

REVISIONS						
REV.	ZONE	DESCRIPTION	DATE	ECO	ORIGINATOR	APPROVAL

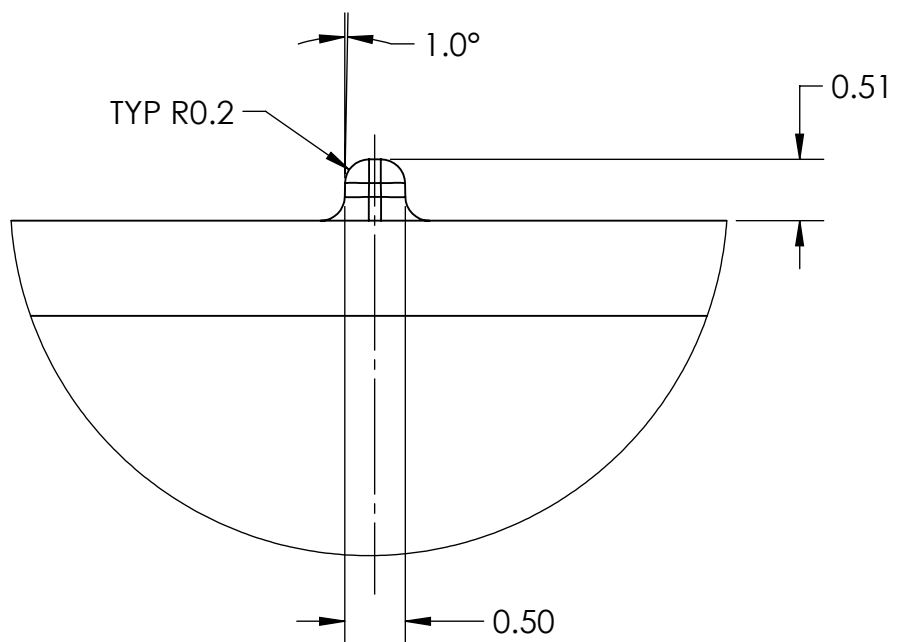
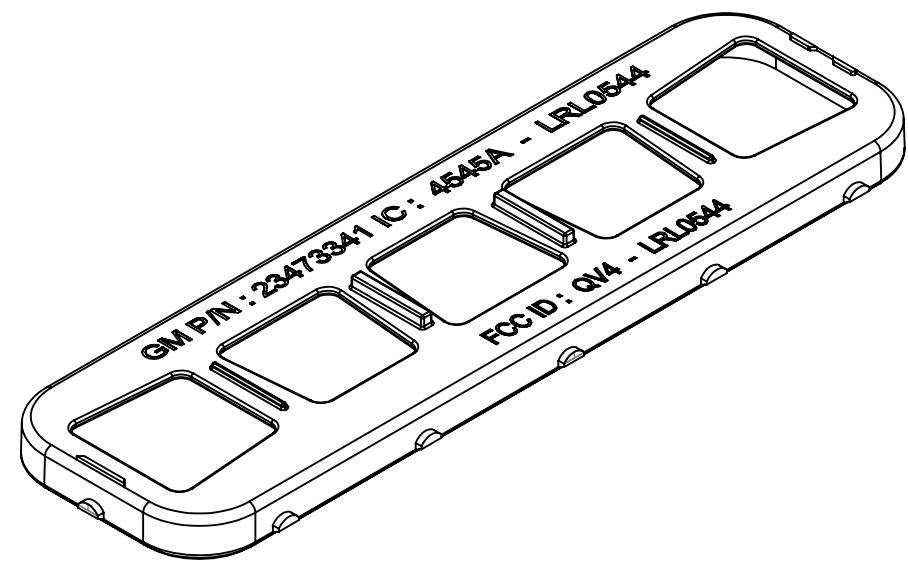
PRE-RELEASE APPROVAL

THIS DRAWING CAN BE USED FOR THE FOLLOWING:

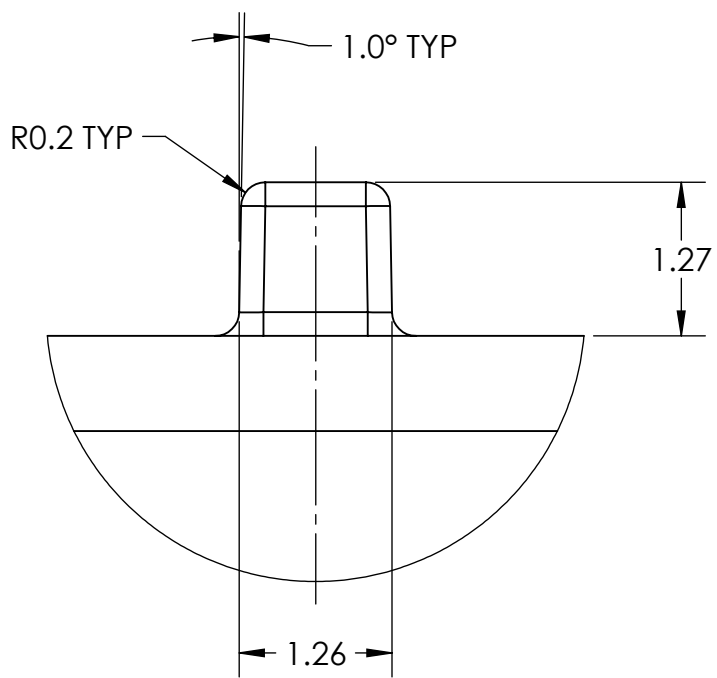
- TOOLING DESIGN/PRODUCTION
- PRODUCTION EVALUATION
- QUALITY CONTROL EVALUATION
- PURCHASING- RFQ'S/RFP'S

PRINT NAME: TERRY PRESTEL TITLE: DRE

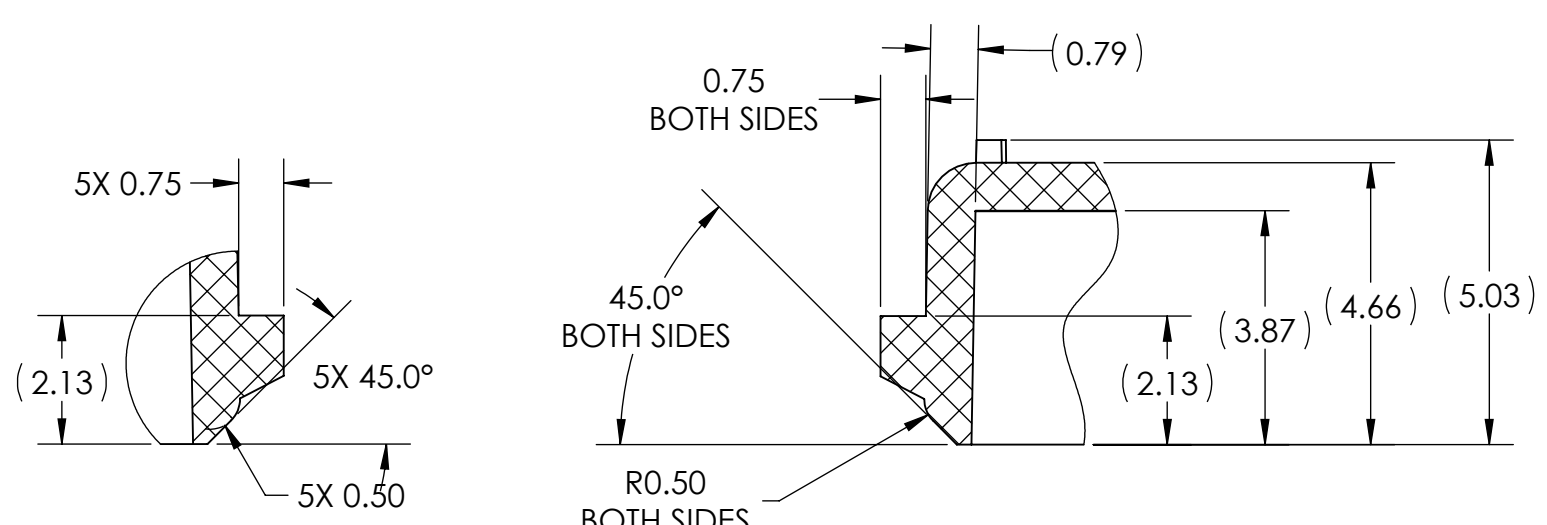
SIGNATURE: FERRY PRESSEL **DATE:** 03/10/2016



DETAIL H
SCALE 16 : 1
2 PLACES

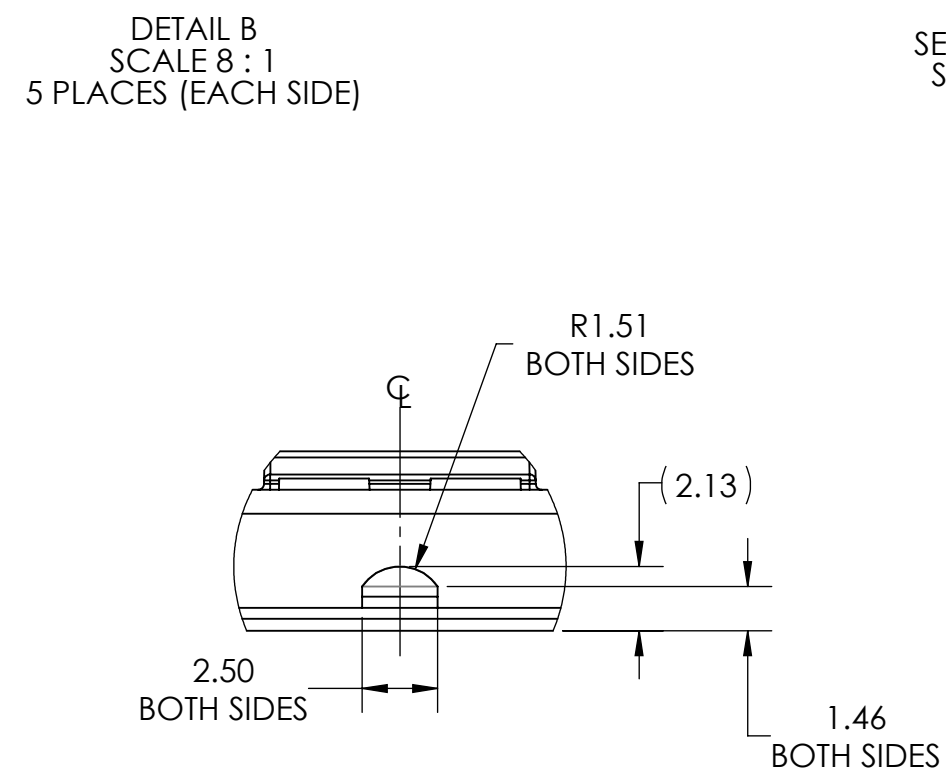


DETAIL AH
SCALE 16 : 1

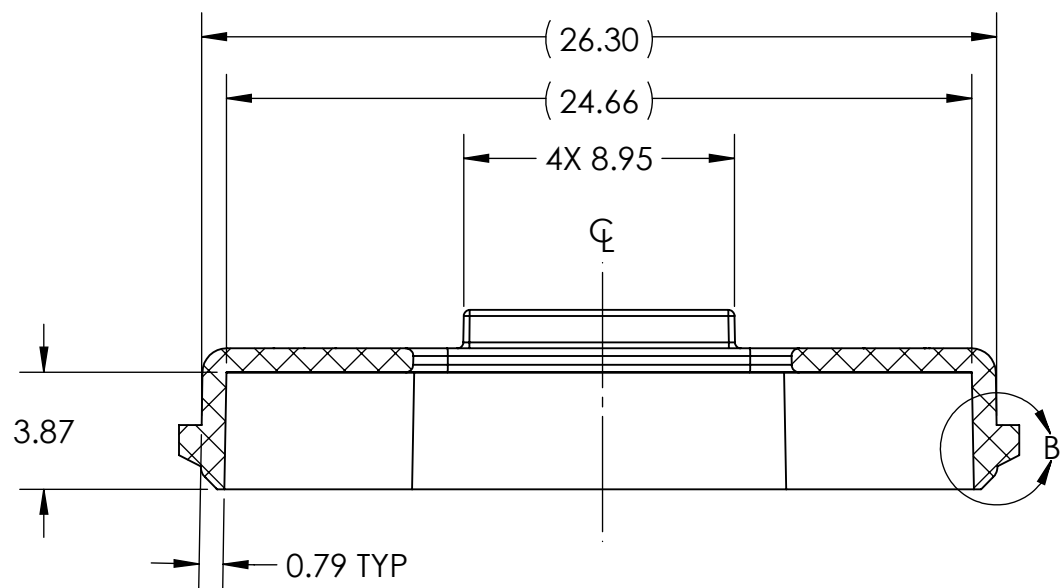


DETAIL B
SCALE 8 : 1
5 PLACES (EACH SIDE)

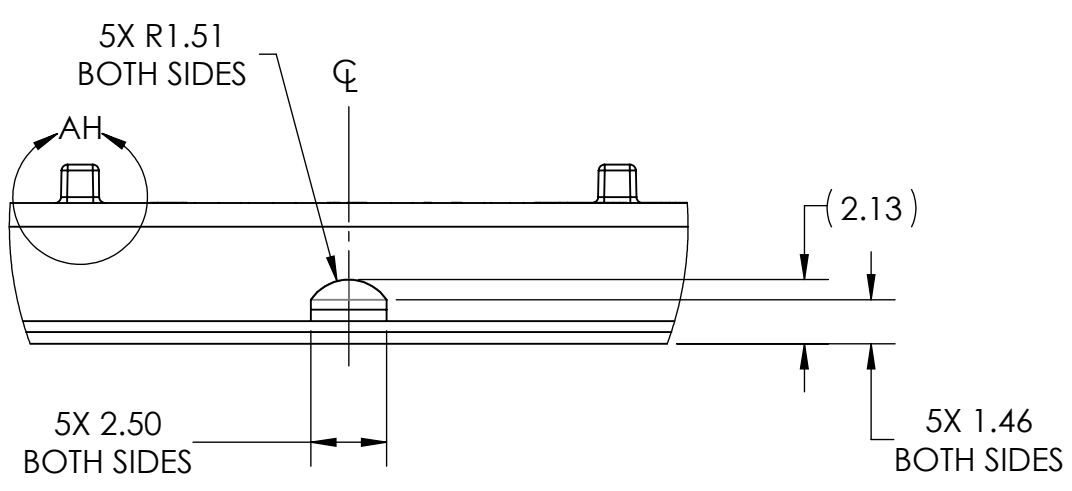
SECTION C-C
SCALE 8 : 1



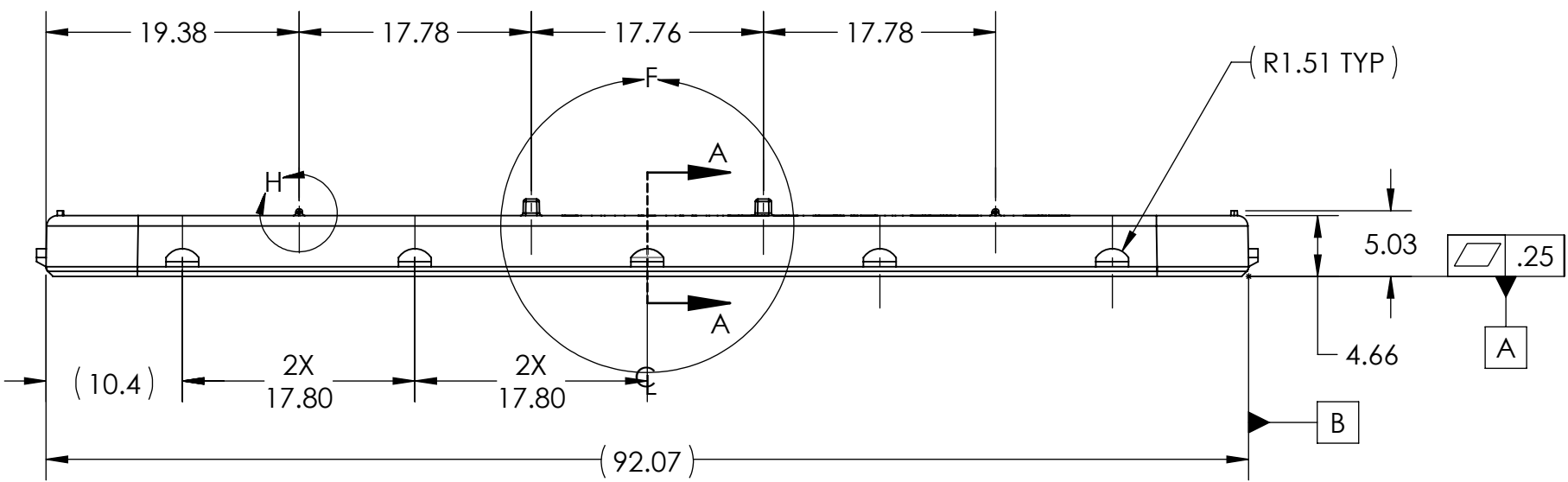
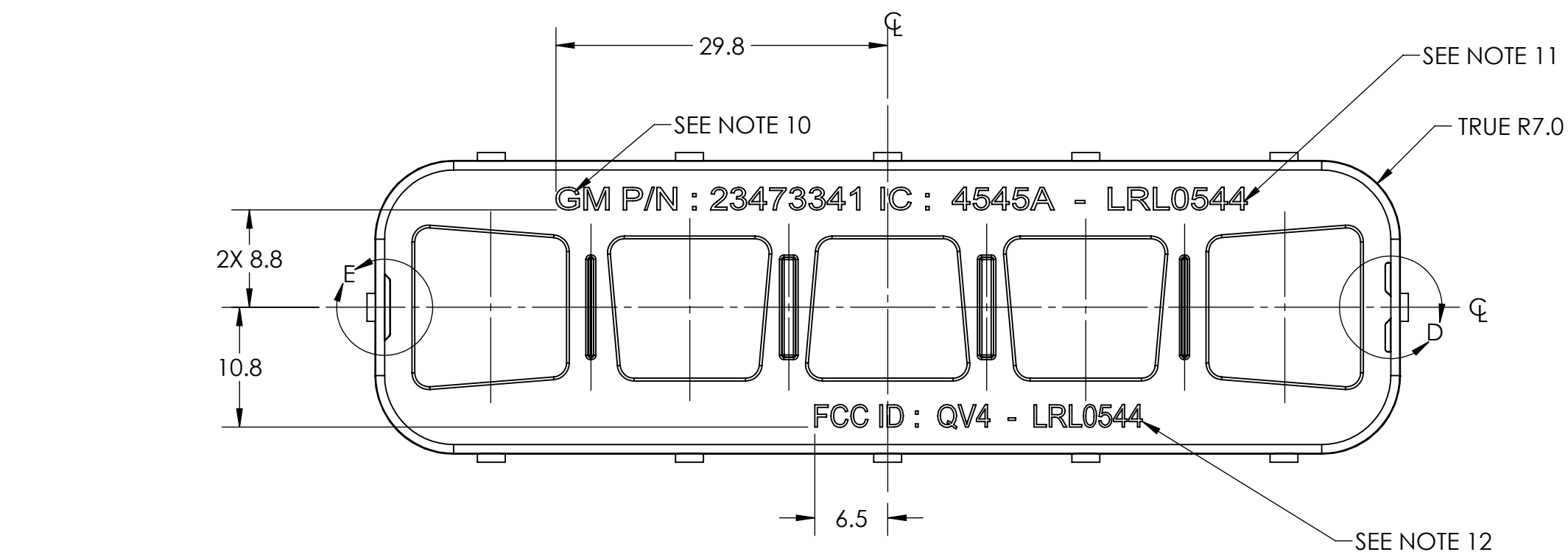
DETAIL G
SCALE 4 : 1



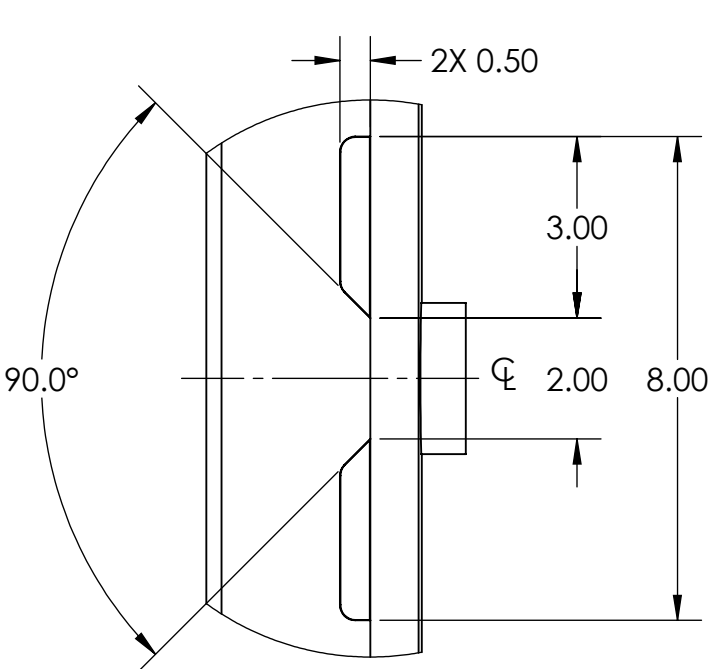
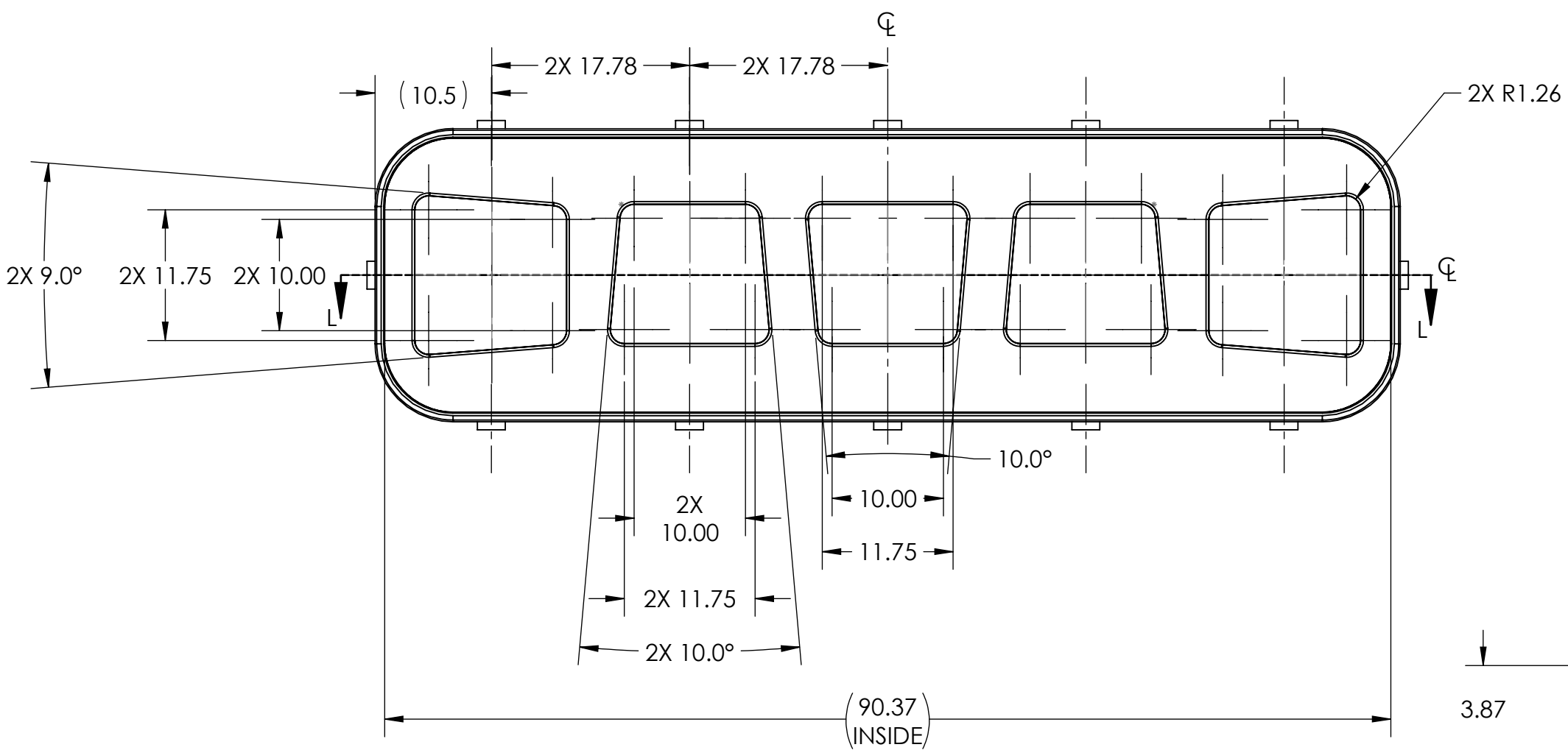
SECTION A-A
SCALE 4 : 1



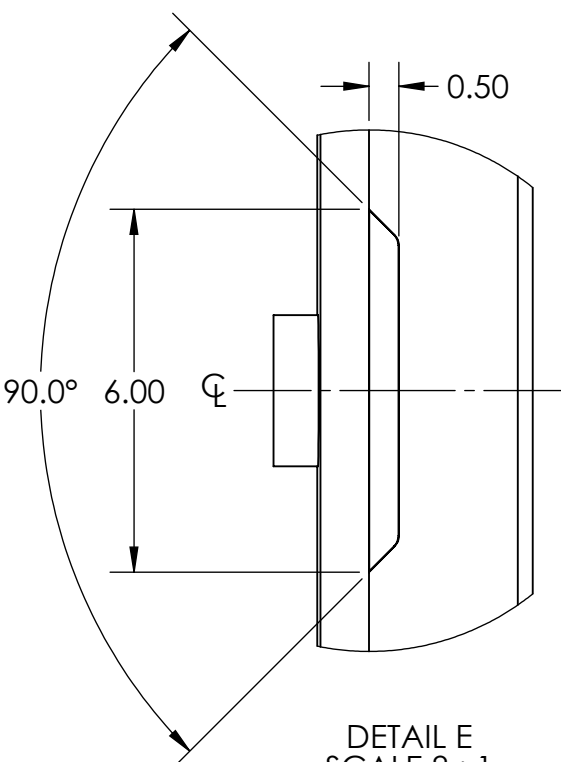
DETAIL F
SCALE 4 : 1



SECTION L-L



DETAIL D
SCALE 8 : 1



DETAIL E
SCALE 8 : 1

- NOTES:

1. CAD MODEL IS MASTER.
2. FOR ALL OTHER DIMENSIONS NOT PRESENT, REFER TO CAD MODEL.
3. ALL DIMENSIONS ARE SYMMETRICAL ABOUT CENTERLINE UNLESS OTHERWISE SPECIFIED.
4. DRAFT ANGLE $1^{\circ} \pm 0.5^{\circ}/-0.0^{\circ}$ MINIMUM WHERE REQUIRED.
5. ALL GENERAL SURFACES 
6. ALL CORNERS TO BE FILLETED R0.3MM UNLESS OTHERWISE SPECIFIED.
7. MATERIAL: BAYER, DB 195D 3159 NATURAL, T85 BBS201/TYPE D, (HIGH HEAT, HIGH IMPACT), REGRIND IS NOT PERMISSIBLE.
8. FINISH: KNIT LINES, WELD LINES AND SINK MARK ON ANY SURFACE ARE NOT PERMISSIBLE.
9. COLOR: NATURAL
10. TOOLING INSERT 1: CUSTOMER TOP-LEVEL PART NUMBER: FONT SIZE TO BE 2MM FOR MINIMUM HT AND LOCATED AS SHOWN.
11. TOOLING INSERT 2: IC ID TO BE ISSUED PRIOR TO PRODUCTION, FONT SIZE TO BE 2MM FOR MINIMUM HT AND LOCATED AS SHOWN.
12. TOOLING INSERT 3: FCC ID TO BE ISSUED PRIOR TO PRODUCTION, FONT SIZE TO BE 2MM FOR MINIMUM HT AND LOCATED AS SHOWN.
13. NO PART, PROCESS AND/OR SPECIFICATION CHANGES ARE PERMISSIBLE WITHOUT PRIOR WRITTEN CONSENT OF THE VOXXHIRSCHMANN CORPORATION.
14. WEIGHT= 1.99 GRAMS
15. VOLUME= 1856.12 CUBIC MILLIMETERS

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS DO NOT SCALE THIRD ANGLE PROJECTION 	MATERIAL: SEE NOTES			
	FINISH: OTHER - SEE NOTES			
	ORIGINATION IRS NO: PDL 1069		PART #: LRL054-114	
SCALE 2:1		D		DESCRIPTION: RETAINER, (433 MHZ)
TOLERANCES (UNLESS OTHERWISE SPECIFIED): $X \pm .1$ $X.X \pm 0.5$ $X.XX \pm 0.05$ ANGLES = $\pm 1^\circ$	NAME	DATE		
	DRW	ABS	4/10/2015	
	CHK	RLB	3/11/2016	
BREAK ALL SHARP EDGES AND REMOVE ALL BURRS ENG		DWG FILE: LRL054-114		SHEET #: SHEET 1 OF 1
				REV 00-10

VOXXSM**Hirschmann**
Corporation

LRL054-114

RETAINER, (433 MHZ)

FILE:
IR 054-114

SHEET #: SHEET 1 OF 1

REV
00-10