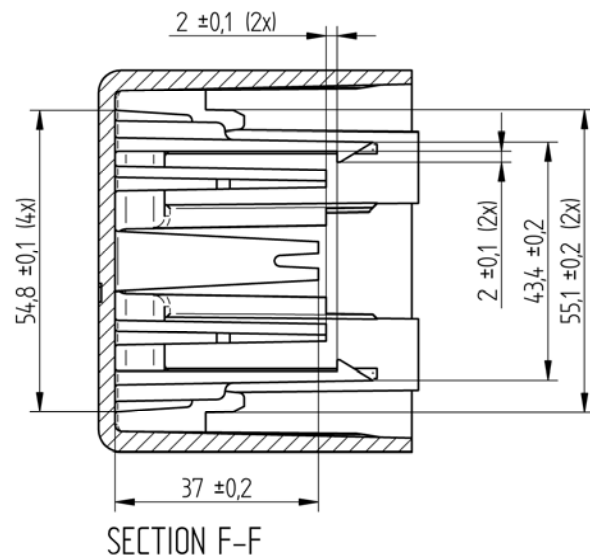
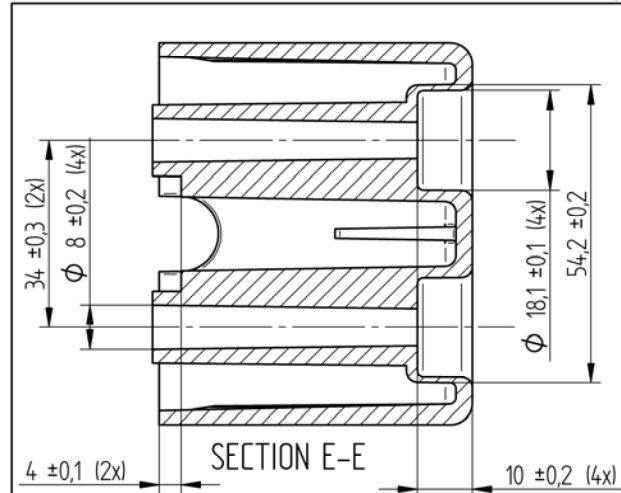
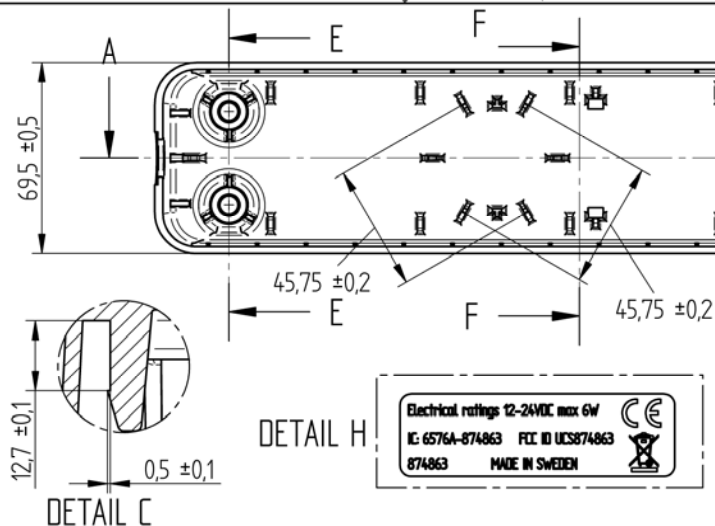
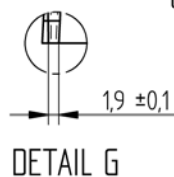


extent expressly agreed upon



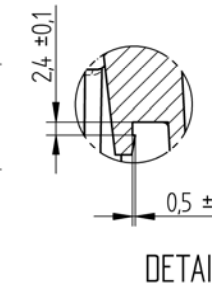
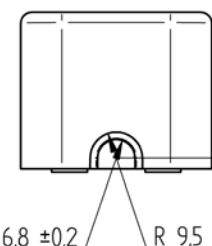
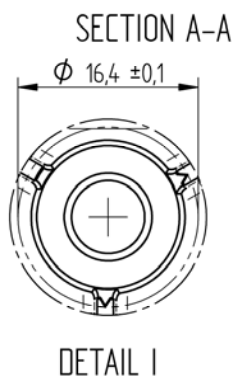
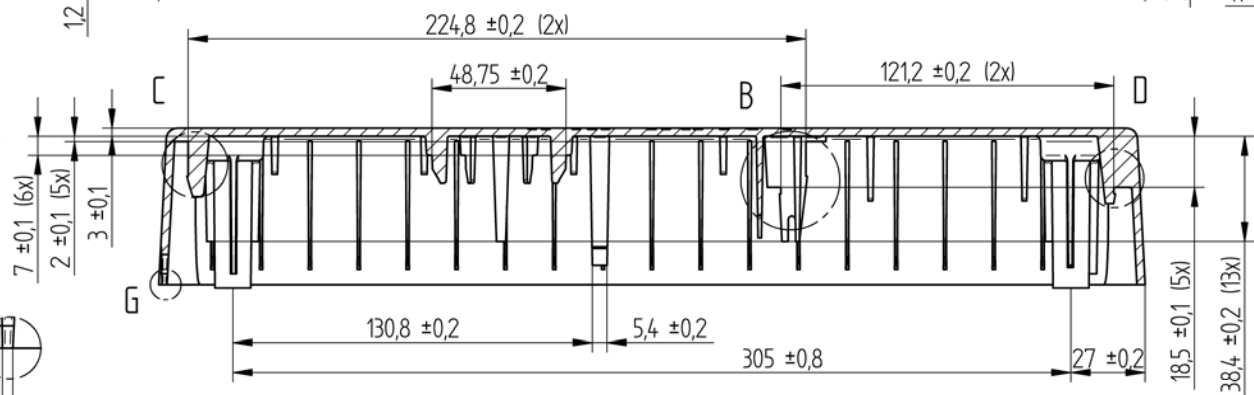
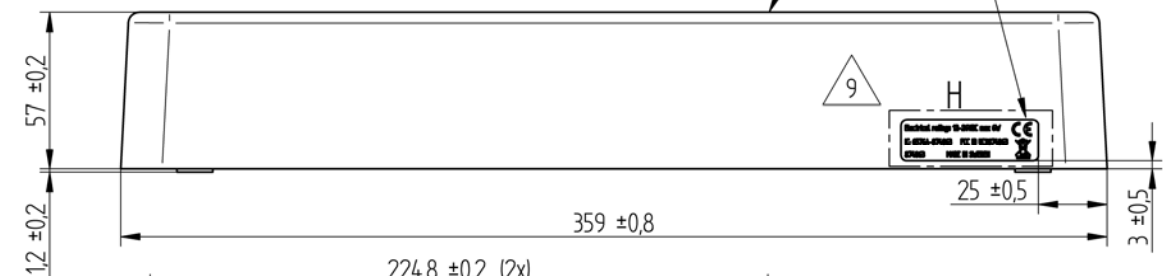
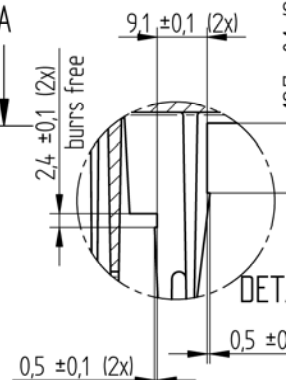
Outside surfaces: Electric spark machined Ra 3,15 - Ra 5
No gates or ejector marks on outside surfaces
Gate residues max 10 mm over surrounding surface
Height of burrs max 0,2
Dim without tolerances H13, h13 resp, js13
Model has interpretation priority concerning geometries without dimensions



DETAIL H



Marking acc. to drawing 988889
Article number marking ALT:2 X=3
Date marking ALT:1b $\phi=6$
Suppliers marking X=3
Marking of thermoplastic articles X=3



875272 01		EXP	CASE IPR		AL 113 2301-30		C504-M		
Article No.			Name/Designation			Material (final condition) Blank		Colour	
Title									
CASE IPR									
First angle projection			Scale	Dept. MEM	Date 2014-03-06		Sheet No. 1	No. of sheets 1	Revision No.
Method ISO E				Class No.	Drawn KM	Checked	Appr. LLI	Document No. 875272	

Cadmodel: 126218745.9

CAD