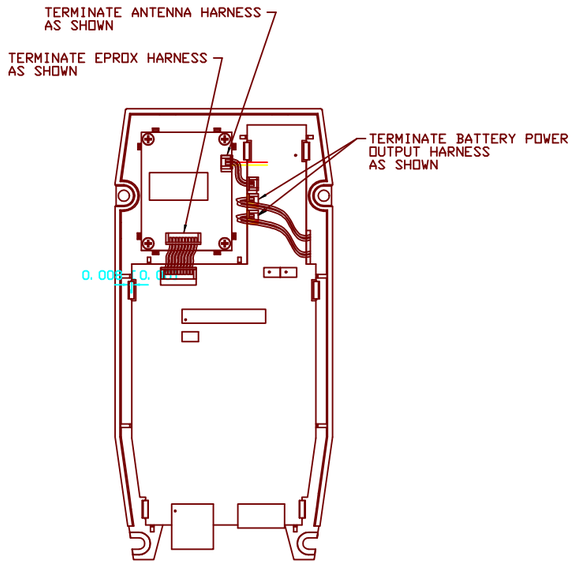
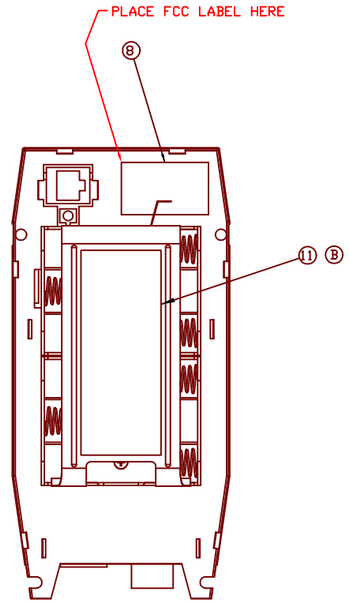
ITEM	REQ'D.	DRAWING No.	PART No.	DESCRIPTION	ASSEMBLY BOARD 52-2453	ASSEMBLY MORTISE 52-2454	ASSEMBLY EXITS 52-2455
1	1	———	52-0172	ENCLOSURE BASE	✓	✓	✓
2	1	———	52-0173	ENCLOSURE LID	✓	✓	✓
3	1	———	52-2410	PROX CIRCUIT BOARD ASSEMBLY	✓	✓	✓
4	1	———	52-2409	LU CIRCUIT BOARD ASSEMBLY	✓	✓	✓
5	2	———	52-2436	BATTERY HOLDER ASSEMBLY	✓	✓	✓
6	4	———	01-4523	TAPPING SCREW	✓	✓	✓
7	4	———	01-4521	MACHINE SCREW	✓	✓	✓
8	1	52-0178 TAB	52-0185	BORED IDENTIFICATION LABEL (PA & PK)	✓		
			52-0186	MORTISE IDENTIFICATION LABEL (PA & PK)		✓	
			52-0187	EXITS IDENTIFICATION LABEL (PA & PK)			✓
9	1	———	01-0216	U. L. LABEL	✓	✓	✓
10	1	———	52-0253	BATTERY KEEPER	✓	✓	✓
11	1	———	52-0249	SET UP LABEL	✓	✓	✓

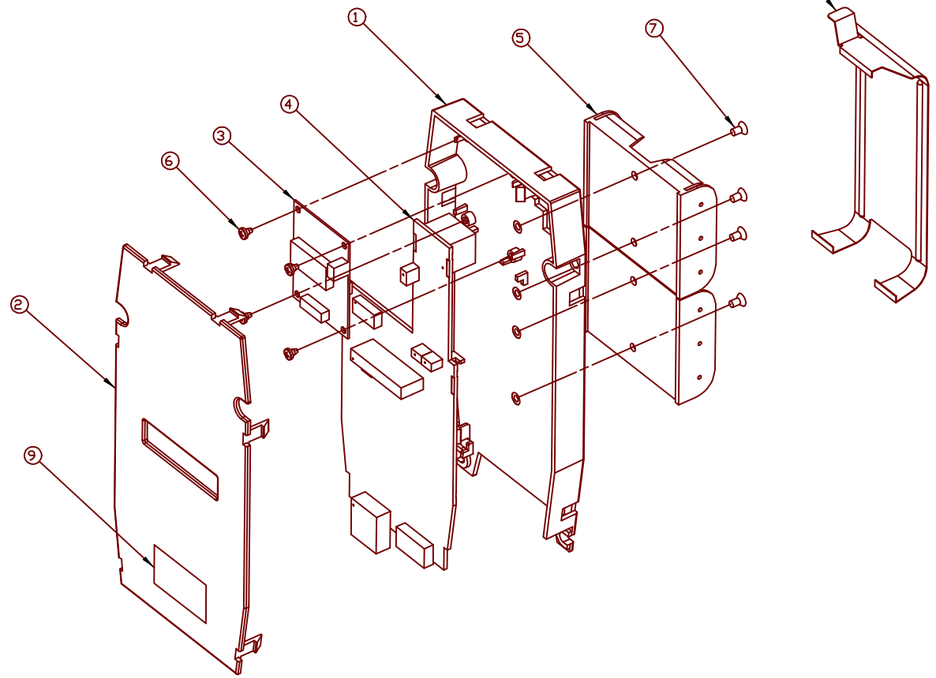
REVISION HISTORY				
ZONE	REV	DESCRIPTION	NAME/DATE	APPD/DATE
	A	ORG REL PER PCP00-608	—	—
D8, A8, C1	B	ITEM 10, 52-0253, ITEM 11, 52-0249; NOTE 8 & 9 ADDED PER PCP01-		



3-FRONT



4-BACK



2-VIEW1

B ⑨ APPLY SET UP LABEL (ITEM 11) TO BATTERY KEEPER (ITEM 10) AS SHOWN.

⑧ APPLY IDENTIFICATION LABEL (ITEM 8) TO ENCLOSURE BASE (ITEM 1) AS SHOWN.

⑦ PROGRAM DOUBLE PULSE FOR PA8200 AND PK8200 ONLY.

⑥ REMOVE JUMPER TB7 FOR: PA8800, PK8800, PA8900 AND PK8900.
JUMPER TB7 IN-PLACE FOR: PA10G77, PK10G77, PA8200, PK8200.

⑤ SEE APPROVED ENGINEERING SAMPLE FOR ASSEMBLY.

④ THE ENCLOSURE LID (ITEM 2) SNAPS ONTO THE ENCLOSURE BASE (ITEM 1) IN SIX PLACES.

③ THE BATTERY HOLDER ASSEMBLIES (2 REQ'D.) (ITEM 5) ARE PLACED ONTO THE ENCLOSURE BASE (ITEM 1) AND HELD SECURELY WITH 4 MACHINE SCREWS (ITEM 7).

② THE LU CIRCUIT BOARD ASSEMBLY (ITEM 4) SNAPS INTO THE ENCLOSURE BASE (ITEM 1) IN SIX PLACES.

① THE PROX CIRCUIT BOARD ASSEMBLY (ITEM 3) IS TO BE PLACED ONTO THE ENCLOSURE BASE (ITEM 1) AND HELD SECURELY WITH 4 TAPPING SCREWS (ITEM 6).

INTERPRET DIM AND TOL PER ASME Y14.5M - 1994
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCE .XX±.01 .XXX±.005
ANGLES ±1°
FRACTIONS ±1/64

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DRAWN BY/DATE	FRM 12/22/00
CHECKED BY/DATE	PN 12/22/00
PROCESS ENG/DATE	RCC 12/22/00
FNL APPROVAL/DATE	RSS 12/23/00
PROD CTRL/FNL REL	NAM 1/12/01

SARGENT Manufacturing Company
100 Sargent Drive New Haven, CT 06511

ART. LOW PROFILE ESCUTCHEON

TITLE: PA & PK ENCLOSURE ASSEMBLY

SIZE D | DWG No. 52-2452 TAB | REV

SCALE: 1:1 | SHEET: 1 OF 1

52-2453 THRU 52-2455