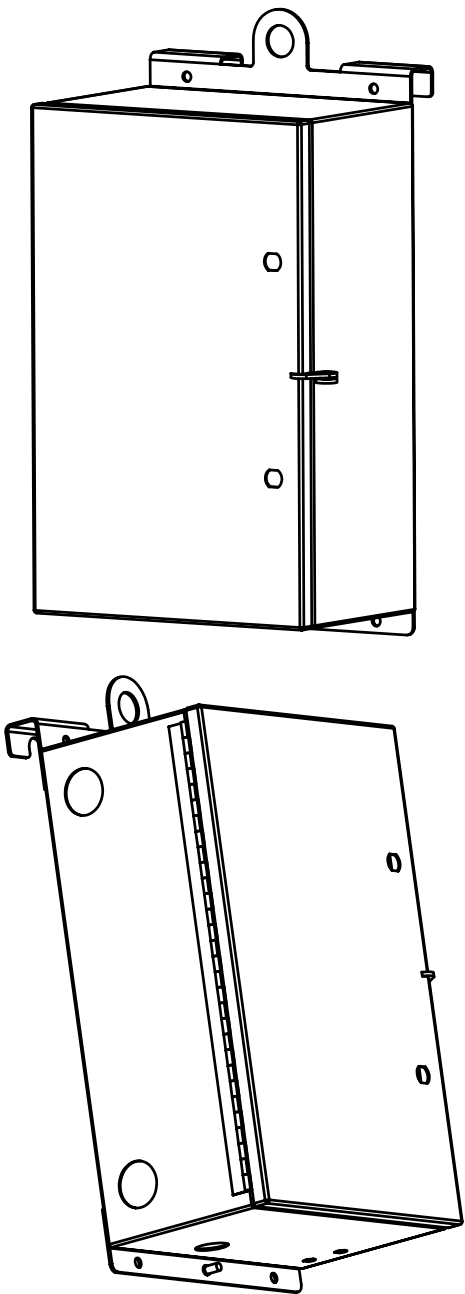


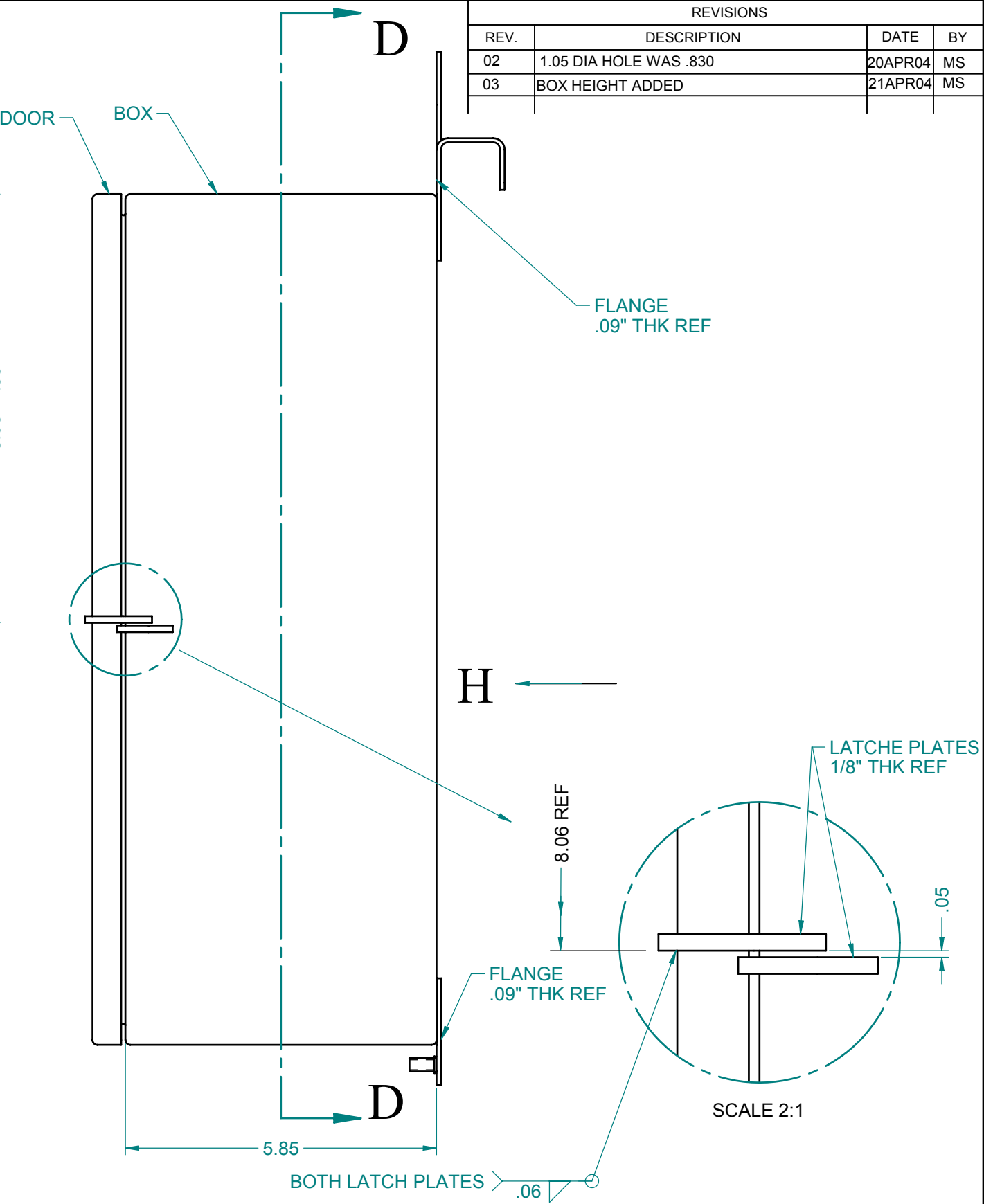
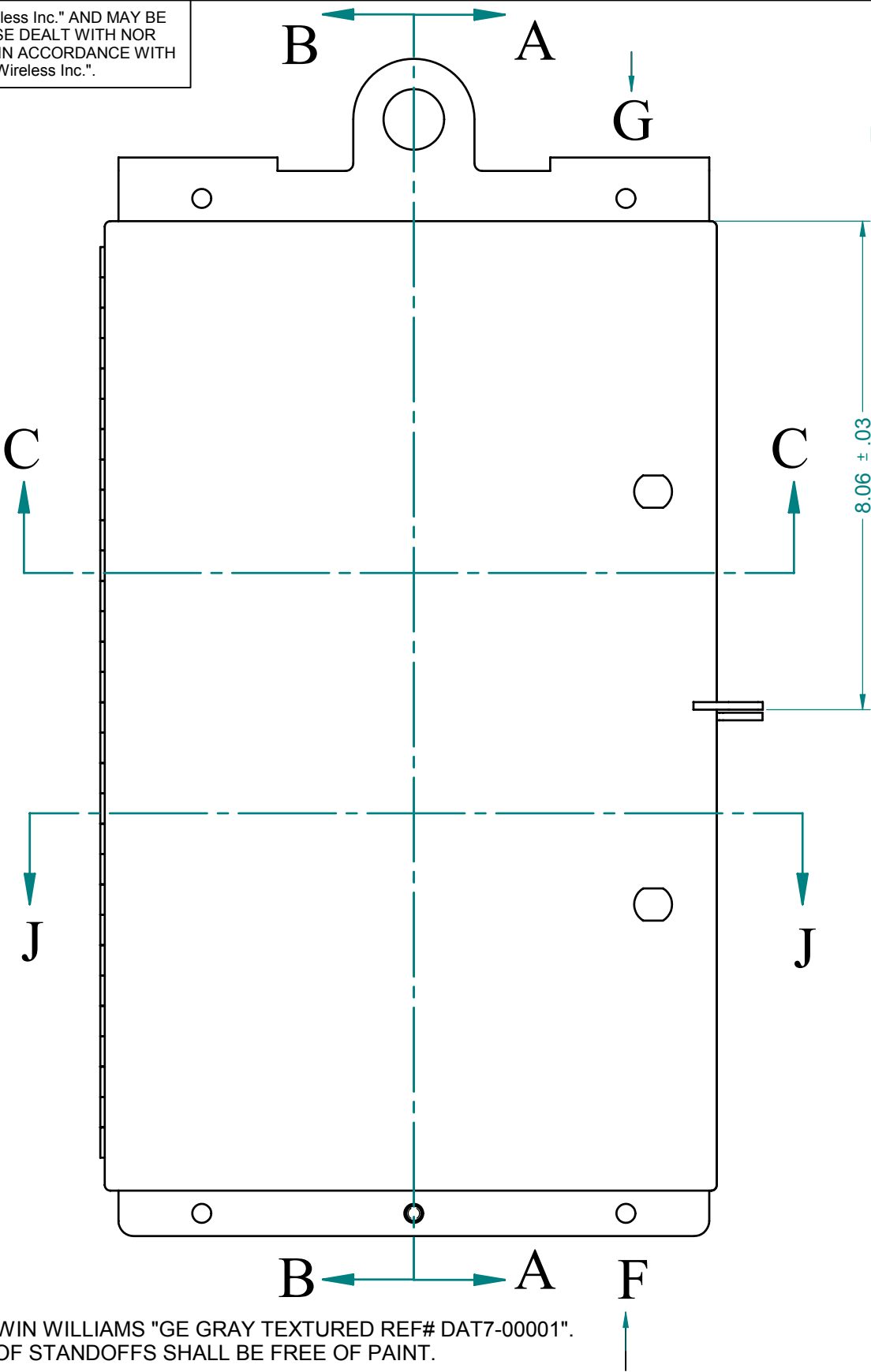
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RENDERED VIEWS
SCALE 1/4

NOTES:

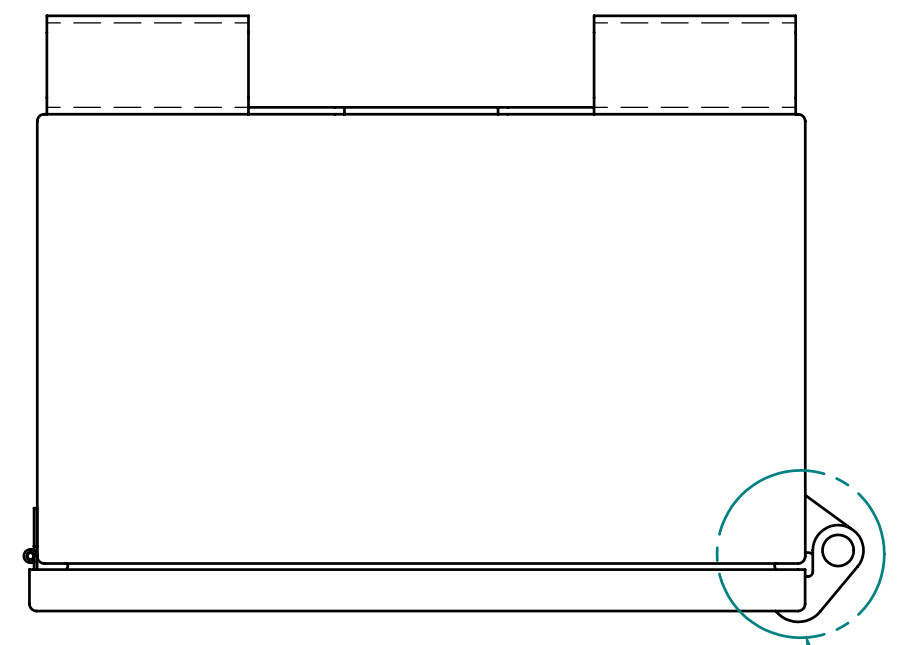
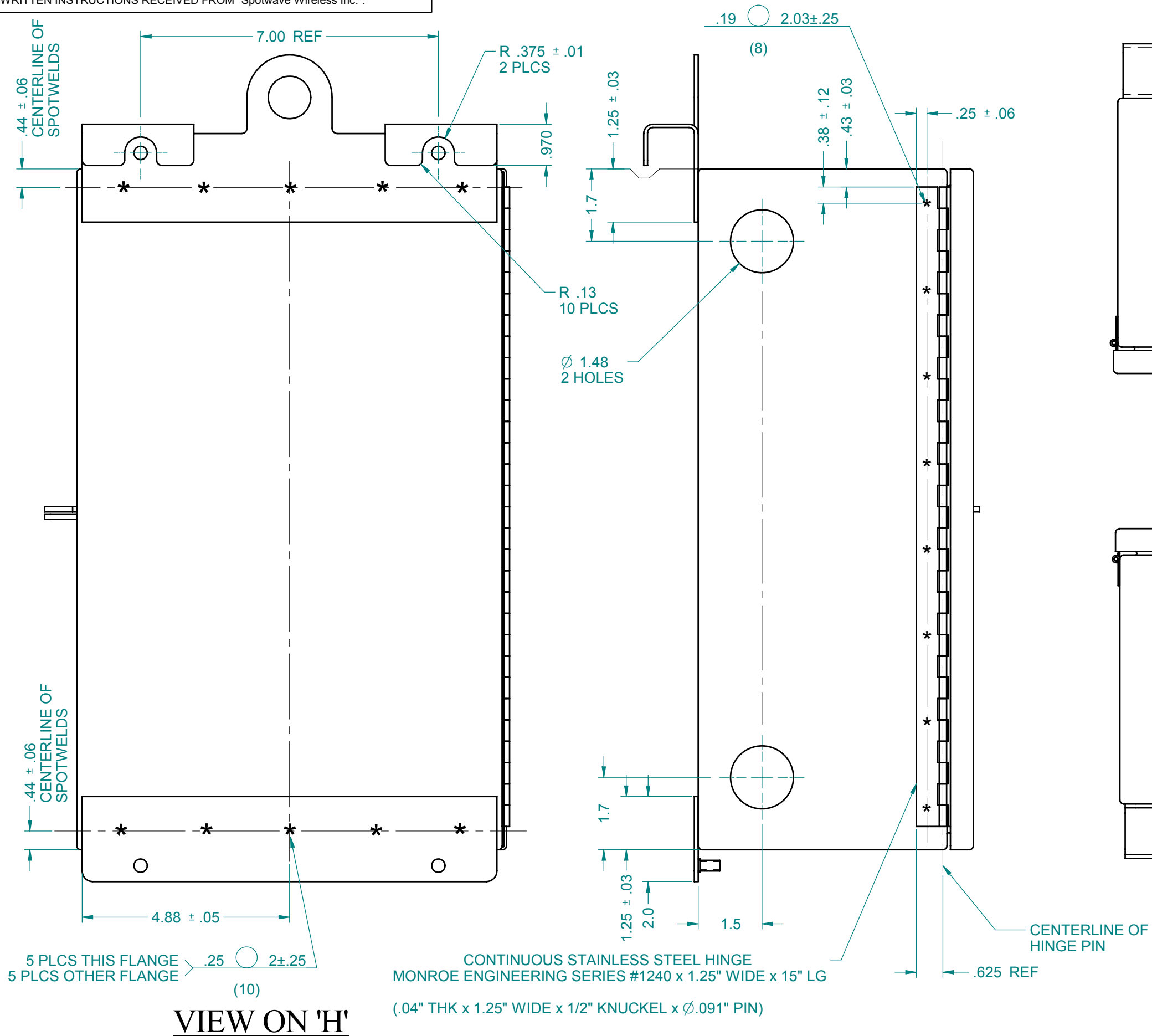
1. FINISH: POWDER COAT WITH SHERWIN WILLIAMS "GE GRAY TEXTURED REF# DAT7-00001". THREADS & TOP SURFACE OF STANDOFFS SHALL BE FREE OF PAINT.
2. BOX & DOOR CORNERS SHALL BE MIG WELDED CONSTRUCTION & AIR TIGHT. GRIND CORNERS SMOOTH & ROUND 1/8" RAD MINIMUM. DOOR & BOX CORNER RADS SHALL MATCH (BEST EFFORT). NO GRINDING REQUIRED FOR INDICATED BEADS ON THE FOUR CORNERS.
3. UNLESS OTHERWISE NOTED INTERNAL BEND RADII ARE 1/32".
4. REMOVE ALL BURRS & BREAK SHARP EDGES, .01" RAD MAX
5. ENGRAVE OR STAMP PART NUBER & REVISION WITH 1/8-1/4" HIGH CHARACTERS ON INDICATED SURFACE WITHOUT BLEMISH ON OTHER SIDE.TEXT MUST BE LEGIBLE AFTER PAINTING.



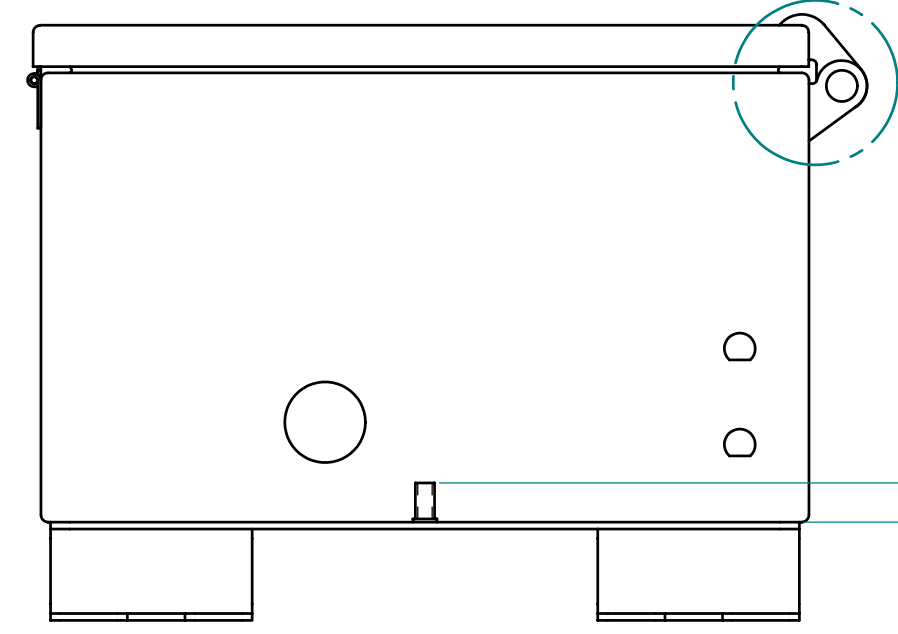
REVISIONS			
REV.	DESCRIPTION	DATE	BY
02	1.05 DIA HOLE WAS .830	20APR04	MS
03	BOX HEIGHT ADDED	21APR04	MS

TOLERANCES				MATERIAL:		ALL DIMENSIONS INCHES		Spotwave Wireless Inc.	
.X	.XX	.XXX	ANG	C.R STEEL;		3rd ANGLE PROJECTION		OTTAWA,CANADA	
± .03	± .01	± .005	± 3°	-.06" THK FOR BOX & DOOR				ENCLOSURE, ARU	
NEXT ASSY			-.09" THK FOR FLANGES		DRAWN BY: M.SEGUIN DATE: APR 04				
X			-1/8" THK FOR LATCH PLATES		ENG. APPROVAL: DATE:				
			FINISH: 		PROJ. APPROVAL: DATE:				
							DWG NO. 130-000060-01 REV. 03		
							SCALE .8 NCAGE L1156 SHEET 1 OF 5		

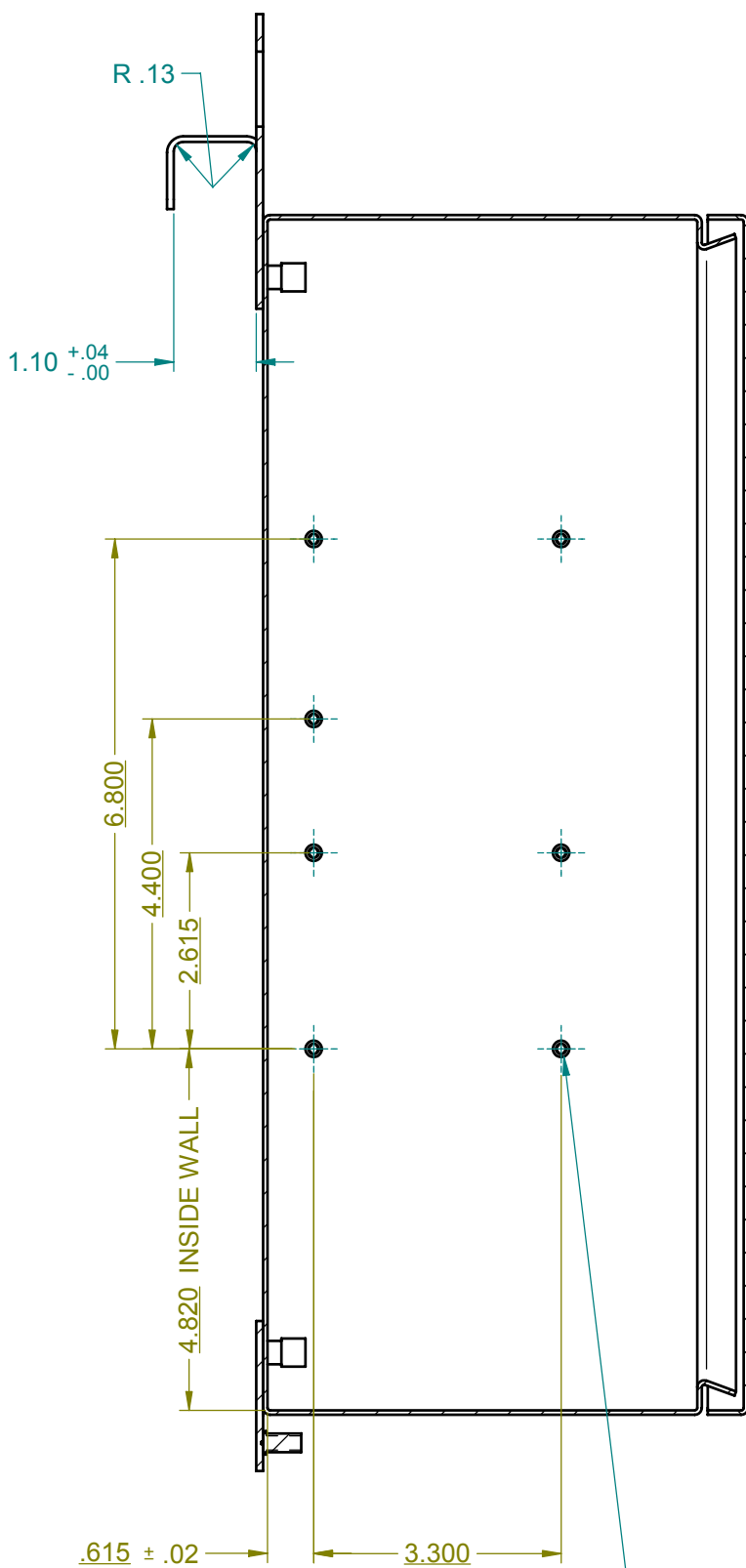
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SEE DETAIL 'T' ON SHEET 5

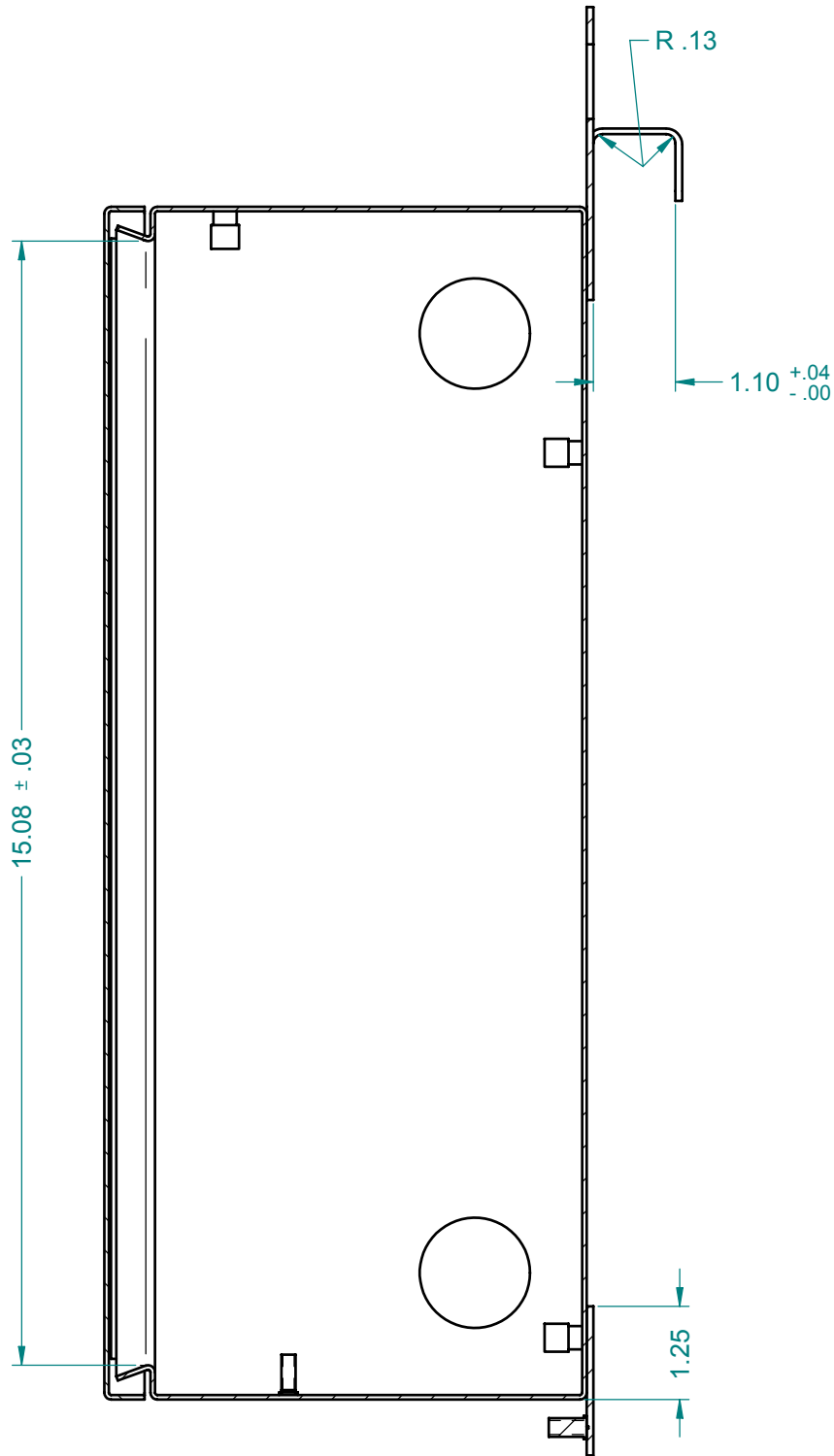


SEE DETAIL 'S' ON SHEET 5

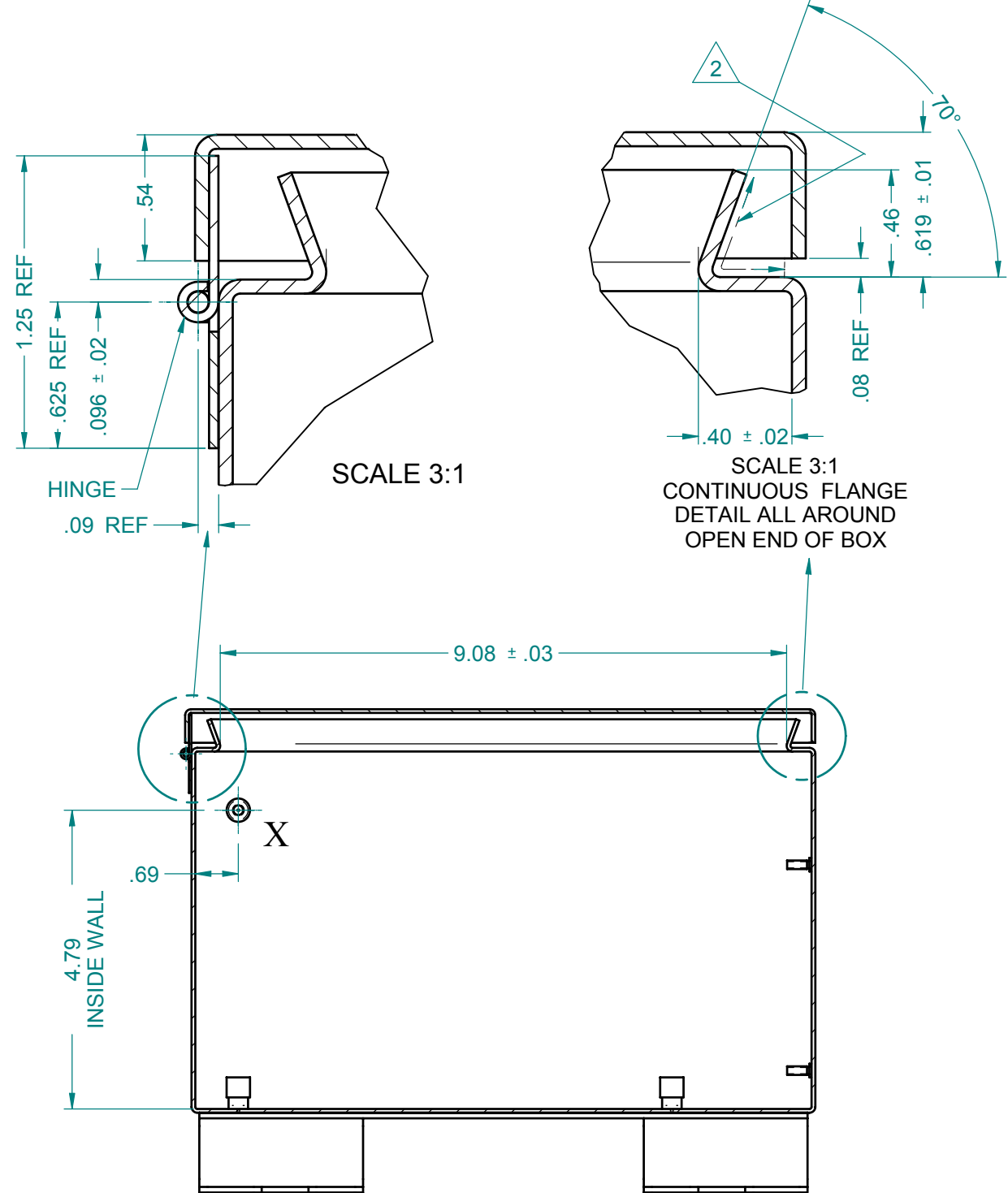


SECTION A-A

CD WELD IN PLACE #6-32 x 3/8" LG SS STUD
CUTLASS STUDWELDING PART #2002-0312
NO SUBSTITUTIONS ALLOWED

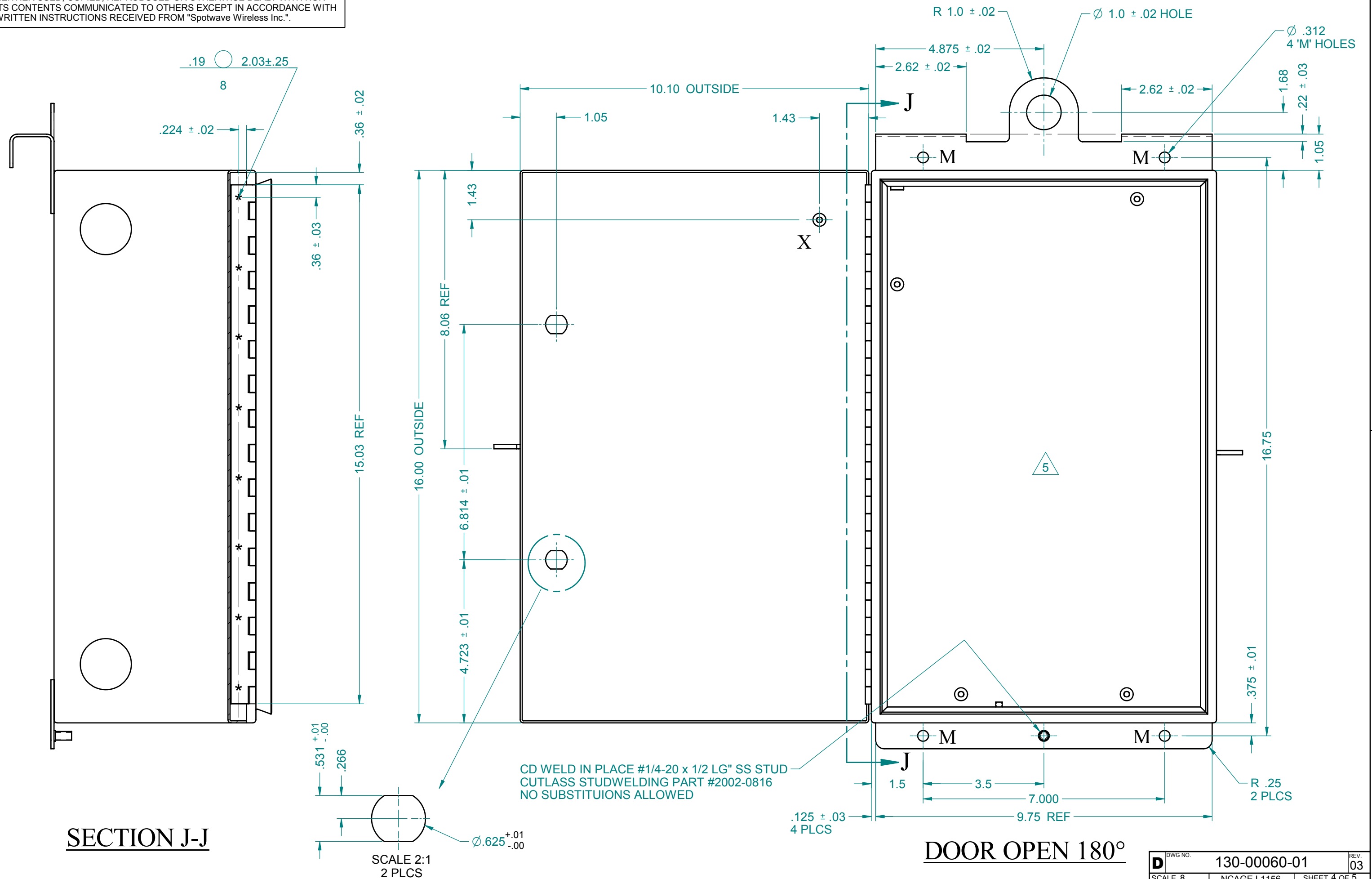


SECTION B-B



SECTION C-C

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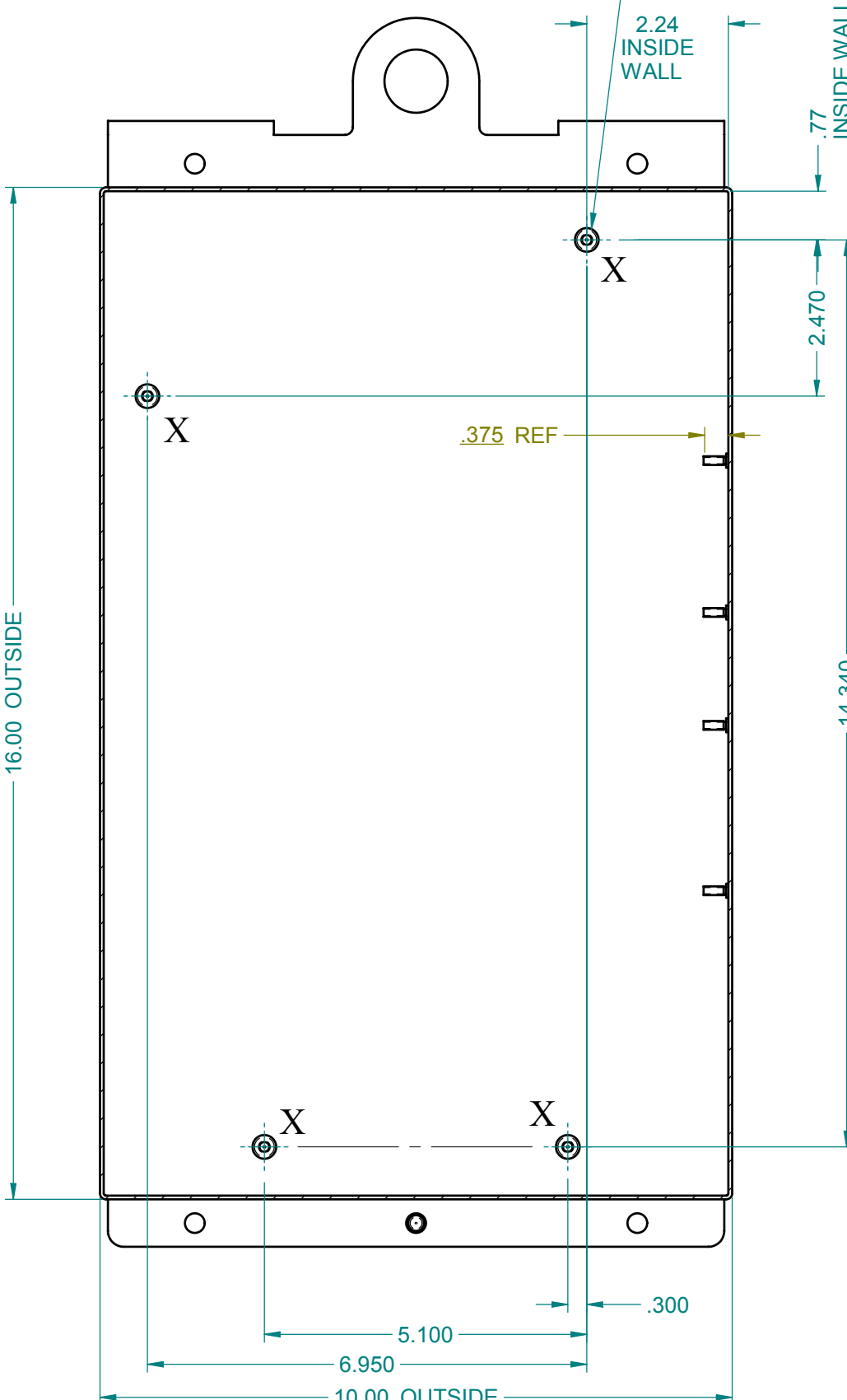


SECTION J-J

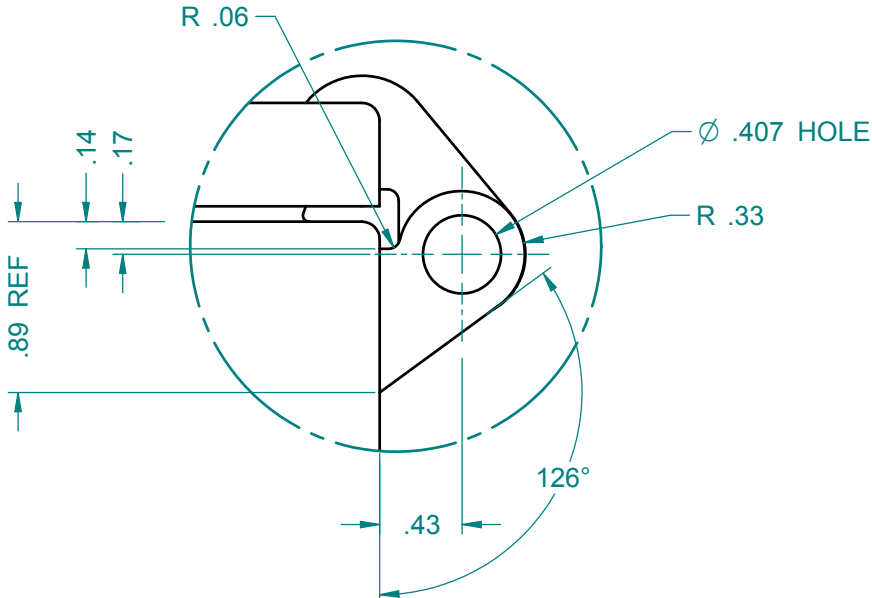
DOOR OPEN 180°

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CD WELD IN PLACE #10-32 x 1/2 LG" x .375" OD MILD STEEL
TAPPED PAD, CUTLASS STUDWELDING
PART #2201-9913, 8 'X' PLCS R .06
NO SUBSTITUTIONS ALLOWED.
FOR FIRST 20 UNITS ONLY.
THEN SS VERSION, #2202-9904



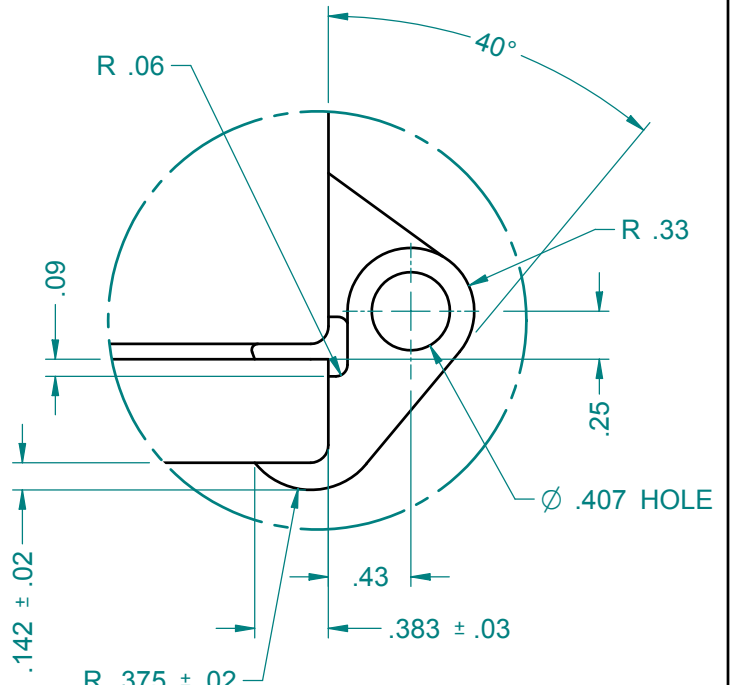
SECTION D-D



DETAIL 'S'

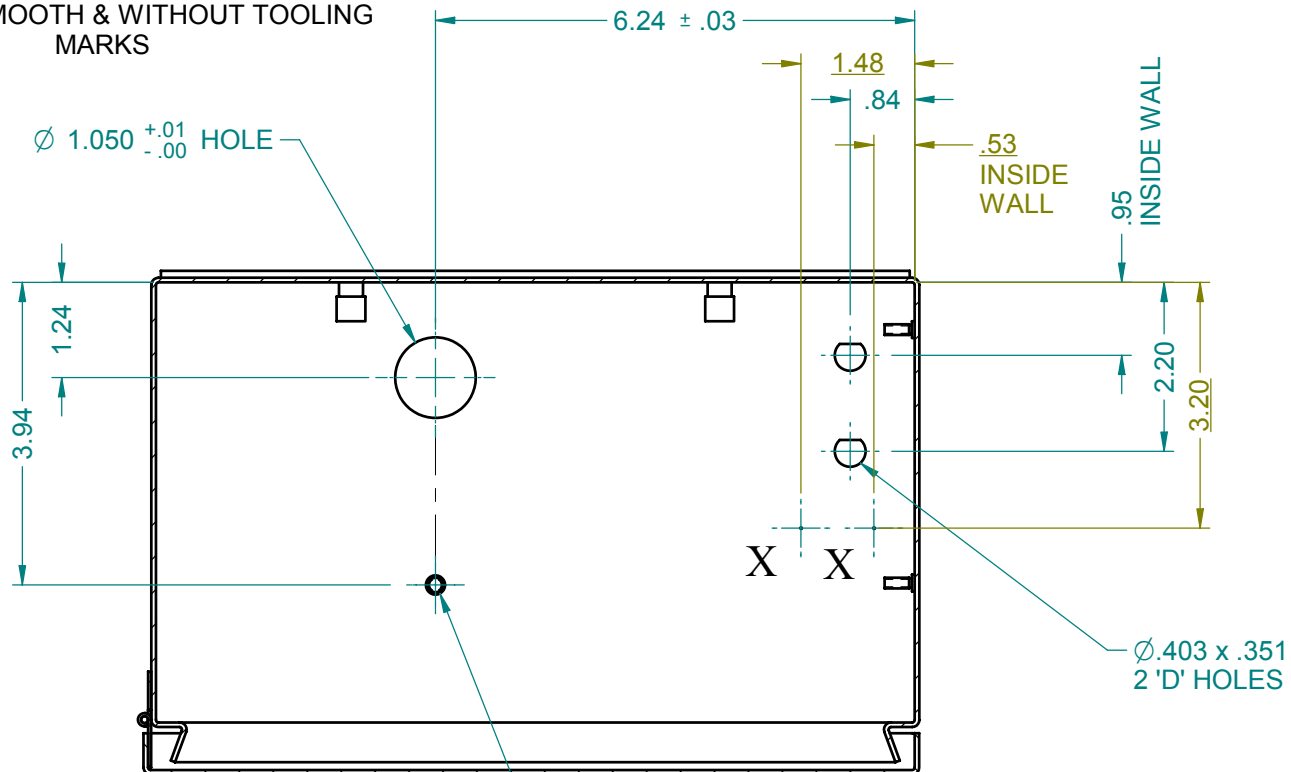
BOX LATCH
SCALE 2:1

LOCATING TABS PERMITTED ON LATCHES.
MATCHING HOLE IN DOOR & BOX MUST BE
COMPLETELY SEALED BY WELD. ALL EDGES
SHALL BE SMOOTH & WITHOUT TOOLING
MARKS



DETAIL 'T'

DOOR LATCH
SCALE 2:1



- CD WELD IN PLACE #10-32 x 1/2" LG SS STUD
CUTLASS STUDWELDING PART #2012-0516
NO SUBSTITUTIONS ALLOWED

SECTION J-J