Calibration Laboratory of
Schmid & Partner
Engineering AG
Zeughausstrasse 43, 8004 Zurich, Switzerland

S Schweizerischer Kalibrierdienst
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S Swiss Calibration Service

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Accreditation No.: SCS 0108

Client **Sporton-KS (Auden)**

Certificate No: D5GHzV2-1113_Nov15

CALIBRATION CERTIFICATE

Object	D5GHzV2 - SN: 1113
Calibration procedure(s)	QA CAL-22.v2 Calibration procedure for dipole validation kits between 3-6 GHz
Calibration date:	November 26, 2015

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Power meter EPM-442A	GB37480704	07-Oct-15 (No. 217-02222)	Oct-16
Power sensor HP 8481A	US37292783	07-Oct-15 (No. 217-02222)	Oct-16
Power sensor HP 8481A	MY41092317	07-Oct-15 (No. 217-02223)	Oct-16
Reference 20 dB Attenuator	SN: 5058 (20k)	01-Apr-15 (No. 217-02131)	Mar-16
Type-N mismatch combination	SN: 5047.2 / 06327	01-Apr-15 (No. 217-02134)	Mar-16
Reference Probe EX3DV4	SN: 3503	30-Dec-14 (No. EX3-3503_Dec14)	Dec-15
DAE4	SN: 601	17-Aug-15 (No. DAE4-601_Aug15)	Aug-16

Secondary Standards	ID #	Check Date (in house)	Scheduled Check
RF generator R&S SMT-06	100972	15-Jun-15 (in house check Jun-15)	In house check: Jun-18
Network Analyzer HP 8753E	US37390585 S4206	18-Oct-01 (in house check Oct-15)	In house check: Oct-16

	Name	Function	Signature
Calibrated by:	Jeton Kastrati	Laboratory Technician	
Approved by:	Katja Pokovic	Technical Manager	

Issued: November 26, 2015

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

Glossary:

TSL	tissue simulating liquid
ConvF	sensitivity in TSL / NORM x,y,z
N/A	not applicable or not measured

Calibration is Performed According to the Following Standards:

a) IEEE Std 1528-2013, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", June 2013
b) IEC 62209-2, "Procedure to determine the Specific Absorption Rate (SAR) for wireless communication devices used in close proximity to the human body (frequency range of 30 MHz to 6 GHz)", March 2010
c) KDB 865664, "SAR Measurement Requirements for 100 MHz to 6 GHz"

Additional Documentation:

d) DASY4/5 System Handbook

Methods Applied and Interpretation of Parameters:

- *Measurement Conditions:* Further details are available from the Validation Report at the end of the certificate. All figures stated in the certificate are valid at the frequency indicated.
- *Antenna Parameters with TSL:* The dipole is mounted with the spacer to position its feed point exactly below the center marking of the flat phantom section, with the arms oriented parallel to the body axis.
- *Feed Point Impedance and Return Loss:* These parameters are measured with the dipole positioned under the liquid filled phantom. The impedance stated is transformed from the measurement at the SMA connector to the feed point. The Return Loss ensures low reflected power. No uncertainty required.
- *Electrical Delay:* One-way delay between the SMA connector and the antenna feed point. No uncertainty required.
- *SAR measured:* SAR measured at the stated antenna input power.
- *SAR normalized:* SAR as measured, normalized to an input power of 1 W at the antenna connector.
- *SAR for nominal TSL parameters:* The measured TSL parameters are used to calculate the nominal SAR result.

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%.

Measurement Conditions

DASY system configuration, as far as not given on page 1.

DASY Version	DASY5	V52.8.8
Extrapolation	Advanced Extrapolation	
Phantom	Modular Flat Phantom V5.0	
Distance Dipole Center - TSL	10 mm	with Spacer
Zoom Scan Resolution	dx, dy = 4.0 mm, dz = 1.4 mm	Graded Ratio = 1.4 (Z direction)
Frequency	5250 MHz ± 1 MHz 5600 MHz ± 1 MHz 5750 MHz ± 1 MHz	

Head TSL parameters at 5250 MHz

The following parameters and calculations were applied.

	Temperature	**Permittivity**	**Conductivity**
Nominal Head TSL parameters	22.0 °C	35.9	4.71 mho/m
Measured Head TSL parameters	(22.0 ± 0.2) °C	34.7 ± 6 %	4.52 mho/m ± 6 %
Head TSL temperature change during test	< 0.5 °C	----	----

SAR result with Head TSL at 5250 MHz

SAR averaged over 1 cm^3 (1 g) of Head TSL	Condition	
SAR measured	100 mW input power	8.14 W/kg
SAR for nominal Head TSL parameters	normalized to 1W	**80.7 W/kg ± 19.9 % (k=2)**

SAR averaged over 10 cm^3 (10 g) of Head TSL	condition	
SAR measured	100 mW input power	2.33 W/kg
SAR for nominal Head TSL parameters	normalized to 1W	**23.0 W/kg ± 19.5 % (k=2)**

Head TSL parameters at 5600 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Head TSL parameters	22.0 °C	35.5	5.07 mho/m
Measured Head TSL parameters	(22.0 ± 0.2) °C	34.2 ± 6 %	4.87 mho/m ± 6 %
Head TSL temperature change during test	< 0.5 °C	----	----

SAR result with Head TSL at 5600 MHz

SAR averaged over 1 cm^3 (1 g) of Head TSL	Condition	
SAR measured	100 mW input power	8.45 W/kg
SAR for nominal Head TSL parameters	normalized to 1W	**83.7 W / kg ± 19.9 % (k=2)**

SAR averaged over 10 cm^3 (10 g) of Head TSL	condition	
SAR measured	100 mW input power	2.43 W/kg
SAR for nominal Head TSL parameters	normalized to 1W	**24.0 W/kg ± 19.5 % (k=2)**

Head TSL parameters at 5750 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Head TSL parameters	22.0 °C	35.4	5.22 mho/m
Measured Head TSL parameters	(22.0 ± 0.2) °C	34.0 ± 6 %	5.03 mho/m ± 6 %
Head TSL temperature change during test	< 0.5 °C	----	----

SAR result with Head TSL at 5750 MHz

SAR averaged over 1 cm^3 (1 g) of Head TSL	Condition	
SAR measured	100 mW input power	8.16 W/kg
SAR for nominal Head TSL parameters	normalized to 1W	**80.8 W/kg ± 19.9 % (k=2)**

SAR averaged over 10 cm^3 (10 g) of Head TSL	condition	
SAR measured	100 mW input power	2.33 W/kg
SAR for nominal Head TSL parameters	normalized to 1W	**23.0 W/kg ± 19.5 % (k=2)**

Body TSL parameters at 5250 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	48.9	5.36 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	47.0 ± 6 %	5.53 mho/m ± 6 %
Body TSL temperature change during test	< 0.5 °C	----	----

SAR result with Body TSL at 5250 MHz

SAR averaged over 1 cm^3 (1 g) of Body TSL	Condition	
SAR measured	100 mW input power	7.71 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	**76.5 W/kg ± 19.9 % (k=2)**

SAR averaged over 10 cm^3 (10 g) of Body TSL	condition	
SAR measured	100 mW input power	2.17 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	**21.5 W/kg ± 19.5 % (k=2)**

Body TSL parameters at 5600 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	48.5	5.77 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	46.3 ± 6 %	6.01 mho/m ± 6 %
Body TSL temperature change during test	< 0.5 °C	----	----

SAR result with Body TSL at 5600 MHz

SAR averaged over 1 cm^3 (1 g) of Body TSL	Condition	
SAR measured	100 mW input power	8.30 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	**82.4 W/kg ± 19.9 % (k=2)**

SAR averaged over 10 cm^3 (10 g) of Body TSL	condition	
SAR measured	100 mW input power	2.32 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	**23.0 W/kg ± 19.5 % (k=2)**

Body TSL parameters at 5750 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	48.3	5.94 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	46.1 ± 6 %	6.22 mho/m ± 6 %
Body TSL temperature change during test	< 0.5 °C	----	----

SAR result with Body TSL at 5750 MHz

SAR averaged over 1 cm^3 (1 g) of Body TSL	Condition	
SAR measured	100 mW input power	7.72 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	**76.6 W/kg ± 19.9 % (k=2)**

SAR averaged over 10 cm^3 (10 g) of Body TSL	condition	
SAR measured	100 mW input power	2.15 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	**21.3 W/kg ± 19.5 % (k=2)**

Appendix (Additional assessments outside the scope of SCS 0108)

Antenna Parameters with Head TSL at 5250 MHz

Impedance, transformed to feed point	50.4 Ω - 6.5 jΩ
Return Loss	- 23.8 dB

Antenna Parameters with Head TSL at 5600 MHz

Impedance, transformed to feed point	56.5 Ω - 2.2 jΩ
Return Loss	- 23.8 dB

Antenna Parameters with Head TSL at 5750 MHz

Impedance, transformed to feed point	56.5 Ω + 0.1 jΩ
Return Loss	- 24.2 dB

Antenna Parameters with Body TSL at 5250 MHz

Impedance, transformed to feed point	51.2 Ω - 4.1 jΩ
Return Loss	- 27.5 dB

Antenna Parameters with Body TSL at 5600 MHz

Impedance, transformed to feed point	56.5 Ω - 0.2 jΩ
Return Loss	- 24.3 dB

Antenna Parameters with Body TSL at 5750 MHz

Impedance, transformed to feed point	55.8 Ω + 0.3 jΩ
Return Loss	- 25.3 dB

General Antenna Parameters and Design

Electrical Delay (one direction)	1.195 ns

After long term use with 100W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals. On some of the dipoles, small end caps are added to the dipole arms in order to improve matching when loaded according to the position as explained in the "Measurement Conditions" paragraph. The SAR data are not affected by this change. The overall dipole length is still according to the Standard.
No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

Additional EUT Data

Manufactured by	SPEAG
Manufactured on	March 11, 2011

DASY5 Validation Report for Head TSL

Date: 26.11.2015

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 5GHz; Type: D5GHzV2; Serial: D5GHzV2 - SN: 1113

Communication System: UID 0 - CW; Frequency: 5250 MHz, Frequency: 5600 MHz, Frequency: 5750 MHz
Medium parameters used: f = 5250 MHz; σ = 4.52 S/m; ε_r = 34.7; ρ = 1000 kg/m^3 , Medium parameters used: f = 5600 MHz; σ = 4.87 S/m; ε_r = 34.2; ρ = 1000 kg/m^3 , Medium parameters used: f = 5750 MHz; σ = 5.03 S/m; ε_r = 34; ρ = 1000 kg/m^3
Phantom section: Flat Section
Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2011)

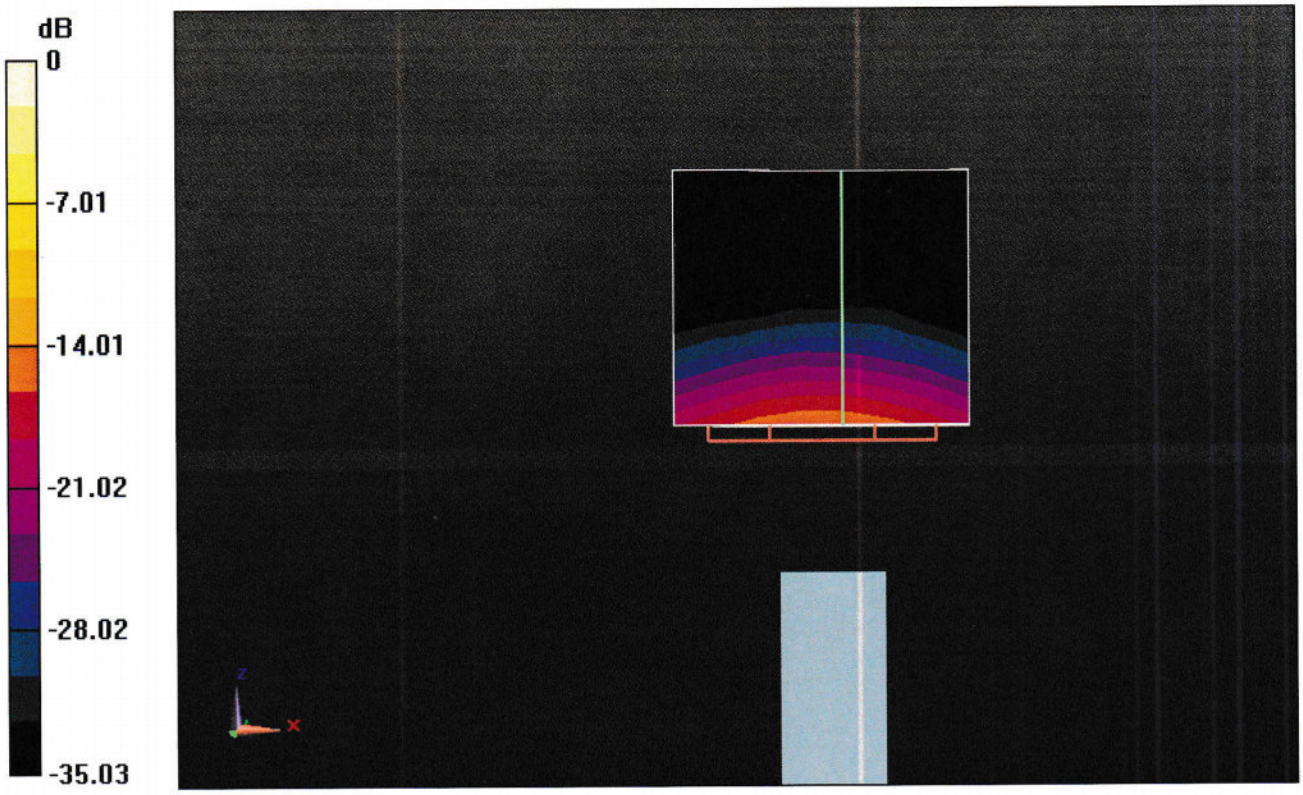
DASY52 Configuration:

- Probe: EX3DV4 - SN3503; ConvF(5.45, 5.45, 5.45); Calibrated: 30.12.2014, ConvF(4.92, 4.92, 4.92); Calibrated: 30.12.2014, ConvF(4.91, 4.91, 4.91); Calibrated: 30.12.2014;
- Sensor-Surface: 1.4mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 17.08.2015
- Phantom: Flat Phantom 5.0 (front); Type: QD000P50AA; Serial: 1001
- DASY52 52.8.8(1222); SEMCAD X 14.6.10(7331)

Dipole Calibration for Head Tissue/Pin=100mW, dist=10mm, f=5250 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm
Reference Value = 74.40 V/m; Power Drift = 0.05 dB
Peak SAR (extrapolated) = 30.2 W/kg
SAR(1 g) = 8.14 W/kg; SAR(10 g) = 2.33 W/kg
Maximum value of SAR (measured) = 18.7 W/kg

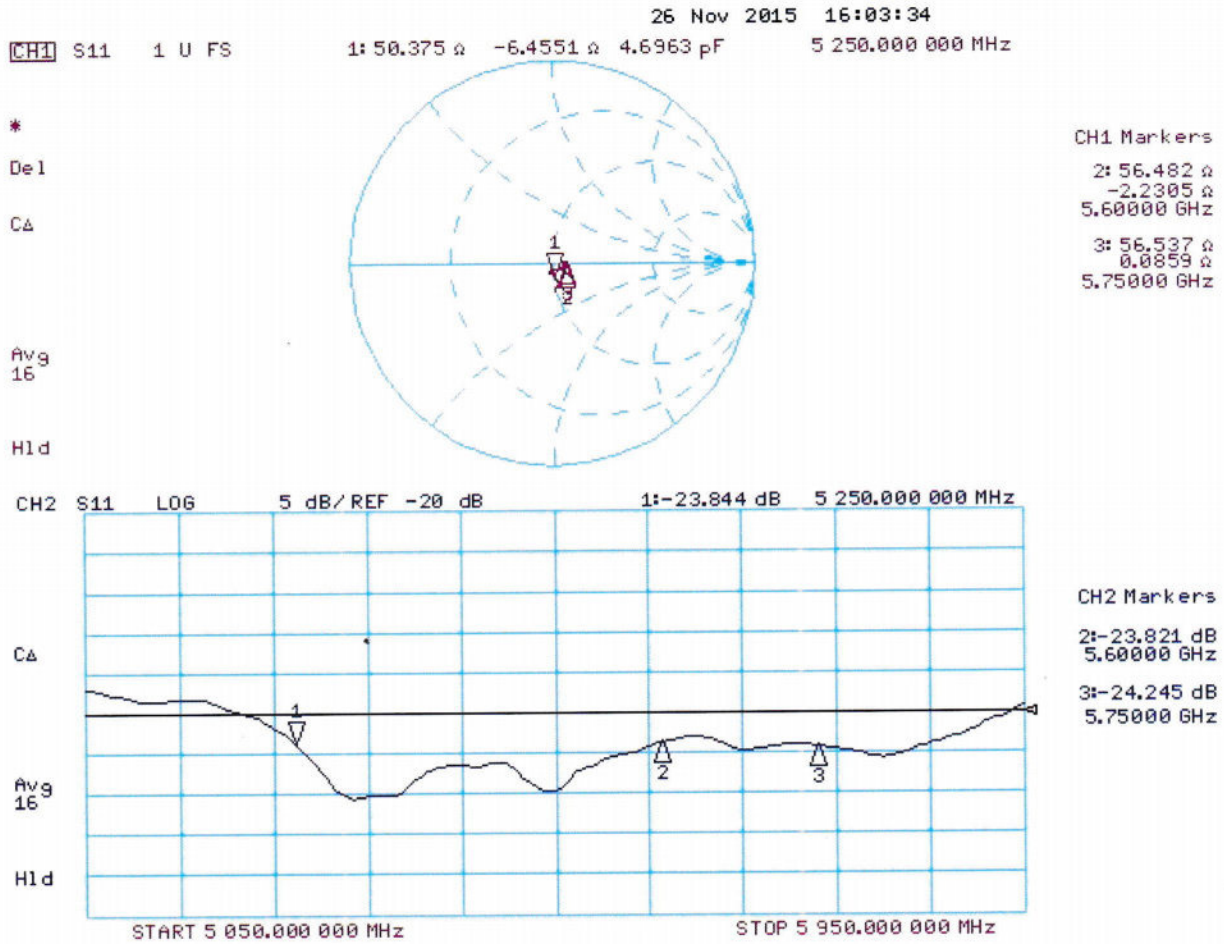
Dipole Calibration for Head Tissue/Pin=100mW, dist=10mm, f=5600 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm
Reference Value = 74.77 V/m; Power Drift = -0.03 dB
Peak SAR (extrapolated) = 33.6 W/kg
SAR(1 g) = 8.45 W/kg; SAR(10 g) = 2.43 W/kg
Maximum value of SAR (measured) = 20.3 W/kg

Dipole Calibration for Head Tissue/Pin=100mW, dist=10mm, f=5750 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm
Reference Value = 73.18 V/m; Power Drift = -0.02 dB
Peak SAR (extrapolated) = 33.6 W/kg
SAR(1 g) = 8.16 W/kg; SAR(10 g) = 2.33 W/kg
Maximum value of SAR (measured) = 19.6 W/kg



0 dB = 18.7 W/kg ≈ 12.72 dBW/kg

Impedance Measurement Plot for Head TSL



DASY5 Validation Report for Body TSL

Date: 26.11.2015

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 5GHz; Type: D5GHzV2; Serial: D5GHzV2 - SN: 1113

Communication System: UID 0 - CW; Frequency: 5250 MHz, Frequency: 5600 MHz, Frequency: 5750 MHz
Medium parameters used: f = 5250 MHz; σ = 5.53 S/m; ε_r = 47; ρ = 1000 kg/m^3 , Medium parameters used: f = 5600 MHz; σ = 6.01 S/m; ε_r = 46.3; ρ = 1000 kg/m^3 , Medium parameters used: f = 5750 MHz; σ = 6.22 S/m; ε_r = 46.1; ρ = 1000 kg/m^3
Phantom section: Flat Section
Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2011)

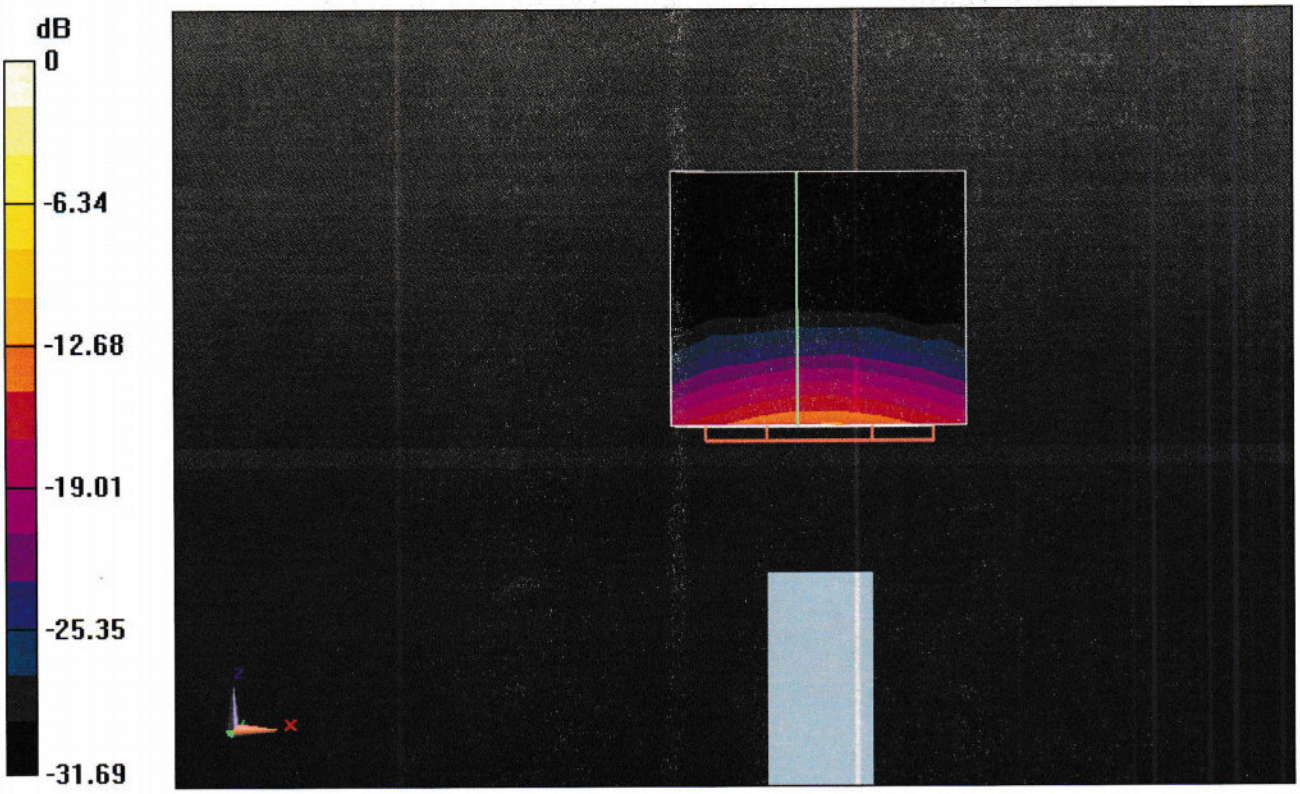
DASY52 Configuration:

- Probe: EX3DV4 - SN3503; ConvF(4.9, 4.9, 4.9); Calibrated: 30.12.2014, ConvF(4.35, 4.35, 4.35); Calibrated: 30.12.2014;
- Sensor-Surface: 1.4mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 17.08.2015
- Phantom: Flat Phantom 5.0 (back); Type: QD000P50AA; Serial: 1002
- DASY52 52.8.8(1222); SEMCAD X 14.6.10(7331)

Dipole Calibration for Body Tissue/Pin=100mW, dist=10mm, f=5250 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm
Reference Value = 67.05 V/m; Power Drift = -0.04 dB
Peak SAR (extrapolated) = 31.0 W/kg
SAR(1 g) = 7.71 W/kg; SAR(10 g) = 2.17 W/kg
Maximum value of SAR (measured) = 18.2 W/kg

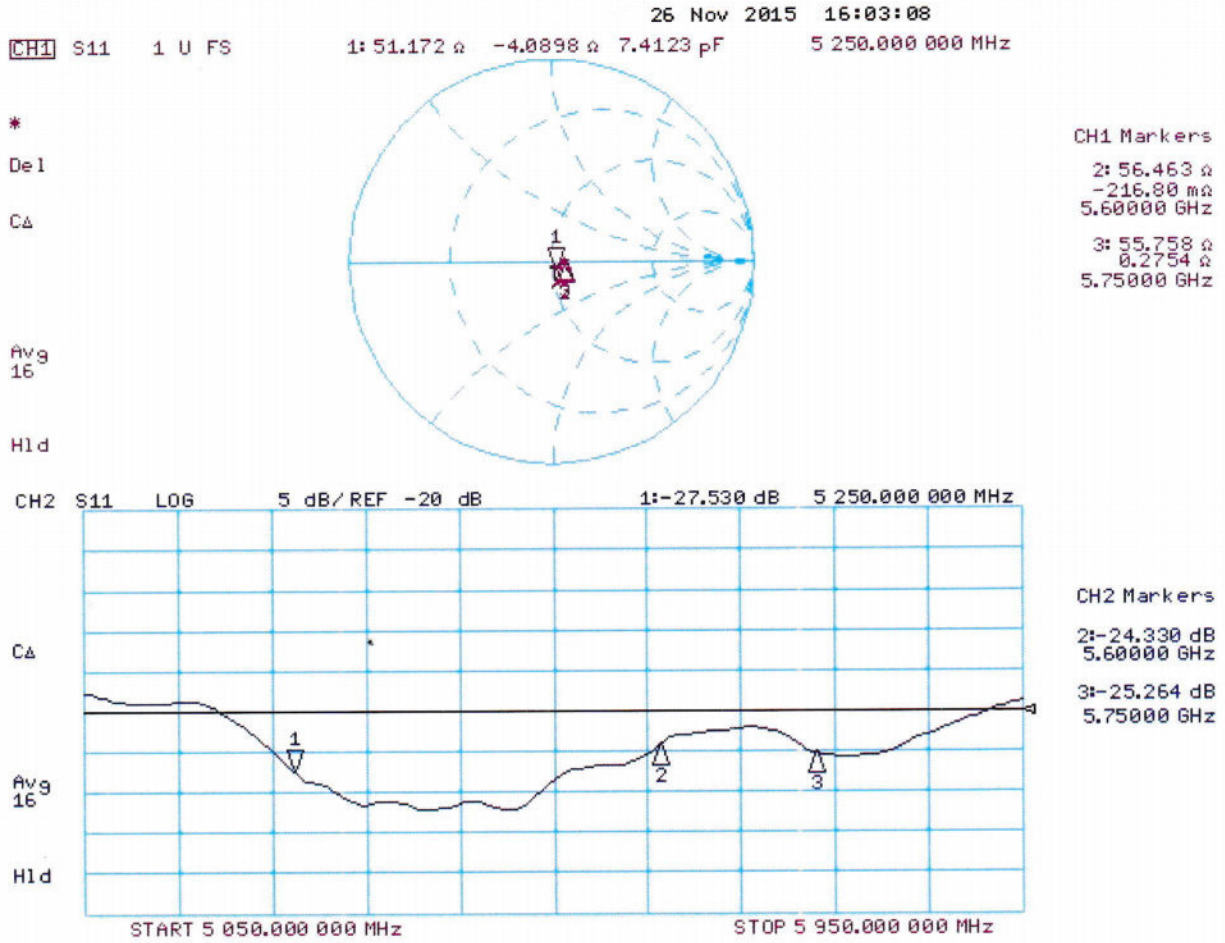
Dipole Calibration for Body Tissue/Pin=100mW, dist=10mm, f=5600 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm
Reference Value = 67.60 V/m; Power Drift = -0.01 dB
Peak SAR (extrapolated) = 36.7 W/kg
SAR(1 g) = 8.3 W/kg; SAR(10 g) = 2.32 W/kg
Maximum value of SAR (measured) = 20.3 W/kg

Dipole Calibration for Body Tissue/Pin=100mW, dist=10mm, f=5750 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm
Reference Value = 64.67 V/m; Power Drift = 0.00 dB
Peak SAR (extrapolated) = 35.7 W/kg
SAR(1 g) = 7.72 W/kg; SAR(10 g) = 2.15 W/kg
Maximum value of SAR (measured) = 19.1 W/kg



0 dB = 18.2 W/kg ≈ 12.60 dBW/kg

Impedance Measurement Plot for Body TSL



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IMPORTANT NOTICE

USAGE OF THE DAE 4

The DAE unit is a delicate, high precision instrument and requires careful treatment by the user. There are no serviceable parts inside the DAE. Special attention shall be given to the following points:

Battery Exchange: The battery cover of the DAE4 unit is closed using a screw, over tightening the screw may cause the threads inside the DAE to wear out.

Shipping of the DAE: Before shipping the DAE to SPEAG for calibration, remove the batteries and pack the DAE in an antistatic bag. This antistatic bag shall then be packed into a larger box or container which protects the DAE from impacts during transportation. The package shall be marked to indicate that a fragile instrument is inside.

E-Stop Failures: Touch detection may be malfunctioning due to broken magnets in the E-stop. Rough handling of the E-stop may lead to damage of these magnets. Touch and collision errors are often caused by dust and dirt accumulated in the E-stop. To prevent E-stop failure, the customer shall always mount the probe to the DAE carefully and keep the DAE unit in a non-dusty environment if not used for measurements.

Repair: Minor repairs are performed at no extra cost during the annual calibration. However, SPEAG reserves the right to charge for any repair especially if rough unprofessional handling caused the defect.

DASY Configuration Files: Since the exact values of the DAE input resistances, as measured during the calibration procedure of a DAE unit, are not used by the DASY software, a nominal value of 200 MOhm is given in the corresponding configuration file.

Important Note:
Warranty and calibration is void if the DAE unit is disassembled partly or fully by the Customer.

Important Note:
Never attempt to grease or oil the E-stop assembly. Cleaning and readjusting of the E-stop assembly is allowed by certified SPEAG personnel only and is part of the annual calibration procedure.

Important Note:
To prevent damage of the DAE probe connector pins, use great care when installing the probe to the DAE. Carefully connect the probe with the connector notch oriented in the mating position. Avoid any rotational movement of the probe body versus the DAE while turning the locking nut of the connector. The same care shall be used when disconnecting the probe from the DAE.

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Accreditation No.: SCS 0108

Client **Sporton CN (Auden)**

Certificate No: DAE4-1210_May15

CALIBRATION CERTIFICATE

Object	DAE4 - SD 000 D04 BM - SN: 1210
Calibration procedure(s)	QA CAL-06.v29 Calibration procedure for the data acquisition electronics (DAE)
Calibration date:	May 21, 2015

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	03-Oct-14 (No:15573)	Oct-15
Secondary Standards	**ID #**	**Check Date (in house)**	**Scheduled Check**
Auto DAE Calibration Unit	SE UWS 053 AA 1001	06-Jan-15 (in house check)	In house check: Jan-16
Calibrator Box V2.1	SE UMS 006 AA 1002	06-Jan-15 (in house check)	In house check: Jan-16

	Name	Function	Signature
Calibrated by:	Dominique Steffen	Technician	
Approved by:	Fin Bomholt	Deputy Technical Manager	i.V.

Issued: May 21, 2015

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle*: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
  - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
  - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
  - *Input Offset Measurement*: Output voltage and statistical results over a large number of zero voltage measurements.
  - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
  - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range:	1LSB =	6.1μV ,	full range =	-100...+300 mV
Low Range:	1LSB =	61nV ,	full range =	-1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.137 ± 0.02% (k=2)	404.963 ± 0.02% (k=2)	405.072 ± 0.02% (k=2)
Low Range	3.99939 ± 1.50% (k=2)	3.98266 ± 1.50% (k=2)	3.99957 ± 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	122.5 ° ± 1 °

Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	199991.86	-2.70	-0.00
Channel X	+ Input	20001.56	0.90	0.00
Channel X	- Input	-19999.14	1.73	-0.01
Channel Y	+ Input	199988.37	-6.13	-0.00
Channel Y	+ Input	19999.78	-0.97	-0.00
Channel Y	- Input	-20000.29	0.53	-0.00
Channel Z	+ Input	199992.91	-1.80	-0.00
Channel Z	+ Input	19999.00	-1.82	-0.01
Channel Z	- Input	-20001.26	-0.34	0.00

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	2000.89	0.21	0.01
Channel X	+ Input	201.17	-0.00	-0.00
Channel X	- Input	-198.94	-0.16	0.08
Channel Y	+ Input	2001.04	0.23	0.01
Channel Y	+ Input	200.94	-0.35	-0.18
Channel Y	- Input	-198.65	0.00	-0.00
Channel Z	+ Input	2001.34	0.55	0.03
Channel Z	+ Input	200.34	-0.85	-0.42
Channel Z	- Input	-199.79	-1.03	0.52

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-6.43	-7.81
	- 200	8.59	6.88
Channel Y	200	-9.24	-9.53
	- 200	8.64	8.82
Channel Z	200	12.32	11.91
	- 200	-14.23	-14.26

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	1.89	-4.39
Channel Y	200	8.48	-	2.69
Channel Z	200	9.38	6.78	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15958	16206
Channel Y	15960	16204
Channel Z	15870	16608

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec
Input 10MΩ

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	-0.29	-1.11	0.62	0.33
Channel Y	0.75	-0.38	2.27	0.47
Channel Z	-1.15	-1.99	0.07	0.40

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	–0.01	-8	-9

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CALIBRATION LABORATORY

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CALIBRATION
No. L0570

Client : **Auden** **Certificate No: Z15-97093**

CALIBRATION CERTIFICATE

Object	DAE4 - SN: 905
Calibration Procedure(s)	FD-Z11-2-002-01 Calibration Procedure for the Data Acquisition Electronics (DAEx)
Calibration date:	July 16, 2015

This calibration Certificate documents the traceability to national standards, which realize the physical units of measurements(SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature(22±3)°C and humidity<70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date(Calibrated by, Certificate No.)	Scheduled Calibration
Process Calibrator 753	1971018	06-July-15 (CTTL, No:J15X04257)	July-16

	Name	Function	Signature
Calibrated by:	Yu Zongying	SAR Test Engineer	
Reviewed by:	Qi Dianyuan	SAR Project Leader	
Approved by:	Lu Bingsong	Deputy Director of the laboratory	

Issued: July 17, 2015

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

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Glossary:

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters:

- *DC Voltage Measurement*: Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.

- *Connector angle*: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.

- The report provide only calibration results for DAE, it does not contain other performance test results.

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DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1μV , full range = -100...+300 mV
Low Range: 1LSB = 61nV , full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.672 ± 0.15% (k=2)	405.235 ± 0.15% (k=2)	404.825 ± 0.15% (k=2)
Low Range	3.98116 ± 0.7% (k=2)	4.00286 ± 0.7% (k=2)	3.99735 ± 0.7% (k=2)

Connector Angle

Connector Angle to be used in DASY system	269° ± 1 °

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1358

IMPORTANT NOTICE

USAGE OF THE DAE 4

The DAE unit is a delicate, high precision instrument and requires careful treatment by the user. There are no serviceable parts inside the DAE. Special attention shall be given to the following points:

Battery Exchange: The battery cover of the DAE4 unit is closed using a screw, over tightening the screw may cause the threads inside the DAE to wear out.

Shipping of the DAE: Before shipping the DAE to SPEAG for calibration, remove the batteries and pack the DAE in an antistatic bag. This antistatic bag shall then be packed into a larger box or container which protects the DAE from impacts during transportation. The package shall be marked to indicate that a fragile instrument is inside.

E-Stop Failures: Touch detection may be malfunctioning due to broken magnets in the E-stop. Rough handling of the E-stop may lead to damage of these magnets. Touch and collision errors are often caused by dust and dirt accumulated in the E-stop. To prevent E-stop failure, the customer shall always mount the probe to the DAE carefully and keep the DAE unit in a non-dusty environment if not used for measurements.

Repair: Minor repairs are performed at no extra cost during the annual calibration. However, SPEAG reserves the right to charge for any repair especially if rough unprofessional handling caused the defect.

DASY Configuration Files: Since the exact values of the DAE input resistances, as measured during the calibration procedure of a DAE unit, are not used by the DASY software, a nominal value of 200 MOhm is given in the corresponding configuration file.

Important Note:
Warranty and calibration is void if the DAE unit is disassembled partly or fully by the Customer.

Important Note:
Never attempt to grease or oil the E-stop assembly. Cleaning and readjusting of the E-stop assembly is allowed by certified SPEAG personnel only and is part of the annual calibration procedure.

Important Note:
To prevent damage of the DAE probe connector pins, use great care when installing the probe to the DAE. Carefully connect the probe with the connector notch oriented in the mating position. Avoid any rotational movement of the probe body versus the DAE while turning the locking nut of the connector. The same care shall be used when disconnecting the probe from the DAE.

Calibration Laboratory of
Schmid & Partner
Engineering AG
Zeughausstrasse 43, 8004 Zurich, Switzerland

S Schweizerischer Kalibrierdienst
C Service suisse d'étalonnage
Servizio svizzero di taratura
S Swiss Calibration Service

Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: SCS 0108

Client **Sporton - CN (Auden)**

Certificate No: DAE4-1358_Aug15

CALIBRATION CERTIFICATE

Object	DAE4 - SD 000 D04 BM - SN: 1358
Calibration procedure(s)	QA CAL-06.v29 Calibration procedure for the data acquisition electronics (DAE)
Calibration date:	August 27, 2015

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	03-Oct-14 (No:15573)	Oct-15
Secondary Standards	**ID #**	**Check Date (in house)**	**Scheduled Check**
Auto DAE Calibration Unit	SE UWS 053 AA 1001	06-Jan-15 (in house check)	In house check: Jan-16
Calibrator Box V2.1	SE UMS 006 AA 1002	06-Jan-15 (in house check)	In house check: Jan-16

	Name	Function	Signature
Calibrated by:	Eric Hainfeld	Technician	
Approved by:	Fin Bomholt	Deputy Technical Manager	i.V.

Issued: August 27, 2015

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle*: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
  - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
  - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
  - *Input Offset Measurement*: Output voltage and statistical results over a large number of zero voltage measurements.
  - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
  - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1μV , full range = -100...+300 mV

Low Range: 1LSB = 61nV , full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	403.498 ± 0.02% (k=2)	403.529 ± 0.02% (k=2)	403.530 ± 0.02% (k=2)
Low Range	3.96228 ± 1.50% (k=2)	3.98821 ± 1.50% (k=2)	3.99384 ± 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	133.5 ° ± 1 °

Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range		Reading (µV)	Difference (µV)	Error (%)
Channel X	+ Input	200033.22	-5.93	-0.00
Channel X	+ Input	20004.78	0.70	0.00
Channel X	- Input	-20002.35	3.96	-0.02
Channel Y	+ Input	200034.74	-2.17	-0.00
Channel Y	+ Input	20001.70	-2.38	-0.01
Channel Y	- Input	-20006.11	0.28	-0.00
Channel Z	+ Input	200033.68	-3.46	-0.00
Channel Z	+ Input	20002.11	-1.88	-0.01
Channel Z	- Input	-20007.31	-0.84	0.00

Low Range		Reading (µV)	Difference (µV)	Error (%)
Channel X	+ Input	2001.00	0.70	0.04
Channel X	+ Input	200.65	0.43	0.22
Channel X	- Input	-199.35	0.43	-0.22
Channel Y	+ Input	2000.36	0.20	0.01
Channel Y	+ Input	199.70	-0.47	-0.24
Channel Y	- Input	-200.60	-0.77	0.39
Channel Z	+ Input	2000.12	-0.12	-0.01
Channel Z	+ Input	199.08	-1.04	-0.52
Channel Z	- Input	-201.18	-1.43	0.71

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (µV)	Low Range Average Reading (µV)
Channel X	200	22.14	21.37
	- 200	-20.31	-22.14
Channel Y	200	-26.48	-27.36
	- 200	26.27	26.25
Channel Z	200	-11.90	-11.85
	- 200	8.86	9.40

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (µV)	Channel Y (µV)	Channel Z (µV)
Channel X	200	-	2.65	-3.80
Channel Y	200	8.28	-	3.71
Channel Z	200	10.35	5.33	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15573	16130
Channel Y	16038	14263
Channel Z	16054	14429

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec
Input 10MΩ

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	0.76	-0.04	1.86	0.40
Channel Y	0.99	-0.27	3.19	0.64
Channel Z	2.92	1.59	4.43	0.62

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	–0.01	-8	-9

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DAE REPAIR REPORT – SPEAG Production Center

PRODUCT	**DAE4 - Data Acquisition Electronics**		
SERIAL Nr.:	**1358**	**IN DATE:**	**17-Aug-2015**
CUSTOMER:	**Sporton - CN (Auden)**		

DAE REPAIR MATERIAL	**WORK DESCRIPTION**					**WORKING TIME (h)**	
Emergency stop:	fixed	X	exchanged	O	Microswitch	X	1.00 hours
DAE Connector:	fixed	O	exchanged	O	.....	O	hours
DAE Battery Cover:	fixed	O	exchanged	O	.....	O	hours
AD Converter Print:	fixed	O	exchanged	O	.....	O	hours
Battery Connector:	fixed	O	exchanged	O	.....	O	hours
Battery Con. Pcb	fixed	O	exchanged	O	.....	O	hours
Modification B-C	fixed	O	exchanged	O	.....	O	hours
Input Pcb	fixed	O	exchanged	O	.....	O	hours
DAE bottom cover	fixed	O	exchanged	O	.....	O	hours
Analysis:							1.50 hours
Final Assembly:							hours
Total hours							2.50 hours

COMMENT: This DAE was returned for repair due to a reported e-stop problem (probe touch). The failure was verified while performing tests on a DASY system. The DAE was opened and the micro switches were inspected. The micro switch for the touch function was found to be damaged. In order to re-establish full DAE e-stop functionality the micro switch for the touch function has been replaced. After this repair the DAE will get newly calibrated.

CONDUCTED BY:	**APPROVED BY:**
DATE: 26.Aug.2015	**DATE:** 26.Aug.2015

REPAIR COST:

		USD	Euro
MATERIAL COST:	free	O	O
REPAIR:	free	O	O

TOTAL COST: S+M	**QUOTATION #:** -

APPROVED BY:

DATE: 26.Aug.2015

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