

7-AS-TW0020-GEPH16-005

Code

Date : 2017/09/22

Approval Sheet

Description : **IPEX+OD1.13+11Cm(含頭)**

Model No : **GEPH-023**

Part No :

Received & Approved by

ON ____ date ____ month ____ year



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Julian	Eric	Eva Lin	

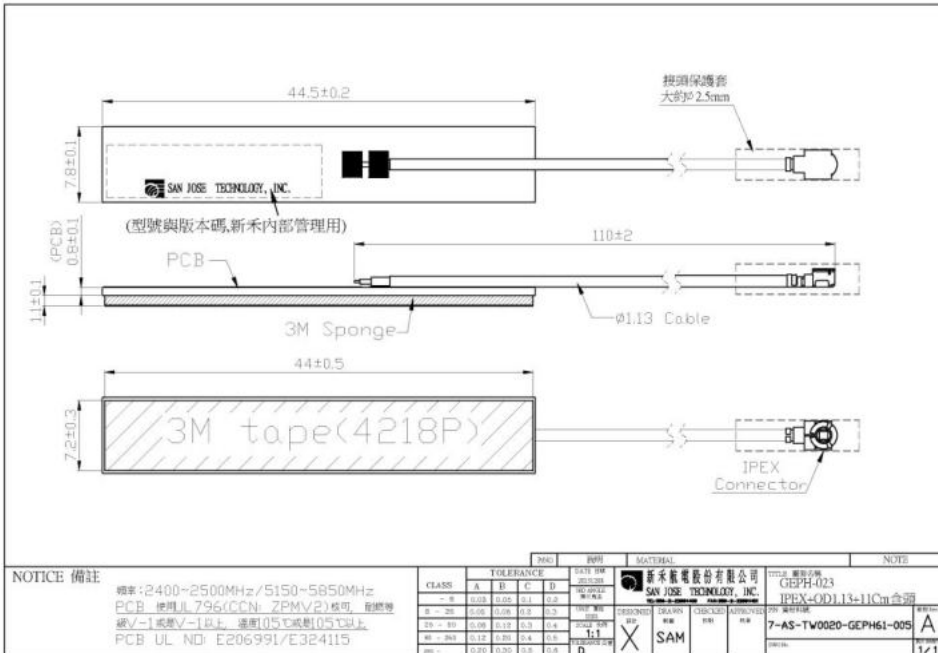
表單編號：FM-RD-012 A1

Document Amendments (Change History)

Revision	Date	Change Cause	Change Page/ Contents
1.0	2015/12/09	Initial Release	
1.0	2017/09/22	Antenna retest	P.7 Return Loss P.8 Gain table

SPECIFICATION	
1.Description	WIFI Antenna
2.Model	GEPH-023
3.Mechanical Characteristics	
Connector Type	I-PEX
Cable	OD1.13
Length	110mm±2mm
Adhesive	3M 4218P
RoHS Compliant	Yes
4.Electrical Characteristics	
Operating Frequency	2400~2500MHz/5150~5850MHz
Antenna Type	Dipole
Impedance	50ohm
Polarization	Linear
Gain	See Fig-3
5.Operating Temperature	-40℃~80℃
6.Storage Temperature	-40℃~85℃

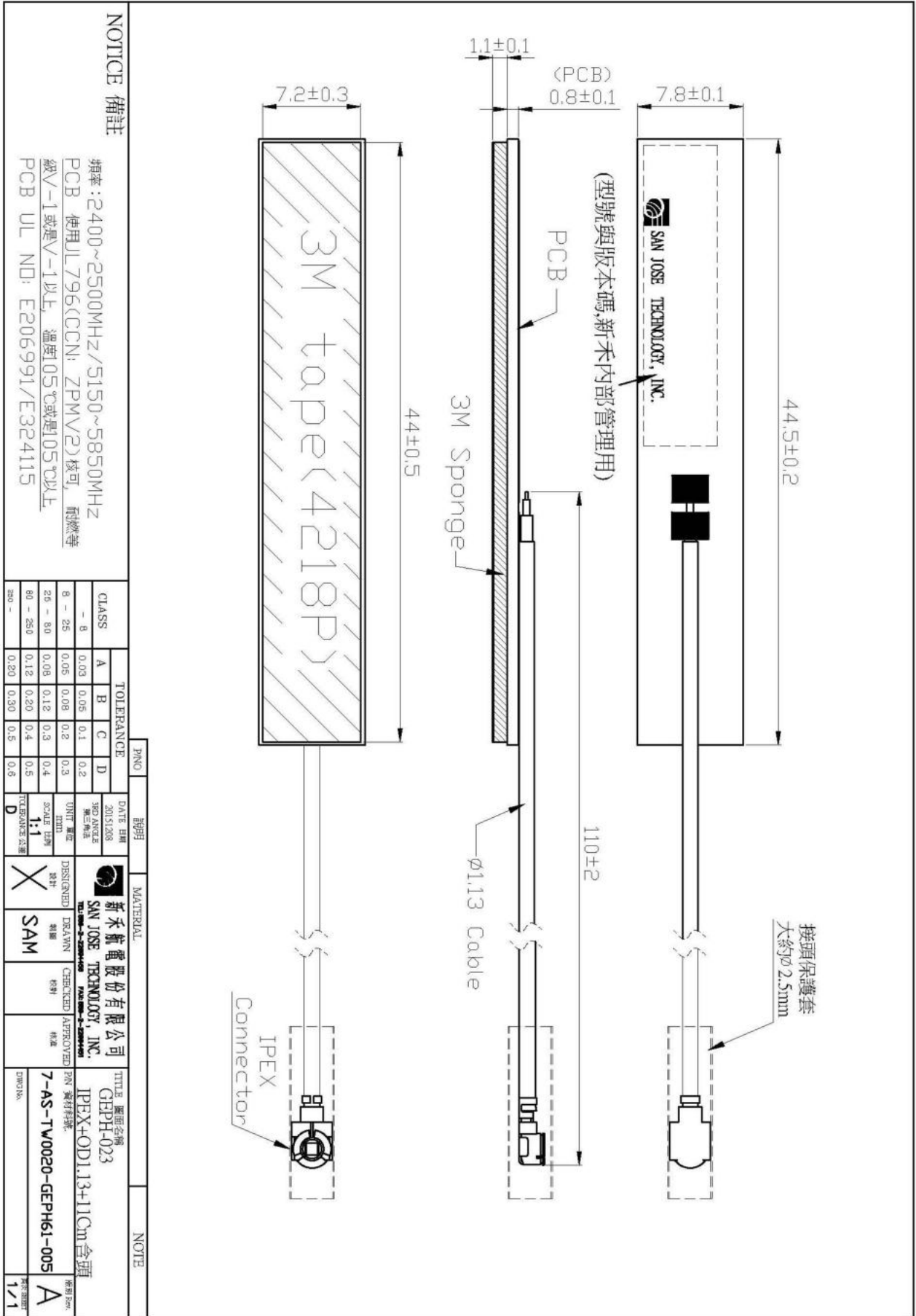
ELECTRICAL CHARACTERISTICS 電氣特性			
ITEM 項目		TEST CONDITION 測試環境	SPECIFICATION 規格
1	RETURN LOSS 反射損耗	Using Agilent Network Analyzer E5071C to Measure Antenna S11 Return loss Characteristics 使用 Agilent 網路分析儀 E5071C 測量天線 S11 之返回損耗參數	See Fig-1
2	VSWR 電壓駐波比	Using Agilent Network Analyzer E5071C to Measure Antenna S11 VSWR Characteristics 使用 Agilent 網路分析儀 E5071C 測量天線 S11 之電壓駐波參數	See Fig-2

		發行日期:	A1.0
		修正日期:	
		受控日期	
品名: WIFI Antenna		客戶:	規格
 Operating Frequency : 2400MHz~2500MHz 5150MHz~5850MHz Impedance:50ohm Connector: I-PEX WIRING HARNESS ISSUE NO. B 34166452 FORM N 25 PCS PRINTED IN U.S.A.			
檢驗項目	品質要求	檢驗方式	檢驗標準
外觀	不可有明顯刮傷、破損	目視(亮度 100Lux，正常 視力，視距 30cm，視角 30°-80°)	參照 樣品
尺寸	尺寸如示意圖:長度 44.5mm X 寬 7.8mm X 高 1.1mm 線材部份: 長 110mm +/-2mm	1. 游標卡尺 2. 捲尺	承認書
電氣性能	Transmission	1. 網路分析儀	承認書



SANAV

新禾航電股份有限公司
SAN JOSE TECHNOLOGY, INC.



Antenna Return Loss:

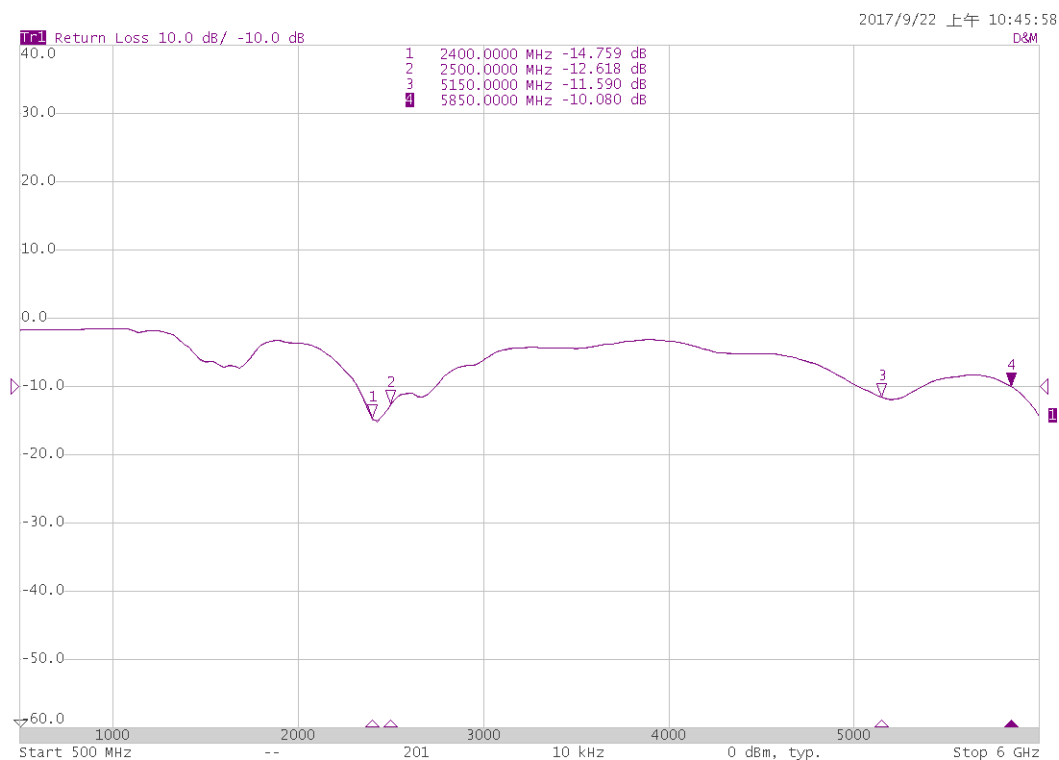


Fig-1

Antenna VSWR:

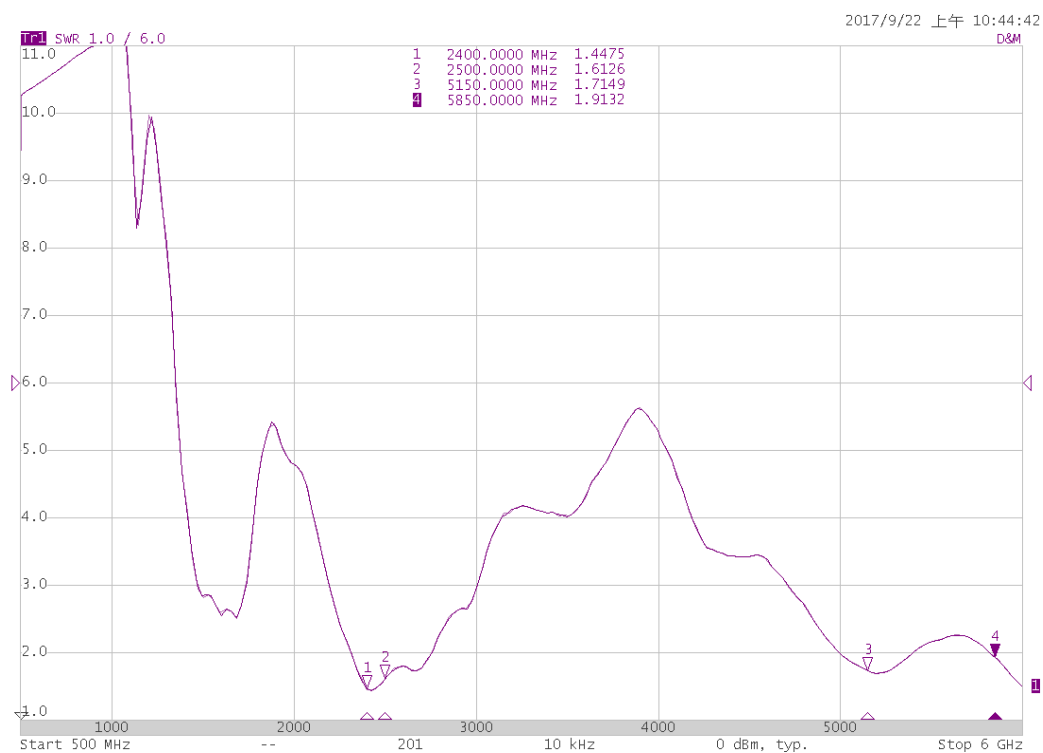


Fig-2

Antenna 3D Gain:

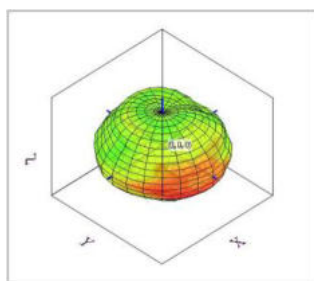
3D Gain and Efficiency Report are scanned in SANAV 3D chamber, under CTIA regulation.

Frequency (MHz)	2400	2450	2500	5150	5550	5850
Efficiency (%)	53.07	42.93	39.13	52.76	53.57	58.84
Gain (dBi)	2.38	1.65	1.33	3.3	2.88	4.42
Average Gain (dB)	-2.75	-3.67	-4.08	-2.78	-2.71	-2.3

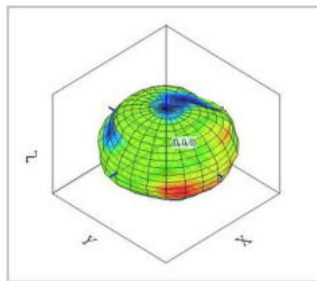
Fig-3

Antenna 3D Pattern:

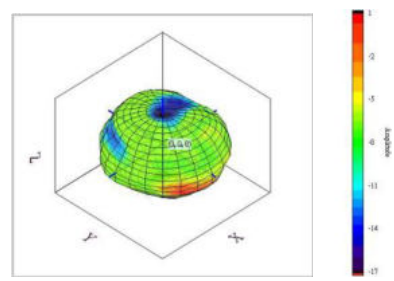
2400MHz



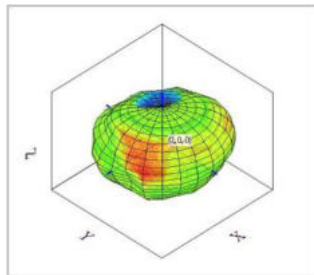
2450 MHz



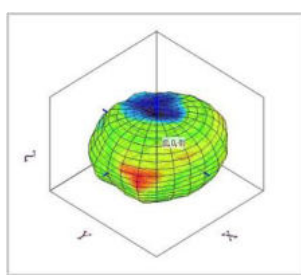
2500 MHz



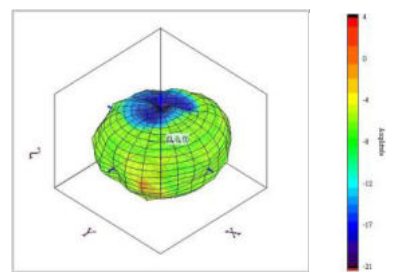
5150MHz



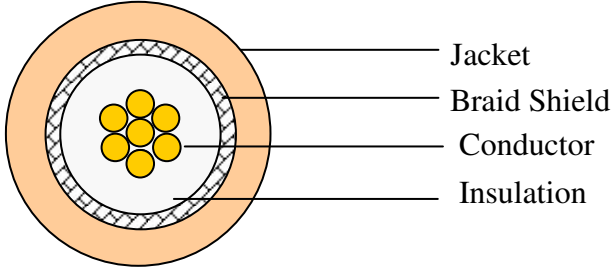
5550 MHz



5850 MHz



SPECIFICATION

Style	UL 1979 105°C 30V	Document No : WT11300B00
Size	32AWG	Established Date : 2006/01/09
Standard :		
Conductor	Size	AWG 32
	Material	---- Silver-Coated Copper
	Conductors No.	---- 7
	Construction Size	mm 0.080
	Stranded Diameter	mm 0.240
Insulation	Material	---- FEP
	Color	---- Clear
	Average Thickness	mm 0.22
	Diameter	mm 0.68 ± 0.02
Braid Shield	Material	---- Tinned-Coated Copper
	Construction	mm 16 / 4 / 0.050
	Coverage	% 90
	Diameter	mm 0.90 ± 0.03
Jacket	Material	---- FEP
	Color	---- Black
	Average Thickness	mm 0.13
	Overall Diameter	mm 1.13 ± 0.05
Marking	Non	
Drawing		

Approval : Kenneth Ho

Confirm : Keep Wu

Maker : Liang Chen

SPECIFICATION

Electrical & Physical Properties							
Item				32AWG			
Rating Temp Voltage				105°C 30V			
Conductor Resistance				545 OHM / KM / 20°C MAX.			
Insulation Resistance				1000 MEGA OHM/KM MIN.			
Dielectric Strength				AC 1.0KV/Minute			
Spark Test				2.5 KV			
Insulation	Unaged	Tensile Strength		2500 PSI MIN. (1.76 Kg / m m ²)			
		Elongation		200% MIN.			
	Aged	Tensile Strength		UNAGED MIN. 75% (168HRS×232°C)			
		Elongation		UNAGED MIN. 75% (168HRS×232°C)			
Jacket	Unaged	Tensile Strength		2500 PSI MIN. (1.76 Kg / m m ²)			
		Elongation		200% MIN.			
	Aged	Tensile Strength		UNAGED MIN. 75% (168HRS×232°C)			
		Elongation		UNAGED MIN. 75% (168HRS×232°C)			
Nom. Impedance				50 ± 3 Ohms			
Nom. Capacitance				96 ± 3 pF/m			
Nom. Vel. of Prop.				69%			
VSWR Test (0 – 6 GHZ)				Less 1.3			
Flame Test				VW-1 OK			
Attenuation (dB/1m)		1GHZ	2GHZ	2.4GHZ	3GHZ	5GHZ	6GHZ
		2.00	3.02	3.35	3.81	5.02	5.22

Approval : Kenneth Ho

Confirm : Keep Wu

Maker : Liang Chen

I-PEX Plug 20278插拔力測試

Model Name		I-PEXPlug 20278									
插拔力(N MIN)		Initial 5 N MIN以上, after 30 cycles 3N MIN以上									
		Sample1	Sample2	Sample3	Sample4	Sample5					
Raw data	Test 1	5.30	5.30	5.2	5.2	5.30					
	Test 2	5.30	5.20	5.2	5.2	5.30					
	Test 3	5.30	5.20	5.2	5.1	5.10					
	Test 4	5.30	5.10	5.1	5.1	5.10					
	Test 5	5.30	5.10	5.1	5.1	5.10					
	Test 6	5.20	5.00	5.0	5.0	5.00					
	Test 7	5.20	5.00	5.0	5.0	5.00					
	Test 8	5.00	5.00	5.0	5.0	5.00					
	Test 9	5.00	5.00	5.0	4.9	4.90					
	Test 10	4.80	5.00	5.0	4.8	4.90					
	Test 11	4.90	4.80	5.0	4.8	4.80					
	Test 12	4.80	4.80	4.7	4.7	4.80					
	Test 13	4.70	4.70	4.7	4.7	4.70					
	Test 14	4.70	4.70	4.7	4.7	4.70					
	Test 15	4.60	4.70	4.6	4.6	4.60					
	Test 16	4.50	4.50	4.6	4.5	4.50					
	Test 17	4.50	4.50	4.5	4.4	4.40					
	Test 18	4.50	4.50	4.5	4.4	4.40					
	Test 19	4.30	4.50	4.5	4.2	4.10					
	Test 20	4.20	4.30	4.2	4.2	4.10					
	Test 21	4.20	4.20	4.2	4.0	4.10					
	Test 22	4.20	4.20	4.2	4.0	4.10					
	Test 23	4.10	4.00	4.2	4.0	3.90					
	Test 24	4.10	4.00	4.1	3.9	3.90					
	Test 25	4.00	3.90	4.1	3.9	3.80					
	Test 26	4.00	3.70	4.0	3.8	3.70					
	Test 27	4.00	3.70	3.9	3.8	3.70					
	Test 28	3.80	3.60	3.7	3.7	3.70					
	Test 29	3.80	3.60	3.6	3.6	3.60					
	Test 30	3.60	3.50	3.5	3.5	3.60					

PRODUCT SPECIFICATION

製品規格

No. PRS-1176

MHF series micro coaxial connector

(Product No. Plug 20278, Rec. 20279)

Qualification Test Report No. TR-1021, TR-08020

8	S08038	K.O	Feb/29/08	EK	Prepared by	Reviewed by	Approved by
7	S3008	K.O	MAR/24/03	K.K	K.Ohbayashi	E,Kawabe	K.Katabuchi
6	S2084	K.O	DEC/19/02	K.K			
REV.	ECN	BY	DATE	APP.			
REVISION RECORD					JUN / 25 / 01	Jun / 25 / 01	Jun / 29 / 01

DOCUMENT CLASSIFICATION	TITLE	No.
Product Specification 製品規格	MHF series micro coaxial connector	PRS-1176
1. Scope / 序言 MHF series micro coaxial connector is a wire to board connector for AWG#36,32,30 coaxial cable . MHF series micro coaxial connector は、AWG # 36,32,30同軸ケーブルの基板対ワイヤーコネクタである。 2. Objectives / 目的 This specification covers the requirements for product performance and test methods of MHF series microcoaxial connector 本規格は、MHF series micro coaxial connector の性能と試験条件について規定する。 3. Part No. , construction , material and finish / 構成、材料及び仕上げ (1) Part No. Plug : 20278-***R-08,-13,-32,-18 , Receptacle : 20279-001E-01 (2) Construction, material and finish of the connector are covered as each drawings. 構成、材料及び仕上げは、各図面に指定されている通りとする。 4. Applicable cable / 適合ケーブル 4-1 Part No. 20278-101R-08, 20278-111R-08, 20278-102R-08, 20278-112R-08 (1) Description Inner conductor : AWG#36(7/0.05) Silver plating annealed copper wire or silver plating tin-copper alloy Dielectric core : Fluoro-plastics ,diameter 0.4(+0.04,-0.02)mm , nominal thickness 0.125mm Outer conductor : 8/5/0.05 , nominal diameter 0.65mm , silver plating annealed copper wire Jacket : Fluoro-plastics , diameter 0.81(+0.04,-0.02)mm , nominal thickness 0.08mm (2) Requirements Characteristic impedance : 50(+2,-2)ohm by TDR method Nominal capacitance(Reference value): 96 pF/m Conductor resistance of inner conductor at 293K (20°C)(Reference value) : 1400 ohm/km Insulation resistance : 1000 mega-ohm.km MIN. Dielectric withstand voltage : no breakdown at AC1000V for 1 minutes. (1) 構成 中心導体 : AWG # 36 (7/0.05), 銀メッキ軟銅線または銀メッキすず入り銅線 誘電体 : フッ素樹脂, 外径 0.4 (+0.04, -0.02), 標準厚さ 0.125mm 外部導体 : 8/5/0.05, 標準外径 0.65mm, 銀メッキ軟銅線 ジャケット : フッ素樹脂, 外径 0.81 (+0.04, -0.02)mm, 標準厚さ 0.08mm (2) 仕様 特性インピーダンス : $50 \pm 2 \Omega$ (TDR) 標準静電容量(参考値) : 96pF/m 293K (20°C)時の中心導体導体抵抗(参考値) : $1400 \Omega / km$ 絶縁抵抗 : $1000 M\Omega \cdot km$以上 耐電圧 : AC1000V・1分間にて絶縁破壊の無い事 4-2 Part No. 20278-101R-13, 20278-111R-13, 20278-102R-13, 20278-112R-13 (1) Description Inner conductor : AWG#32(7/0.08) Silver plating annealed copper wire or silver plating tin-copper alloy Dielectric core : Fluoro-plastics , diameter 0.68(+0.04,-0.02)mm , nominal thickness 0.22mm Outer conductor : 16/4/0.05 , nominal diameter 0.93mm , silver plating annealed copper wire Jacket : Fluoro-plastics , diameter 1.13(+0.08,-0.05)mm , nominal thickness 0.1mm		

DOCUMENT CLASSIFICATION	TITLE	No.
Product Specification 製品規格	MHF series micro coaxial connector	PRS-1176
(2) Requirements Characteristic impedance : 50(+2,-2)ohm by TDR method Nominal capacitance(Reference value): 97 pF/m Conductor resistance of inner conductor at 293K (20°C)(Reference value) : 520 ohm/km Insulation resistance : 1500 mega-ohm.km MIN. Dielectric withstand voltage : no breakdown at AC1000V for 1 minutes. (1) 構成 中心導体 : AWG # 32 (7/0.08), 銀メッキ軟銅線または銀メッキすず入り銅線 誘電体 : フッ素樹脂, 外径0.68(+0.04,-0.02), 標準厚さ0.22mm 外部導体 : 16/4/0.05, 標準外径0.93mm, 銀メッキ軟銅線 ジャケット : フッ素樹脂, 外径1.13(+0.08,-0.05)mm, 標準厚さ0.1mm (2) 仕様 特性インピーダンス : $50 \pm 2 \Omega$ (TDR) 標準静電容量(参考値) : 97pF/m 293K (20°C)時の中心導体導体抵抗(参考値) : $520 \Omega / \text{km}$ 絶縁抵抗 : $1500 M\Omega \cdot \text{km}$以上 耐電圧 : AC1000V・1分間にて絶縁破壊の無い事 4-3 Part No. 20278-101R-32, 20278-111R-32, 20278-102R-32, 20278-112R-32 (1) Description Inner conductor : AWG#32(7/0.08) Silver plating annealed copper wire or silver plating tin-copper alloy Dielectric core : Fluoro-plastics , diameter 0.66(+0.05,-0.05)mm , nominal thickness 0.21mm First outer conductor : 16/5/0.05, tin plating annealed copper wire Second outer conductor : 16/6/0.05, nominal diameter 1.12mm , tin plating annealed copper wire Jacket : Fluoro-plastics , diameter 1.32(+0.1,-0.1)mm , nominal thickness 0.1mm (2) Requirements Characteristic impedance : 50(+2,-2)ohm by TDR method Nominal capacitance(Reference value): 95 pF/m Conductor resistance of inner conductor at 293K (20°C) (Reference value) : 520 ohm/km Insulation resistance : 1500 mega-ohm.km MIN. Dielectric withstand voltage : no breakdown at AC1000V for 1 minutes. (1) 構成 中心導体 : AWG # 32 (7/0.08), 銀メッキ軟銅線または銀メッキすず入り銅線 誘電体 : フッ素樹脂, 外径0.66(+0.05,-0.05), 標準厚さ0.21mm 外部導体(内側) : 16/5/0.05, すずメッキ軟銅線 外部導体(外側) : 16/6/0.05, 標準外径1.12mm, すずメッキ軟銅線 ジャケット : フッ素樹脂, 外径1.32(+0.1,-0.1)mm, 標準厚さ0.1mm (2) 仕様 特性インピーダンス : $50 \pm 2 \Omega$ (TDR) 標準静電容量(参考値) : 95pF/m 293K (20°C)時の中心導体導体抵抗(参考値) : $520 \Omega / \text{km}$ 絶縁抵抗 : $1500 M\Omega \cdot \text{km}$以上 耐電圧 : AC1000V・1分間にて絶縁破壊の無い事		

DOCUMENT CLASSIFICATION	TITLE	No.
Product Specification 製品規格	MHF series micro coaxial connector	PRS-1176
4-4 Part No. 20278-101R-18, 20278-111R-18, 20278-102R-18, 20278-112R-18 RG178 B/U (1) Description Inner conductor : AWG#30(7/0.102) , silver plating copper clad steel wire Dielectric core : Fluoro-plastics , diameter 0.84(+0.03,-0.03)mm , nominal thickness 0.268mm Outer conductor : 16/3/0.1 , nominal diameter 1.35mm , silver plating copper wire Jacket : Fluoro-plastics , diameter 1.8(+0.1,-0.1)mm , nominal thickness 0.23mm (2) Requirements Characteristic impedance : 50(+2,-2)ohm by TDR method Nominal capacitance(Reference value): 95 pF/m Conductor resistance of inner conductor at 293K (20°C) (Reference value) : 805 ohm/km Insulation resistance : 1500 mega-ohm.km MIN. Dielectric withstand voltage : no breakdown at AC2000V for 1 minutes. (1) 構成 中心導体 : AWG # 30(7/0.102), 銀メッキ銅被鋼線 誘電体 : フッ素樹脂, 外径0.84(±0.03), 標準厚さ0.268mm 外部導体 : 16/3/0.1, 標準外径1.35mm, 銀メッキ軟銅線 ジャケット : フッ素樹脂, 外径1.8(±0.1)mm, 標準厚さ0.23mm (2) 仕様 特性インピーダンス : 50±2Ω (TDR) 標準静電容量(参考値) : 95pF/m 293K(20°C)時の中心導体導体抵抗(参考値): 805Ω /km 絶縁抵抗 : 1500MΩ・km以上 耐電圧 : AC2000V・1分間にて絶縁破壊の無い事 5. Ratings / 定格 (1) Rated voltage / 電圧 : AC60Vrms (2) Nominal characteristic impedance / 公称特性インピーダンス : 50Ω (3) Frequency / 周波数 : DC~6GHz (4) VSWR : Plug 1.3 MAX at 0.1~3GHz 1.5 MAX at 3~6GHz Receptacle 1.3 MAX at 0.1~3GHz. 1.4 MAX at 3~6GHz (5) Service Temperature / 使用温度範囲 : 233~363K (-40~+90°C) 6. Test methods and performance / 試験及び性能 6-1 Test condition / 試験条件 Unless otherwise specified, all tests and measurements shall be performed under the following conditions in accordance with MIL-STD-202 全ての測定と試験は、MIL-STD-202に基づき以下の条件で行う。 Temperature / 温度 : 288~308K (15~35°C) Humidity / 湿度 : 45~75%RH		

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6-2-1 Electrical / 電気的性能

(1) Contact Resistance / 接触抵抗

A. Testing: Solder the receptacle connector to the test board and mate the plug connector together, then measure the contact resistance as shown in Fig.1 by the four terminal method. Apply the low level condition in accordance with MIL-STD-202, Method 307.

Open circuit voltage : 20mV MAX

Circuit current : 10mA MAX. (DC or AC 1kHz)

Contact resistance of inner contact : <resistance of A-E> - <resistance of B-E>

Contact resistance of ground contact : <resistance of A-D> - <resistance of B-D>

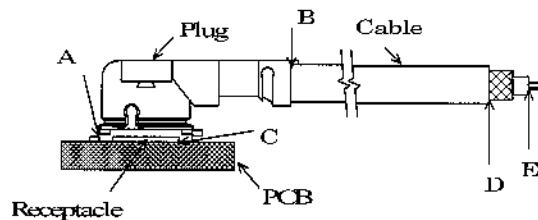


Fig.1

B. Requirements :

Contact resistance of inner contact initial 20 milli-ohm MAX. after testing 25milli-ohm MAX.

Contact resistance of ground contact initial 10 milli-ohm MAX. after testing 15milli-ohm MAX.

A. 試験法: テスト基板にリセプタクルコネクタを半田付けし、プラグコネクタと嵌合させ、Fig. 1のように4端子法にて下記の条件で測定する。MIL-STD-202 試験法 307 に準拠。

開回路電圧: 20mV以下

試験電流 : 10mA (DCもしくはAC1kHz)

中心導体 : <A-E間の電気抵抗> - <B-E間の電気抵抗>

外部導体 : <A-D間の電気抵抗> - <B-D間の電気抵抗>

B. 必要条件: 中心導体 初期 20mΩ 以下, 試験後 25mΩ 以下

外部導体 初期 10mΩ 以下, 試験後 15mΩ 以下

(2) Insulation resistance / 絶縁抵抗

A. Testing : Mate the plug and receptacle connector together, then apply DC 100 V between the inner contact and the ground contact in accordance with MIL-STD-202, Method 302.

B. Requirements : Initial 500 Mohm MIN. after testing 100 Mohm MIN.

A. 試験法: リセプタクル及びプラグコネクタを互いに嵌合させ、中心導体と外部導体の間に DC 100Vを印加し、測定する。MIL-STD-202 試験法 302 に準拠。

B. 必要条件: 初期 500MΩ 以上 試験後 100MΩ 以上

(3) Dielectric withstanding voltage / 耐電圧

A. Testing : Mate the receptacle and plug connector together, then apply AC 200 Vrms between the inner contact and the ground contact for a minute in accordance with MIL-STD-202, Method 301.

B. Requirements : No creeping discharge, flashover, nor insulator breakdown shall occur.

A. 試験法: リセプタクル及びプラグコネクタを互いに嵌合させ、中心導体と外部導体の間にAC200V(実効値)を一分間印加する。MIL-STD-202 試験法 301 に準拠。

B. 必要条件: 沿面放電、空中放電、絶縁破壊等の異常のないこと。

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(4) VSWR

A. Testing : Measure the VSWR as shown in Fig.3 by the network analyzer.

Frequency :100M~6GHz

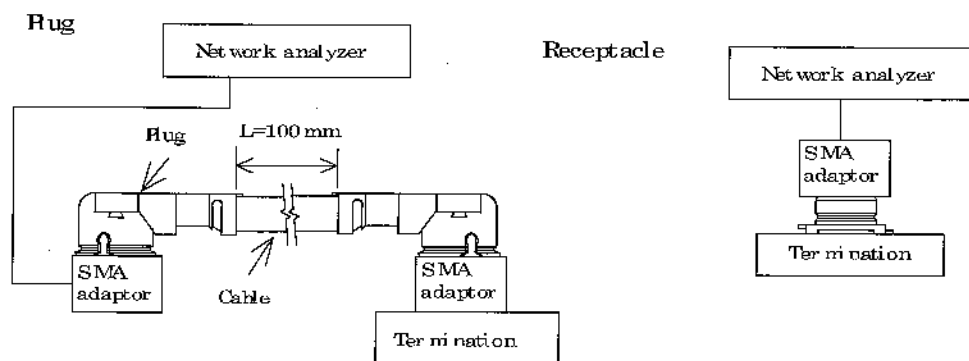


Fig. 3

B.Requirements : Plug 1.3 MAX at 0.1~3GHz 1.5 MAX at 3~6GHz

Receptacle 1.3 MAX at 0.1~3GHz 1.4 MAX at 3~6GHz

A.試験法: ネットワークアナライザーにて Fig.3 のようにVSWRを測定する。

周波数 : 100M~6GHz

B.必要条件: Plug 1.3以下 0.1~3GHz 1.5以下 3~6GHz

Receptacle 1.3以下 0.1~3GHz 1.4以下 3~6GHz

6-2-2 Mechanical / 機械的性能

(1) Unmating force / 抜去力

A. Testing : Unmate the receptacle connector (soldered to the test board) and plug at a speed 25 ± 3 mm/minutes along the mating by the push-on/pull-off machine .

B.Requirements :

Total unmating force : Initial 5N MIN. after 30 cycles 3N MIN.

Unmating force of inner contact : Initial 0.15N MIN. after 30 cycles 0.1N MIN

A.試験法: 挿抜試験機を用いて、基板に半田付けしたリセプタクルとプラグを嵌合軸と平行に毎分 25 ± 3 mmの速度で挿抜する。

B.必要条件:

総合抜去力: 初回抜去力 5N以上 ,30回後抜去力 3N以上

中心導体 : 初回抜去力 0.15N以上 ,30回後抜去力 0.1N以上

(2) Crimp strength / 引張強度

A. Testing : Pull the cable as shown in Fig.5 at a speed 25 ± 3 mm/minutes by tensile strength machine.

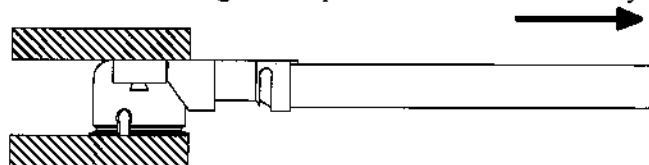


Fig. 5

B.Requirements : 20278-1 * * R-08,13,32 : 10N MIN, 20278-1 * * R-18 : 15N MIN,

A.試験法: 引張試験機を用いて、毎分 25 ± 3 mmの速度でケーブルを引張り、強度を測定する。

B.必要条件: 20278-1 * * R-08,13,32 : 10N以上, 20278-1 * * R-18 : 15N以上

DOCUMENT CLASSIFICATION	TITLE	No.
Product Specification 製品規格	MHF series micro coaxial connector	PRS-1176

(3) Durability / 耐久性

A. Testing : Mate and umate the receptacle connector (soldered to the test board) and plug 30 cycles at a speed 25 ± 3 mm/minutes along the mating by the push-on/pull-off machine .

B.Requirements :

Contact resistance of inner contact initial 20 milli-ohm MAX. after testing 25milli-ohm MAX.

Contact resistance of ground contact initial 10 milli-ohm MAX. after testing 15milli-ohm MAX.

A.試験法:挿抜試験機を用いて、基板に半田付けしたリセプタクルとプラグを嵌合軸と平行に毎分 25 ± 3 mmの速度で30回挿抜する。

B.必要条件 中心導体接触抵抗 : 初期 $20\text{m}\Omega$ 以下, 試験後 $25\text{m}\Omega$ 以下
外部導体接触抵抗 : 初期 $10\text{m}\Omega$ 以下, 試験後 $15\text{m}\Omega$ 以下

(4) Contact resistance with force on the cable / ケーブルに荷重を加えた後の接触抵抗

A. Testing : Apply force on the cable as shown in Fig.2.

During the testing, run 100mA DC to check electrical discontinuity.

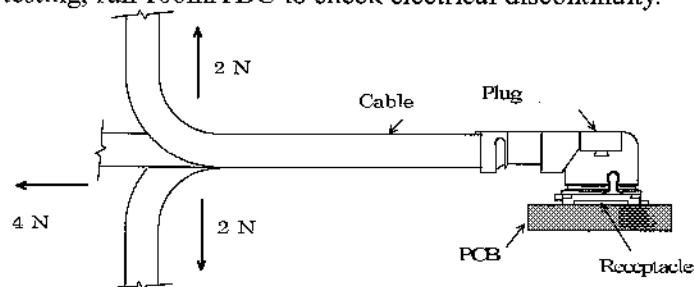


Fig.2

B.Requirements

Appearance : Looseness between the parts, chipping, breakage or other abnormality shall not occur.

Electrical discontinuity : No electrical discontinuity grater than 1 micro-sec. shall occur.

Contact resistance of inner contact initial 20 milli-ohm MAX. after testing 25milli-ohm MAX.

Contact resistance of ground contact initial 10 milli-ohm MAX. after testing 15milli-ohm MAX.

A.試験法:Fig. 2のようにケーブルに力を加える。尚、試験中にDC100mAの電流を流して電氣的瞬断を確認する。

B.必要条件 外観 : 部品のゆるみ、欠け、割れ、その他外観上の異常の無いこと。
電流瞬断 : 試験中、1 マイクロ秒を超える電氣的瞬断の無いこと。
中心導体接触抵抗 : 初期 $20\text{m}\Omega$ 以下, 試験後 $25\text{m}\Omega$ 以下
外部導体接触抵抗 : 初期 $10\text{m}\Omega$ 以下, 試験後 $15\text{m}\Omega$ 以下

(5) Vibration / 振動

A. Testing : Apply the following vibration to the mating connector .

During the testing, run 100mA DC to check electrical discontinuity.

Frequency : 10Hz $\rightarrow$ 100Hz $\rightarrow$ 10Hz / approx 15 minutes.

Half amplitude ,Peak value of acceleration: 1.5mm or 59m/s^2 (6G)

Directions , cycle : 3 mutually perpendicular direction ,
5 cycles(approx 75min)about each direction

B.Requirements

Appearance : Looseness between the parts, chipping, breakage or other abnormality shall not occur.

Electrical discontinuity : No electrical discontinuity grater than 1micro-sec. shall occur.

Contact resistance of inner contact initial 20 milli-ohm MAX. after testing 25milli-ohm MAX.

Contact resistance of ground contact initial 10 milli-ohm MAX. after testing 15milli-ohm MAX.

DOCUMENT CLASSIFICATION	TITLE	No.
Product Specification 製品規格	MHF series micro coaxial connector	PRS-1176

A. 試験法: 嵌合状態のコネクタを、下記の振動を加える。尚、試験中にDC100mAの電流を流して電氣的瞬断を確認する。

周波数 : 10Hz→100Hz→10Hz / 約15分間

片振幅, 加速度: 1.5mm or 59m/s² (6G)

方向, サイクル: 3つの互いに直角な方向について各5サイクル(約75分)実施

B. 必要条件 外観 : 部品のゆるみ、欠け、割れ、その他外観上の異常の無いこと。

電流瞬断 : 試験中、1 マイクロ秒を超える電氣的瞬断の無いこと。

中心導体接触抵抗 : 初期 20mΩ 以下, 試験後 25mΩ 以下

外部導体接触抵抗 : 初期 10mΩ 以下, 試験後 15mΩ 以下

(6) Shock / 衝撃

A. Testing : Apply the following vibration to the mating connector in accordance with MIL-STD-202, Method 213, Condition B. During the testing, run 100mA DC to check electrical discontinuity.

Peak value of acceleration: 735m/s² (75G)

Duration : 11msec

Wave Form : half sinusoidal

Directions , cycle : 6 mutually perpendicular direction , 3 cycles about each direction

B. Requirements

Appearance : Looseness between the parts, chipping, breakage or other abnormality shall not occur.

Electrical discontinuity : No electrical discontinuity greater than 1 micro-sec. shall occur.

Contact resistance of inner contact initial 20 milli-ohm MAX. after testing 25milli-ohm MAX.

Contact resistance of ground contact initial 10 milli-ohm MAX. after testing 15milli-ohm MAX.

A. 試験法: 嵌合状態のコネクタを、衝撃試験機に取り付け、下記の衝撃を加える。尚、試験中にDC100mAの電流を流して電氣的瞬断を確認する。MIN-STD-202 試験法 213 試験条件 B に準拠。

最大加速度: 735m/s² (75G)

標準持続時間: 11msec.

波形: 半波正弦波

方向: 直交する6方向、各3回

B. 必要条件 外観 : 部品のゆるみ、欠け、割れ、その他外観上の異常の無いこと。

電流瞬断 : 試験中、1 マイクロ秒を超える電氣的瞬断の無いこと。

中心導体接触抵抗 : 初期 20mΩ 以下, 試験後 25mΩ 以下

外部導体接触抵抗 : 初期 10mΩ 以下, 試験後 15mΩ 以下

6-2-3 Environmental / 耐環境性

(1) Thermal shock/ 温度サイクル

A. Testing : Apply the following environment to the mating connector .

Temperature ,duration

:233K/30minutes→278~308K/5minutes MAX.→363K/30minutes→278~308K/5minutes MAX.

(-40℃)

(5~35℃)

(90℃)

(5~35℃)

No. of cycles : 5 cycles

B. Requirements

Appearance : Looseness between the parts, chipping, breakage or other abnormality shall not occur.

Contact resistance of inner contact initial 20 milli-ohm MAX. after testing 25milli-ohm MAX.

Contact resistance of ground contact initial 10 milli-ohm MAX. after testing 15milli-ohm MAX.

Insulation resistance : initial 500 mega-ohm MIN. after testing 100 mega-ohm MIN.

DOCUMENT CLASSIFICATION	TITLE	No.
Product Specification 製品規格	MHF series micro coaxial connector	PRS-1176
A.試験法: 嵌合状態のコネクタを、下記の雰囲気中に放置する。 1サイクルの条件 :233K/30分→278~308K/5分以下→363K/30分→278~308K/5分以下 (−40℃) (5~35℃) (90℃) (5~35℃) 実施サイクル :5サイクル B.必要条件 外観 : 部品のゆるみ、欠け、割れ、その他外観上の異常の無いこと。 中心導体接触抵抗 : 初期 20mΩ 以下, 試験後 25mΩ 以下 外部導体接触抵抗 : 初期 10mΩ 以下, 試験後 15mΩ 以下 絶縁抵抗 : 初期 500MΩ 以上 試験後 100MΩ 以上 (2) Humidity / 湿度 A. Testing : Apply the following environment to the mating connector in accordance with MIL-STD-202, Method 103, Condition B . Temperature : 313±2 K (40±2℃) Humidity : 90~95%RH Duration : 96 hours B.Requirements Appearance : Looseness between the parts, chipping, breakage or other abnormality shall not occur. Contact resistance of inner contact initial 20 milli-ohm MAX. after testing 25milli-ohm MAX. Contact resistance of ground contact initial 10 milli-ohm MAX. after testing 15milli-ohm MAX. Insulation resistance : initial 500 mega-ohm MIN. after testing 100 mega-ohm MIN. A.試験法: 嵌合状態のコネクタを、下記の雰囲気中に放置する。MIL-STD-202 試験法 103 条件 B に準拠。 温度:313±2K (40±2℃) 湿度:90~95%RH 時間:96時間 B.必要条件 外観 : 部品のゆるみ、欠け、割れ、その他外観上の異常の無いこと。 中心導体接触抵抗 : 初期 20mΩ 以下, 試験後 25mΩ 以下 外部導体接触抵抗 : 初期 10mΩ 以下, 試験後 15mΩ 以下 絶縁抵抗 : 初期 500MΩ 以上 試験後 100MΩ 以上 (3) Salt water spray / 塩水噴霧 A. Testing : Apply the following environment to the mating connector in accordance with MIL-STD-202, Method 101, Condition B. Temperature : 308±2 K (35±2℃) Salt water density by weight : 5±1% Duration : 48 hours B.Requirements : Appearance no abnormality adversely affecting the performance shall occur. A.試験法: 嵌合状態のコネクタを、下記の雰囲気中に放置する。 温度 :308±2K (35±2℃) 塩水濃度:5±1%(重量比) 時間 :48時間 B.必要条件 : 外観 著しい腐食の無い事。		

DOCUMENT CLASSIFICATION	TITLE	No.
Product Specification 製品規格	MHF series micro coaxial connector	PRS-1176

(4) High temperature life / 高温

A. Testing : Apply the following environment to the mating connector.

Temperature : 363 ± 2 K ($90 \pm 2^\circ\text{C}$) Duration : 96 hours

B.Requirements

Appearance : Looseness between the parts, chipping, breakage or other abnormality shall not occur.

Contact resistance of inner contact initial 20 milli-ohm MAX. after testing 25milli-ohm MAX.

Contact resistance of ground contact initial 10 milli-ohm MAX. after testing 15milli-ohm MAX.

A.試験法: 嵌合状態のコネクタを、下記の雰囲気中に放置する。

温度: 363 ± 2 K ($90 \pm 2^\circ\text{C}$) 時間: 96時間

B.必要条件 外観 : 部品のゆるみ、欠け、割れ、その他外観上の異常の無いこと。

中心導体接触抵抗 : 初期 20m Ω 以下, 試験後 25m Ω 以下外部導体接触抵抗 : 初期 10m Ω 以下, 試験後 15m Ω 以下

6-2-4 Solder / 半田付け関連

(1) Solderability / 半田付け性

A. Testing : Dip the solder line of the contact in the solder bath at 518 ± 5 ($245 \pm 5^\circ\text{C}$) for 5 ± 0.5 sec.

After immersing the tine in the flux of RMA or R type for 5 to 10 seconds in accordance with MIL-STD-202, Method 208.

B.Requirements : More than 95% of the dipped surface shall be evenly wet.

A.試験法: コネクタの半田付け部を 518 ± 5 K ($245 \pm 5^\circ\text{C}$) の半田槽内に 5 ± 0.5 秒浸す。フラックスは、RMA

又は R 型を使用し 5~10 秒間浸すものとする。MIL-STD-202, 試験法 208 に準拠。

B.必要条件: 浸した面積の 95% 以上に半田がむらなく付着すること。

(2) Reflow soldering heat resistance / 半田耐熱性

A. Testing : Put on the receptacle connector to PCB, apply the heat 2 cycles as shown in Fig. 4

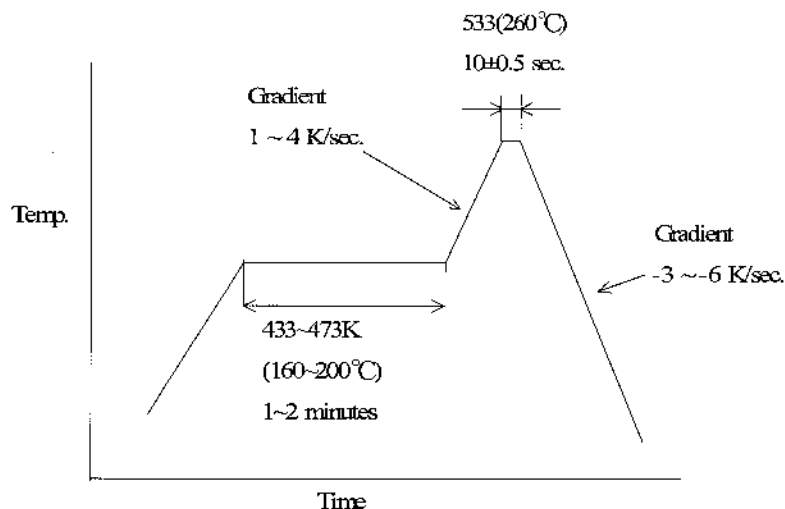


Fig.4

B.Requirements : Appearance no abnormality adversely affecting the performance shall occur.

A.試験法: 基板にリセプタクルコネクタを置き、Fig. 4の条件で2回リフローを行う。

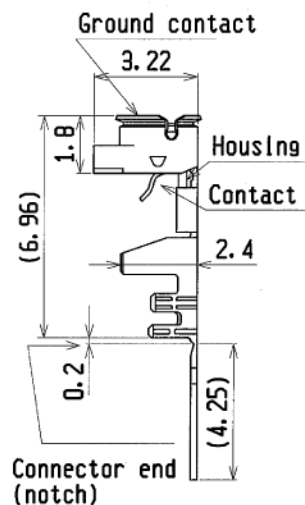
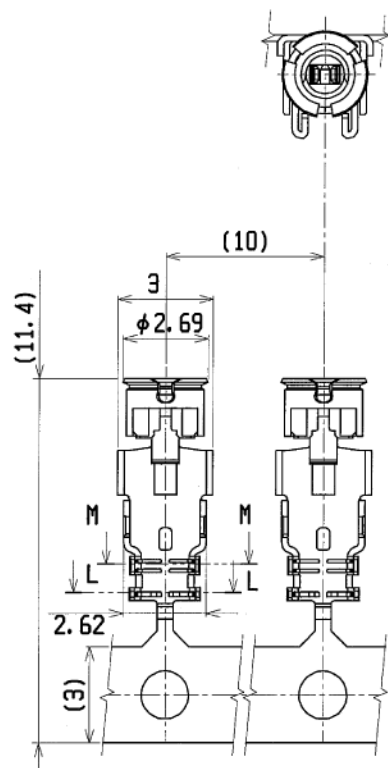
B.必要条件: 機能を損なう変形及び欠陥の無い事。

DOCUMENT CLASSIFICATION	TITLE	No.
Product Specification 製品規格	MHF series micro coaxial connector	PRS-1176

6-2-5 試験順序と試料数 / Test Sequence and Sample Quantity

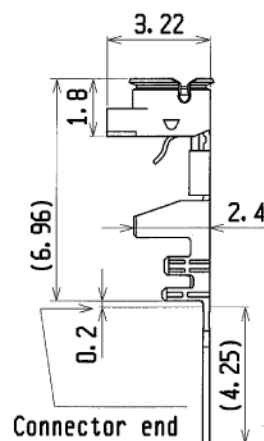
Test Item 試験項目		Group / グループ													
		A	B	C	D	E	F	G	H	I	L	M	N	O	P
(1)	Contact Resistance 接触抵抗					1 3	1 3	1 3	1 3	1 4	1 4		1 3		
(2)	Insulation resistance 絶縁抵抗									2 5	2 5				
(3)	Dielectric withstanding voltage 耐電圧	1													
(4)	VSWR		1												
(5)	Crimp strength 引張強度			1											
(6)	Unmating force 抜去力				1										
(7)	Durability 耐久性					2									
(8)	Contact resistance with force on the cable ケーブルに荷重を加えた後の 接触抵抗						2								
(9)	Vibration 振動							2							
(10)	Shock 衝撃								2						
(11)	Thermal shock 温度サイクル									3					
(12)	Humidity 湿度										3				
(13)	Salt water spray 塩水噴霧											1			
(14)	High temperature life 高温												2		
(15)	Solderability 半田付け性													1	
(16)	Reflow soldering heat resistance 半田耐熱性														1
Sample QTY pcs. 試料数	Plug プラグ	10	5	10	10	10	10	10	10	10	10	10	10	----	----
	Receptacle リセプタクル	10	5	----	10	10	10	10	10	10	10	10	10	10	10
Test Board 基板数		10	5	----	10	10	10	10	10	10	10	10	10	----	10

PART NO.
20278-...R-...



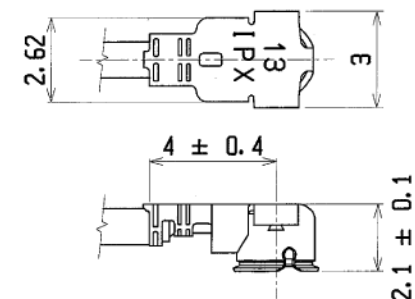
Part No. 20278-101R-08
20278-102R-08
20278-101R-13
20278-102R-13
20278-101R-32
20278-102R-32

For hand tool
(with notch)



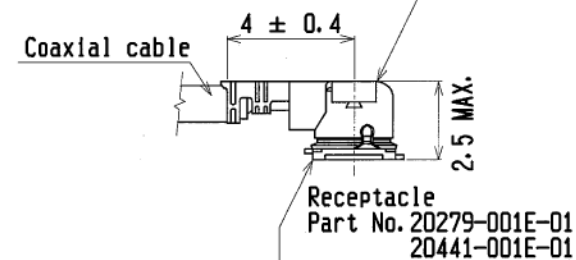
Part No. 20278-111R-08
20278-112R-08
20278-111R-13
20278-112R-13
20278-111R-32
20278-112R-32

For semi auto
termination machine
(without notch)



Cable Ass'y

Plug
P/N 20278-1...R-08
P/N 20278-1...R-13
P/N 20278-1...R-32



MATING

GENERAL TOLERANCE	
6 MAX.	±0.2
6 OVER MAX. 30	±0.3
30 OVER MAX. 120	±0.5
ANGLE	±2°

19C 208056	K.O	Feb/04/08	EK	DESIGN'D BY	DATE
18C 207346	K.O	Jul/10/08	E.K	K. Ohbayashi	JUN/13/01
17C 205233	K.O	May/18/05	T.H	CHK'D BY	DATE
16C 205024	K.O	Jan/20/05	T.H		
15C 204398	K.O	Nov/12/04	T.H	APP'D BY	DATE
REV	ECN	BY	DATE	K. Katabuchi	JUN/13/01
REV. RECORD				CUSTOMER	PROJECTION
SERIES No. 2814				COPY	SCALE UNIT DWG. No.
					6/1 mm 20278
				SHEET REV.	
				1/4 19C	

I-PEX

Interconnect
and Packaging Electronics
TOKYO, JAPAN

TITLE
MHF series micro coaxial connector plug
vertical (ground contact : gold plating)

General

MATERIAL SAFETY DATA SHEET

MSDS FILE No. (KURAMI WORKS) : 05-1225

(based on Form OSHA-174)

IDENTITY (AS Used on Label and List)

Product Class : Phosphor Bronze Strip
 Trade Name : JIS H3130 C5210R (Equivalent to ASTM B103 C52100)
 CAS No. : Copper: 7440-50-8, Tin: 7440-31-5, Phosphor: 7723-14-0
 Chemical Composition

	Content (wt-%)	CAS No.
Tin (Sn)	7. 0~9. 0	7440-31-5
Phosphor (P)	0. 03~0. 35	7723-14-0
Copper (Cu)	Balance	7440-50-8
Sn+P+Cu	99. 7 ≤	-

Section I

Manufacturer's Name NIKKO METAL MANUFACTURING CO., LTD. KURAMI WORKS	Date Prepared May 24th, 2005
Address 3 Kurami Samukawa-cho Kouza-gun Kanagawa prefecture 253-0101 JAPAN	Signature of Person in Charge <i>Chihiro Izumi</i> IZUMI, Chihiro Senior Technical Supervisor, Quality Assurance
Telephone Number for Information (Quality Assurance) +81-467-75-7285	Signature of Person Responsible <i>Hiroaki Watanabe</i> WATANABE, Hiroaki Manager, Quality Assurance Section
Facsimile Number for Information (Quality Assurance) +81-467-74-6971	

Section II Hazardous Ingredients / Identity Information

Hazardous Components (Specific Chemical Identity : Names OSHA PeI ACGIH TLV)

Nothing for ordinary service condition

Section III Physical / Chemical Characteristics

Boiling Point	2630 °C for Copper 2275 °C for Tin	Specific Gravity (H2O = 1) 8.80
Vapor Pressure (mmHg)	N/A	Melting Point 1025 deg. centi. for C5210 Phosphor Bronze
Vapor Density (Air = 1)	N/A	Evaporation Rate (Butyl Acetate = 1) N/A
Solubility in Water	N/A	
Appearance and Odor	Brown - Red (solid) : Odor - None	

Section IV Fire and Explosion Hazard Data

Flash Point (Method Used) N/A	Flammable Limits N/A	LEL N/A	UEL N/A
Extinguishing Media N/A (stable , nonflammable substance)			
Special Fire Fighting Procedures Not specified			
Unusual Fire and Explosion Hazards Metal products do not present fire or explosion hazards under normal conditions.			

Section V Reactivity Data			
Stability	Unstable		Conditions to Avoid
	Stable	X	

Incompatibility (Materials to Avoid)

Nothing

Hazardous Decomposition or Byproducts

Nothing

Hazardous Polymerization	May Occur		Conditions to Avoid
	Will Not Occur	X	

Section VI Health Hazard Data

Route(s) of Entry :	Inhalation ?	Skin ?	Ingestion ?
	N/A	N/A	N/A

Health Hazardous (Acute and Chronic)

N/A

Carcinogenicity :	NTP ?	IARC Monographs ?	OSHA Regulated ?
	N/A	N/A	N/A

Signs and Symptoms of Exposure

N/A

Medical Conditions

Generally Aggravated by Exposure N/A

Emergency and First Aid Procedures

N/A

Section VII Precautions for State Handling and Use

Steps to Be Taken in Case Material Is Released or Spilled

N/A

Waste Disposal Method

Collect scrap for remelting.

Precautions to Be Taken in Handling and storing

For Handling

- Put safety gloves on to protect your hands from edges of coils which might cut your hands.
- Wear safety glasses when metal powders or chips are expected to be generated in the work.
- Put safety shoes on when handling heavy coils.

For Storing

- The environment of stocking area should be free from acid, alkali, chloride, sulfide and other corrosive chemicals to prevent from rusting or corrosion.

Other Precautions

No special requirements

Section VIII Control Measures

Respiratory Protection (Specify Type)

Wearing a mask be recommended in the work such as abrasion and buffing which generates metal powders or chips.

Ventilation	Local Exhaust	Special
	None	None
	Mechanical (General)	Other
	None	None

Protective Gloves

Put safety gloves on to protect your hands from edges of coils which might cut your hands.

Eye Protection

Wear safety glasses when metal powder is expected to be generated in the work.

Other Protective Clothing or Equipment

Put safety shoes on when handling heavy coils.

Work / Hygienic Practices

None

Influence to environments	Fish on toxicity :	TLm 48 hr. on CuSO4
	Salmogairdeneri :	0.038 ~ 0.8 ppm
	Oryzias Latipes :	2.1 ~ 24ppm

Material Safety Data Sheet

1. Manufacturer

- Company HARADA Metal Industry Co., Ltd.
- Address 10-18 Sasamekitamati, Toda, Saitama 335-0033, Japan
TEL 048-422-1588
FAX 048-449-6303
- Counter The domestic business department business primary and second section
TEL 048-441-5115
FAX 048-444-9104
The domestic business department OSAKA service office
TEL 06-531-8094
FAX 06-531-8096
The domestic business department NAGOYA service office
TEL 052-821-9778
FAX 052-822-7500
The overseas business department export section
TEL 048-441-5115
FAX 048-444-9104
- Urgent place to contact
The quality assurance department
TEL 048-422-1588
FAX 048-449-6303

2. Products

- Phosphor bronze plates and strips for springs
- Phosphor bronze plates and strips

3. Specification of the material

- The division of mixture or single product : Single product
- The chemical name : Copper alloy
- Chemical composition and content rate(wt.%)

Element	Percent					CAS No.
	C5210	C5212	C5191	C5102	C5111	
Copper	rem.	rem.	rem.	rem.	rem.	7440-50-8
Tin	7.0~9.0	7.0~9.0	5.5~7.0	4.5~5.5	3.5~4.5	7440-31-5
Phosphorus	0.03~0.35	0.03~0.35	0.03~0.35	0.03~0.35	0.03~0.35	7723-14-0
Lead	0.05 max	0.05 max	0.05 max	0.05 max	0.05 max	7439-92-1
Iron	0.1 max	0.1 max	0.1 max	0.1 max	0.1 max	7439-89-6
Zinc	0.2 max	0.2 max	0.2 max	0.2 max	0.2 max	7440-66-6

4. Classification of harmfulness

- The name of classification : Not classified into the dangerous harmfulness material.
- The danger : No knowledge
- The harmfulness : No knowledge
- The effect for the environment : No knowledge

5. First aid

- Eyes : Flush the water. Consult the doctor, when the simulation of the eye continues.
- Skin : Flush the water.
- Inhalation : Consult the doctor, when it was large inhaled.

6. The treatment in the fire

- Nonflammable.

7. Leakage

- Not applied (because of solid)

8. Attention in handling and storage

- Stored at the ordinary—temperature and usual humidity.
- Prohibition of the rapid temperature and humidity change.

9. Treatment on the exposure prevention

- Standard control concentration : Not regulated.
- Allowable temperature : Not regulated.
- Facility countermeasure : The whole ventilation is desirable.
- Protector : For lung ,the wear of protection mask is desirable for the power handling.
For hand ,the wear of protective glove is desirable.
For eyes ,the wear of safety goggles is desirable for the power handling.
For body , the wear of protective clothing is desirable.

10. Physical and chemical characteristic

- Appearance and smell : The solid with the metallic luster. Odoless.
- Boiling point : The indistinctness.
- Solubility : Dissolves in the inorganic acid.

	C5210	C5212	C5191	C5102	C5111
Specific gravity	8.82	8.82	8.85	8.88	8.90
Melting point	1020°C	1020°C	1045°C	1050°C	1060°C

11. Information for danger

- Fire point : The indistinctness.
- Stability : Show the stability at room temperature and in the air.
- The situation to be avoided : —

12. Information for harmfulness

- The powder stimulates eyes , skin and bronchi.
- Produce the ulcer and the hepatic disorder rarely.

13. Information for environment

- No knowledge.

14. Attention for scrapping

- Possible to deal with ,as an industrial waste.

15. Attention for transportation

- No damage transportation is desirable.

16. Applying act

- —



Acrylic Foam Tape 4218P

For Professional Market Applications

Technical Data Sheet

May 1998

Supersedes Technical Data Sheet dated 1994

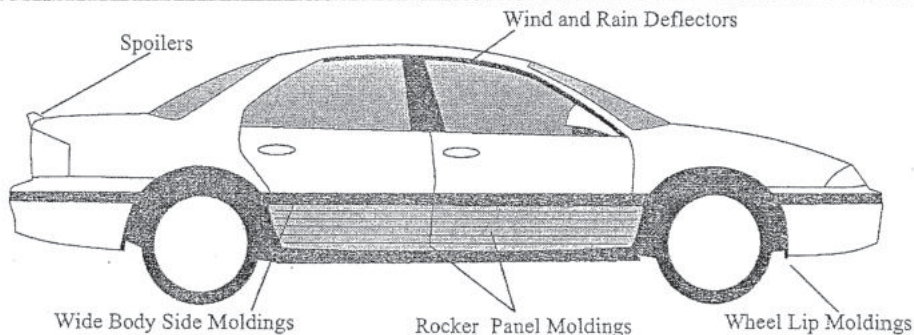
General Description

3M™ Acrylic Foam Tape 4218P is a medium-density, dark gray acrylic foam tape with high performance acrylic adhesives. 3M acrylic foam tape 4218P is characterized by high performance peel and shear adhesion to many automotive substrates, high internal strength, good conformability and excellent plasticizer resistance.

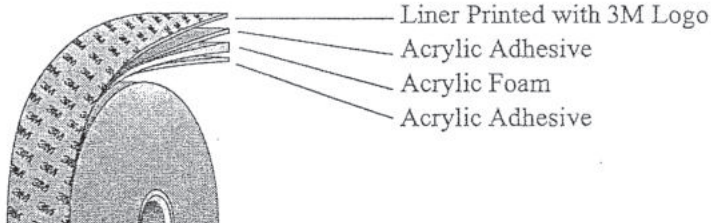
Typical applications would include body side moldings, rocker panels moldings and claddings, wheel lip moldings, luggage rack slats, wind and rain deflectors, and spoilers.

3M acrylic foam tape 4218P utilizes the same proprietary acrylic foam core and adhesive technology that has been proven successful on numerous OEM automotive applications. The acrylic foam core has unique viscoelastic properties that allow it to elongate and relax when put under load, thereby minimizing stress on the adhesive bond line. These properties allow the tape to bond more effectively to a wide variety of automotive surfaces.

Typical Applications



Product Construction



Shelf Life

One year from date of receipt by customer when stored at 22°C (72°F) and 50% relative humidity.

Technical Data Sheet 4218P

Page 2

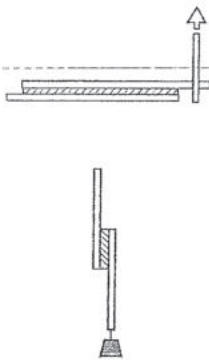
Physical Properties

Values shown are typical values not to be used for specification purposes.

Foam:	Dark Gray Acrylic	
Adhesive:	Liner Side:	AR7 High Performance Acrylic
	Non-liner Side:	DS4 High Performance Acrylic
Thickness:	1.14 mm	(0.045 in.)
Range:	min. 1.04 mm	(0.041 in.)
	max. 1.24 mm	(0.049 in.)
Density:	688 kg/m ³	(43 lb/ft ³)
Range:	min. 608 kg/m ³	(38 lb/ft ³)
	max. 768 kg/m ³	(48 lb/ft ³)
Release Liner:	Red Polyethylene - 3M Logo Printed	
Roll widths:	min. 4 mm (0.157 in.)	
Roll Lengths:	For widths less than 8 mm (0.314 in.): Up to 65.8 m (72 yds.).	
	For widths between 8 - 9.5 mm (0.314 - 0.375 in.): Up to 98.8 m (108 yds.).	
	For widths greater than 9.5 mm (0.375 in.): Up to 131.6 m (144 yds.).	

Performance Properties

Performance tests are run using standard test procedures. The values presented are typical values not to be used for specification purposes.



1. Breakaway and Continuing Peel

72 hrs. at 22°C (72°F)	Breakaway Peel	9.5 kg (21 lbs.)
	Continuing Peel	5.0 kg (11 lbs.)

Breakaway and Continuing Peel tests are run with 12.7 mm (0.5 in.) wide tape on PVC test bars. Tests were run on base coat/clear coat paint at a separation rate of 305 mm/min. (12 in./min.).

2. Static Shear

Exceeds 100 hours at 70°C (158°F).
Static shear tests are run with 12.7 mm (0.5 in.) wide by 50.8 mm (2 in.) long tape on PVC test bars.
6.8 kg (15 lbs.) roll-down against stainless steel.
Static weight is 250 gm (0.55 lbs.).

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Automotive Division

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3M Automotive Division

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651 575 4906 Fax
skloushin@mmm.com



May 26, 2006

Re: **3M™ Acrylic Foam Tapes 4229P 4218P**

Dear Valued 3M Customer,

Thank you for your inquiry regarding composition of the above listed products, relative to compliance with the European Union's Restriction on Hazardous Substances (RoHS) Directive (2002/95/EC), and other environmental declarations.

Substance	Product Contains	Product Does Not Contain*
Lead and its compounds		X
Mercury and its compounds		X
Cadmium and its compounds		X
Hexavalent Chromium and its compounds		X
Polybrominated Biphenyls (PBBs)		X
Polybrominated Terphenyls (PBTs)		X
Polybrominated Diphenyl Ethers (PBDEs)		X

*"Does not contain" means that the material is not intentionally added or is not present at or above 0.1% or, for cadmium, is not present at or above 0.01% (for unintentionally introduced metallic impurities). These are the *de minimus* thresholds that are contained in the RoHS Directive (2002/95/EC) and "ELV" EU Directive 2000/53/EC, Annex II (June 27, 2002).

I certify, on behalf of 3M Automotive Division, that, to the best of my knowledge, the above mentioned products comply with the requirements for heavy metals content as stated in the European Union's Restriction on Hazardous Substances (RoHS) Directive (2002/95/EC) and the European Union's End of Life Vehicles (ELV) Directive (2000/53/EC).

Thank you for using 3M products. If I can be of further assistance, please do not hesitate to contact me.

Best Regards,

Sharilyn K. Loushin
Product Stewardship Manager

MATERIAL SAFETY
DATA SHEET

3M
3M Center
St. Paul, Minnesota
55144-1000
1-800-364-3577 or (651) 737-6501 (24 hours)

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This material safety data sheet (MSDS) is provided as a courtesy
in response to a customer request. This product is not regulated
under, and a MSDS is not required for this product by the OSHA
Hazard Communication Standard (29 CFR 1910.1200) because, when
used as recommended or under ordinary conditions, it should not
present a health and safety hazard. However, use or processing
of the product not in accordance with the product's
recommendations or not under ordinary conditions may affect the
performance of the product and may present potential health and
safety hazards.

DIVISION: AUTOMOTIVE DIVISION

TRADE NAME:

Acrylic Foam Tapes for Automotive Applications

ISSUED: January 23, 2001

SUPERSEDES: March 25, 1999

DOCUMENT: 09-0579-4

1. INGREDIENT

C.A.S. NO.

PERCENT

MIXTURE CONSISTING PRIMARILY OF

ACRYLATE POLYMERS AND/OR COPOLYMERS... Mixture 100

2. PHYSICAL DATA

BOILING POINT:..... N/A
VAPOR PRESSURE:..... N/A
VAPOR DENSITY:..... N/A
EVAPORATION RATE:..... N/A
SOLUBILITY IN WATER:..... N/A
SPECIFIC GRAVITY:..... 0.55 - 0.99 g/cc
PERCENT VOLATILE:..... N/A
pH:..... N/A
VISCOSITY:..... N/A
MELTING POINT:..... N/A

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

2. PHYSICAL DATA (continued)

APPEARANCE AND ODOR:

Film, black, grey, white, or translucent. Slight acrylate odor.

3. FIRE AND EXPLOSION HAZARD DATA

FLASH POINT:..... N/A
FLAMMABLE LIMITS - LEL:..... N/A
FLAMMABLE LIMITS - UEL:..... N/A
AUTOIGNITION TEMPERATURE:..... N/A

EXTINGUISHING MEDIA:

Water, Water spray, Dry chemical, Dry powder, Foam

SPECIAL FIRE FIGHTING PROCEDURES:

None known.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

No unusual fire or explosion hazards are anticipated.

NFPA HAZARD CODES: HEALTH: 0 FIRE: 1 REACTIVITY: 0
UNUSUAL REACTION HAZARD: none

OSHA FIRE HAZARD CLASS: Not applicable

4. REACTIVITY DATA

STABILITY: Stable

INCOMPATIBILITY - MATERIALS/CONDITIONS TO AVOID:

None known.

HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur.

HAZARDOUS DECOMPOSITION PRODUCTS:

Carbon Monoxide and Carbon Dioxide.

5. ENVIRONMENTAL INFORMATION

SPILL RESPONSE:

Not applicable.

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

5. ENVIRONMENTAL INFORMATION (continued)

RECOMMENDED DISPOSAL:

Dispose of waste product in a sanitary landfill. Disposal alternative: Incinerate in an industrial or commercial facility in the presence of a combustible material.

ENVIRONMENTAL DATA:

Not determined.

REGULATORY INFORMATION:

Volatile Organic Compounds: N/A.
VOC Less H₂O & Exempt Solvents: N/A.

Since regulations vary, consult applicable regulations or authorities before disposal. U.S. EPA Hazardous Waste Number = None (Not U.S. EPA Hazardous).

EPCRA HAZARD CLASS:

FIRE HAZARD: No PRESSURE: No REACTIVITY: No ACUTE: No CHRONIC: No

6. SUGGESTED FIRST AID

EYE CONTACT:

No need for first aid is anticipated.

SKIN CONTACT:

No need for first aid is anticipated.

INHALATION:

If signs/symptoms occur, remove person to fresh air. If signs/symptoms continue, call a physician.

IF SWALLOWED:

No need for first aid is anticipated.

7. PRECAUTIONARY INFORMATION

EYE PROTECTION:

Not applicable.

SKIN PROTECTION:

Avoid prolonged or repeated skin contact.

RECOMMENDED VENTILATION:

Provide appropriate local exhaust when product is heated.

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

7. PRECAUTIONARY INFORMATION (continued)

RESPIRATORY PROTECTION:

Avoid breathing of thermal decomposition products.

PREVENTION OF ACCIDENTAL INGESTION:

Not applicable.

RECOMMENDED STORAGE:

Not applicable.

FIRE AND EXPLOSION AVOIDANCE:

Not applicable.

EXPOSURE LIMITS

INGREDIENT	VALUE	UNIT	TYPE	AUTH	SKIN*
MIXTURE CONSISTING PRIMARILY OF ACRYLATE POLYMERS AND/OR COPOLYMERS.....	NONE	NONE	NONE	NONE	

* SKIN NOTATION: Listed substances indicated with 'Y' under SKIN refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

- NONE: None Established

8. HEALTH HAZARD DATA

EYE CONTACT:

Eye contact is not expected to occur during normal use of the product.

SKIN CONTACT:

Mechanical skin irritation: signs/symptoms can include itching and redness.

INHALATION:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

Health effects from inhalation are not expected unless product is heated.

Vapors of heated material may cause respiratory system irritation.

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

8. HEALTH HAZARD DATA (continued)

IF SWALLOWED:

Ingestion is not a likely route of exposure to this product.

OTHER HEALTH HAZARD INFORMATION:

Exposure to this material in normal storage and handling has not been reported to cause significant adverse health effects. However, under normal processing conditions, e.g. grinding or heating, this product may release fumes and vapors of variable composition based on specific process conditions. These process releases may produce irritation or any of the health effects listed above when the emissions are present at elevated concentrations. Use with appropriate local exhaust ventilation.

SECTION CHANGE DATES

ENVIRONMENTAL INFO. SECTION CHANGED SINCE March 25, 1999 ISSUE

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

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File E308587
Project 06CA50326

November 30, 2006

REPORT

On

COMPONENT - APPLIANCE WIRING MATERIAL

Weiyang Technology Co., Ltd.
Taipei Hsien 236, Taiwan

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DESCRIPTION

PRODUCT COVERED:

Appliance Wiring Material, Styles 1330, 1331, 1332, 1333, 1354, 1745, 1835, 1979, 10064, 10231, 20079, 20145, 20262, 20308, 20476 and 21071.

TEST RECORD NO. 1

SAMPLES:

Samples of Appliance Wiring Material as indicated below and constructed as described herein, were submitted by the manufacturer for examination and test.

Material	Construction	Temp, °C	Voltage, V	Thickness	
				Average, mils	Minimum at any point, mils
FEP	Non-Integral Jacket Cable	200	600	9.8	7.4
FEP	Insulated Single	200	600	6.3	6.0
FEP	Insulated Single	200	30	2.0	1.7

The above samples were tested to be representative of Styles 1330, 1331, 1332, 1333, 1354, 1745, 1835, 1979, 10064, 10231, 20079, 20145, 20262, 20308, 20476 and 21071.

GENERAL:

Test results relate only to the items tested.

The following tests were conducted.

For FEP Non-Integral Jacket Cable -

Test	Section
Thickness, Insulation	13.3
Physical Properties	14
Flexibility Test After Air Oven Conditioning	20
Heat Shock Test	21
Cold Bend Test	22
Cable Flame Test	40
VW-1 Flame Test	41
FT-2 Flame Test	43

The test methods and results of the above tests have been reviewed and found in accordance with the requirements in Underwriters Laboratories Inc. Standard UL 758, Second Edition, for Appliance Wiring Material, containing revisions through and including October 6, 2006.

UL 758 Standard Test / Section	Represented UL 758 Standard Test / Section
FT-2 Flame Test / 43	Horizontal Flame Test for Internal Wiring / 39

The above test conducted in accordance with Standard UL 758 was considered representative of another test required by Standard UL 758.

FEP Insulated Single (30 V) -

Test	Section
Thickness, Insulation	7.3
Physical Properties, Unaged and Air Oven Aged	14
Conductor Corrosion Test	18
Flexibility Test After Air Oven Conditioning	20
Heat Shock Test	21
Cold Bend Test	22
Crush Resistance Test	27
Dielectric Test, Method I	28
Dielectric Test, Method II	29
Dielectric Test, Method III	30
VW-1 Flame Test	41
FT-2 Flame Test	43

The test methods and results of the above tests have been reviewed and found in accordance with the requirements in Underwriters Laboratories Inc. Standard UL 758, Second Edition, for Appliance Wiring Material, containing revisions through and including October 6, 2006.

UL 758 Standard Test / Section	Represented UL 758 Standard Test / Section
FT-2 Flame Test / 43	Horizontal Flame Test for Internal Wiring / 39

The above test conducted in accordance with Standard UL 758 was considered representative of another test required by Standard UL 758.

FEP Insulated Single (600 V)

Test	Section
Thickness, Insulation	7.3
Physical Properties, Unaged and Air Oven Aged	14
Cold Bend Test	22
Crush Resistance Test	27
Dielectric Test, Method I	28
Dielectric Test, Method II	29
Dielectric Test, Method III	30

The test methods and results of the above tests have been reviewed and found in accordance with the requirements in Underwriters Laboratories Inc. Standard UL 758, Second Edition, for Appliance Wiring Material, containing revisions through and including October 6, 2006.

Test Record Summary:

The results of this investigation, including construction review and testing, indicate that the products evaluated comply with the applicable requirements in Underwriters Laboratories Inc. Standard UL 758, Second Edition, for Appliance Wiring Material, containing revisions through and including October 6, 2006, therefore, such products are judged eligible to bear UL's Mark as described on the Conclusion Page of this Report.

CONCLUSION

Samples of the components covered by this Report have been found to comply with the requirements covering the category and the components are judged to be eligible for Component Recognition and Follow-Up Service. Under the service, the manufacturer is authorized to use the Recognized Marking described in the Follow-Up Service Procedure on such components which comply with said Procedure and any other applicable requirements of Underwriters Laboratories Inc. Only those components which properly bear the Recognized Marking are considered as Recognized Components by Underwriters Laboratories Inc.

Report by:
LAURA CHANG
Engineer

Reviewed by:
RAYMOND LIANG
Associate Project Engineer

TINA CHEN
Conformity Assessment Specialist

Any information and documentation provided to you involving UL Mark services are provided on behalf of Underwriters Laboratories Inc.

ZPMV2.E206991

Wiring, Printed - Component

Enhanced searching capability for this category can be found in UL's iQ Family of Databases ([i .ul.com](http://i.ul.com)).

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Wiring, Printed - Component

[See General Information for Wiring, Printed - Component](#)

NEW-HEART TECHNOLOGY CO LTD

E206991

11 MIN U RD

DAYUAN TOWNSHIP

TAOYUAN HSIEN, 337 TAIWAN

Type	Cond Width		Cond	SS/	Max	Solder		Max	Flame	Meets	C
					Area			Oper			
	Min	Edge			Diam	Limits		Temp			
	mm(in)	mm(in)			mm(in)	C	sec	C		UL796	T
			mic(mil)	DS					Class	DSR	I
Multilayer printed wiring boards.											
2M	0.10 (0.004)	0.21 (0.008)	17 (0.67) Int:68	DS	76.2 (3.0)	260	10	105	-0	All	-
3M	0.14 (0.006)	0.24 (0.009)	17 (0.67) Int:32	DS	76.2 (3.0)	260	20	130	-0	All	-
3M1	0.14 (0.006)	0.24 (0.009)	17 (0.67) Int:34	DS	50.8 (2.0)	260	20	130	-0	All	
4M	0.10 (0.004)	0.21 (0.008)	17 (0.67) Int:34	DS	76.2 (3.0)	260	20	140	-0	All	-
Single layer printed wiring boards.											
1S	0.10 (0.004)	0.21 (0.008)	17 (0.67)	DS	76.2 (3.0)	260	10	130	-0	All	-
1S-1	0.10 (0.004)	0.21 (0.008)	17 (0.67)	DS	76.2 (3.0)	260	10	105	-0	All	-

- CTI Rating is marked on individual board.



Marking: Company name or trademark **NHE** and type designation. May be followed by a suffix to denote factory identification.

Last Updated on 2009-06-20

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ZPMV2.E324115

Wiring, Printed - Component

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Wiring, Printed - Component

[See General Information for Wiring, Printed - Component](#)

SYU YUAN ELECTRONIC CO LTD

E324115

261 SEC 2 GUANGMING RD

LUZHU SHIANG

TAOYUAN HSIEN, 338 TAIWAN

Type	Cond Width		Cond	SS/	Max		Solder	Max		Meets	C
	Min	Edge			Area	Diam		Oper	Temp		
	mm(in)	mm(in)			mm(in)	Limits		Temp	Flame		
	mm(in)	mm(in)	mic(mil)	DS	mm(in)	C	sec	C	Class	UL796	T
Multilayer printed wiring boards.											
M	0.11 (0.004)	0.33 (0.013)	17 (0.67) Int:68	DS	25.4 (1.0)	288	10	130	V-0	All	-
M1	0.11 (0.004)	0.12 (0.005)	17 (0.67) Int:68	DS	25.4 (1.0)	288	10	140	V-0	All	-
Single layer printed wiring boards.											
D1	0.11 (0.004)	0.12 (0.005)	17 (0.67)	DS	25.4 (1.0)	288	10	140	V-0	All	-
Single layer printed wiring boards, flammability only Recognition.											
D	0.11 (0.004)	0.33 (0.013)	17 (0.67)	DS	25.4 (1.0)	288	10	130	V-0	All	-



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PFW2.E352498
Wiring Harnesses - Component

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Wiring Harnesses - Component

[See General Information for Wiring Harnesses - Component](#)

SAN JOSE TECHNOLOGY INC
11FL NO 2 SEC 4
JHONGYANG RD
TUCHENG
NEW TAIPEI, 236 TAIWAN

E352498

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To whom it may concern

Dec. 8, 2015

Certificate of RoHS Compliance

I do declare that the following product:

Internal 2.4-2.5G WiFi Antenna GEPH-023

Internal 2.4-2.5G WiFi Antenna GEPH-062

Produced by San Jose Technology, Inc. conforms to the safety, and
reliability norms of the following regulations:

RoHS Directive (2011/65/EU): The Restriction of Hazardous Substances in
Electrical and Electronic Equipment Directive, passed into law by the
European Union (E.U.)

We agree to take the whole responsibility in this respect.

Signed by:

Terry Lu 10/19



Terry Lu
QA Deputy Manager