

OR65320

D 1 X.00 1 or 1

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED

INCH

.XX = ±.010 .XXX = ±.005

ANGLES

±1/2°

METRIC

.X = ±.2 mm .XX = ±.1 mm

OX65310-89-00-03
BUTTON PADOX65310-89-00-01
UPPER HOUSINGBUTTON PAD WITH
PC BOARD ASSEMBLY**STEP #3**

ASSEMBLE BUTTON PAD/PCB ASSY
INTO UPPER HOUSING. ALIGN UPPER
AND LOWER HOUSINGS. SQUEEZE
UNTIL HOUSINGS SNAP TOGETHER.

STEP #4

APPLY FRONT LABEL AND RATING
LABEL AS SHOWN.

STEP #5

ATTACH KEY RING ASSY AS SHOWN
BY CRIMPING RETAINING RING
THROUGH SLOT IN HOUSINGS.

NOTES:

1. SEE BILL OF MATERIALS FOR PART NUMBERS.

STEP #2

INSERT BATTERY HOLDER INTO
LOWER HOUSING AS SHOWN;
AND THEN INSTALL THE BATTERY
OBSERVE PROPER POLARITY
(POSITIVE "+" SIDE FACE DOWN).

OX65313-00-00-01
PC BOARD ASSEMBLY**STEP #1**

INSERT PC BOARD ASSEMBLY
INTO BUTTON PAD AS SHOWN

OX65310-89-00-04
BATTERY HOLDEROX65310-89-00-06
LITHIUM BATTERY
TYPE CR2032OX65310-89-00-02
LOWER HOUSINGOX65321-89-00-00
LABEL-FRONTOX65319-89-00-00
LABEL-RATING

0.32

0.25

REV	DATE	DESCRIPTION / E.O.N.	CHG'D	APP'D
X 00	2002/05/19	0000000	mzx	djl

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LEVITON MANUFACTURING COMPANY**FINAL ASSEMBLY**
DHC KEYCHAIN RF TRANSMITTER

CHK'D	REV	DATE	SCALE	C SIZE
mzx	1	2002/05/13	2:1	
djl		2002/05/13		
djl		09 09 10		

REF. CAT. HCCBR
PROJ. 958
STATUS Eng Review

OR65320

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