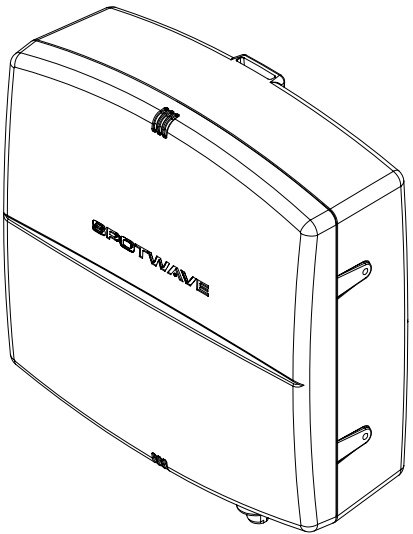
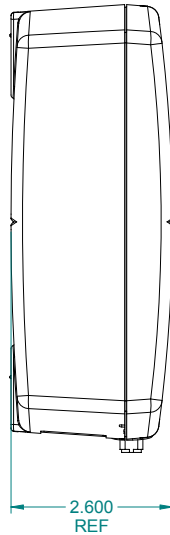
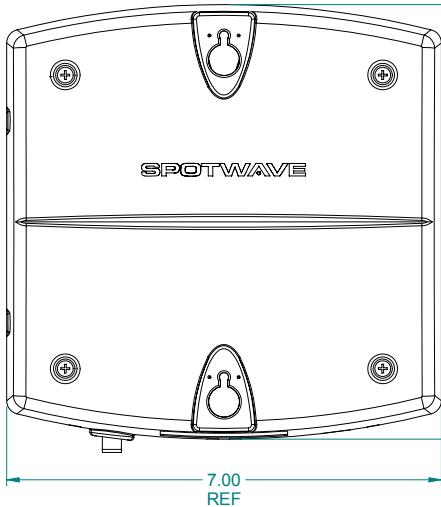
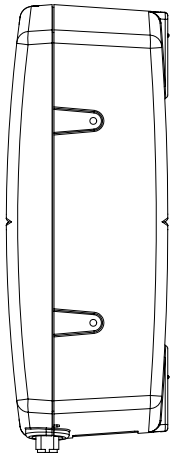
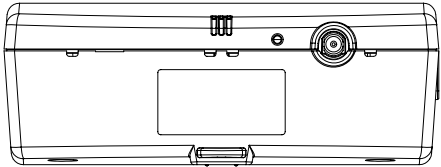
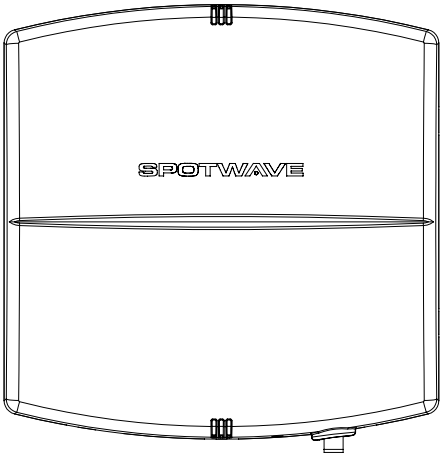
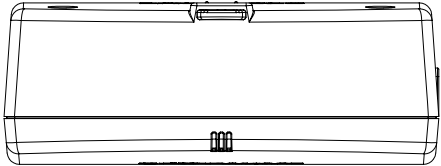


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NOTES:

1. PCB IS INCLUDED ON A HIGHER LEVEL BOM AND IS SHOWN HERE FOR REFERENCE
2. ATTACH BAR CODE LABEL ENCODED WITH MANUFACTURER'S SERIAL NUMBER.

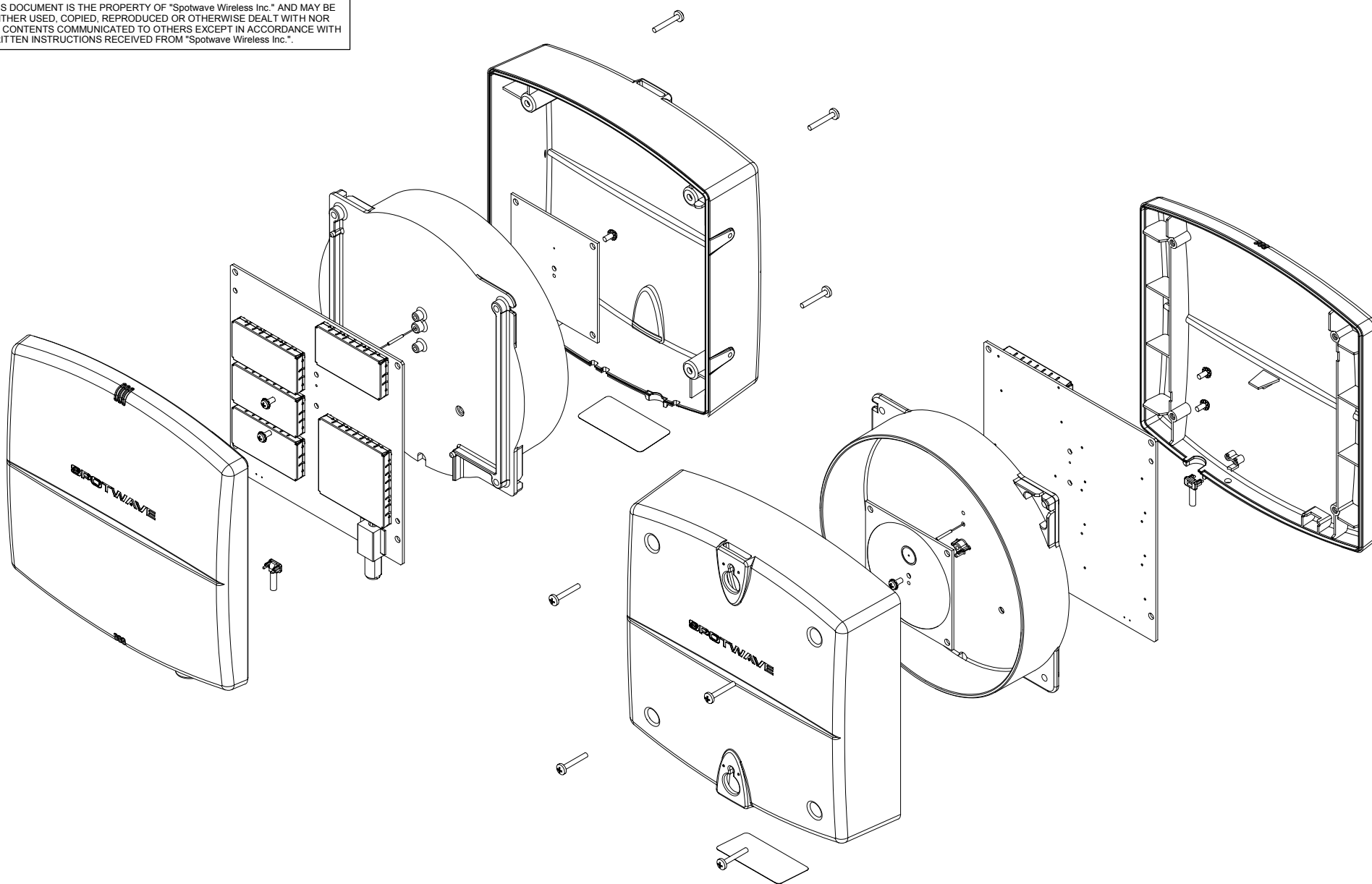


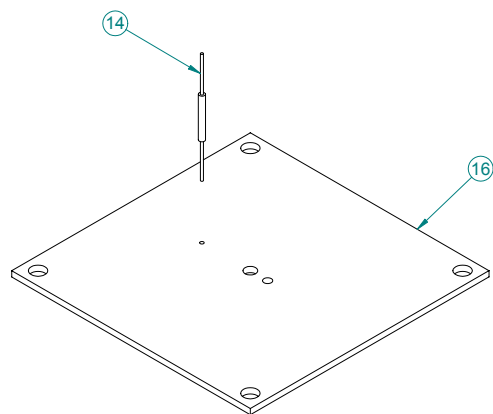
REVISIONS			
REV.	DESCRIPTION	DATE	BY
0A	INTERNAL RELEASE ONLY	24NOV'05	MJS
0B	INTERNAL RELEASE ONLY	16DEC'05	MJS
0C	INTERNAL RELEASE ONLY FOR REVIEW	5JAN'06	MJS
01	RELEASE TO CM	6JAN'06	MJS

TOLERANCES			MATERIAL:	ALL DIMENSIONS INCHES		Spotwave Wireless Inc.	
.XX	.XXX	ANG		3rd ANGLE PROJECTION		OTTAWA, CANADA	
±. 01	±. 005	± 5 °		X			SB NAU ASSEMBLY DRAWING
NEXT ASSY					DRAWN BY: MJS	DATE: 16DEC'05	
X			ENG. APPROVAL: GL		DATE: DEC'05		
			X	PROJ. APPROVAL:	DATE:		
				DWG NO. 111-00036-01		REV. 01	
				SCALE 1:1 NCAGE L1156		SHEET 1 OF 6	

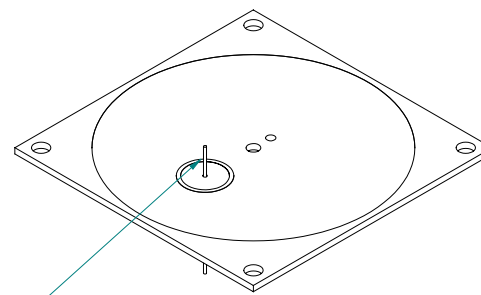
FILENAME: 111-00036-01-01 ASSEMBLY SB NAU.DFT

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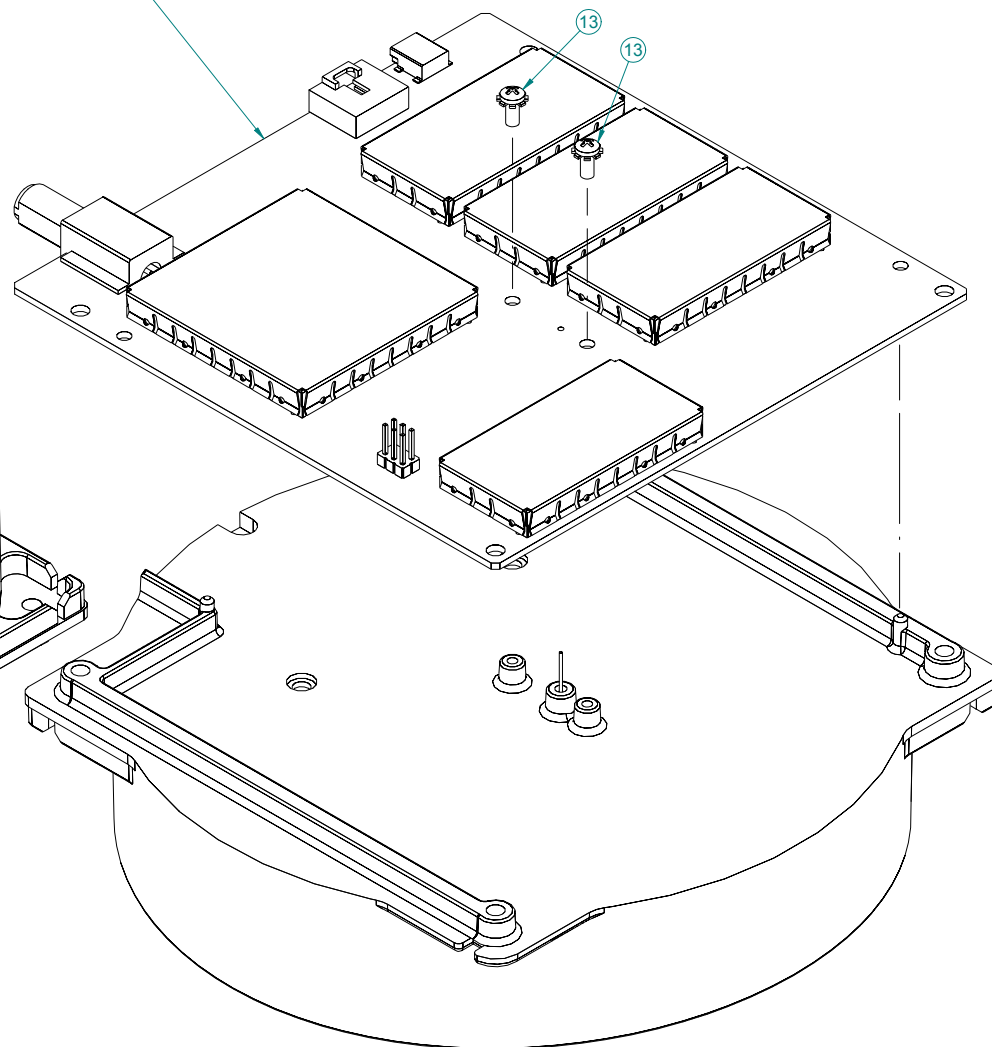
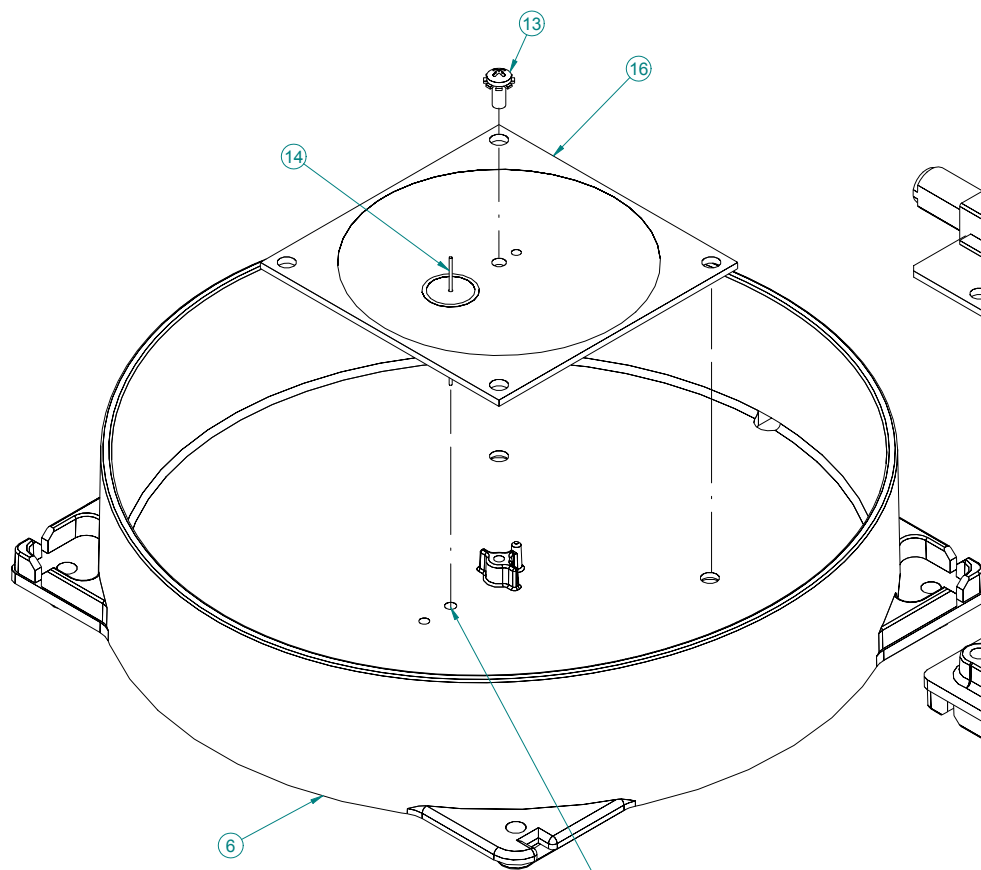
INSERT FEEDWIRE INTO
THE COPPER-LESS SIDE.



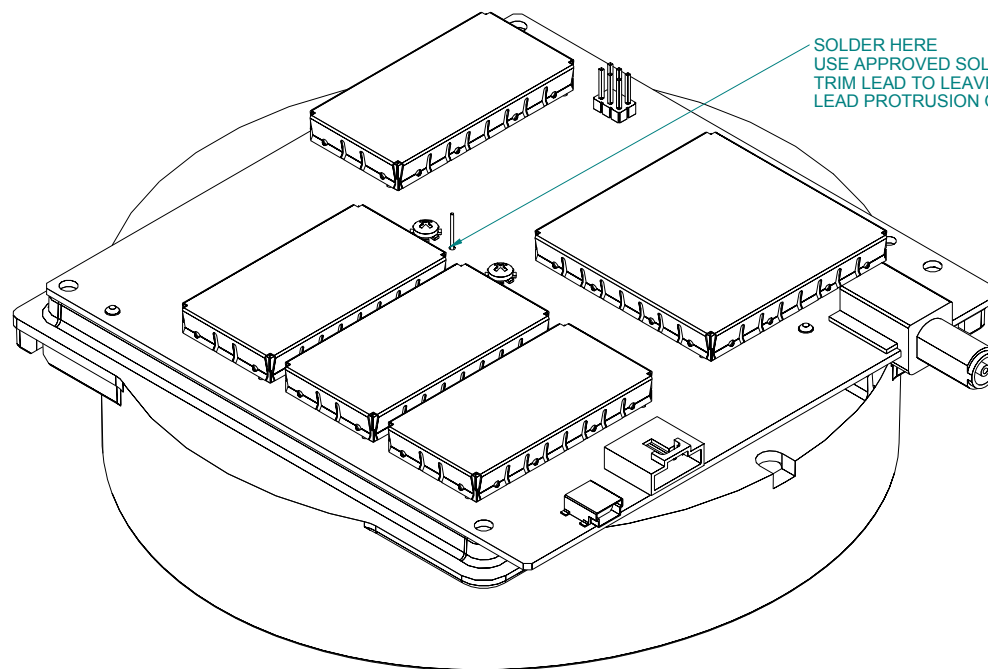
SOLDER THE WIRE ON THIS SIDE.
USE APPROVED SOLDER AND SOLDERING PRACTICES.
THEN TRIM THE LEAD TO A MAXIMUM
PROTRUSION OF 0.060"

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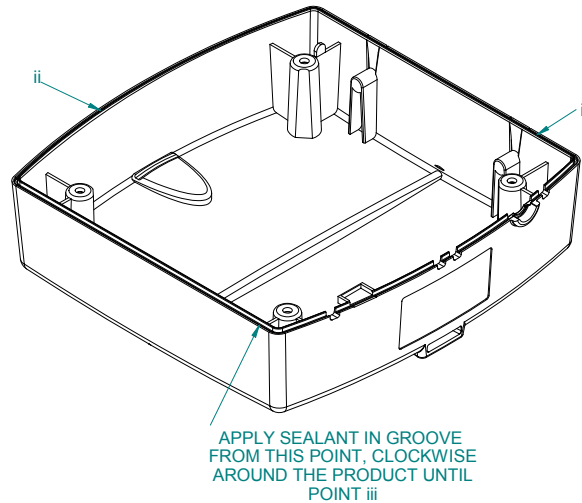
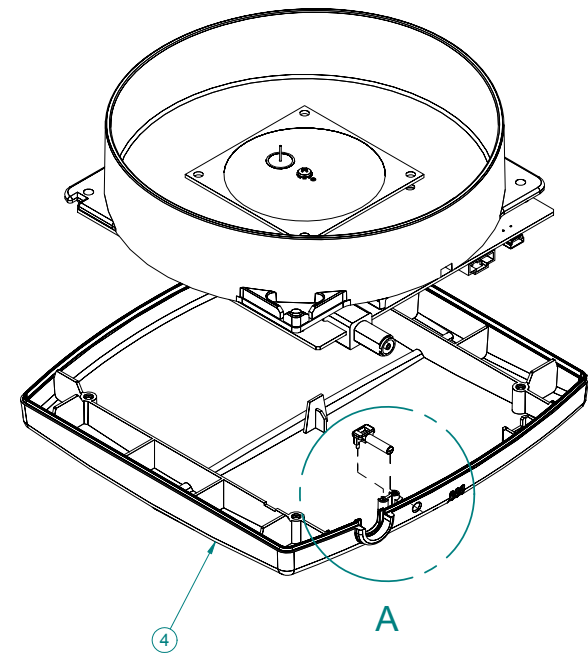
THIS BOARD APPEARS IN THIS DOCUMENT
AS A REFERENCE ONLY.
IT IS CALLED UP IN A HIGHER LEVEL BOM.



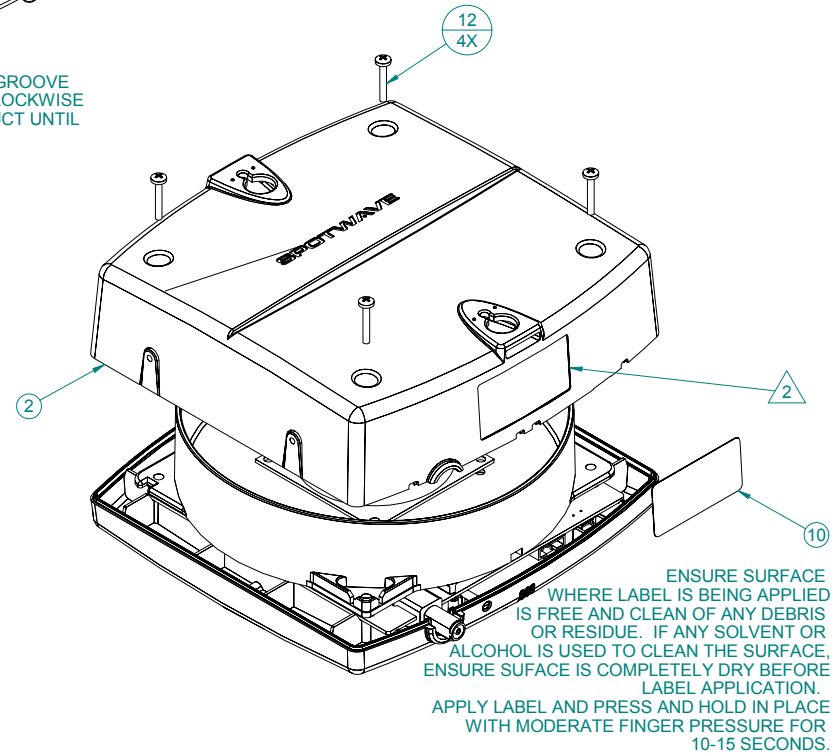
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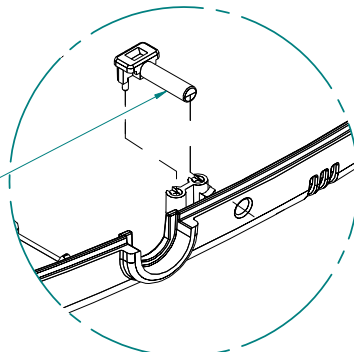
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TORQUE TO
8 in-lbs
(ESTIMATED)
ENSURE SCREW IS BOTTOMING OUT,
ENSURE SCREW IS NOT STRIPPING OUT.



TUCK TUBE SHAPED
END OF LIGHTPIPE
THROUGH HOLE IN
SIDEWALL. APPLY
LIGHT UPWARD FORCE
ON OTHER END TO
HELP LIGHTPIPE POSTS
RIDE INTO PLACE.



DETAIL A