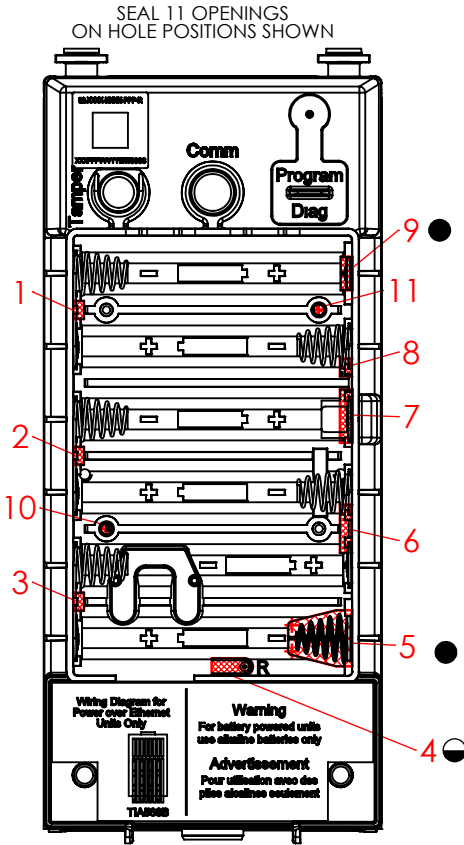


13 POST ASSEMBLY SEALING REQUIREMENTS

- PROCESS APPLIED TO COMPLETED ASSEMBLED CONTROLLER.
- APPLY SEALANT (18) TO LOCATIONS INDICATED.
- INSPECT USING UV LIGHT.
- SEALANT TO BE FLUSH OR BELOW SURFACE 0 - .020, UNLESS SPECIFIED OTHERWISE.

52-6214 / 874F28



SEALANT ON RESET SWITCH
TAB MUST BE SMOOTHED FLAT.

ON ASSEMBLY 52-6214 INSPECT BATTERY TERMINALS
ENSURE THERE IS NO SEALANT ON THE CONTACT
POINTS OF THE BATTERY TERMINALS.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	ENG
-	-	See Sheet1	-	-

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		INCH MM						
		THIRD ANGLE PROJECTION 	HEAT TREATMENT	DATE CREATED 12/09/2021	DRAWN BY RL	DESIGNED BY jefrod		
	ASSA ABLOY Sargent Manufacturing Company New Haven, CT	SURFACE/FINISH		DOCUMENT ID D001288455-001	SCALE 1:2	SIZE B		
	MASS lb	VOLUME in ³	SURFACE AREA in ²	DRAWING NUMBER (ALT ID) 52-6214TAB		REV 6		