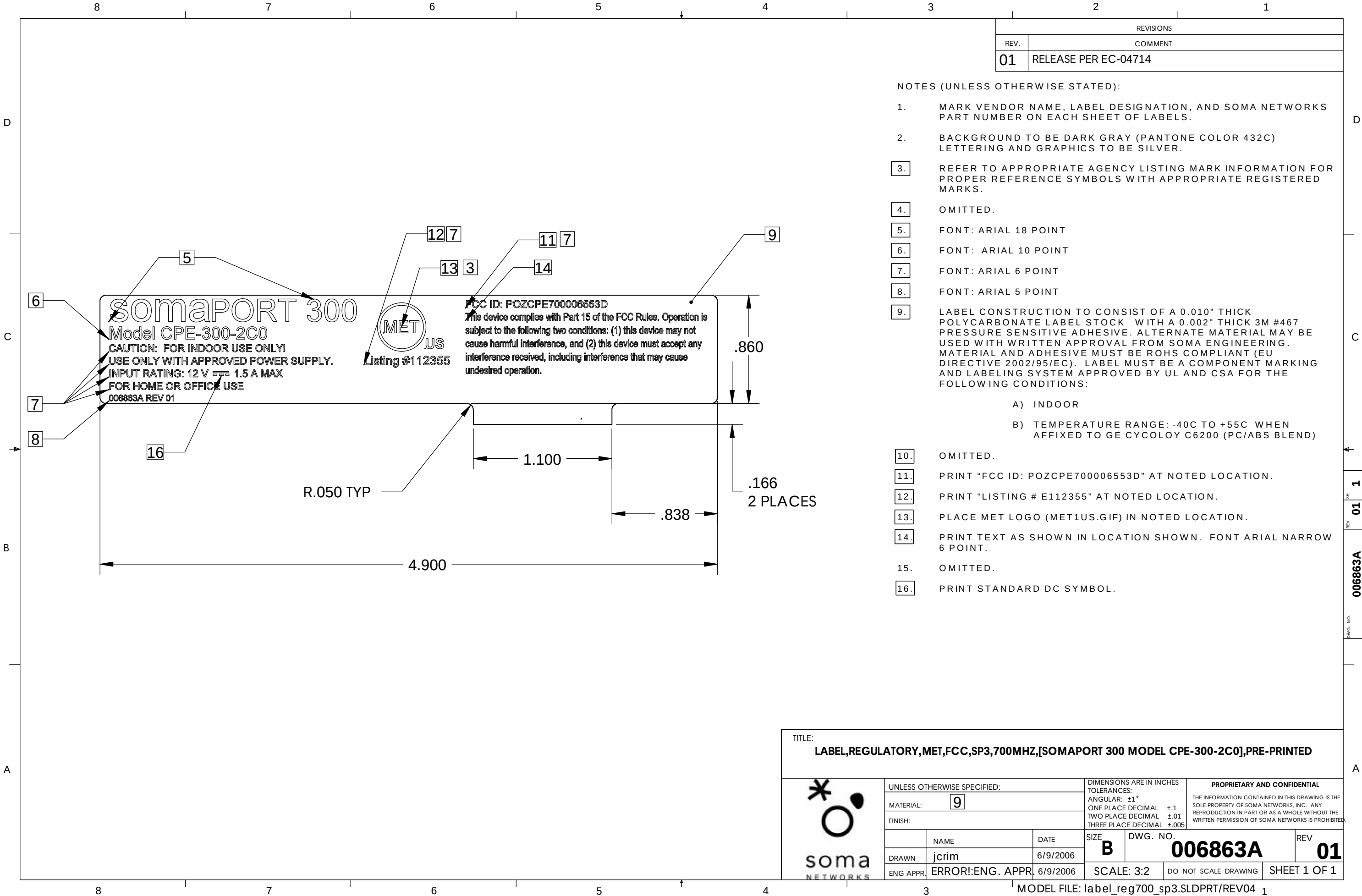
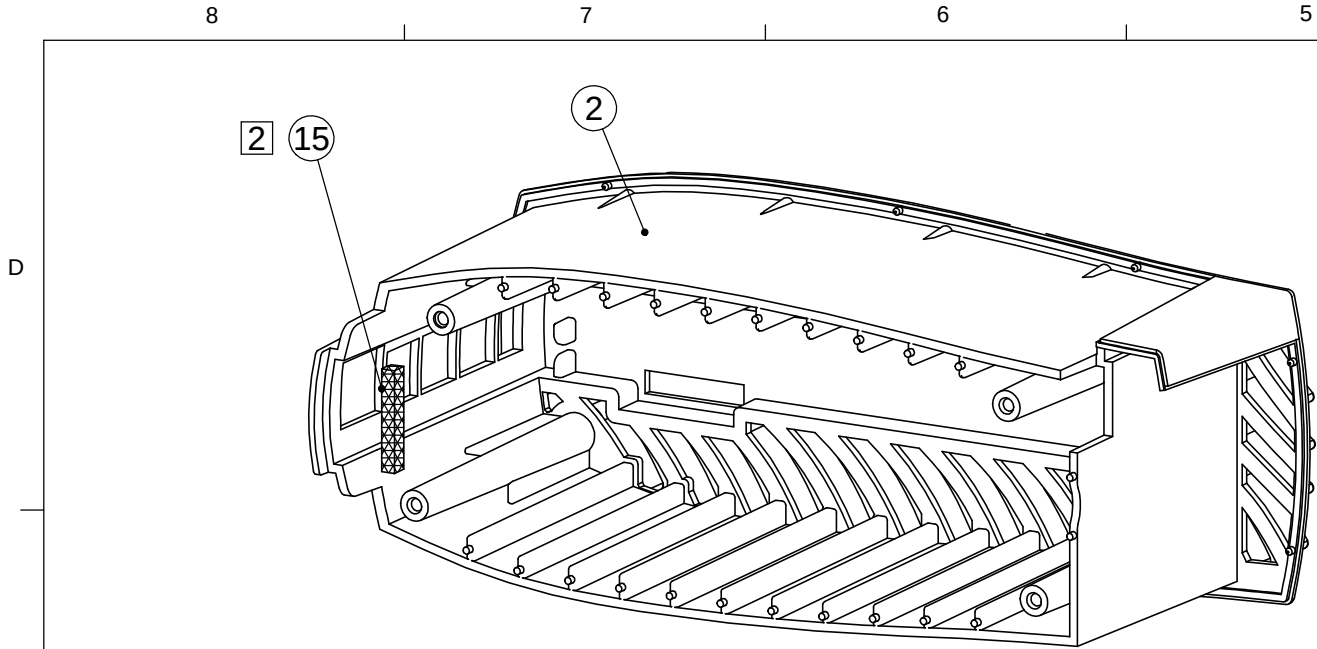
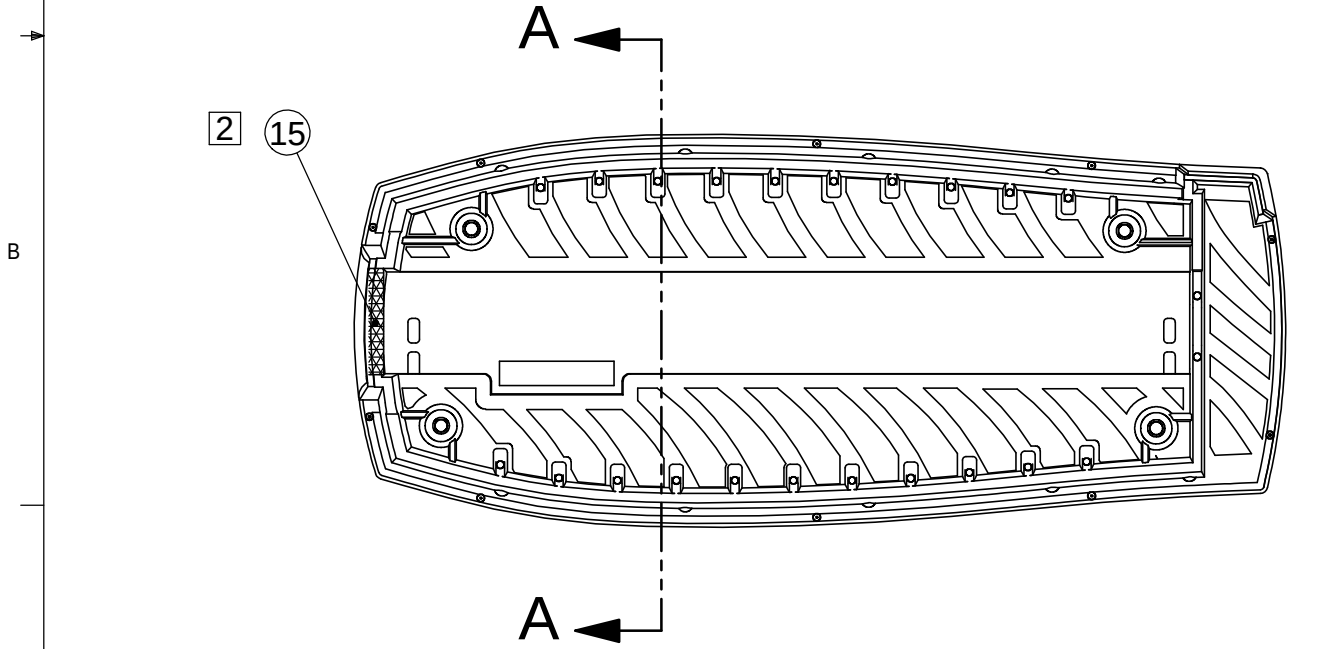






EMI FOAM STRIP, ITEM 15 TO BE PLACED
INSIDE ITEM 2, BOTTOM CASE, AS SHOWN BELOW



TOP VIEW OF ITEM 2, BOTTOM CASE, SHOWING
ITEM 15 INSTALLED.

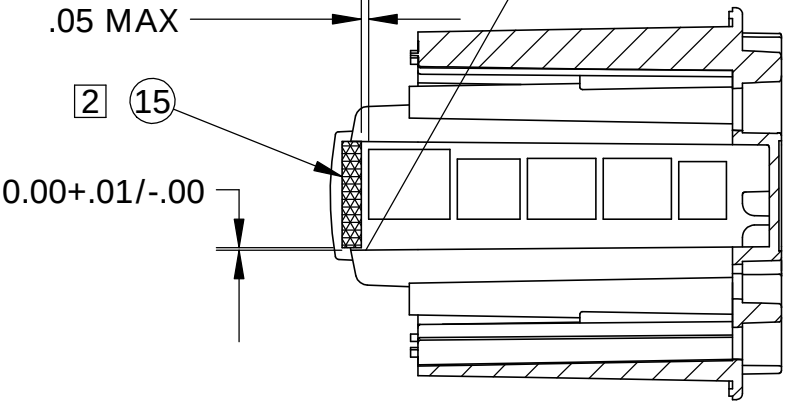
REVISIONS	
REV.	COMMENT
02	RELEASE PER EC-03618
03	RELEASE PER EC-04599; CHANGES FROM LAST REVISION ARE NOTED WITH A 

NOTES: (UNLESS OTHERWISE SPECIFIED)

- ASSEMBLE UNIT PER INSTRUCTIONS BELOW (NOTES 2-8):
- PRIOR TO ASSEMBLY, PLACE EMI FOAM STRIP, ITEM 15, IN ITEM 2, BOTTOM CASE, AS SHOWN. REMOVE BACKING FROM ADHESIVE AND PRESS FIRMLY INTO PLACE.
- TORQUE SCREW, ITEM 8, TO 8±1 IN-LBS.
- ASSEMBLE ITEMS 4 AND 5, EMI CONTACTS TO RIGHT AND LEFT, INTO PINS OF THE ITEM 2, BOTTOM CASE. PRESS DOWN UNTIL SURFACES MEET.
- SLIDE ITEM 1, CHASSIS/PCA ASSEMBLY, INTO ITEM 2, BOTTOM CASE. FOUR HOLES IN ITEM 1 ALIGN WITH HOLES IN ITEM 2. TAKE CARE NOT TO SHEAR OFF ITEM 15. ONCE SEATED IN BOTTOM CASE, ITEM 15 MUST CONTACT EMI FOAM STRIP ON ITEM 1.
- PLACE ITEM 3, TOP CASE, OVER ITEM 2, BOTTOM CASE. ASSEMBLE ITEM 3 TO THE ITEM 1, CHASSIS/PCA ASSEMBLY, AND ITEM 2, BOTTOM CASE, USING SCREWS, ITEMS 8 (4X).
- PLUG RUBBER FEET, ITEMS 12 (4X), INTO HOLES IN BOTTOM OF ITEM 2. PRESS IN UNTIL SURFACES MEET.
- PLACE ITEM 9, REGULATORY LABEL, AND ITEM 10, SERIAL NUMBER LABEL, IN DETENT ON BOTTOM OF ITEM 2. LABELS TO BE APPROXIMATELY .020 IN FROM EDGE OF LABEL DETENT AND APPROXIMATELY .060 IN FROM EACH OTHER.
- AFFIX LABEL, ITEM 14, ON ITEM 9, AS SHOWN.



ITEM 15 WITHIN .05 IN OF TOP
CUTOUT AND FLUSH WITH NOTED EDGE



SECTION A-A
PLACEMENT OF ITEM 15

TITLE: ASSY DWG MX,SYSTEM,SP3, EMI FOAM									
	UNLESS OTHERWISE SPECIFIED:			DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ±1° ONE PLACE DECIMAL ±.1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005			PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SOMA NETWORKS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOMA NETWORKS IS PROHIBITED.		
		NAME	DATE	SIZE	DWG. NO.		REV		
	DRAWN	jcrim	5/2/2006	B	ADM-000088		03		
	ENG APPR		5/2/2006	SCALE: 2:3	DO NOT SCALE DRAWING		SHEET 1 OF 3		

MODEL FILE: bot case w EMI foam.SLDPRT/REV01

DWG. NO. ADM-000088
REV. 03
SH. 1

