**

| <b>SECTION</b>                                                                     | <b>PAGE</b> |
|------------------------------------------------------------------------------------|-------------|
| 5.5 Linearity Corrector Adjustment .....                                           | 5-3         |
| 5.6 Phase and Gain Adjustment of the VHF Amplifier Trays .....                     | 5-4         |
| 5.7 Calibration of the Forward Output Power Level of the Transmitter .....         | 5-5         |
| 5.8 Calibration of the Reflected Output Level of the Transmitter .....             | 5-5         |
| 5.9 2-Way Combiner Assembly .....                                                  | 5-6         |
| 5.10 Bandpass Filter Assemblies .....                                              | 5-6         |
| 5.11 Low-Band VHF Amplifier Tray .....                                             | 5-6         |
| 5.11.1 AGC Control Board .....                                                     | 5-7         |
| 5.11.2 Phase Shifter Board .....                                                   | 5-7         |
| 5.11.3 VHF Filter/Amplifier Board .....                                            | 5-7         |
| 5.11.4 Low-Band VHF Amplifier Board .....                                          | 5-7         |
| 5.11.5 Overdrive Protection Board .....                                            | 5-7         |
| 5.11.6 3-Way Splitter Board .....                                                  | 5-7         |
| 5.11.7 Low-Band Amplifier Board .....                                              | 5-8         |
| 5.11.8 3-Way Combiner Board .....                                                  | 5-8         |
| 5.11.9 Calibration of the Visual Plus Aural Output<br>Power and VSWR Cutback ..... | 5-8         |
| 5.12 Board Level Alignment Procedures .....                                        | 5-9         |
| 5.12.1 (Optional) 4.5-MHz Composite Input Kit .....                                | 5-9         |
| 5.12.2 Delay Equalizer Board .....                                                 | 5-9         |
| 5.12.3 Composite 4.5-MHz Filter Board .....                                        | 5-10        |
| 5.12.4 (Optional) 4.5-MHz Bandpass Filter Board .....                              | 5-10        |
| 5.12.5 IF Carrier Oven Oscillator Board .....                                      | 5-10        |
| 5.12.6 Sync Tip Clamp/Modulator Board .....                                        | 5-10        |
| 5.12.7 Aural IF Synthesizer Board, 4.5 MHz .....                                   | 5-13        |
| 5.12.8 ALC Board (Part 1 of 2) .....                                               | 5-13        |
| 5.12.9 IF Phase Corrector Board .....                                              | 5-14        |
| 5.12.10 ALC Board, NTSC (Part 2 of 2) .....                                        | 5-14        |
| 5.12.11 Channel Oscillator Board, Dual Oven .....                                  | 5-15        |
| 5.12.12 x2 Multiplier Board .....                                                  | 5-16        |
| 5.12.13 VHF Filter/Mixer Board .....                                               | 5-16        |
| 5.12.14 Low-Band VHF Filter/Amplifier Board .....                                  | 5-16        |

**APPENDICES****APPENDIX A SYSTEM SPECIFICATIONS****APPENDIX B SAMPLE LOG REPORT SHEET****APPENDIX C BLOCK DIAGRAM/INTERCONNECT DRAWINGS****APPENDIX D SUBASSEMBLY DRAWINGS**