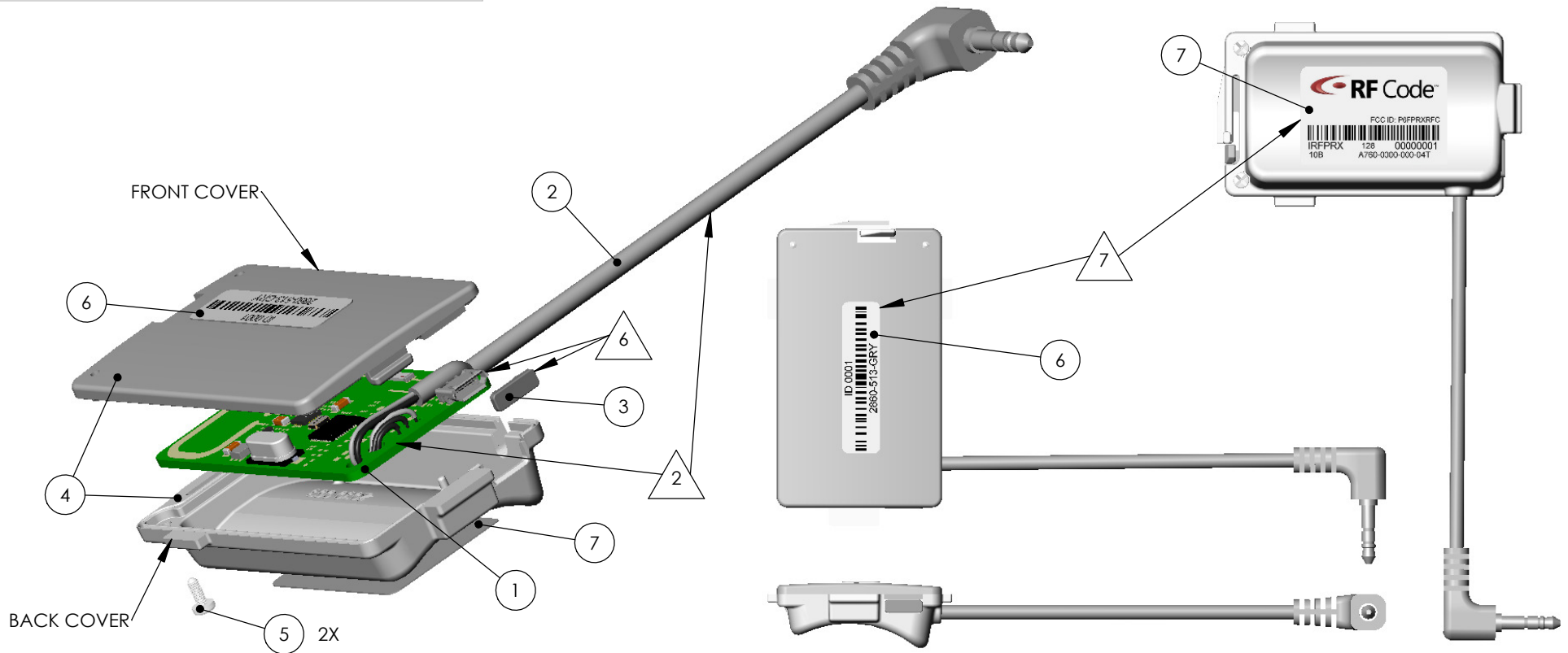


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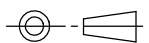
RELEASED

REVISIONS				
REV.	SUFFIX	DESCRIPTION	DATE	APPROVED



NOTES:

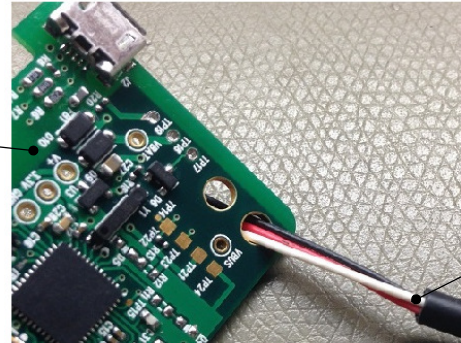
- 1) SEE BOM FOR ADDITIONAL NOTES.
- 2) REFER TO SHEET 2 AND ADD CABLE ASSEMBLY (ITEM 2) to PCA (ITEM 1).
- 3) NOTE CIRCUIT BOARD ORIENTATION.
- 4) PLACE ITEM 1 PCA INTO BACK COVER ITEM 4.
- 5) PLACE ITEM 4 FRONT COVER INTO ITEM 2 BACK COVER.
TIGHTEN SCREW ITEM 5. TORQUE SCREW 3.5 +/- 0.5-in POUNDS.
- 6) PLUG ITEM 3 INTO USB CONNECTOR ON ITEM 1.
- 7) POSITION LABEL AS SHOWN. ENSURE LABEL BARCODE IS
FLAT ON THE ENCLOSURE. LABEL DATA SHOWN FOR REFERENCE.
- 8) DEVICES ARE ESD SENSITIVE, USE PROPER ESD HANDLING.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS DECIMALS ANGLES +/- 1/16 .XXX+/- .005 +/- 1/2 .XX+/- .01 .X+/- .03	DRAWN A.HAMILTON	DATE 04/23/2014	 RF Code TM 9229 Waterford Center Blvd. #500 512-439-2200 512-439-2199 FAX Austin, TX 78758		
	ENGINEER RGRACZYK	DATE 04/23/2014			
MATERIAL & FINISH - SEE NOTES	CHECKED	DATE	TITLE UNIT, SOAPBOX2		
DO NOT SCALE DRAWING	DRAWING FILE NAME 02408.SLDDRW		PRODUCT		
THIRD ANGLE PROJECTION 	3D MODEL FILE NAME 02408		SIZE B	DWG. NO. 02408	REV. 00
	3D MODEL CONFIGURATION NAME Default		SCALE 1:1		SHEET 1 OF 2

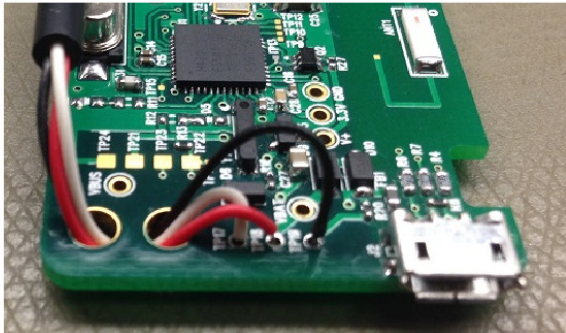
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1) LOCATE CORD (ITEM 2).



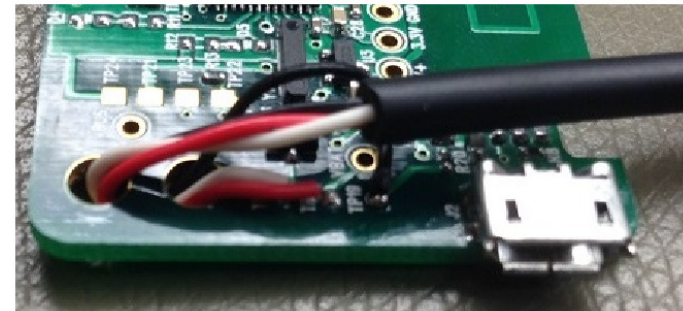
2) GUIDE THE 3 WIRES FROM ITEM 2 INTO ACCESS
HOLE (ITEM 1) AS SHOWN.



3) GUIDE THE 3 WIRES UP THE SECOND HOLE AND
CONNECT ACCORDING TO TABLE 1. DO NOT
TRIM THE WIRES.

WHITE to TP17
RED to TP18
BLACK to TP19

Table 1



4) POSITION CABLE ACROSS ITEM 1 AS SHOWN.



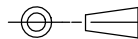
5) COMPLETED ASSEMBLY.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
+/- 1/16 .XXX+/- .005 +/- 1/2
.XX+/- .01
.X+/- .03

MATERIAL & FINISH - SEE NOTES

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION



DRAWN
A.HAMILTON

ENGINEER
RGRACZYK

CHECKED

DRAWING FILE NAME
02408.SLDDRW

3D MODEL FILE NAME

3D MODEL CONFIGURATION NAME

DATE
04/23/2014

DATE
04/23/2014

DATE

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TITLE
UNIT, SOAPBOX2

PRODUCT

SIZE
B

DWG. NO.

02408

REV.
00

SCALE 1:1

SHEET 2 OF 2