

1		2		3	
REV.	DATE	DESCRIPTION OF REVISION AND AUTHOR			
V1	07.09.16	FIRST ISSUE			Galli

A

14

TOP SIDE VIEW

J1

X3

X1

X2

R1

1

L2

L1

L3

C6

FL1

C4

C9

C10

C5

C3

C1

C11

C12

Y1

C7

C8

C2

L7

U1

11

SHIELD MNOR 1763

7

6

B

5

C

– Solder the components on p.c.b. using Nitrogen Atmosphere Furnace.

– Assemble the shield.

– Execute the functional test.

– The assembling must be compilant with IPC norms, ref. to "IPC A 610 class".

– Add the texts ("MODEL:SPSGRFC–" already present on pcb), by laser, on Bottom side as shown on the drawing below.

NOTE: X1,X2,X3 ARE NOT MOUNTED.

D

BOTTOM SIDE VIEW
(NOT IN SCALE)

by Laser

MODEL:SPSGRFC-915

FCCID:S9NSPSGRFC

IC:8976C-SPSGRFC

h=1.3mm

by Laser

1 (only 915)

LASER MARK ZONE
for DATAMATRIX

E



Subsystem Product Group

Page size

A4

Material

Finish

COMPONENTS LAYOUT

(PC30B)

Doc. ref.

SPSGRFC-915

Drawing No.

DM00314747.V1

Code

Colour

ROUGHNESS (um)

TOLERANCES (except where otherwise stated)

Scale

8 : 1

Drawn by

Machine finish

LINEAL MEASURES

ANG. MEASURES

Passed by

Approved by

ALL DIMENSIONS ARE IN mm (inch.).
REMOVE ALL BURRS AND SHARP
EDGES.

✓ 125

✓ 32

✓ 08

✓ 02

□

□

□

□

No decimal = ±1mm
.X = ±0.2mm .XXX = ±0.05mm
.XX = ±0.1mm .XXXX = ±0.025mm

No decimal = ±1°
.X = ±0°30'

Date

Sheet of
1 1

1

2

3