

RADIO TEST REPORT

Test Report No. : 26IE0265-HO-A-2

Applicant : KEYENCE CORPORATION

Type of Equipment : Wireless Hand-held Barcode Reader (Scanner)

Model No. : BL-N90

FCC ID : RF40823A

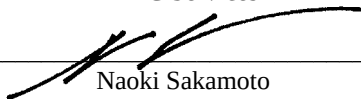
Test standard : FCC Part 15 Subpart C
Section 15.207, Section 15.247: 2006

Test Result : Complied

1. This test report shall not be reproduced in full or partial, without the written approval of UL Apex Co., Ltd.
2. The results in this report apply only to the sample tested.
3. This equipment is in compliance with the above regulation.
4. The test results in this report are traceable to the national or international standards.

Date of test: June 23 and August 28 to 30, 2006

Tested by: 
Hiroka Umeyama
EMC Services

Approved by : 
Naoki Sakamoto
Group Leader of
EMC Services



NVLAP LAB CODE: 200572-0

This laboratory is accredited by the NVLAP LAB CODE 200572-0, U.S.A. The tests reported herein have been performed in accordance with its terms of accreditation.
*As for the range of Accreditation in NVLAP, you may refer to the WEB address, <http://ulapex.jp/emc/nvlap.htm>

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SECTION 1: Client information

Company Name	:	KEYENCE CORPORATION
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Telephone Number	:	+81-6-6325-6684
Facsimile Number	:	+81-6-6379-1182
Contact Person	:	Hiroaki Yamamoto

SECTION 2: Equipment under test (E.U.T.)

2.1 Identification of E.U.T.

Type of Equipment	:	Wireless Hand-held Barcode Reader (Scanner)
Model No.	:	BL-N90
Serial No.	:	1) 000ca7003bc (Used for Antenna Terminal Conducted test) 2) 5606300483 (Used for Radiated Spurious Emission test)
Rating	:	DC5.0V
Country of Manufacture	:	China
Receipt Date of Sample	:	June 23 and August 28, 2006
Condition of EUT	:	Production prototype (Not for Sale: This sample is equivalent to mass-produced items.)
Modification of EUT	:	No modification by the test lab.

2.2 Product Description

Model No: BL-N90 (referred to as the EUT in this report) is the Wireless Hand-held Barcode Reader (Scanner).
BL-N90 has a variant model: BL-N90K.
The two models are identical except for the model name. The model name differs for the purpose of the manufacture's product control and identification.

Clock frequency(ies) in the system	:	24.576MHz(CPU), 13MHz(RF transceiver)
Frequency of Operation	:	2402-2480MHz
Bandwidth & Channel spacing	:	1MHz & 1MHz / CH
Modulation	:	FHSS
ITU code	:	F1D
Power Supply (RF part)	:	DC3.3V
Antenna Type	:	Chip Antenna
Antenna Connector Type	:	Murata Manufacturing (MM8430-2600B)
Antenna Gain	:	3dBi

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SECTION 3: Test specification, procedures & results

3.1 Test Specification

Test Specification	:	FCC Part15 Subpart C : 2006
Title	:	FCC 47CFR Part15 Radio Frequency Device Subpart C Intentional Radiators Section 15.207 Conducted limits : 2006 Section 15.247 Operation within the bands 902-928MHz, 2400-2483.5MHz, and 5725-5850MHz : 2006

FCC 15.31 (e)

This EUT provides stable voltage(DC3.3V) constantly to RF Module regardless of input voltage. Therefore, this EUT complies with the requirement.

FCC Part 15.203 Antenna requirement

It is impossible for end users to replace the antenna, because the antenna is mounted inside of the EUT. Therefore, the equipment complies with the antenna requirement of Section 15.203.

3.2 Procedures and results

No.	Item	Test Procedure	Specification	Remarks	Deviation	Worst Margin*0)	Results
1	Conducted emission	FCC: ANSI C63.4:2003 7. AC powerline conducted emission measurements	FCC: Section 15.207	-	N/A	9.8 dB 24.87000MHz AV, L	Complied
		IC: RSS-Gen 7.2.2	IC: RSS-Gen 7.2.2				
2	Carrier Frequency Separation	FCC: ANSI C63.4:2003 13. Measurement of intentional radiators	FCC: Section15.247(a)(1)	Conducted	N/A	See data.	Complied
		IC: -	IC: RSS-210 A8.1 (2)				
3	20dB Bandwidth	FCC: ANSI C63.4:2003 13. Measurement of intentional radiators IC: -	FCC: Section15.247(a)(1) IC: RSS-210 A8.1 (1)	Conducted	N/A		Complied
4	Number of Hopping Frequency	FCC: ANSI C63.4:2003 13. Measurement of intentional radiators	FCC: Section15.247(a)(1)(iii)	Conducted	N/A		Complied
		IC: -	IC: RSS-210 A8.1 (4)				
5	Dwell time	FCC: ANSI C63.4:2003 13. Measurement of intentional radiators	FCC: Section15.247(a)(1)(iii)	Conducted	N/A		Complied
		IC: -	IC: RSS-210 A8.1 (4)				
6	Maximum Peak Output Power	FCC: ANSI C63.4:2003 13. Measurement of intentional radiators	FCC: Section15.247(b)(1)	Conducted	N/A	Complied	
		IC: RSS-Gen 4.6	IC: RSS-210 A8.4 (2)				
7	Band Edge Compliance	FCC: ANSI C63.4:2003 13. Measurement of intentional radiators	FCC: Section15.247(d)	Conducted	N/A	Complied	
		IC: -	IC: RSS-210 A8.5				
8	Spurious Emission	FCC: ANSI C63.4:2003 13. Measurement of intentional radiators IC: RSS-Gen 4.7 RSS-Gen 4.8	FCC: Section15.247(d) IC: RSS-210 A8.5 RSS-Gen 7.2.1 and 7.2.3	Conducted/ Radiated	N/A	[Tx] 3.8 dB 532.990MHz Hori., QP [Rx] 20.5 dB 910.000MHz Vert., Hori., QP	Complied
Note: UL Apex’s EMI Work Procedures No.QPM05 and QPM15.							
*0) The result is rounded off to the second decimal place. Therefore, there may be 0.1 difference for the result.							

*These tests were also referred to FCC Public Notice DA 00-705 "Guidance on Measurement for Frequency Hopping Spread Spectrum Systems".

*These tests were performed without any deviations from test procedure except for additions or exclusions.

3.3 Addition to standards

No.	Item	Test Procedure	Specification	Remarks	Deviation	Worst margin	Results
1	99% Occupied Band Width	RSS-Gen 4.4.1	-	Conducted	N/A	N/A	N/A

3.4 Uncertainty

Conducted Emission

The measurement uncertainty (with a 95% confidence level) for this test is $\pm 2.66\text{dB}$.

Spurious Emission (Radiated)

The measurement uncertainty (with a 95% confidence level) for this test using Biconical antenna is $\pm 4.59\text{dB}(3\text{m})/\pm 4.58\text{dB}(10\text{m})$.

The measurement uncertainty (with a 95% confidence level) for this test using Logperiodic antenna is $\pm 4.62\text{dB}(3\text{m})/\pm 4.60\text{dB}(10\text{m})$.

The measurement uncertainty (with a 95% confidence level) for this test using Horn antenna is $\pm 5.27\text{dB}$.

[Tx] The data listed in this report meets the limits unless the uncertainty is taken into consideration.

[Rx] The data listed in this test report has enough margin, more than the site margin.

Other test except Conducted Emission and Spurious Emission (Radiated)

The measurement uncertainty (with a 95% confidence level) for this test is $\pm 3.0\text{dB}$.

3.5 Test Location

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	FCC Registration Number	IC Registration Number	Width x Depth x Height (m)	Size of reference ground plane (m) / horizontal conducting plane	Other rooms
No.1 semi-anechoic chamber	313583	IC4247A	19.2 x 11.2 x 7.7m	7.0 x 6.0m	Preparation room
No.2 semi-anechoic chamber	655103	IC4247A-2	7.5 x 5.8 x 5.2m	4.0 x 4.0m	-
No.3 semi-anechoic chamber	148738	IC4247A-3	12.0 x 8.5 x 5.9m	6.8 x 5.75m	
No.3 shielded room	-	-	4.0 x 6.0 x 2.7m	N/A	-
No.4 semi-anechoic chamber	134570	IC4247A-4	12.0 x 8.5 x 5.9m	6.8 x 5.75m	-
No.4 shielded room	-	-	4.0 x 6.0 x 2.7m	N/A	-
No.5 semi-anechoic chamber	-	-	6.0 x 6.0 x 3.9m	N/A	-
No.6 shielded room	-	-	4.0 x 4.5 x 2.7m	2.0 x 2.0 m	-
No.6 measurement room	-	-	4.75 x 5.4 x 3.0m	4.75 x 5.4 m	-
No.7 shielded room	-	-	4.7 x 7.5 x 2.7m	4.7 x 7.5m	-
No.8 measurement room	-	-	3.1 x 5.0 x 2.7m	N/A	-

* Size of vertical conducting plane (for Conducted Emission test) : 2.0 x 2.0m for No.1, No.2, No.3 and No.4 semi-anechoic chambers and No.7 shielded room.

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3.6 Test set up, Test instruments and Data of EMI

Refer to APPENDIX 1 to 3.

SECTION 4: Operation of E.U.T. during testing

4.1 Operating Modes

The mode used for test : 1) Transmitting mode(Packet size DH5, Data packet: PRBS9)

Low Channel : 2402MHz

Mid Channel : 2441MHz

High Channel : 2480MHz

Inquiry

2) Receiving mode

*The test was made with the above modes which had the worst case.

* Radiated Emission test was performed at the communication mode with cradle (model: BL-N9UB).

Sleep mode was used as a substitute for Receiving mode at Radiated Emission test.

Remarks: Test was not performed at AFH mode, because the decrease of number of channel (min: 20ch) at AFH mode does not influence on the output power and bandwidth of the EUT. However, the limit level 125mWof AFH mode was used for the test.

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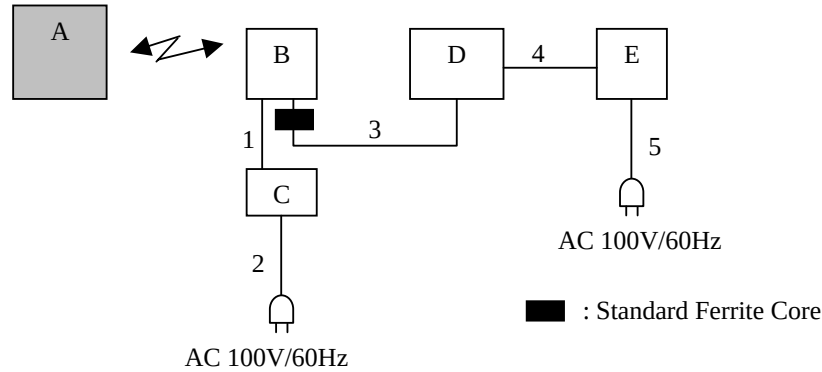
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4.2 Configuration and peripherals



* Cabling and setup were taken into consideration and test data was taken under worse case conditions.

Description of EUT and Support equipment

No.	Item	Model number	Serial number	Manufacturer	Remarks
A	Wireless Hand-held Barcode Reader (Scanner)	BL-N90	000ca7003bc *1) 5606300483 *2)	KEYENCE CORPORATION	EUT
B	Wireless Hand-held Barcode Reader (Cradle)	BL-N9UB	5506300451	KEYENCE CORPORATION	-
C	AC Adapter	OP-80165	CS1	KEYENCE CORPORATION	-
D	PC	PSJ50N-007001	26031007H	TOSHIBA	-
E	AC Adapter	PA3282U-2ACA	G71C0002SC10 0602	TOSHIBA	-

*1) Used for Antenna Terminal Conducted test

*2) Used for Conducted Emission and Radiated Spurious Emission tests

List of cables used

No.	Name	Length (m)	Shield	
			Cable	Connector
1	DC Cable	2.0	Unshielded	Unshielded
2	AC Cable	2.0	Unshielded	Unshielded
3	Communication Cable (USB)	2.0	Unshielded	Unshielded
4	DC Cable	1.5	Unshielded	Unshielded
5	AC Cable	1.0	Unshielded	Unshielded

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SECTION 5: Conducted Emission

Test Procedure and conditions

EUT was placed on a urethane platform of nominal size, 1.0m by 0.5m, raised 80cm above the conducting ground plane. The rear of tabletop was located 40cm to the vertical conducting plane. The rear of EUT, including peripherals aligned and flushed with rear of tabletop. All other surfaces of tabletop were at least 80cm from any other grounded conducting surface. EUT was located 80cm from a Line Impedance Stabilization Network (LISN)/ Artificial mains Network (AMN) and excess AC cable was bundled in center.

For the tests on EUT with other peripherals (as a whole system)

I/O cable and AC cables that were connected to the peripherals were bundled in center. They were folded back and forth forming a bundle 30cm to 40cm long and were hanged at a 40cm height to the ground plane. All unused 50ohm connectors of the LISN(AMN) were resistivity terminated in 50ohm when not connected to the measuring equipment.

The AC Mains Terminal Continuous disturbance Voltage has been measured with the EUT in a Semi Anechoic Chamber or a Measurement Room.

The EUT was connected to a LISN (AMN).

An overview sweep with peak detection has been performed.

Detector	: CISPR quasi-peak and average detector (IF BW 9 kHz)
Measurement range	: 0.15-30MHz
Test data	: APPENDIX 2
Test result	: Pass

Date: June 23, 2006

Test engineer: Hiroka Umeyama

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SECTION 6: Spurious Emission

[Conducted]

Test Procedure

The Out of Band Emission was measured with a spectrum analyzer connected to the antenna port.

Test data : APPENDIX 2

Test result : Pass

[Radiated]

Test Procedure

EUT was placed on a urethane platform of nominal size, 1.0m by 0.5m, raised 80cm above the conducting ground plane. The Radiated Electric Field Strength intensity has been measured in a Semi Anechoic Chamber with a ground plane and at a distance of 3m(Below 10GHz) and 1m(Upper 10GHz).

The height of the measuring varied between 1 and 4m and EUT was rotated a full revolution in order to obtain the maximum value of the electric field intensity.

The measurements were performed for both vertical and horizontal antenna polarization with the Test Receiver, or the Spectrum Analyzer (in linear mode).

The test was made with the detector (RBW/VBW) in the following table.

When using Spectrum analyzer, the test was made with adjusting span to zero by using peak hold.

In any 100kHz bandwidth outside the frequency band in which the spread spectrum intentional radiator is operating, the radio frequency power that is produced by the intentional radiator confirmed 20dB below that in the 100kHz bandwidth within the band that contains the highest level of the desired power, based on a radiated measurement.

20dBc was applied to the frequency over the limit of FCC 15.209 and outside the restricted band of FCC15.205.

Frequency	Below 1GHz	Above 1GHz
Instrument used	Test Receiver / Spectrum Analyzer	Spectrum Analyzer
Detector	QP: BW 120kHz(T/R)	PK: RBW:1MHz/VBW: 1MHz
IF Bandwidth	20dBc : RBW: 100kHz VBW: 300kHz (S/A)	AV: RBW:1MHz/VBW:10Hz 20dBc : RBW:100kHz/VBW:300kHz

- The carrier level and noise levels were confirmed at each position of X, Y and Z axes of EUT to see the position of maximum noise, and the test was made at the position that has the maximum noise.

Test data : APPENDIX 2

Test result : Pass

Date: August 28 and 29, 2006

Test engineer: Hiroka Umeyama

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SECTION 7: Bandwidth

Test Procedure

The bandwidth was measured with a spectrum analyzer connected to the antenna port.

Test data	: APPENDIX 2
Test result	: Pass

SECTION 8: Maximum Peak Output Power

Test Procedure

The Maximum Peak Output Power was measured with a power meter (tested bandwidth: 50MHz) connected to the antenna port.

Test data	: APPENDIX 2
Test result	: Pass

SECTION 9: Carrier Frequency Separation

Test Procedure

The carrier frequency separation was measured with a spectrum analyzer connected to the antenna port.

Test data	: APPENDIX 2
Test result	: Pass

SECTION 10: Number of Hopping Frequency

Test Procedure

The Number of Hopping Frequency was measured with a spectrum analyzer connected to the antenna port.

Test data	: APPENDIX 2
Test result	: Pass

SECTION 11: Dwell time

Test Procedure

The Dwell time was measured with a spectrum analyzer connected to the antenna port.

Test data	: APPENDIX 2
Test result	: Pass

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