

NOTES:

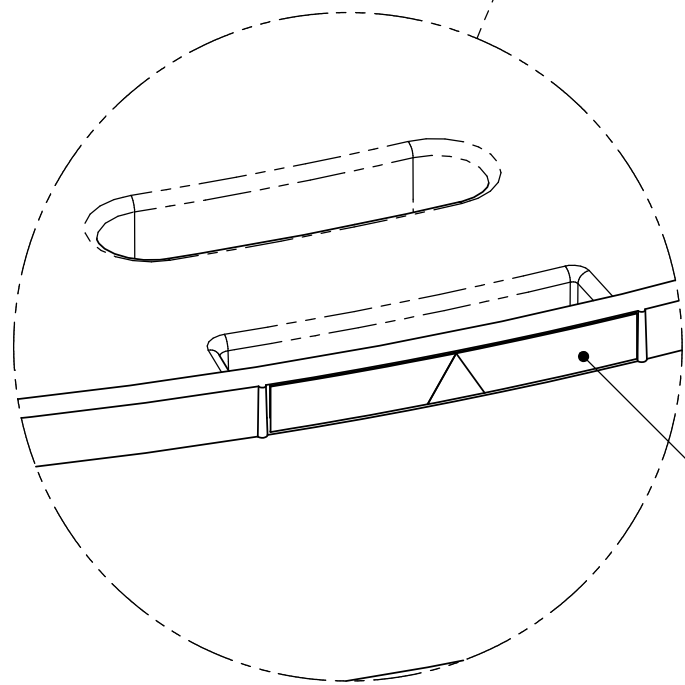
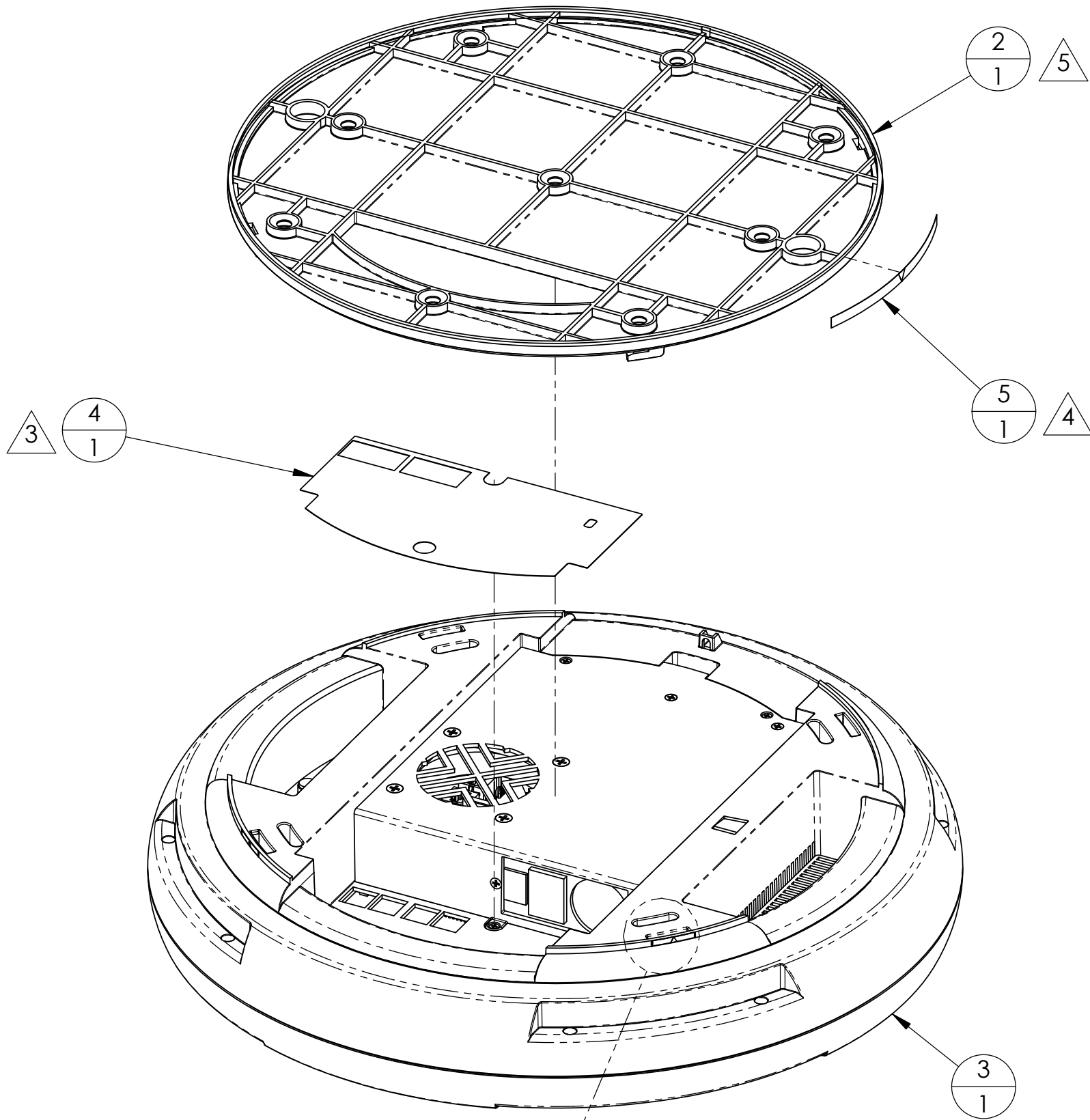
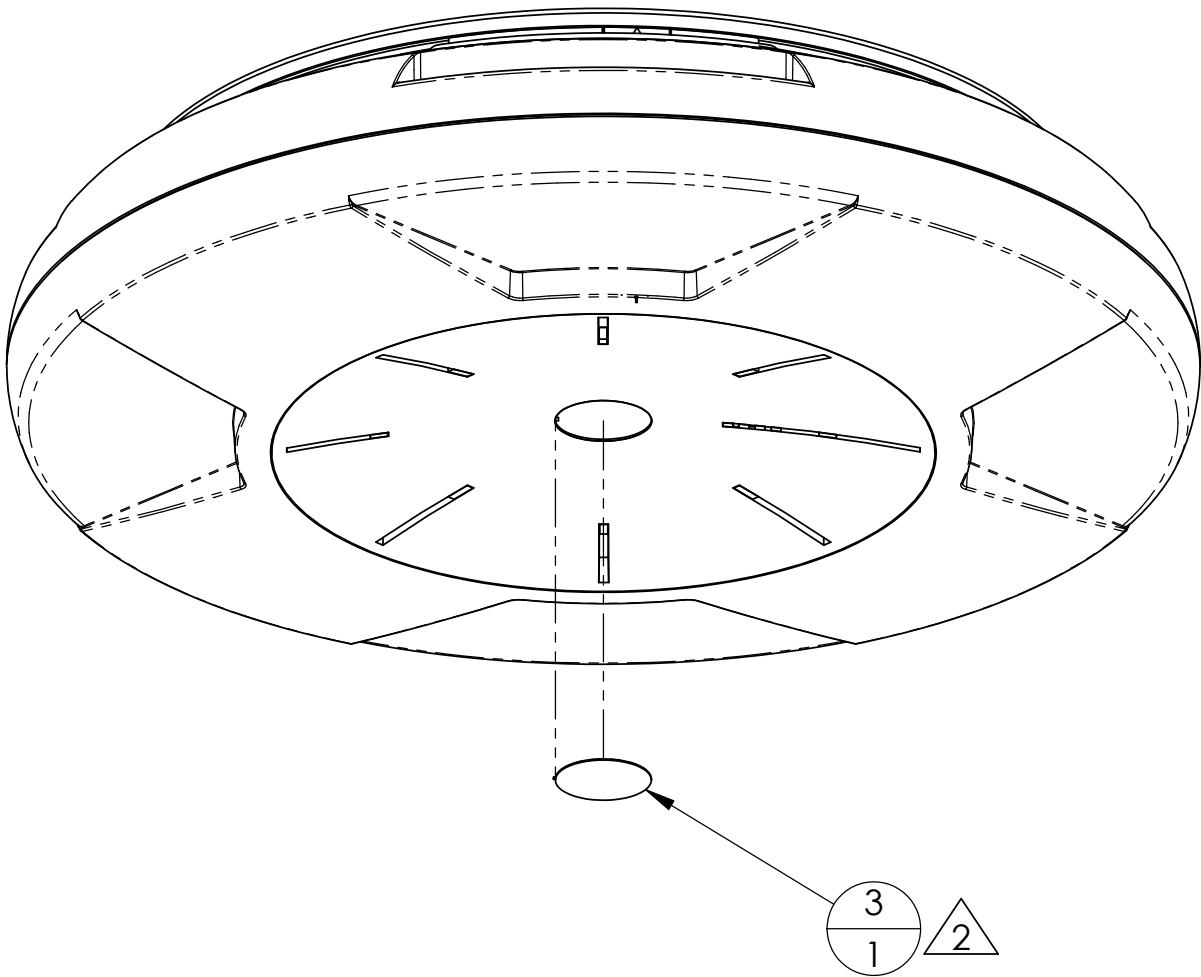
1. SPLIT BALLOONS CONTAIN ITEM NUMBER IN THE TOP PORTION AND QUANTITY IN THE BOTTOM PORTION.

2. ALIGN TAB ON EMBLEM WITH SLOT IN EMBLEM RECESS.
CENTER EMBLEM WITHIN CIRCULAR EMBLEM RECESS.

3. PRODUCT LABEL AND ALIGNMENT LABELS MUST BE INSTALLED PRIOR TO INSTALLING BRACKET ONTO UNIT.
CENTER ALIGNMENT INDICATOR LABEL BETWEEN TWO VERTICAL RIBS ON BRACKET,
DO NOT OVERLAP TOP OR BOTTOM EDGE OF BRACKET.

4. BRACKET REMOVAL LABEL ARROW MUST BE ALIGNED WITH RIB AS SHOWN.
DO NOT OVERLAP TOP OR BOTTOM EDGE OF BRACKET.

5. ALIGN BRACKET AS SHOWN AND TWIST CLOCKWISE TO LOCK IN PLACE.



DETAIL D
SCALE 2 : 1
TYP, 4 PLACES, RADIALLY

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6	830-0014-001	XS3900,LABEL, ALIGNMENT INDICATOR	4
5	830-0013-001	XS3900,LABEL, BRACKET REMOVAL	1
4	830-0002-002	LABEL PRODUCT, XS3900-8	1
3	170-0001-002	TLA,XS3900-8, UNLABELED	1
2	220-0001-001	BRACKET, MOUNTING	1
1	830-0006-001	EMBLEM, 1.5, XS3900	1
ITEM NO.	PART NO.	DESCRIPTION	QTY

UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
FRACTIONAL ± 1/4"			
ANGULAR: MACH ± 1/4°			
BEND ± 1/4°			
TWO PLACE DECIMAL ± .015			
THREE PLACE DECIMAL ± .005			
INTERPRET GEOMETRIC TOLERANCING PER ASME Y14.5M			
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			