

CONFIDENTIAL	 <i>Pen Generations</i>	Document No: PG_AD601_QA_General Inspection Di Specification
Title: <ADP601> General Inspection Direction Specification		Revision: B1
Prepared by: Choul Goo Lee, Taeyoung Ko		Date: 2011.09.27.

GENERAL INSPECTION DIRECTION SPECIFICATION

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1 COSMETIC INSPECTION

1.1 Shape

Item	Inspection method	Inspection content	Judgment
1 Dimension	N=5PCS/LOT	Please see the drawing of parts	C=0 In the Spec

1.2 Appearance

① Plastic parts

Item	Inspection method	Inspection content	Judgment
1 Color	S=4PCS/LOT	All surroundings are watched from the front and the diagonal 45 degrees.	C=0 It depends on color standard sample for plastic parts.
2 Defect of Injection (Flow mark, Weld line, Crack, Mark of E-Pin, Burr, Short Short, Deform, Strees whitening Silver	Total inspection	All surroundings are watched from the front and the diagonal 45 degrees.	It depends on limit sample (it makes if necessary.)
3 Foreign substance (Black Dot, Discoloration)	Total inspection	All surroundings are watched from the front and the diagonal 45 degrees. Limit of Black dot size: please see other page.	It depends on limit sample (it makes if necessary.)
4 Scratch, Grime	Total inspection	All surroundings are watched from the front and the diagonal 45 degrees.	It depends on limit sample (it makes if necessary.)

② Coating (UV Coating, SF Coating)

Item	Inspection method	Inspection content	Judgment
1 Color, Gloss	S=4/LOT	All surroundings are watched from the front and the diagonal 45 degrees.	C=0 It depends on limit sample.
2 Leveling, irregular color	Total inspection	All surroundings are watched from the front and the diagonal 45 degrees.	It depends on limit sample. (It makes if necessary.)
3 Foreign substance in coating surface	Total inspection	All surroundings are watched from the front and the diagonal 45 degrees. Limit of Black dot size: please see other page	It depends on limit sample. (It makes if necessary.)

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4	Defect of coating (Dripping off, Whitening)	Total inspection	All surroundings are watched from the front and the diagonal 45 degrees.	It depends on limit sample. (It makes if necessary.)
5	Scratch, Grime	Total inspection	All surroundings are watched from the front and the diagonal 45 degrees.	It depends on limit sample. (It makes if necessary.)

✓ The Sampling inspection method applies to JIS Z9015-1=1999.

1.3 Others

The following table is applied to the inspection of the foreign substance of painting and foreign substance of the plastics.

① Assembly

Gap	gap is within limit [0.05mm Pass / 0.1mm Fail] / Length : 20mm
-----	--

② Classification of surface

A surface	All aspects part that comes within the sweep seeing product in the front
B surface	Side and the back part that doesn't come within the sweep seeing product in the front
C surface	The lower side and non-exposure side of product

③ Substance

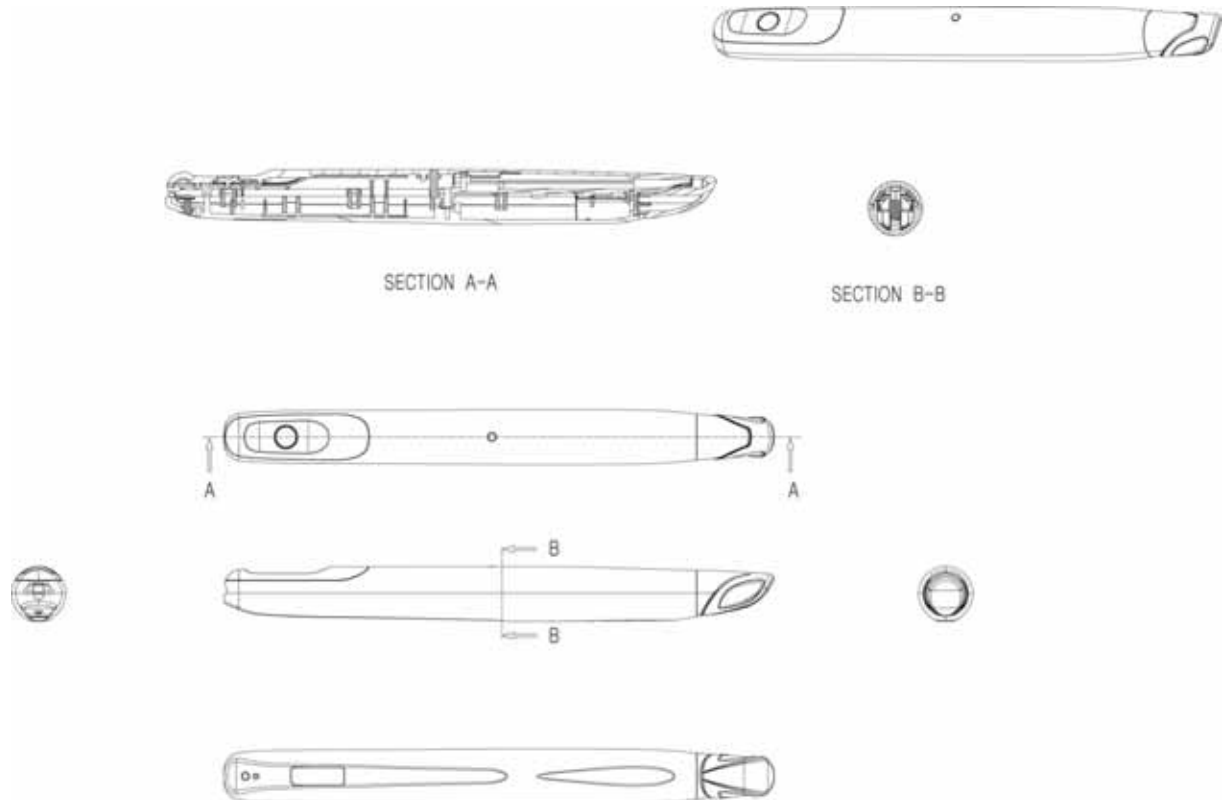
Dot	Hardening of paints and foreign substance other than paints : Same color
Black point	Foreign substance Black color
Bubble	Bubble generated in painting

④ Environment of inspection

Judgement Condition	(1) The visual inspection watches all surroundings from the front and the diagonal 45 degrees.
	(2) The visual inspection distance is 30cm
	(3) It inspects by using the worktable under the daylight color fluorescent lamp Illuminance is 600~900LUS
Inspector	0.7 or more in the corrected eyesight.

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1.4 2D Drawing



Note

- The above drawing shows a painting foreign substance and black dot control chart.
- Refer to the table below for a black dot size.
- The size of the foreign substance makes the table below a standard, and is decided separately depending on the limit sample.

Surface	Permission size mm ²		Note
	The foreign substance of same color	The foreign substance of difference color	
A surface	NG $\geq$ 0.03	NG $\geq$ 0.02	Gap of foreign substance is 20mm or more
	OK $\geq$ 0.03 same color, 2 pieces or less	OK $\geq$ 0.02 same color, 2 pieces or less	
	No need inspection $\geq$ 0.01		
B surface	NG $\geq$ 0.05	NG $\geq$ 0.03	Gap of foreign substance is 20mm or more
	OK $\geq$ 0.05 same color, 2 pieces or less	OK $\geq$ 0.03 same color, 2 pieces or less	
	Refer to the column of the different color for the foreign substance of silver and a bright color		
C surface Core surface	No need inspection		

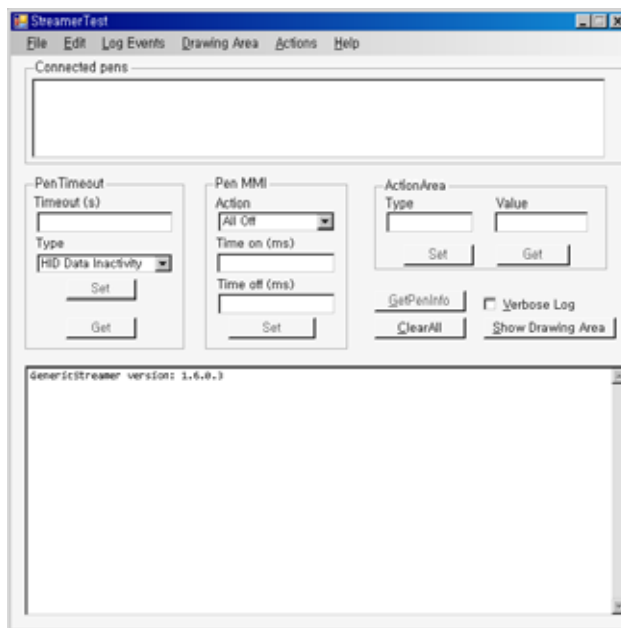
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2 PAIRING & WRITING TEST

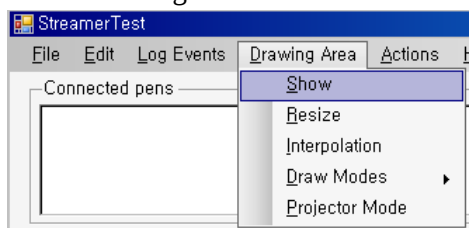
It basically uses the ANOTO 'streamer test tool' for IQC. If needed, we also add the PG 'drawing test tool' which is same to test tool used on FT2 product test.

2.1 Using ANOTO 'streamer test tool'

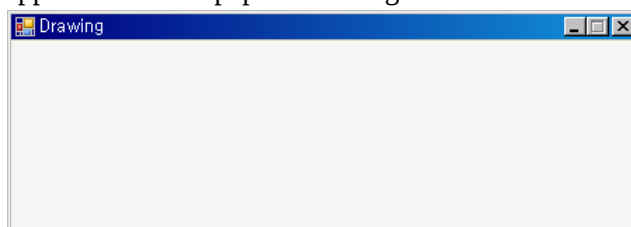
- ① Execute the streamer test tool



- ② Click <Drawing Area → Show>



- ③ Appear the memo paper 'Drawing'

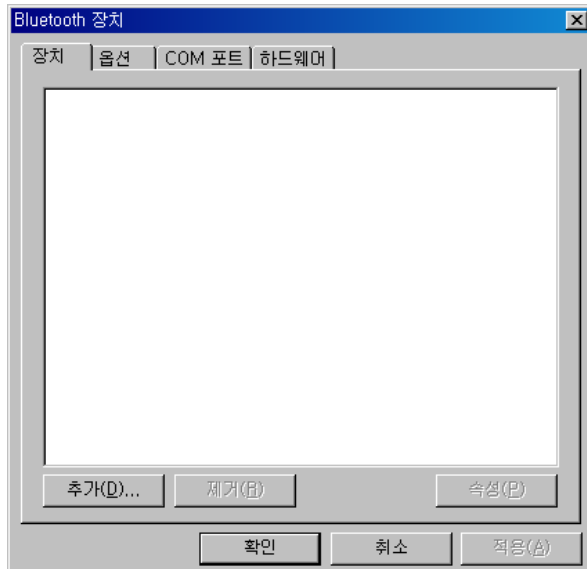


- ④ Double-Click 'Bluetooth' icon on windows bottom side.

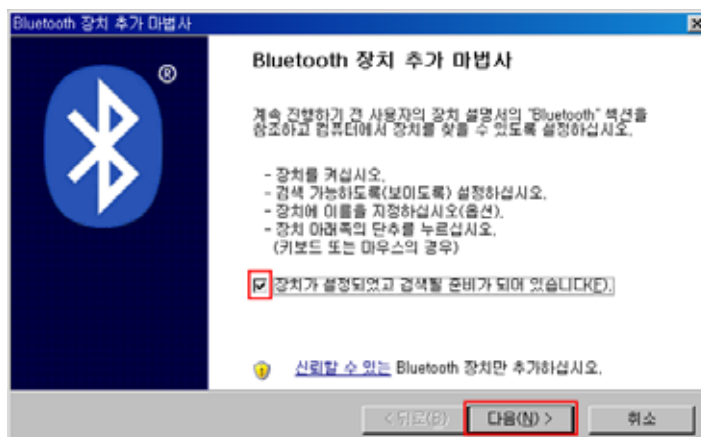


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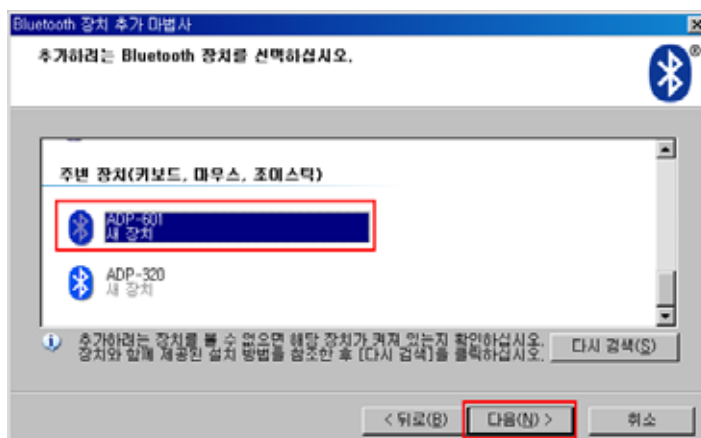
- ⑤ ‘Bluetooth Device’ is displayed. Press ‘ADD’ button as RED BOX.



- ⑥ Click the check box and Click <Next> button.

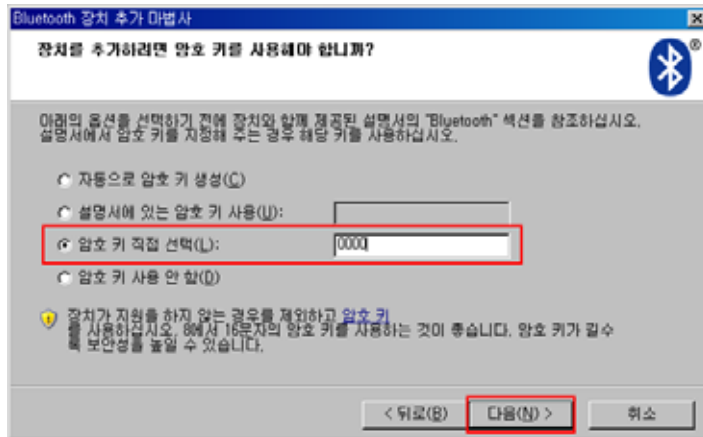


- ⑦ Select the correct device and Click <Next> button.

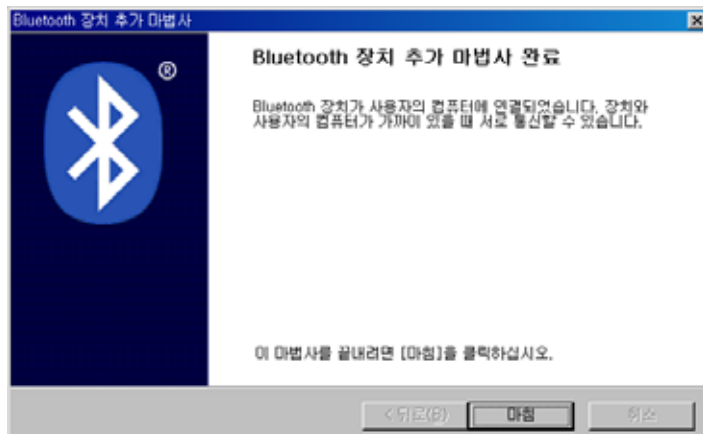


- ⑧ Enter the password ‘0000’ to 3rd edit control and Click <Next> button.

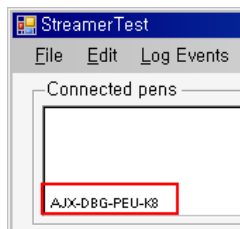
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- ⑨ Click <Finish> button.



- ⑩ Tab the pen tip on test paper. Pen ID is displayed in streamer test. The value must be same to Pen ID value written on ID sheet label.

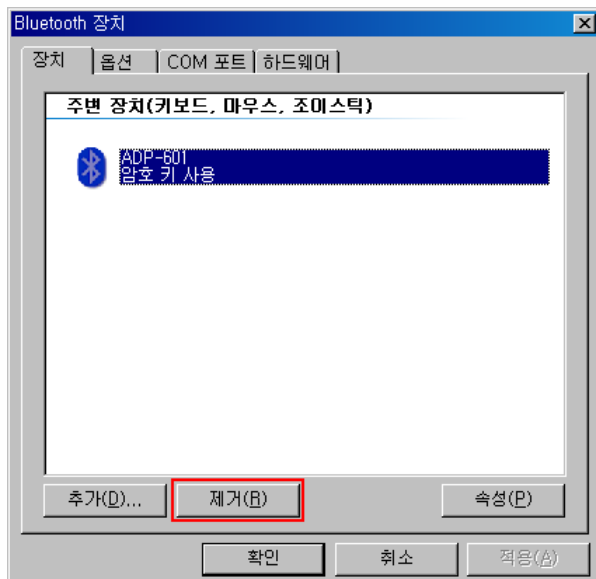


- ⑪ Writing last 5 digits of pen ID on test paper. The value is displayed in drawing of streamer test tool.



- ⑫ Select pen icon and Click <Remove> button. Delete the Bluetooth connection record.

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⑬ Repeat step 4 ~ 12.

2.2 Using PG ‘drawing test program’

The detailed description of this program refer to <PG-ADP601-MA-FT2 Test Station Guide-RevA.pdf>

FCC Information

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

- (1) This Device may not cause harmful interface, and
- (2) This device must accept any interference received, including interference that may cause undesired operation.

INFORMATION TO THE USER

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

WARNING

Any changes or modifications not expressly approved by the manufacturer could void the user's authority to operate the equipment.

"CAUTION: Exposure to Radio Frequency Radiation.

Antenna shall be mounted in such a manner to minimize the potential for human contact during normal operation. The antenna should not be contacted during operation to avoid the possibility of exceeding the FCC radio frequency exposure limit.