



Accredited by the Swiss Accreditation Service (SAS)

Accreditation No.: **SCS 0108**

The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- **DC Voltage Measurement:** Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- **Connector angle:** The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - **DC Voltage Measurement Linearity:** Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - **Common mode sensitivity:** Influence of a positive or negative common mode voltage on the differential measurement.
 - **Channel separation:** Influence of a voltage on the neighbor channels not subject to an input voltage.
 - **AD Converter Values with inputs shorted:** Values on the internal AD converter corresponding to zero input voltage
 - **Input Offset Measurement:** Output voltage and statistical results over a large number of zero voltage measurements.
 - **Input Offset Current:** Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - **Input resistance:** Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - **Low Battery Alarm Voltage:** Typical value for information. Below this voltage, a battery alarm signal is generated.
 - **Power consumption:** Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V, full range = -100...+300 mV

Low Range: 1LSB = 61nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.935 $\pm$ 0.02% (k=2)	404.615 $\pm$ 0.02% (k=2)	404.708 $\pm$ 0.02% (k=2)
Low Range	3.97474 $\pm$ 1.50% (k=2)	4.00470 $\pm$ 1.50% (k=2)	3.97681 $\pm$ 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	52.0 ° $\pm$ 1 °
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Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	200034.27	-0.74	-0.00
Channel X + Input	20007.95	2.01	0.01
Channel X - Input	-20003.23	2.74	-0.01
Channel Y + Input	200035.13	0.36	0.00
Channel Y + Input	20003.67	-2.11	-0.01
Channel Y - Input	-20005.39	0.68	-0.00
Channel Z + Input	200035.01	0.32	0.00
Channel Z + Input	20004.42	-1.23	-0.01
Channel Z - Input	-20007.27	-1.03	0.01

Low Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	2001.43	0.05	0.00
Channel X + Input	201.39	0.07	0.03
Channel X - Input	-198.49	0.08	-0.04
Channel Y + Input	2001.41	0.18	0.01
Channel Y + Input	200.23	-0.98	-0.49
Channel Y - Input	-199.52	-0.79	0.40
Channel Z + Input	2001.27	0.12	0.01
Channel Z + Input	200.78	-0.30	-0.15
Channel Z - Input	-199.55	-0.69	0.35

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-1.20	-2.91
	- 200	4.42	2.51
Channel Y	200	3.70	3.51
	- 200	-5.26	-5.81
Channel Z	200	3.33	3.50
	- 200	-4.60	-4.61

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	-1.74	-2.39
Channel Y	200	5.44	-	0.91
Channel Z	200	10.00	1.98	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15842	16255
Channel Y	15773	16552
Channel Z	16072	15798

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	0.94	-0.43	2.13	0.42
Channel Y	-0.30	-1.73	0.48	0.37
Channel Z	-0.34	-1.51	0.78	0.41

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9