

Test Report

Product	Bluetooth LE Control and Communication Module
Name and address of the applicant	DeLaval International AB P.O. Box 39 SE-14721 Tumba, Sweden
Name and address of the manufacturer	DeLaval International AB P.O. Box 39 SE-14721 Tumba, Sweden
Model	CCM315
Rating	24 V DC (from AC/DC power supply 100-240 VAC 50-60 Hz)
Trademark	DeLaval
Serial number	/
Additional information	Bluetooth Low Energy
Tested according to	FCC Part 15.247 Frequency Hopping Transmitters / Digital Transmission Systems Industry Canada RSS-247, Issue 2 Low Power Licence-Exempt Radiocommunications Devices
Order number	370326
Tested in period	2019.07.01 and 2019.10.28 to 2019.10.29
Issue date	2020.09.16
Name and address of the testing laboratory	 Instituttveien 6 Kjeller, Norway www.nemko.com CAB Number: FCC: NO0001 ISED: NO0470 TEL: +47 22 96 03 30 FAX: +47 22 96 05 50   An accredited technical test executed under the Norwegian accreditation scheme
 Prepared by [Frode Sveinsen]  Approved by [G.Suhanthakumar]	
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1 INFORMATION

1.1 Test Item

Name	DeLaval
FCC ID	UCSCCM315
Industry Canada ID	6576A-CCM315
Model/version	CCM315
Serial number	/
Hardware identity and/or version	2150011470
Software identity and/or version	MTK test software version 1.0
Frequency Range	2402 – 2480 MHz
Number of Channels	40
Type of Modulation	Digital (GFSK)
User Frequency Adjustment	None
Rated Output Power	0.0084 Watts (Conducted)
Type of Power Supply	External DC Supply (24.0 V _{DC})
Antenna Connector	None
Number of Antennas	1
Antenna Diversity Supported	N/A

Description of Test Item

The CCM315 Control and Communication Module is one of several units in a family of DeLaval modular farm automation control devices used in milking systems.

1.2 Normal test condition

Temperature: 20 - 24 °C

Relative humidity: 20 - 50 %

Normal test voltage: 24 V_{DC}

The values are the limit registered during the test period.

1.3 Test Engineer(s)

Frode Sveinsen

1.4 Antenna Requirement

Is the antenna detachable?

☐ Yes ☒ No

If detachable, is the antenna connector non-standard?

☐ Yes ☐ No

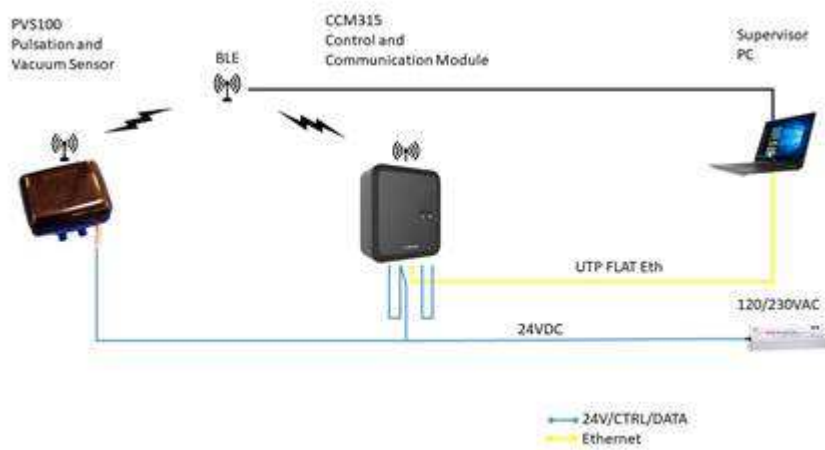
Type of antenna connector: N/A

Ref. FCC §15.203

1.5 Test Configuration

All tests except Power-Line Conducted tests, were performed with the EUT in stand-alone mode and with the EUT powered from a regulated external power supply. The EUT was programmed from Linux Computer that was used to send commands over a serial port Interface.

Power-Line Conducted tests were performed with the EUT connected to a test-wall together with other units as shown below.



1.6 Comments

All measurements were performed with the EUT powered by 24 V_{DC} and it was checked that power variations between 85% and 115% did not have any influence on the measurements.

2 TEST REPORT SUMMARY

2.1 General

All measurements are traceable to national standards.

The tests were conducted for demonstrating compliance with FCC CFR 47 Part 15, paragraph 15.247 and Industry Canada RSS-GEN Issue 5 and RSS-247 Issue 2.

Tests were performed in accordance with ANSI C63.4-2014 and ANSI C63.10-2013.

Radiated tests were made in a semi-anechoic chamber at measuring distances of 1m, 3m and 10m.

A description of the test facility is on file with the FCC and Industry Canada.

☒ New Submission

☒ Production Unit

☐ Class II Permissive Change

☐ Pre-production Unit

DTS Equipment Code

☐ Family Listing



THIS TEST REPORT APPLIES ONLY TO THE ITEM(S) AND CONFIGURATIONS TESTED.

Deviations from, additions to, or exclusions from the test specifications are described in "Summary of Test Data".

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2.2 Test Summary

Name of test	FCC Part 15 Reference	RSS-247 Issue 2, RSS-GEN Issue 5 Reference	ANSI C63.10-2013 Reference	Result
Supply Voltage Variations	15.31(e)	6.11 (RSS-GEN)	5.13	Complies
Antenna Requirement	15.203	6.8 (RSS-GEN)	5.8	Complies
Power Line Conducted Emission	15.207(a)	8.8 (RSS-GEN)	6.2	Complies
Occupied Bandwidth (99% BW)	N/A	6.7 (RSS-GEN)	6.9.3	Complies
DTS Bandwidth	15.247(a)(2)	5.2 a)	11.8 Option 2	Complies
Peak Power Output	15.247(b)	5.4 b)	11.9.1.1	Complies
Power Spectral Density	15.247(c)	5.2 b)	11.10.2 PKPSD	Complies
Spurious Emissions (Conducted)	15.247(d)	5.5	11.11	Complies
Spurious Emissions (Radiated)	15.247(c) 15.209(a)	6.13 (RSS-GEN) 8.9 (RSS-GEN)	6.3, 6.5, 6.6, 6.10 11.12, 11.13	Complies

Revision history

Revision	Date	Comment	Sign
00	2019.12.05	First Edition	FS
01	2020.05.26	Updated Antenna Gain value	FS
02	2020.09.16	Corrected Antenna Gain value	FS

3 TEST RESULTS

3.1 Power Line Conducted Emissions

Para. No.: 15.207 (a)

Measurement procedure: ANSI C63.4-2014 using 50 μ H/50 ohms LISN.

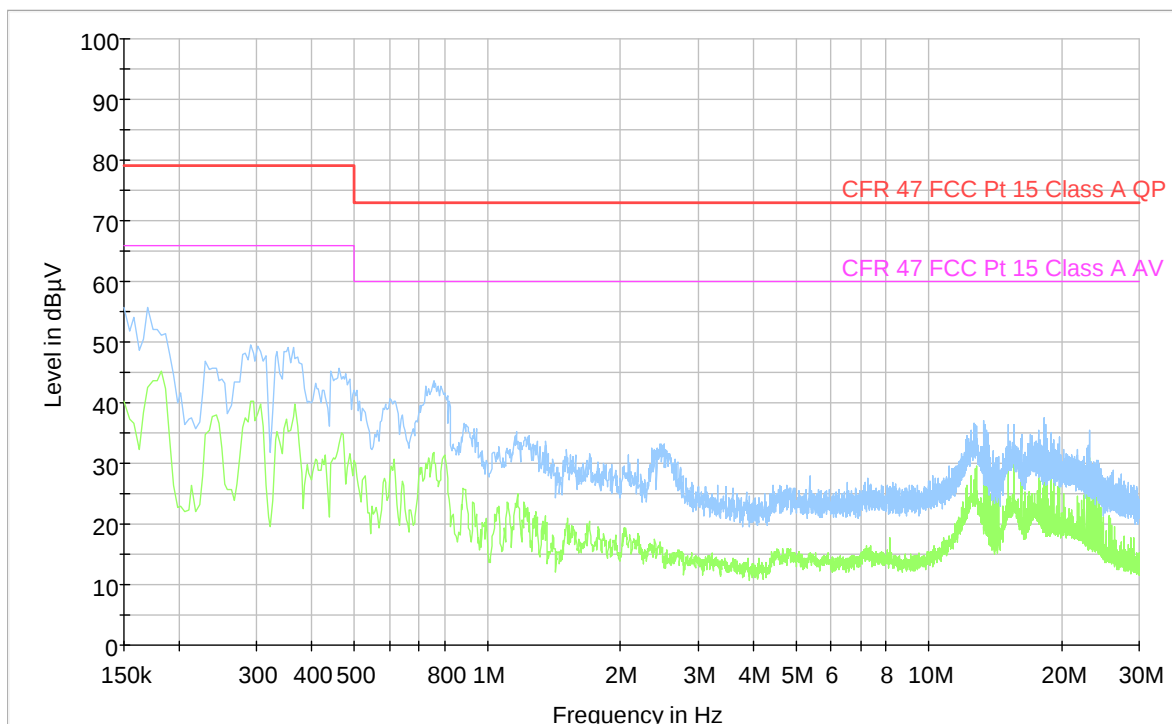
Test Results: Complies.

Measurement Data: See attached graph, (Peak detector).

Highest measured value (L1 and N): No frequencies recorded.

120V 60Hz:

Full Spectrum



3.2 Occupied Bandwidth (99% BW)

RSS-GEN Issue 5, Clause 6.7

Test Results: Complies

Measurement Data:

Carrier Frequency	Occupied Bandwidth (99% BW)
2402 MHz	1.05 MHz
2440 MHz	1.06 MHz
2480 MHz	1.07 MHz

See attached plots.

Requirements:

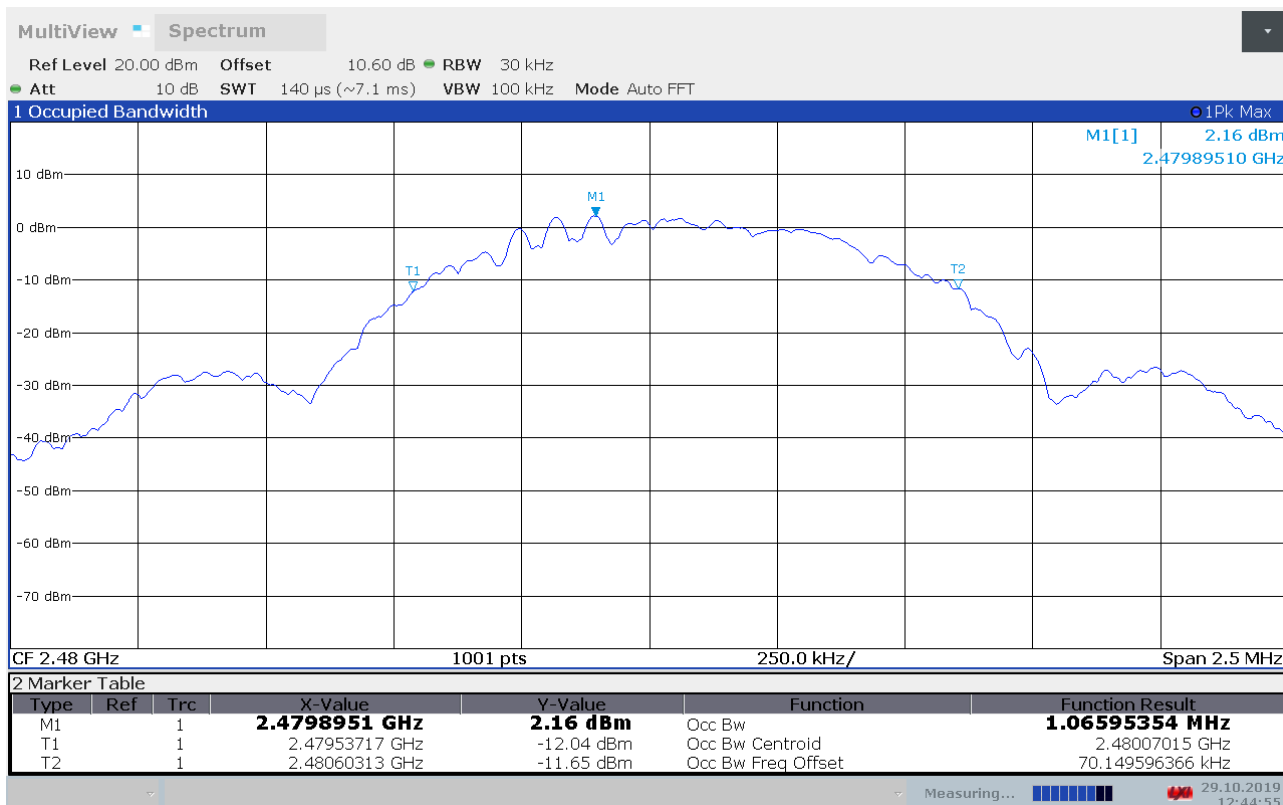
No limit specified.



Occupied Bandwidth, 99%, 2402 MHz



Occupied Bandwidth, 99%, 2440 MHz



Occupied Bandwidth, 99%, 2480 MHz

3.3 DTS Bandwidth

FCC Part 15.247 (a)(2)

ISED Canada RSS-247 Issue 2, Clause 5.2 (a)

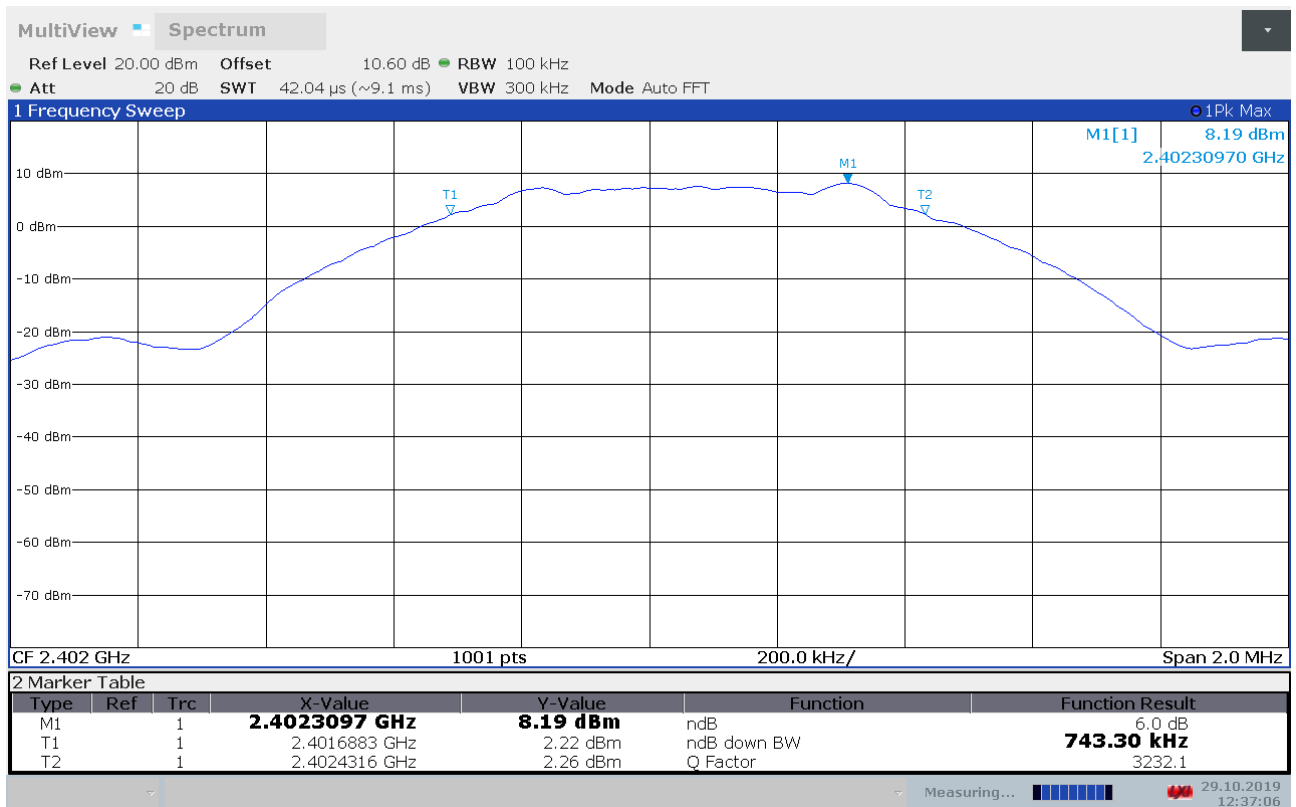
Test Results: Complies

Measurement Data:

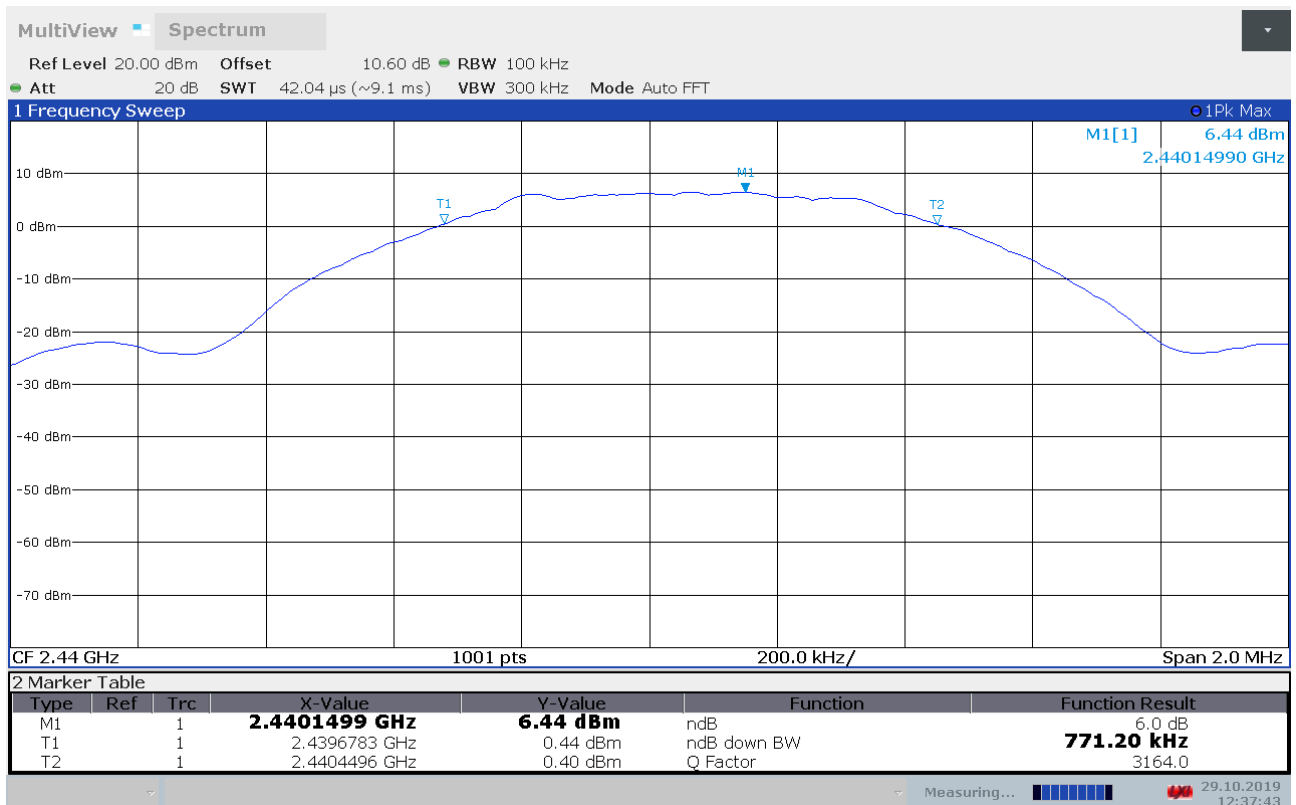
Modulation type and bitrate	Measured DTS Bandwidth
2402 MHz	743 kHz
2440 MHz	771 kHz
2480 MHz	789 kHz

Requirements:

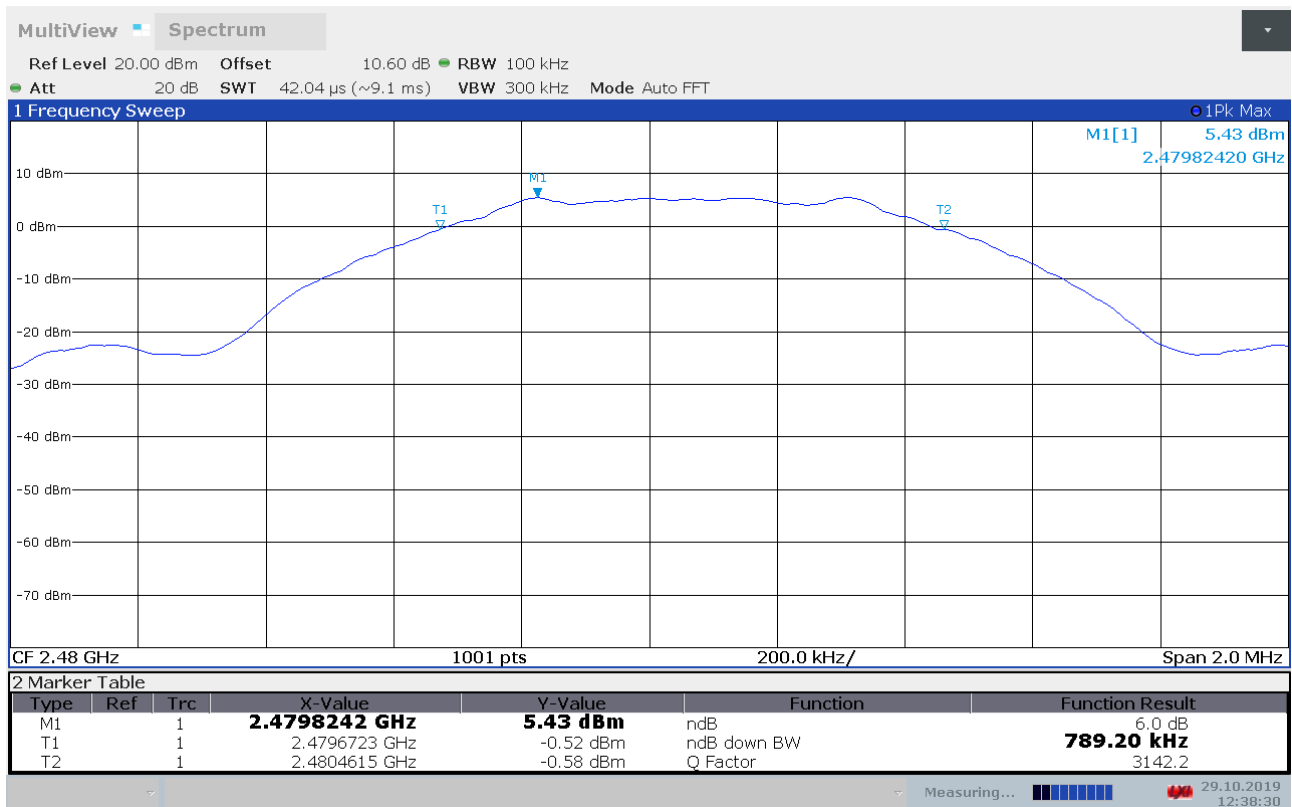
For Digital Transmission Systems in the 2400–2483.5 MHz band the minimum 6 dB bandwidth shall be at least 500 kHz.



DTS Bandwidth, 2402 MHz



DTS Bandwidth, 2440 MHz



DTS Bandwidth, 2480 MHz

3.4 Peak Output Power

FCC 15.247 (b)

ISED Canada RSS-247 Issue 2, Clause 5.4 (d)

Test Results: Complies

Measurement Data:

Maximum Peak Power			
	2402 MHz	2440 MHz	2480 MHz
Peak Power (dBm)	9.3	8.3	7.2
Peak Power (mW)	8.4	6.8	5.3
Antenna Gain (dBi)	0 dBi		

Antenna Gain value is provided by the applicant.

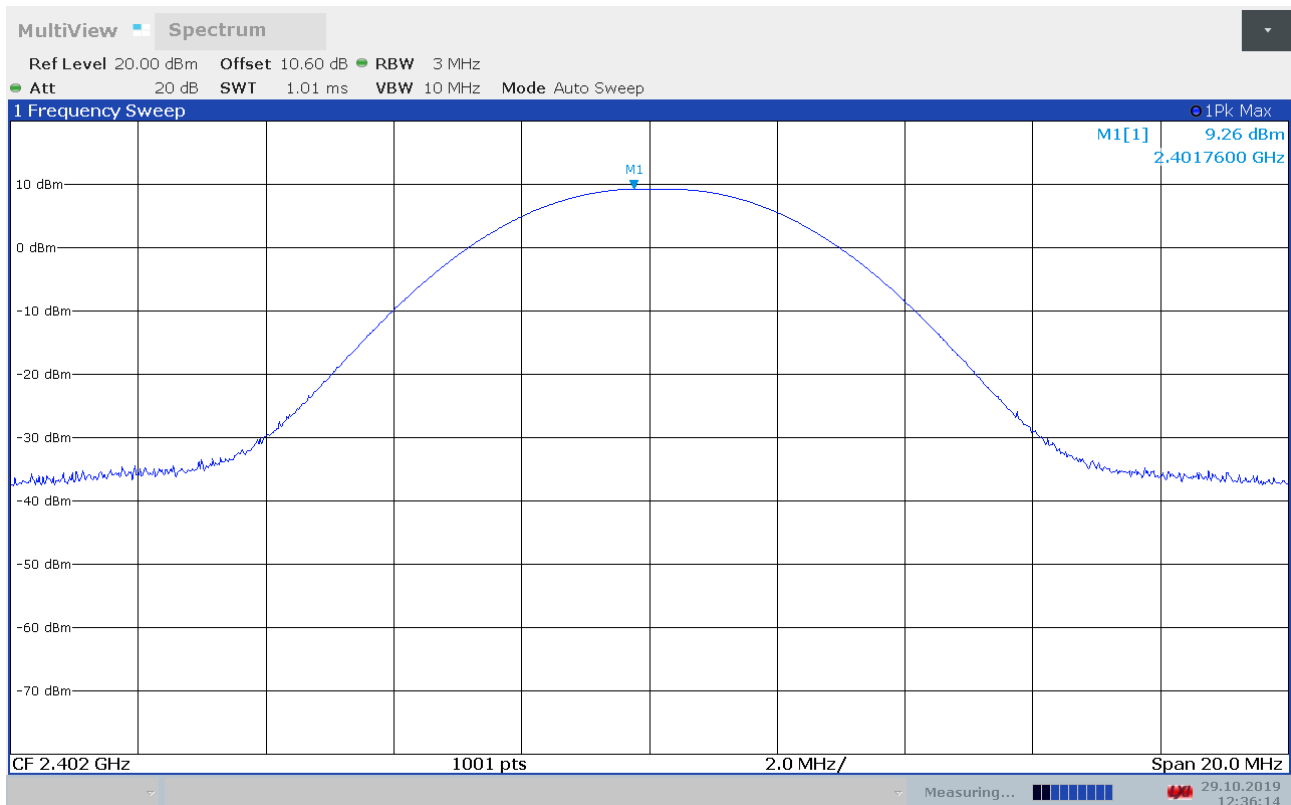
See attached plots.

Requirements:

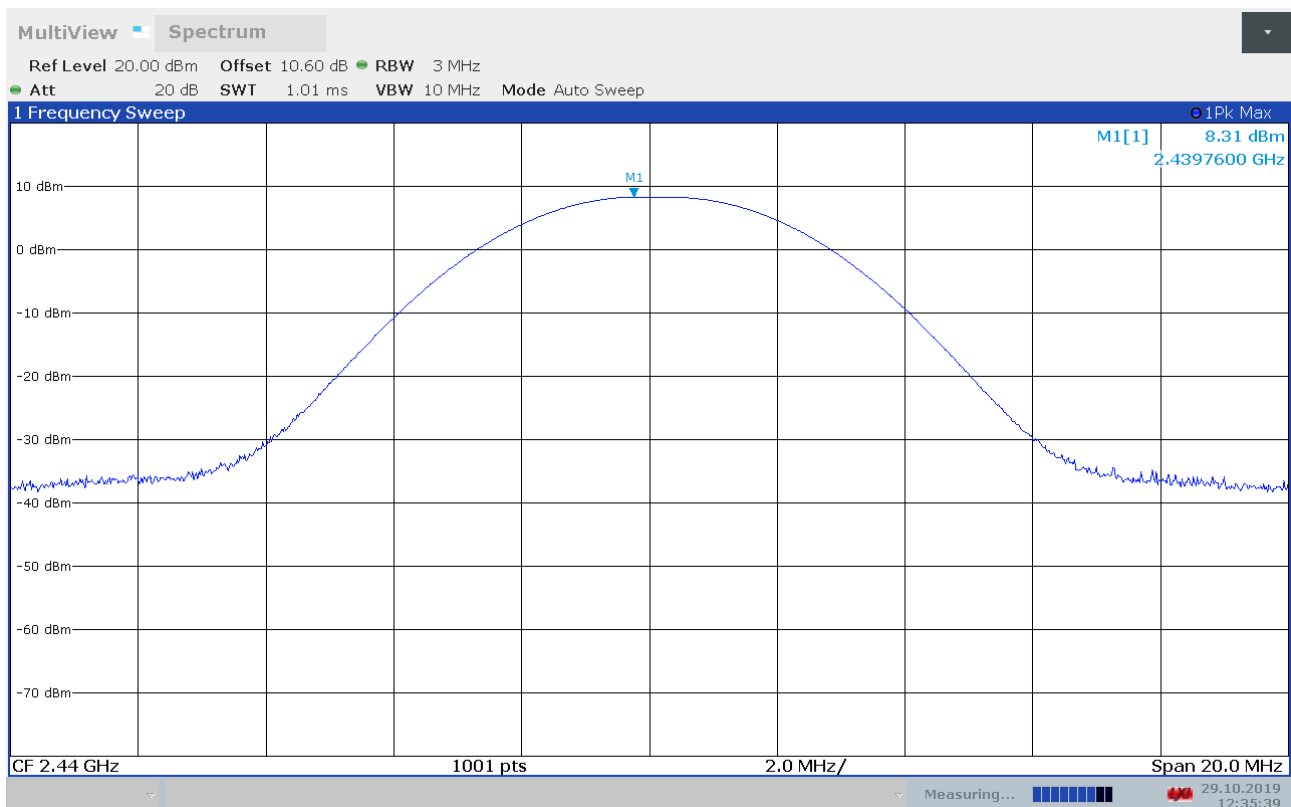
The maximum peak output power shall not exceed the following limits:

For Digital Transmission Systems in the 2400–2483.5 MHz band: 1 Watt

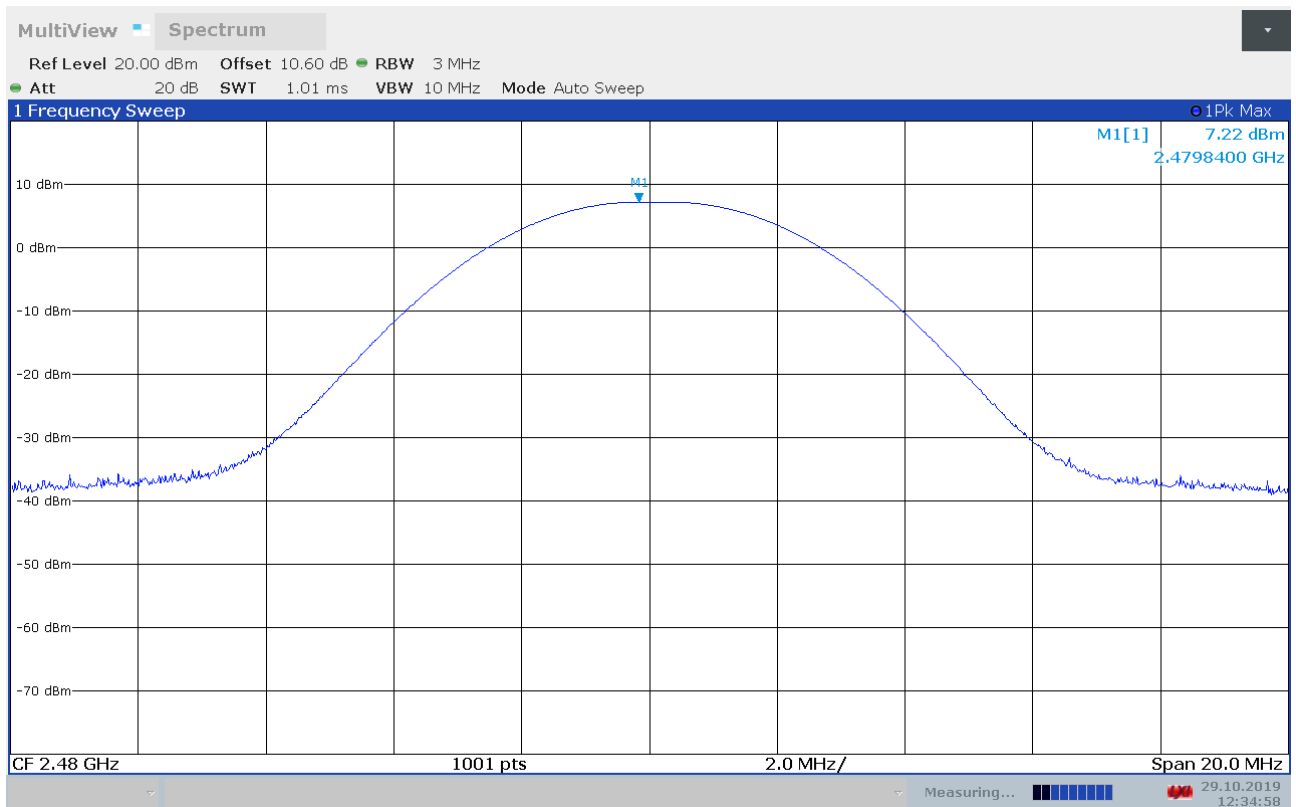
If transmitting antennas of directional gain greater than 6 dBi are used, the peak output power from the intentional radiator shall be reduced below the stated value above by the amount in dB that the directional gain of the antenna exceeds 6 dBi.



Conducted Output Power, 2402 MHz



Conducted Output Power, 2440 MHz



Conducted Output Power, 2480 MHz

3.5 Conducted Emissions at Antenna Connector

FCC Part 15.247 (d)

RSS-247 Issue 2, Clause 5.5

Test Results: Complies

Measurement Data:

Carrier Frequency	Highest Value (dBc)	Margin (dB)	Verdict
All	50	> 30	Pass

Measured with Peak Detector

Out-of-Band emissions were measured with the EUT transmitting at 3 frequencies, 2402, 2440 and 2480 MHz.

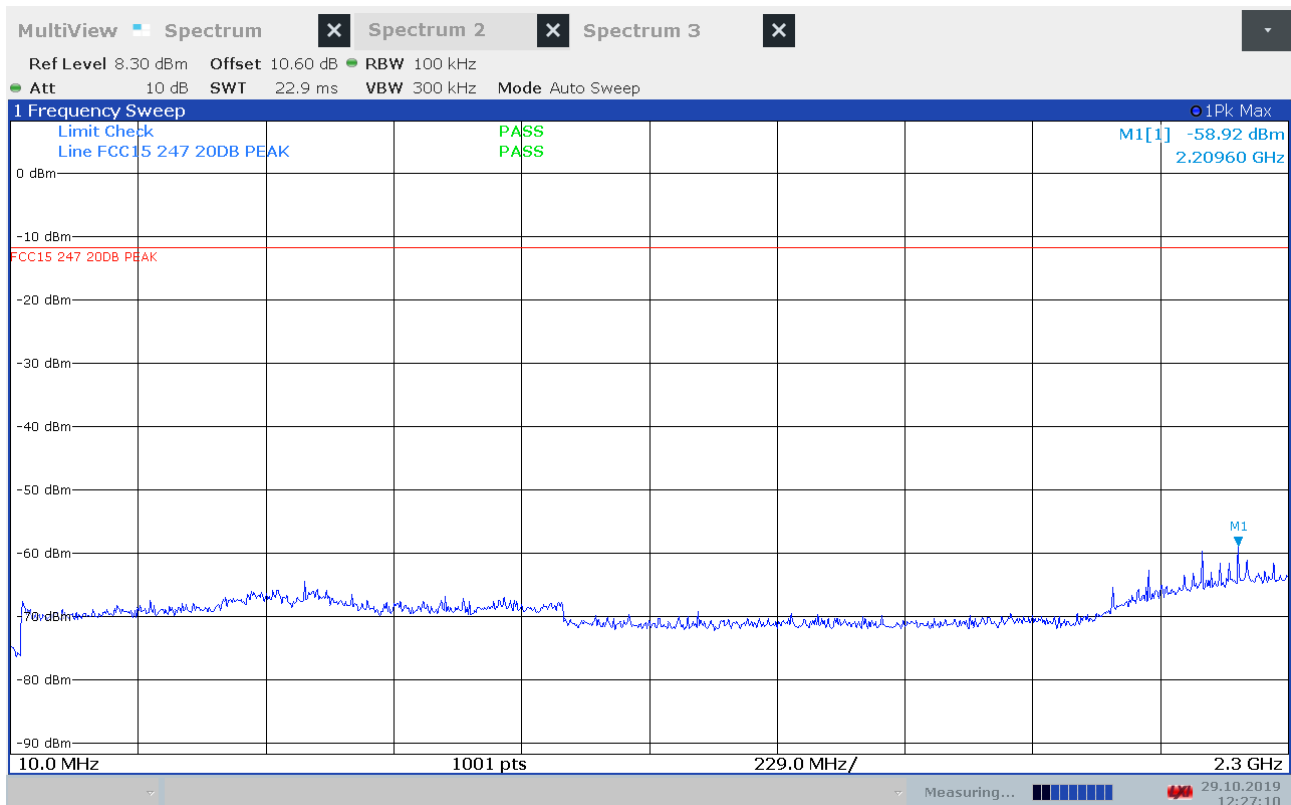
RF conducted power to 25 GHz: see attached plots.

Limit

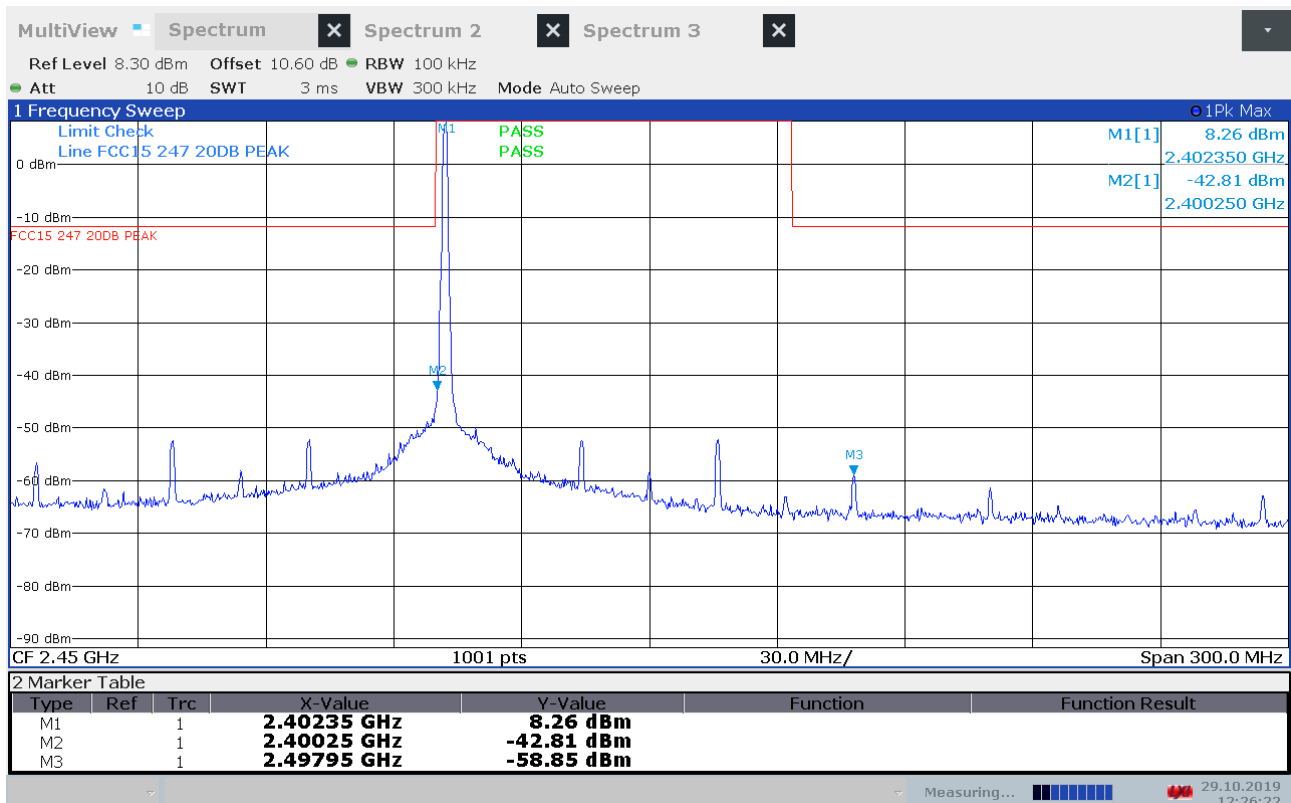
Peak measurement	RMS averaging
20 dBc or more in 100 kHz bandwidth	30 dBc or more in 100 kHz bandwidth

Detector type shall be the same as used for measuring Output Power.

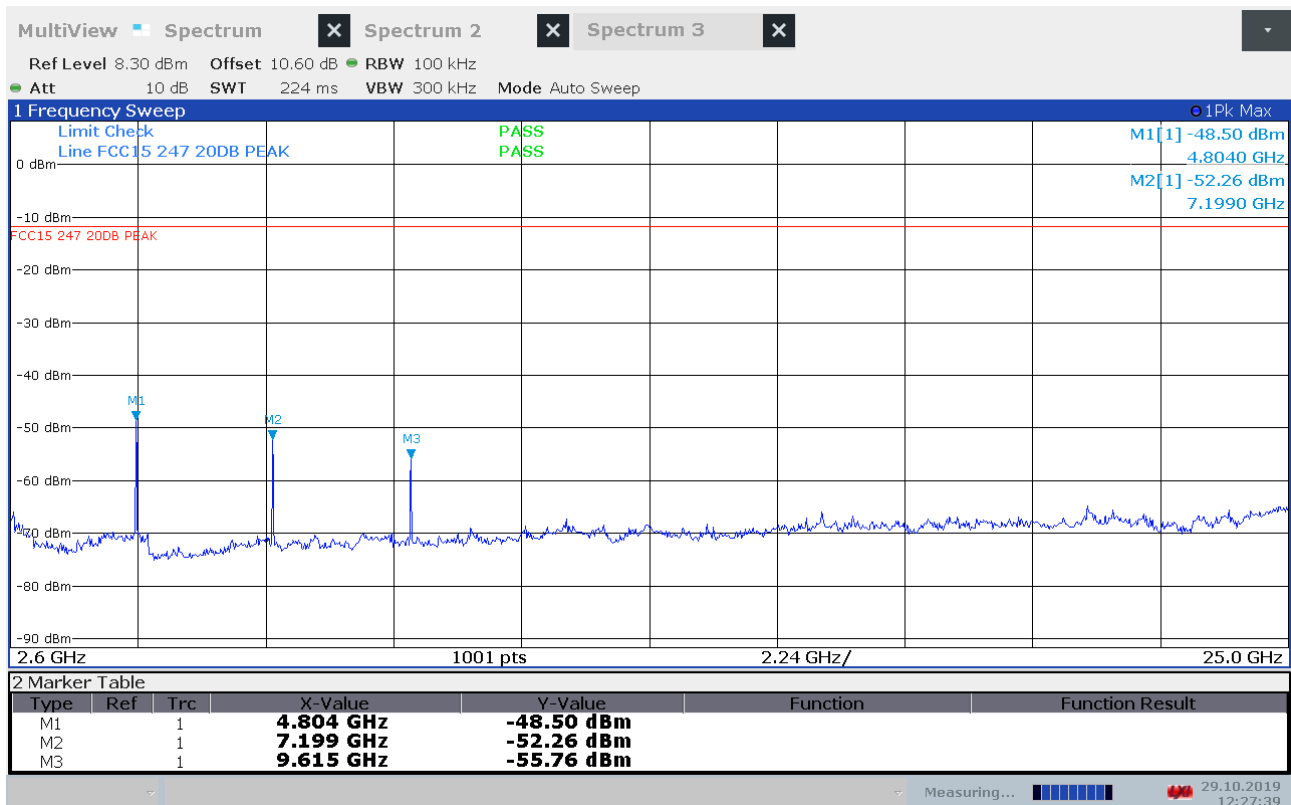
Attenuation below the general limits specified in part 15.209(a) and RSS-GEN Issue 5, clause 8.9, is not required.



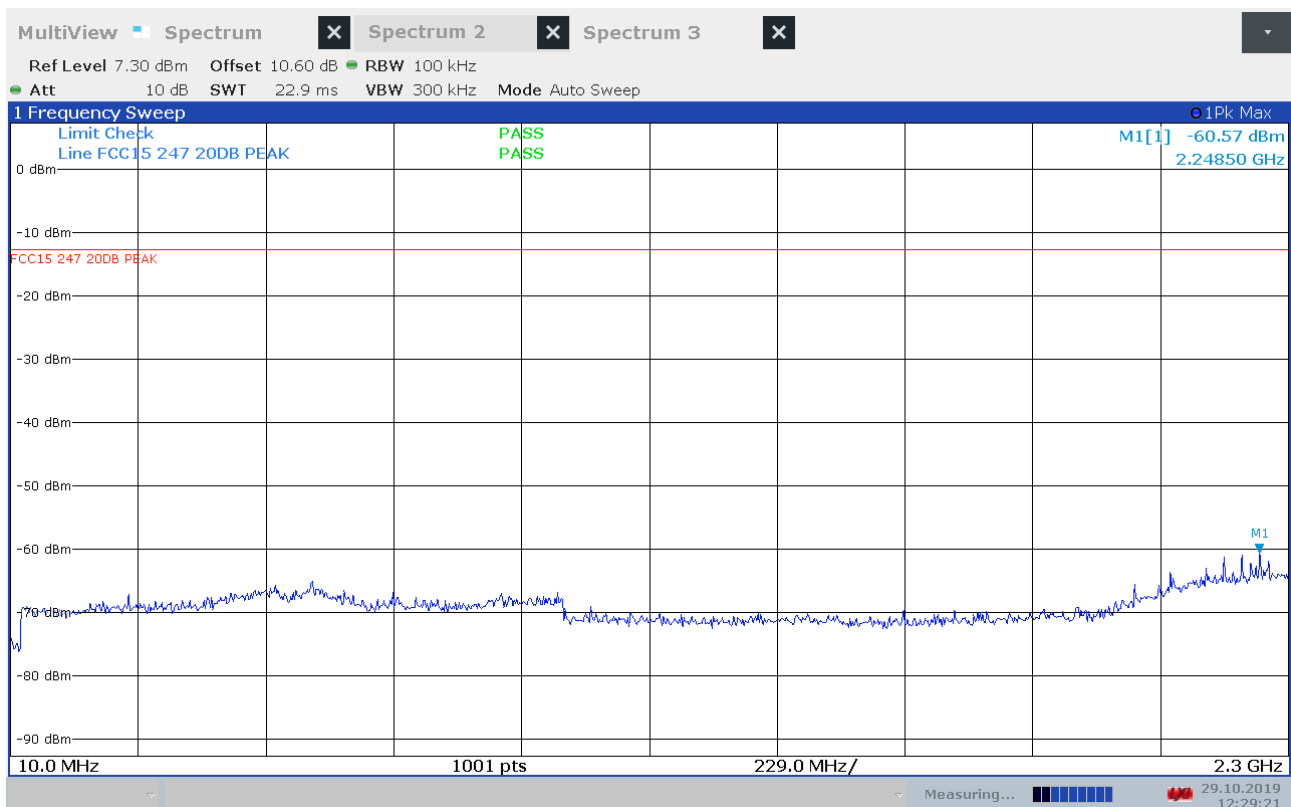
Conducted Emissions, 1 – 2300 MHz, 2402 MHz



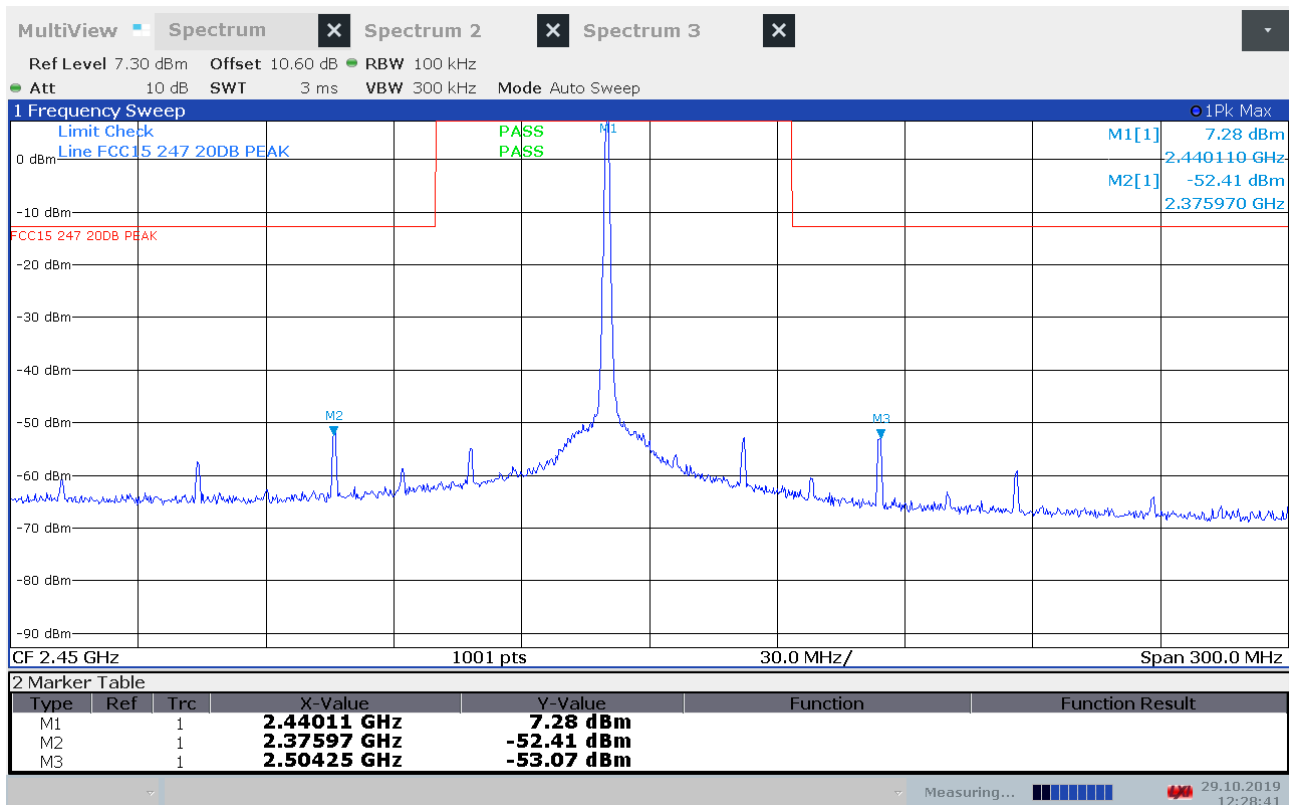
Conducted Emissions, 2300 – 2600 MHz, 2402 MHz



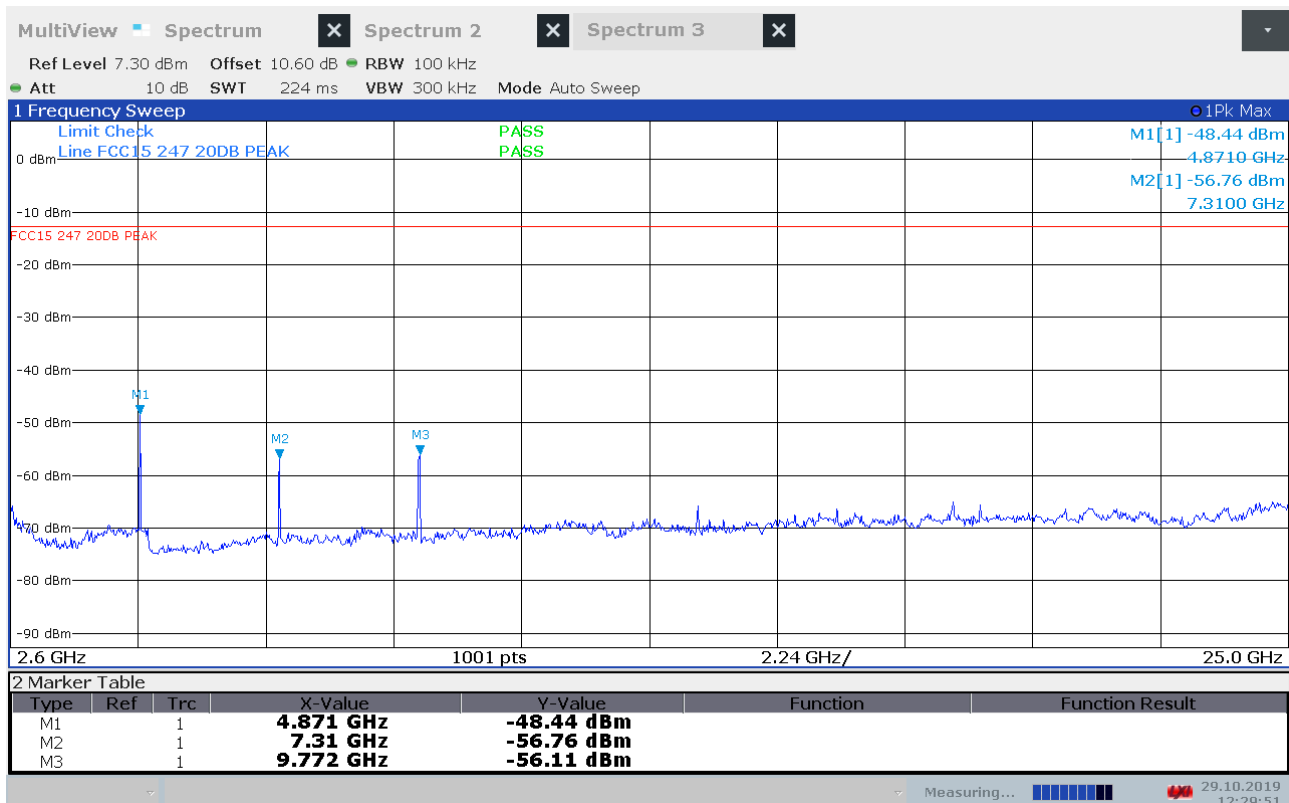
Conducted Emissions, 2600 – 25000 MHz, 2402 MHz



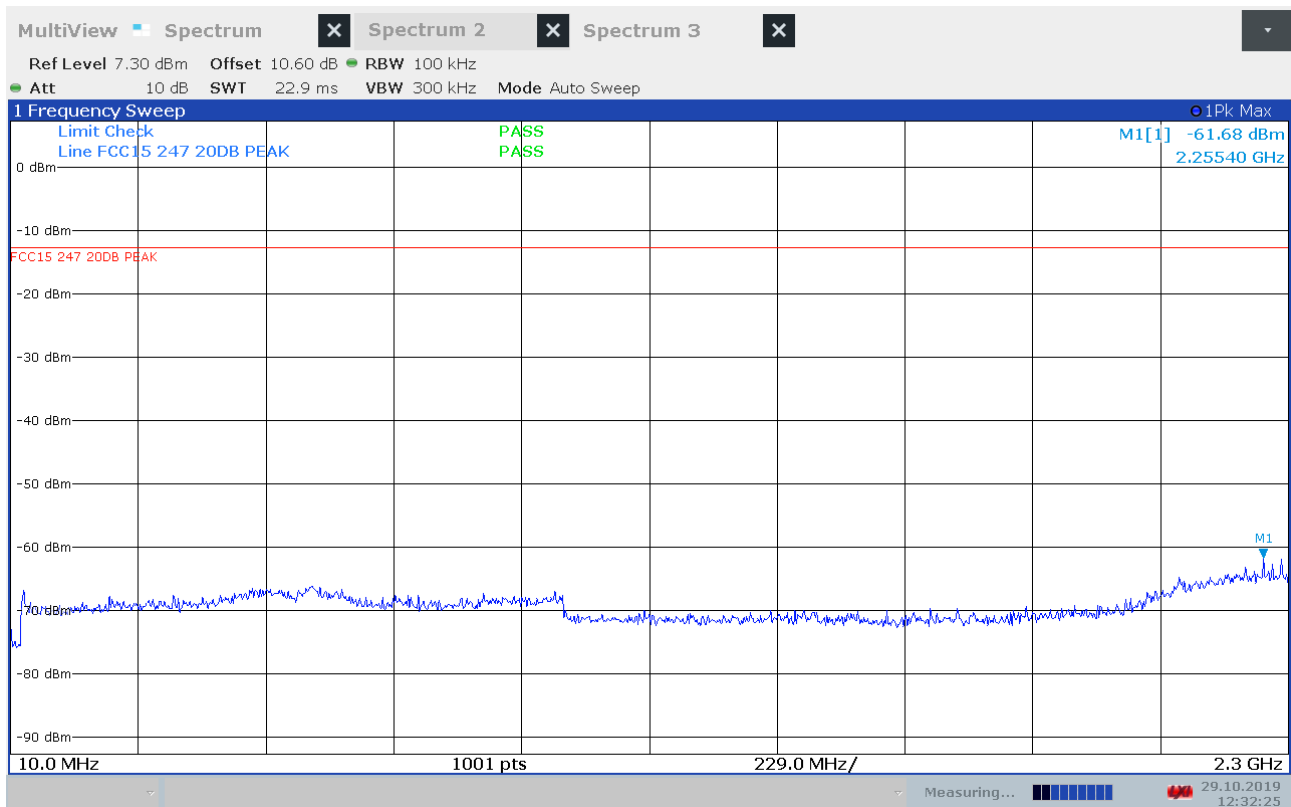
Conducted Emissions, 1 – 2300 MHz, 2440 MHz



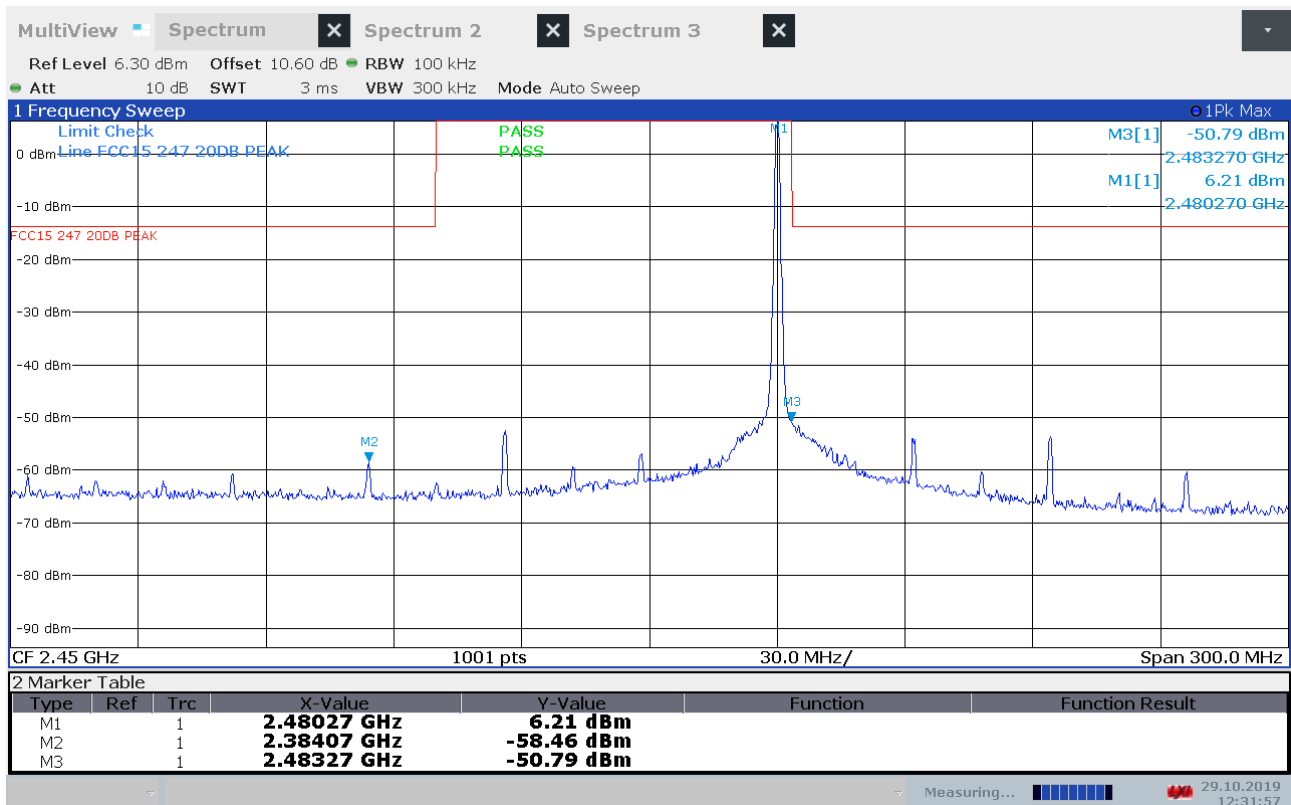
Conducted Emissions, 2300 – 2600 MHz, 2440 MHz



Conducted Emissions, 2600 – 25000 MHz, 2440 MHz



Conducted Emissions, 1 – 2300 MHz, 2480 MHz



Conducted Emissions, 2300 – 2600 MHz, 2480 MHz



3.6 Restricted Bands of operation

Restricted Bands of operation for FCC and ISSED are defined in FCC Part 15.205 and ISSED RSS-GEN, Issue 4 clause 8.10.

Generally, no fundamentals are allowed in the restricted bands and all emissions must comply with the limits in FCC 15.209 or RSS-GEN, Issue 5, clause 8.9.

FCC (MHz)	ISSED (MHz)	FCC (GHz)	ISSED (GHz)
0.090-0.110		0.96-1.24 1.3-1.427	0.96-1.427
0.495-0.505		1.435-1.6265	
2.1735-2.1905		1.6455-1.6465	
N/A	3.020-3.026	1.660-1.710	
4.125-4.128		1.7188-1.7222	
4.17725-4.17775		2.2-2.3	
4.20725-4.20775		2.31-2.39	
N/A	5.677-5.683	2.4835-2.5	
6.215-6.218		2.69-2.9	2.655-2.9
6.26775-6.26825		3.26-3.267	
6.31175-6.31225		3.332-3.339	
8.291-8.294		3.3458-3.358	
8.362-8.366		3.6-4.4	3.5-4.4
8.37625-8.38675		4.5-5.15	
8.41425-8.41475		5.35-5.46	
12.29-12.293		7.25-7.75	
12.51975-12.52025		8.025-8.5	
12.57675-12.57725		9.0-9.2	
13.36-13.41		9.3-9.5	
16.42-16.423		10.6-12.7	
16.69475-16.69525		13.25-13.4	
16.80425-16.80475		14.47-14.5	
25.5-25.67		15.35-16.2	
37.5-38.25		17.7-21.4	
73-74.6		22.01-23.12	
74.8-75.2		23.6-24.0	
108-121.94 123-138	108-138	31.2-31.8	
149.9-150.05		36.43-36.5	
156.52475-156.52525		Above 38.6	
156.7-156.9			
162.0125-167.17			
167.72-173.2			
240-285			
322-335.4			
399.9-410			
608-614			

3.7 Radiated Emissions, Band Edge

FCC Part 15.209

ISED Canada RSS-GEN Issue 5, Clause 8.9

Test Results: Complies

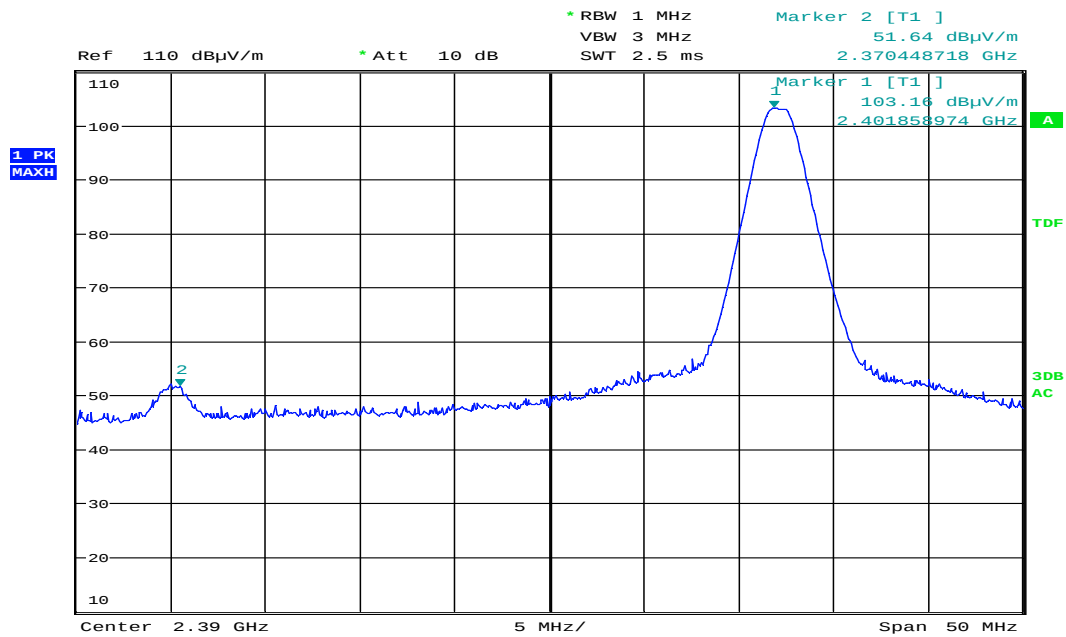
Measurement Data:

	Measured field strength (dB μ V/m)		Limit	Margin	
	2390 MHz	2483.5 MHz	(dB μ V/m)	(dB)	
Peak Detector	51.6	59.5	74	22.4	14.5
Average Detector	31.6	39.5	54	22.4	14.5

The EUT was transmitting a modulated signal with constant Duty-Cycle for this measurement.

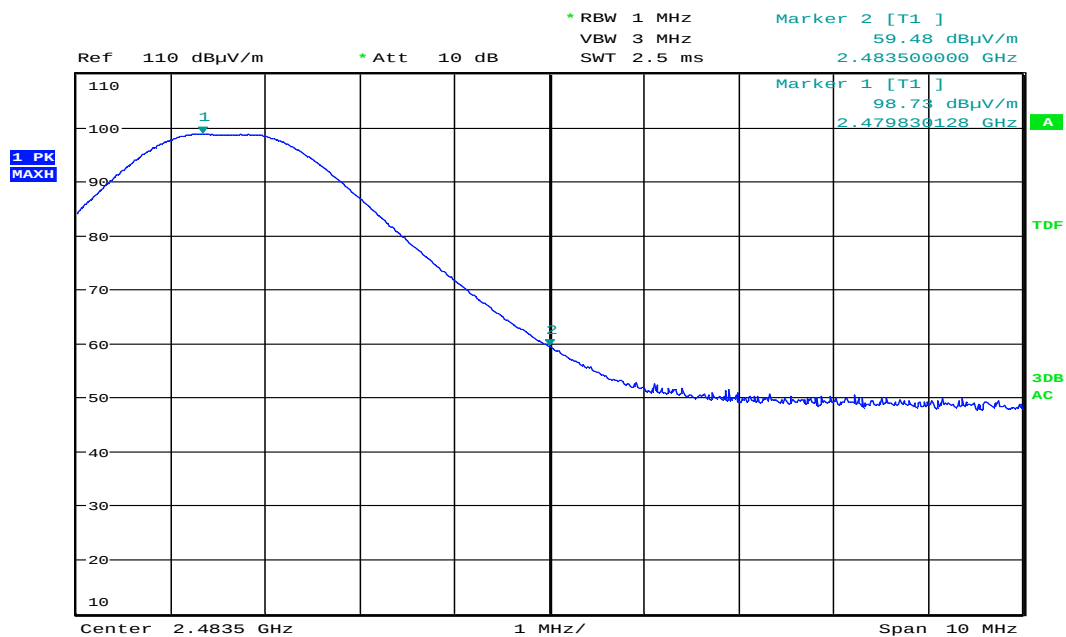
The EUTs uses BT Low Energy, Duty Cycle Correction Factor 20 dB is used to calculate Average detector values.

See attached plots.



Date: 29.OCT.2019 08:52:50

Band Edge, Lower, Peak, 2402 MHz



Date: 29.OCT.2019 09:00:32

Band Edge, Upper, Peak, 2480 MHz

3.8 Radiated Emissions, 30 – 1000 MHz

FCC 15.205, 15.209

ISED RSS-GEN, Issue 5, Clause 8.9

Test Results: Complies

Measuring distance 3 m.

Tested in test mode with EUT transmitting.

All measurements were performed with the EUT transmitting at Max Power.

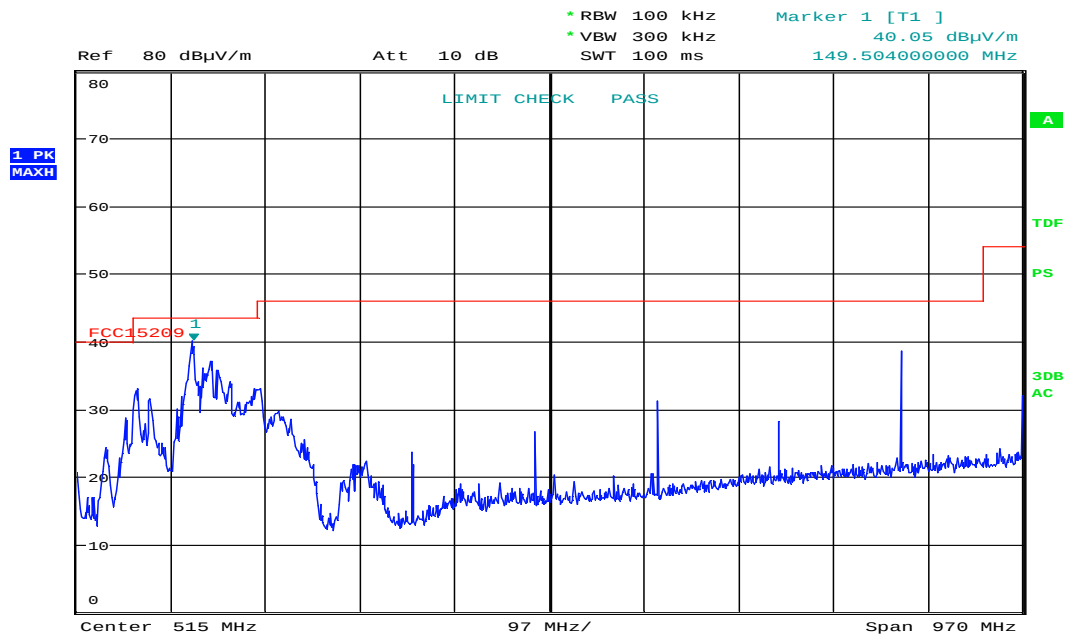
Measured values:

Frequency (MHz)	QuasiPeak (dBμV/m)	Limit (dBμV/m)	Margin (dB)	Bandwidth (kHz)	Pol
149.500	36.0	43.5	7.5	120.000	H
207.700	28.6	43.5	14.9	120.000	H
875.011	37.0	46.0	9.0	120.000	H
904.500	16.3	46.0	29.7	120.000	H

See attached plots.

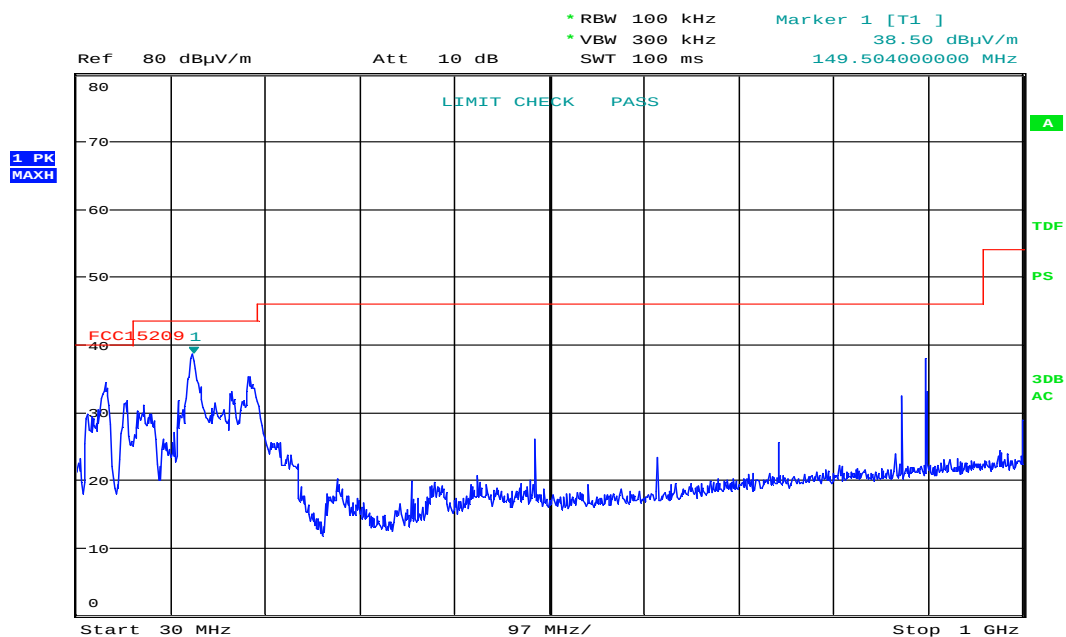
Requirements/Limit

FCC	Part 15.209 @ frequencies defined in §15.205	
ISED	RSS-GEN Issue 5, clause 8.9 @ frequencies defined in clause 8.10	
	Radiated emission limit @3 meters	
Frequency (MHz)	Quasi Peak Limit (μV/m)	Quasi Peak Limit (dBμV/m)
30–88	100	40.0
88–216	150	43.5
216–960	200	46.0
960 - 1000	500	54.0



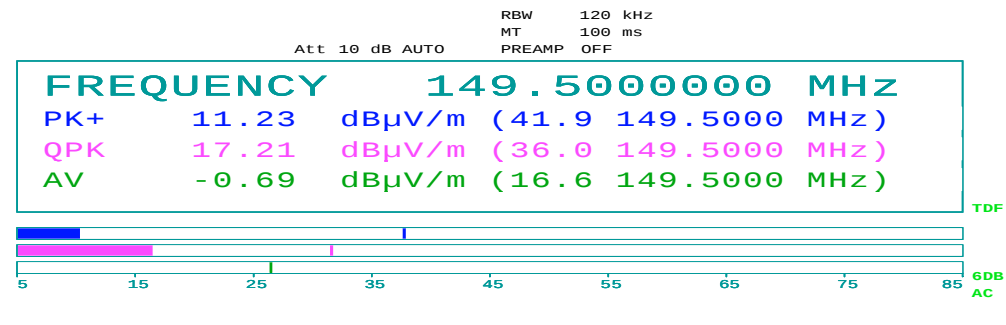
Date: 1.JUL.2019 09:57:59

Radiated Emissions, 30–1000 MHz, HP



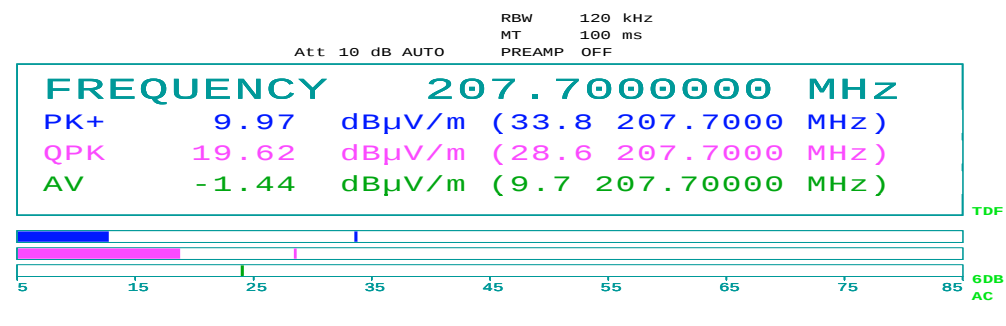
Date: 1.JUL.2019 09:55:20

Radiated Emissions, 30–1000 MHz, VP



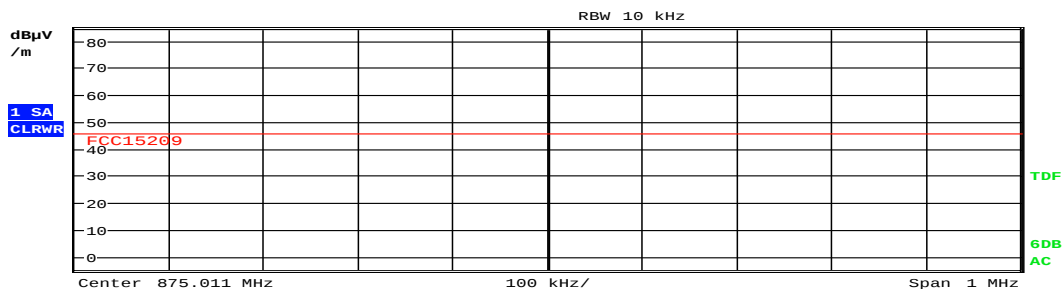
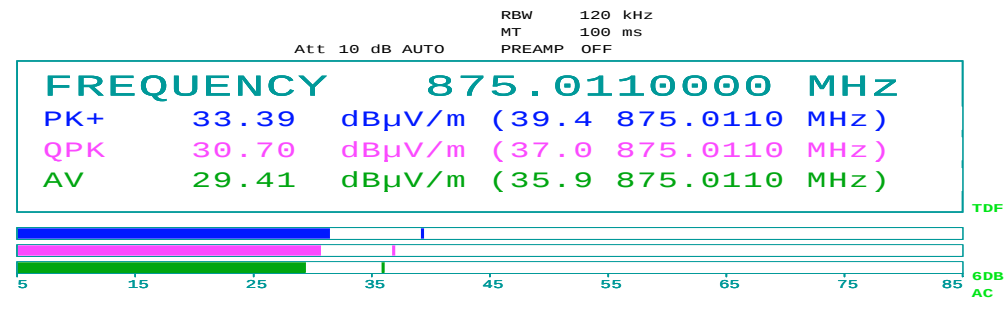
Date: 1.JUL.2019 10:04:35

Radiated Emissions, 149.5 MHz, HP



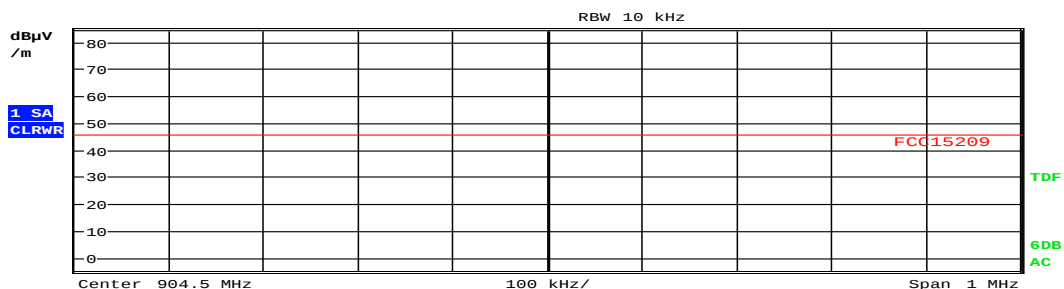
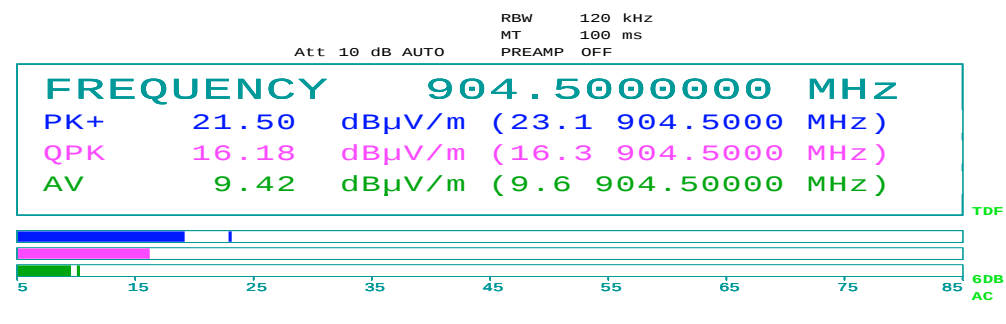
Date: 1.JUL.2019 10:00:41

Radiated Emissions, 207.7 MHz, VP



Date: 1.JUL.2019 10:10:10

Radiated Emissions, 875.0 MHz, HP



Date: 1.JUL.2019 10:01:27

Radiated Emissions, 904.5 MHz, VP

3.9 Radiated Emissions, 1 – 25 GHz

FCC 15.205, 15.209

ISED RSS-GEN, Issue 5, Clause 8.9

Test Results: Complies

Measurement Data:

Measuring distance: 3 m (1–18 GHz)
1 m (18-26 GHz)

Measured values:

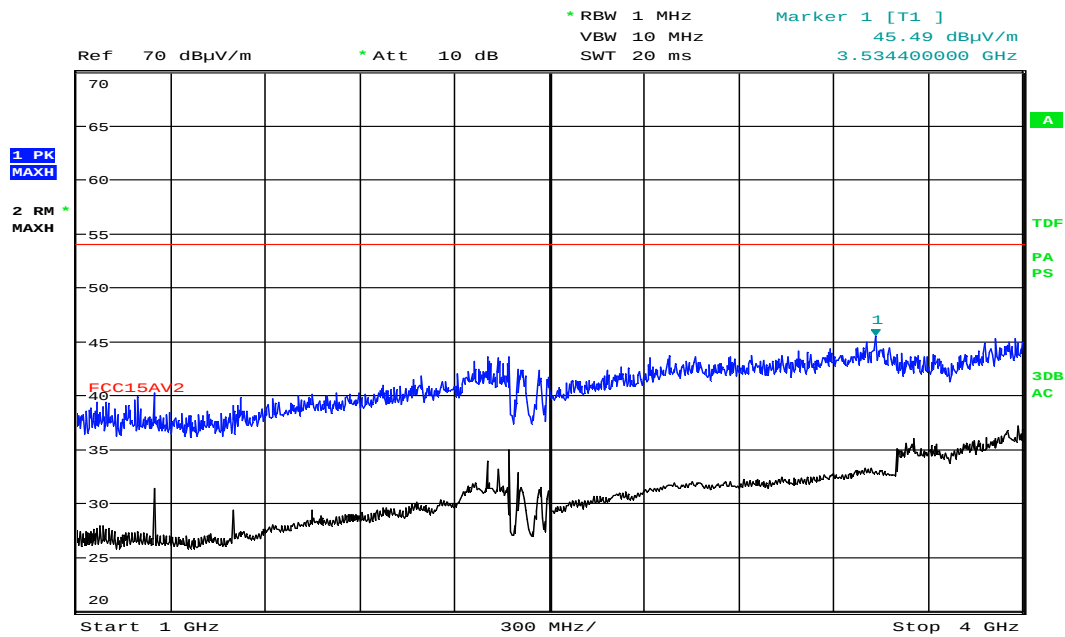
Frequency (MHz)	Channel	Polarization	Peak (dBμV/m)	Average (dBμV/m)	Peak Margin (dB)	Av Margin (dB)
4804	0	HP	61.0	41.0	13.0	13.0
9608	0	HP	66.4	46.4	7.6	7.6
14412	0	VP	62.3	42.3	11.7	11.7
4880	19	VP	59.0	39.0	15.0	15.0
9760	19	HP	67.5	47.5	6.5	6.5
14640	19	VP	59.4	39.4	14.6	14.6
4960	39	HP	59.4	39.4	14.6	14.6
9920	39	HP	68.6	48.6	5.4	5.4
14880	39	VP	58.2	38.2	15.8	15.8

Antenna factor, amplifier gain and cable loss are included in spectrum analyzer "Transducer factor".

See plots.

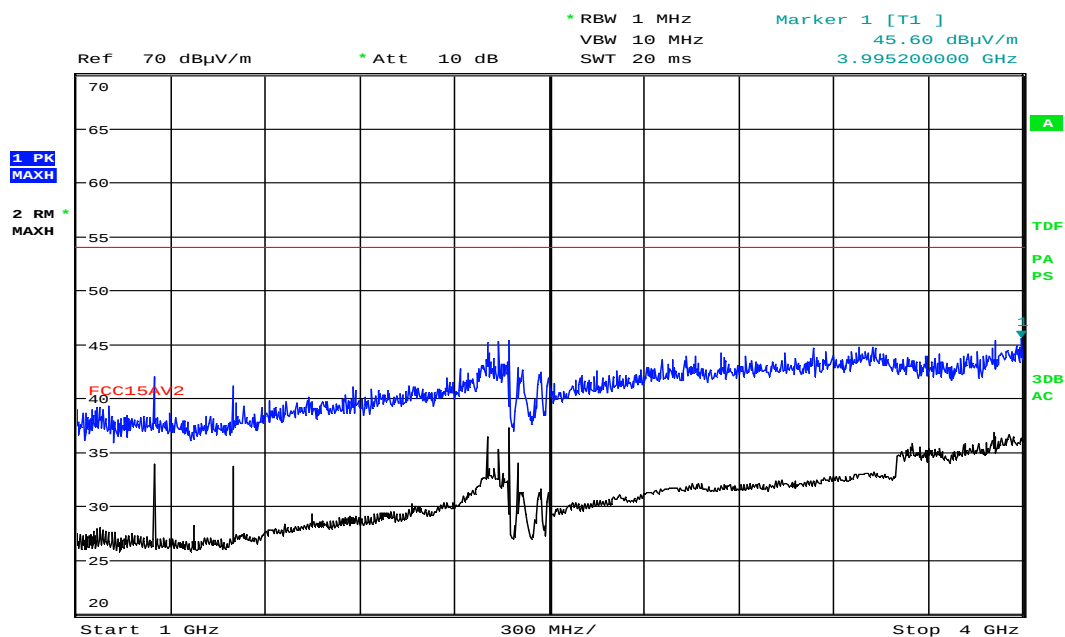
Requirements/Limit

FCC	Part 15.209 @ frequencies defined in §15.205	
ISED	RSS-GEN Issue 5, clause 8.9 @ frequencies defined in clause 8.10	
	Radiated emission limit @3 meters	
Frequency	Average Detector Limit (dBμV/m)	Peak Detector Limit (dBμV/m)
Above 1 GHz	54.0	74.0



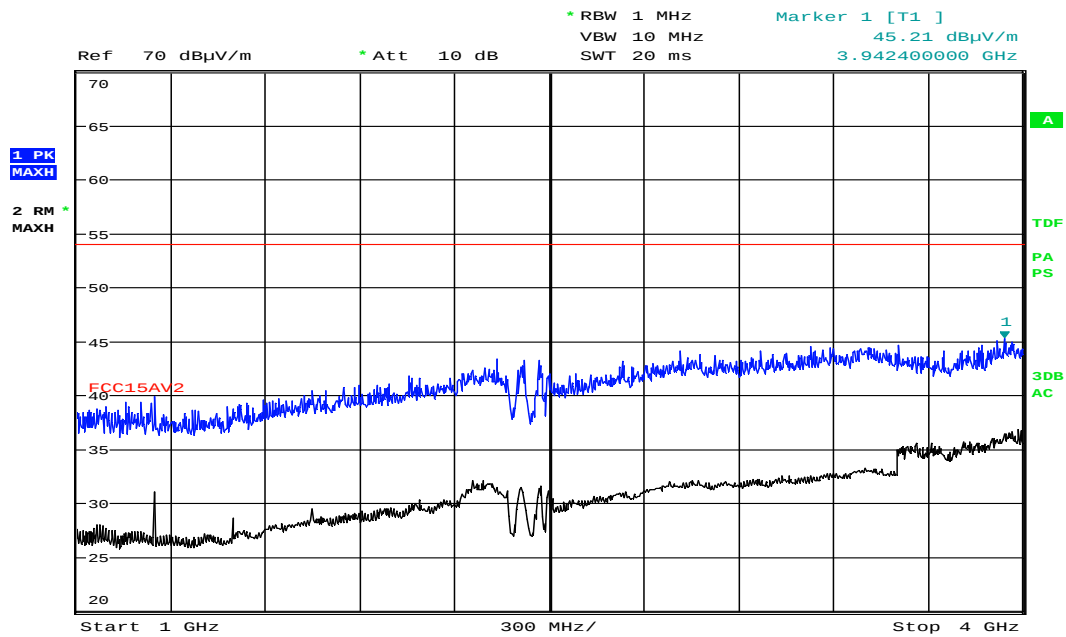
Date: 29.OCT.2019 09:15:56

Radiated Emissions, 1000 – 4000 MHz, 2402 MHz, HP



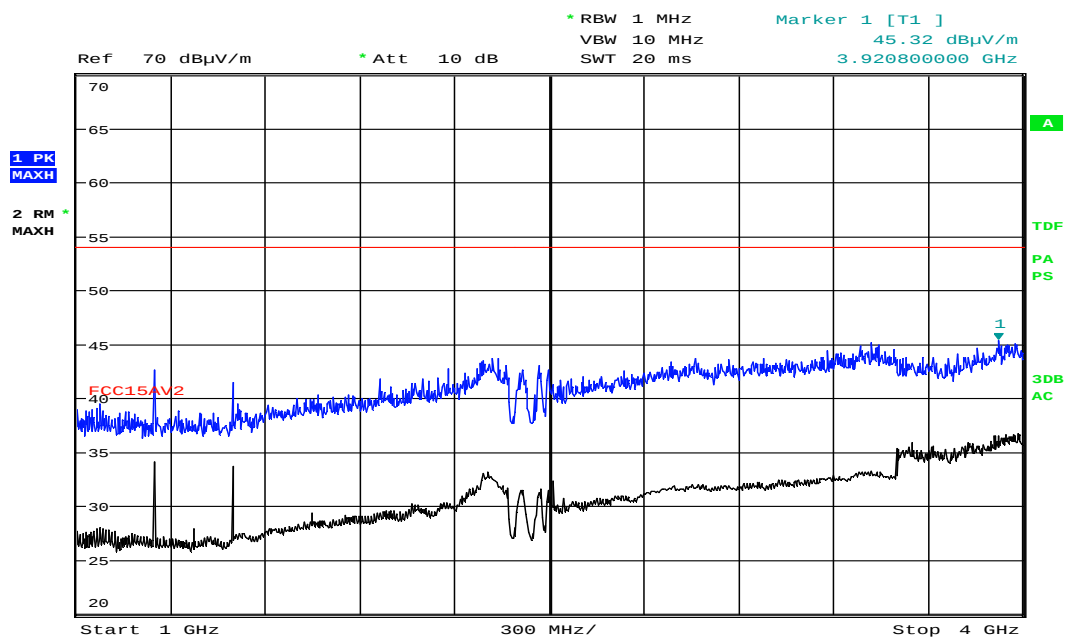
Date: 29.OCT.2019 09:14:00

Radiated Emissions, 1000 – 4000 MHz, 2402 MHz, VP



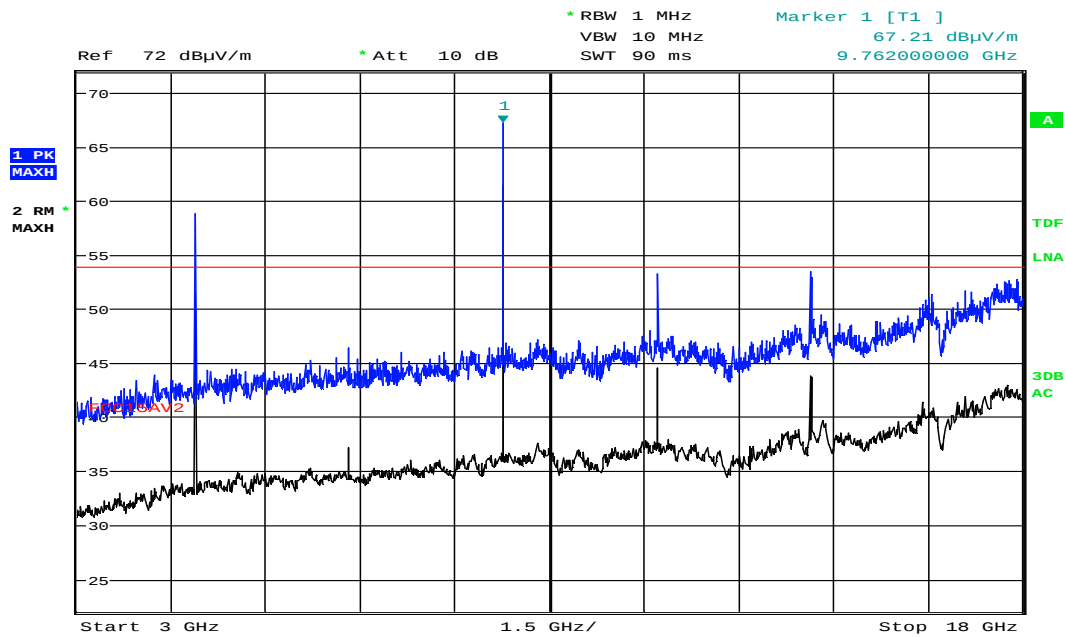
Date: 29.OCT.2019 09:06:33

Radiated Emissions, 1000 – 4000 MHz, 2480 MHz, HP



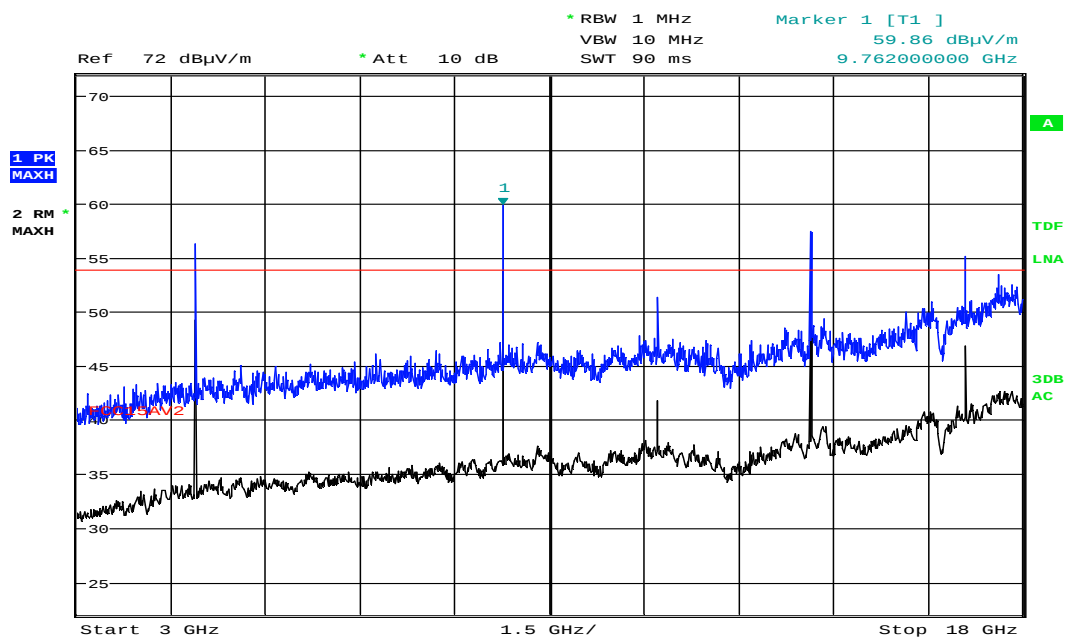
Date: 29.OCT.2019 09:04:37

Radiated Emissions, 1000 – 4000 MHz, 2480 MHz, VP



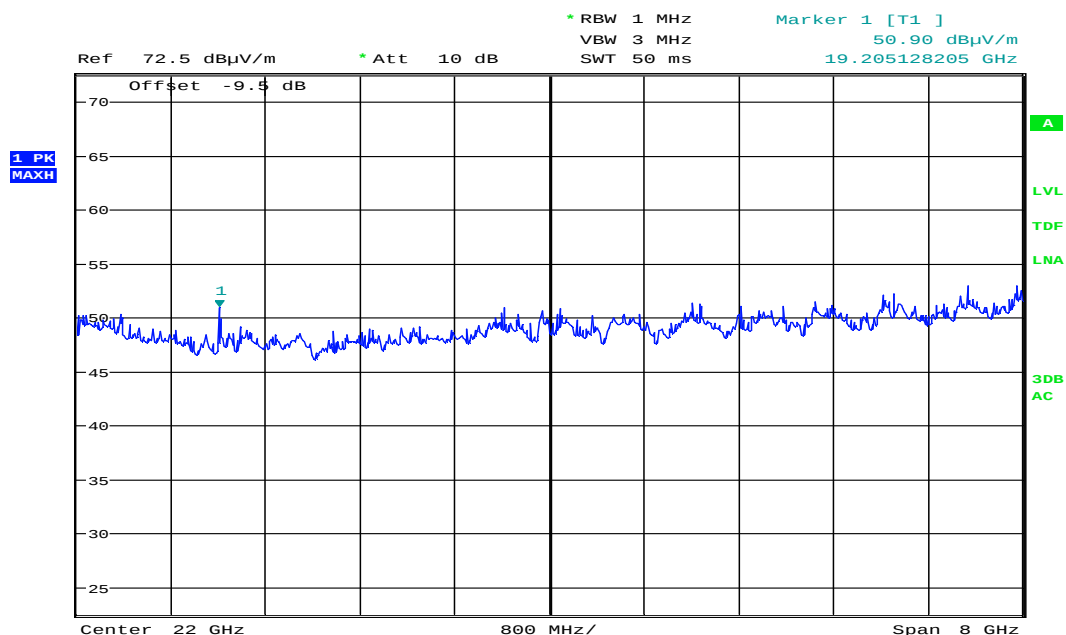
Date: 28.OCT.2019 16:08:58

Radiated Emissions, 3000 – 18000 MHz, 2440 MHz, HP



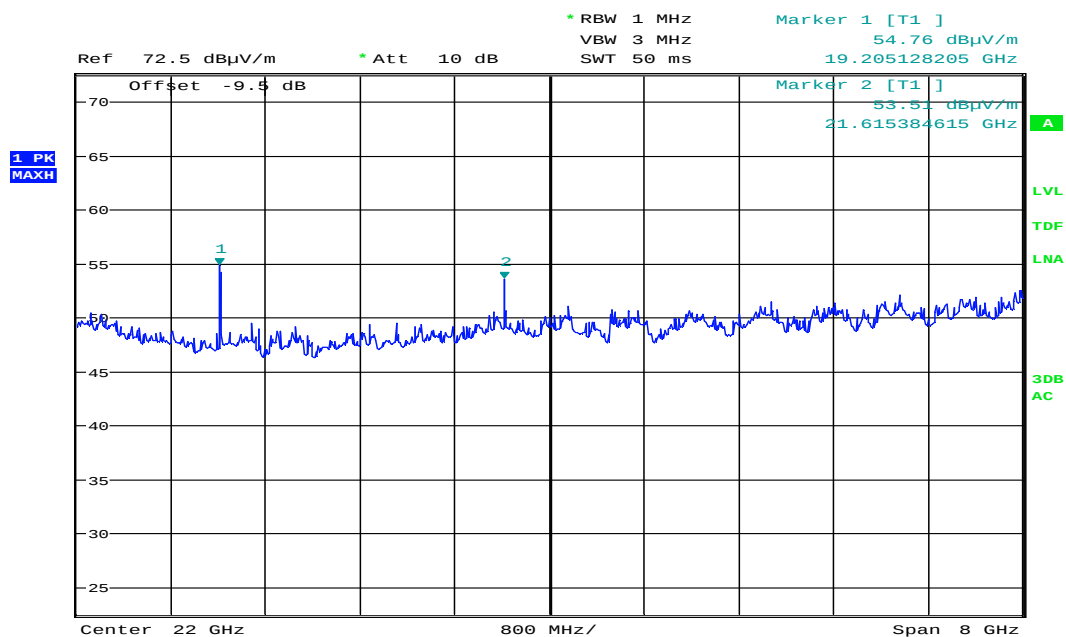
Date: 28.OCT.2019 16:07:03

Radiated Emissions, 3000 – 18000 MHz, 2440 MHz, VP



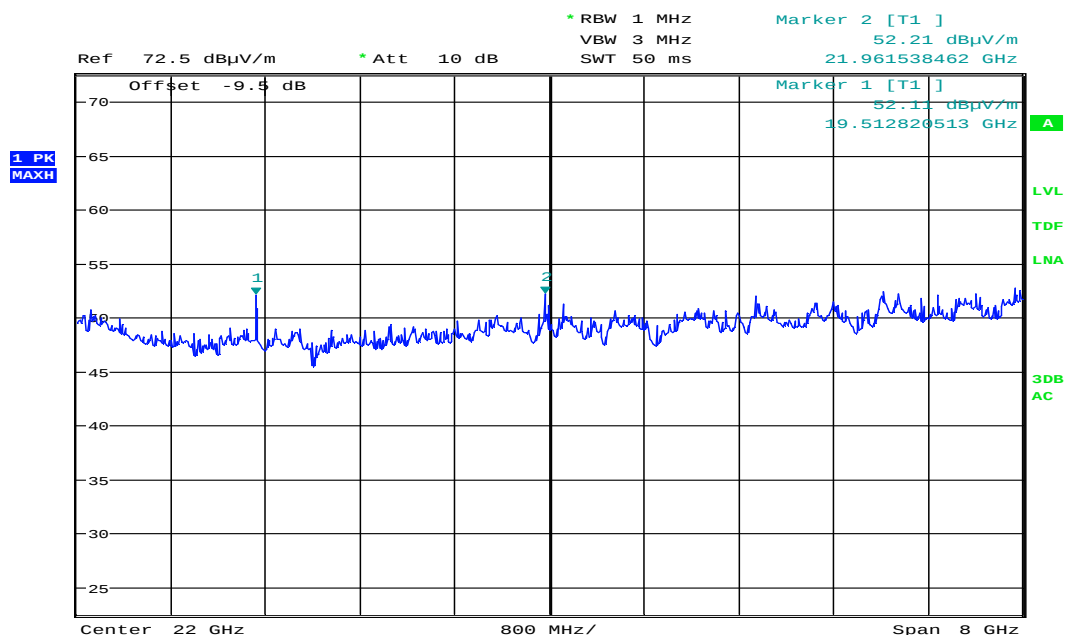
Date: 29.OCT.2019 10:33:25

Radiated Emissions, 18 – 26 GHz, 2402 MHz, HP, @1m



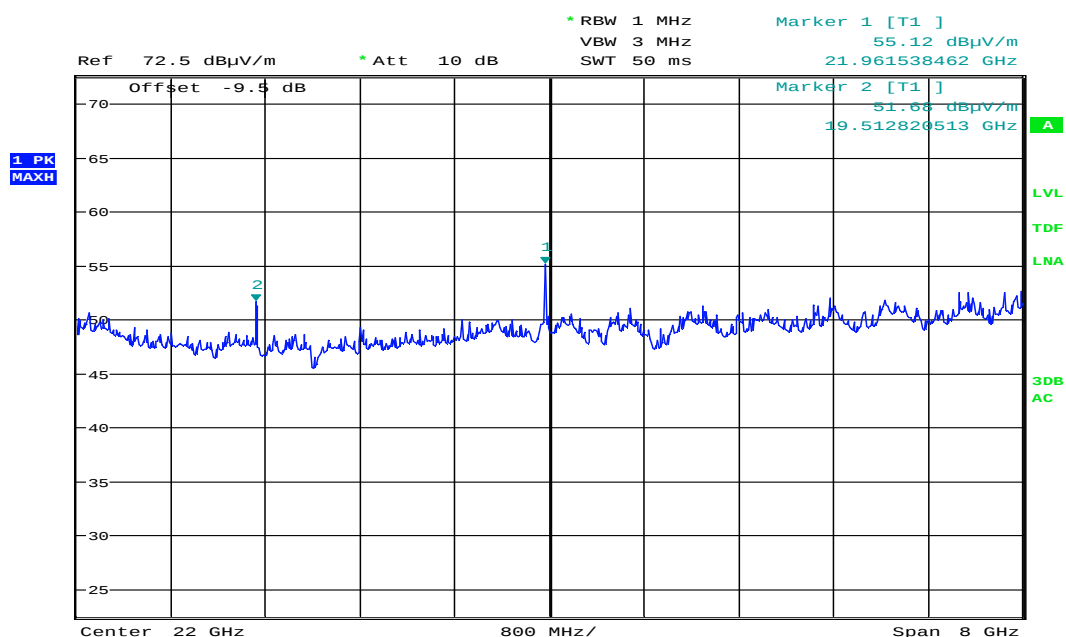
Date: 29.OCT.2019 10:31:29

Radiated Emissions, 18 – 26 GHz, 2402 MHz, VP, @1m



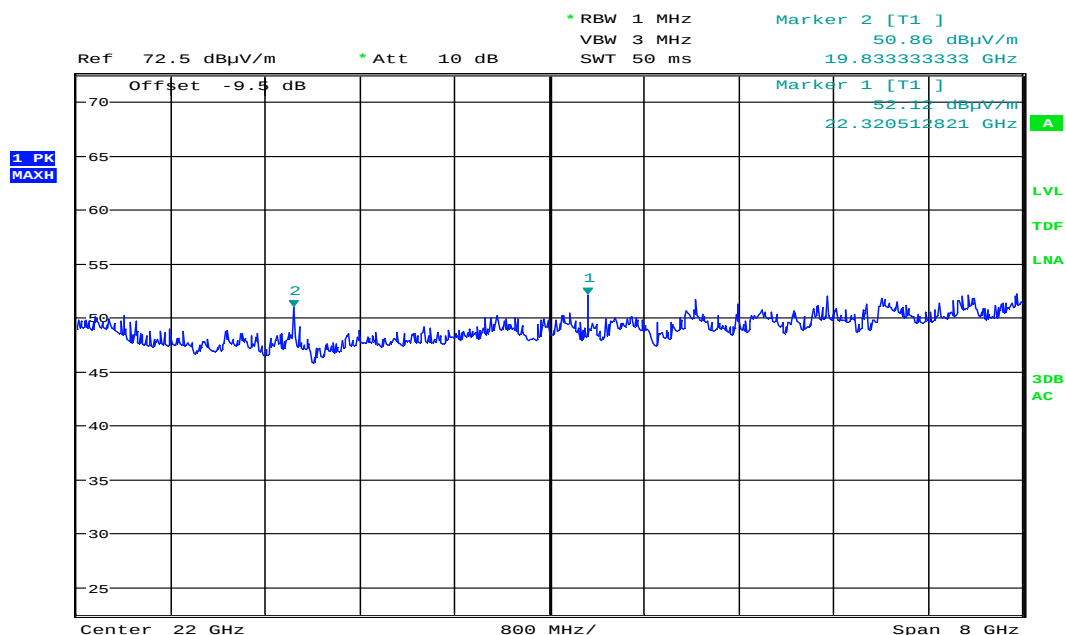
Date: 29.OCT.2019 10:26:05

Radiated Emissions, 18 – 26 GHz, 2440 MHz, HP, @1m



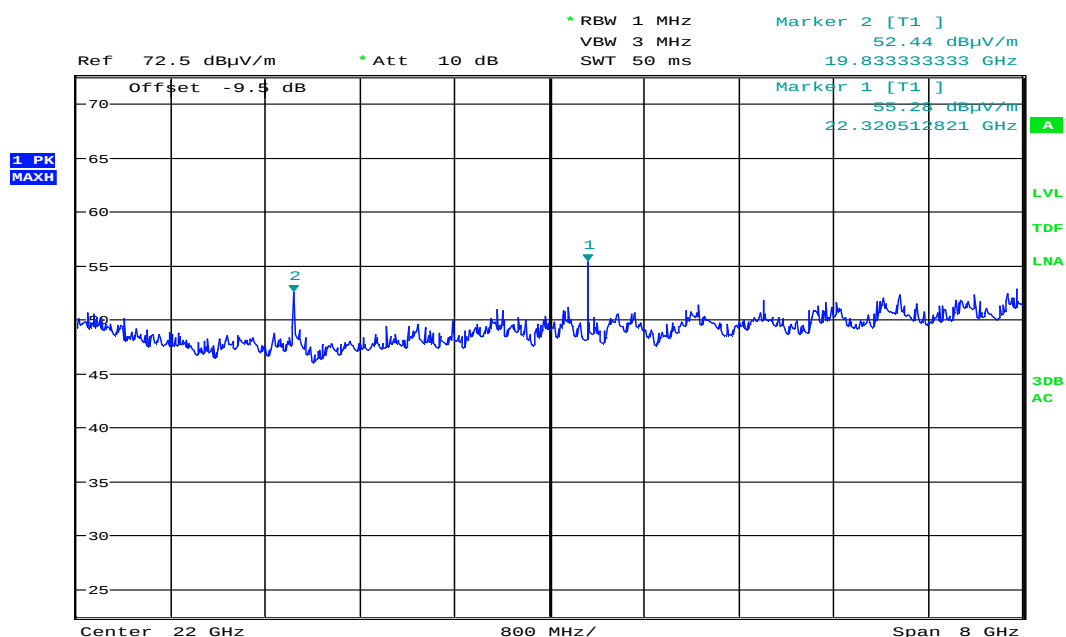
Date: 29.OCT.2019 10:27:46

Radiated Emissions, 18 – 26 GHz, 2440 MHz, VP, @1m



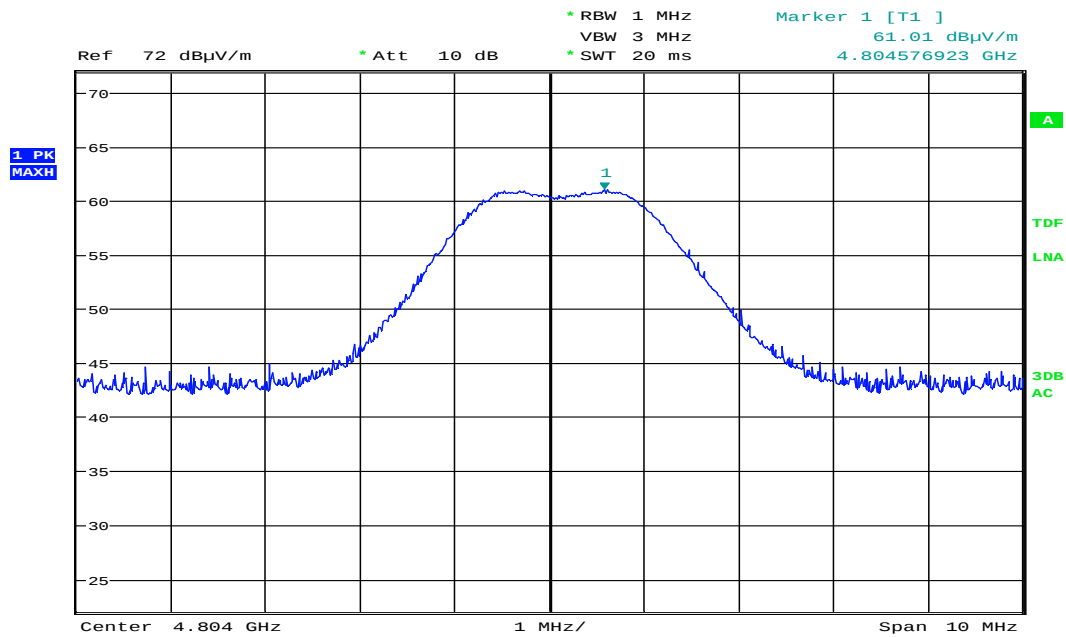
Date: 29.OCT.2019 10:23:01

Radiated Emissions, 18 – 26 GHz, 2480 MHz, HP, @1m



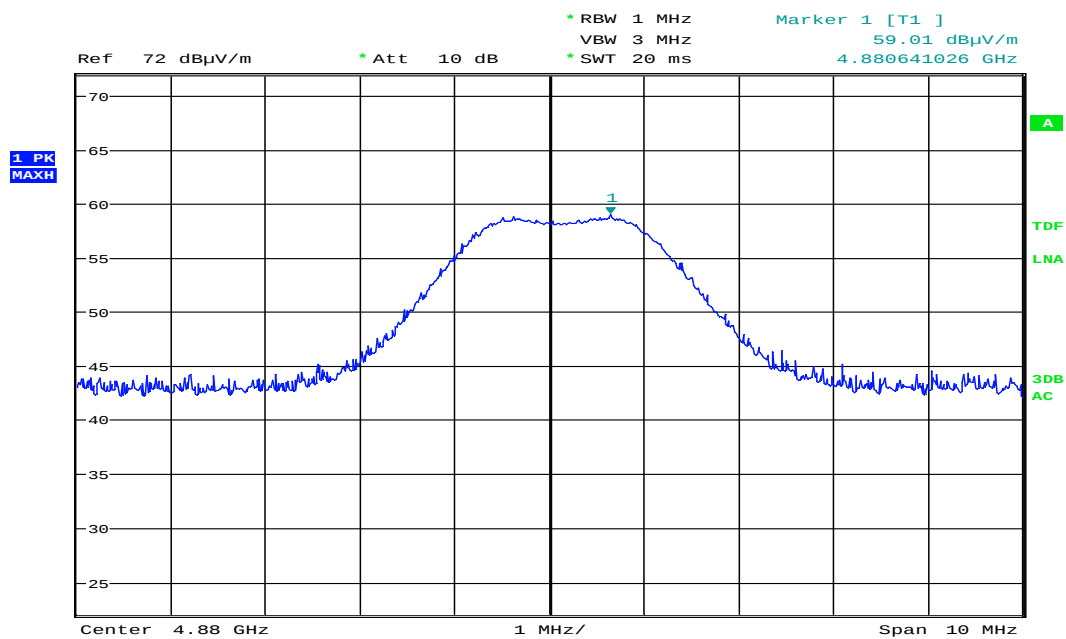
Date: 29.OCT.2019 10:21:42

Radiated Emissions, 18 – 26 GHz, 2480 MHz, VP, @1m



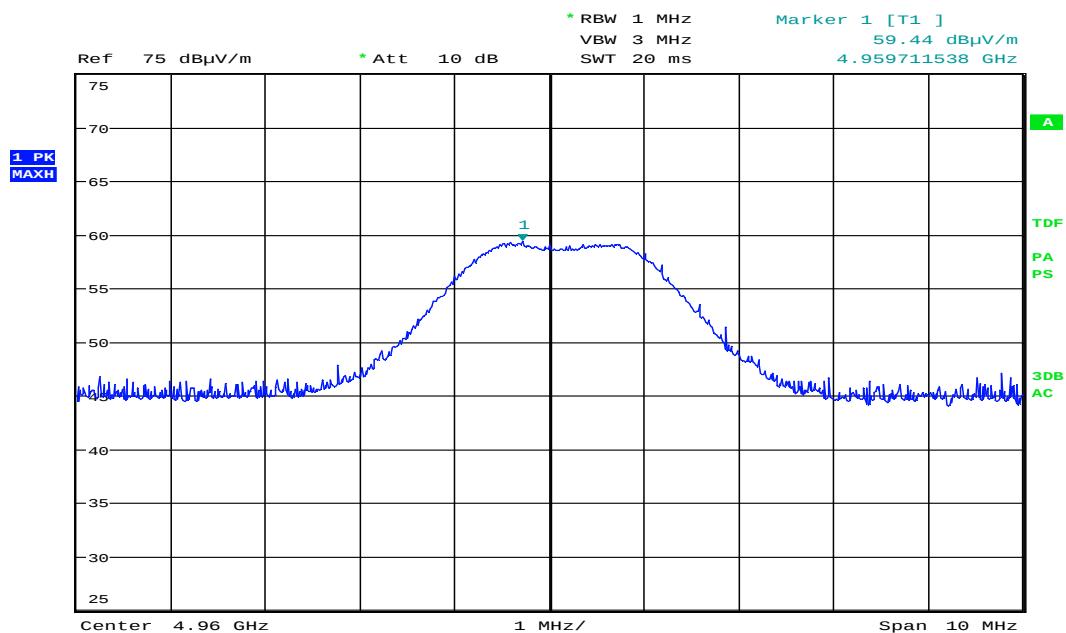
Date: 28.OCT.2019 15:34:51

Radiated Emissions, 4804 MHz, 2402 MHz, Peak (Max: HP)



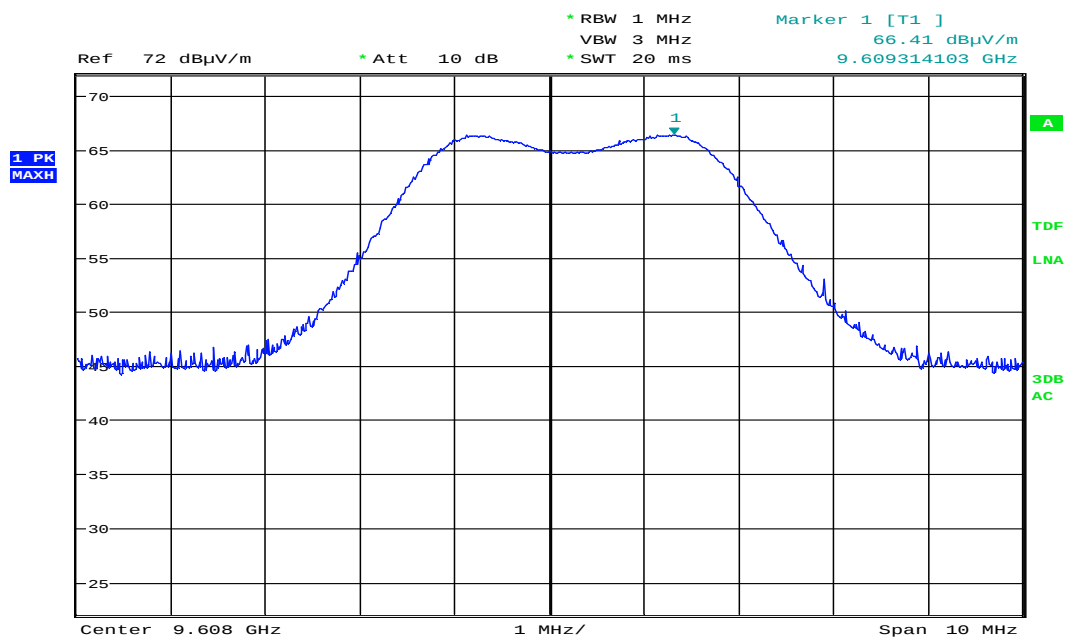
Date: 28.OCT.2019 16:27:00

Radiated Emissions, 4880 MHz, 2440 MHz, Peak (Max: VP)



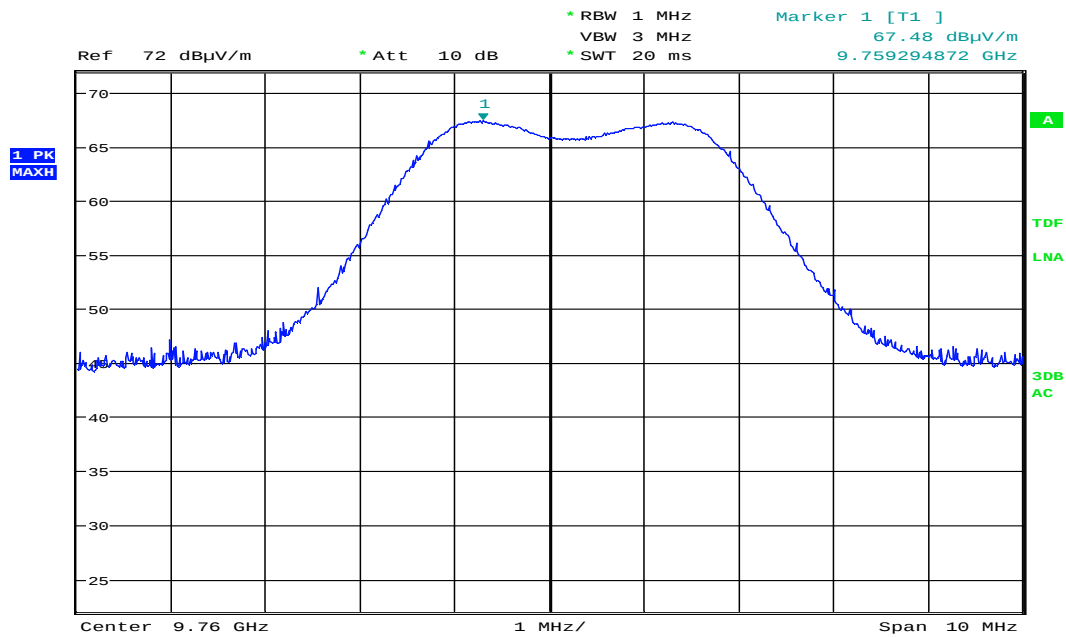
Date: 29.OCT.2019 09:36:19

Radiated Emissions, 4960 MHz, 2480 MHz, Peak (Max: HP)



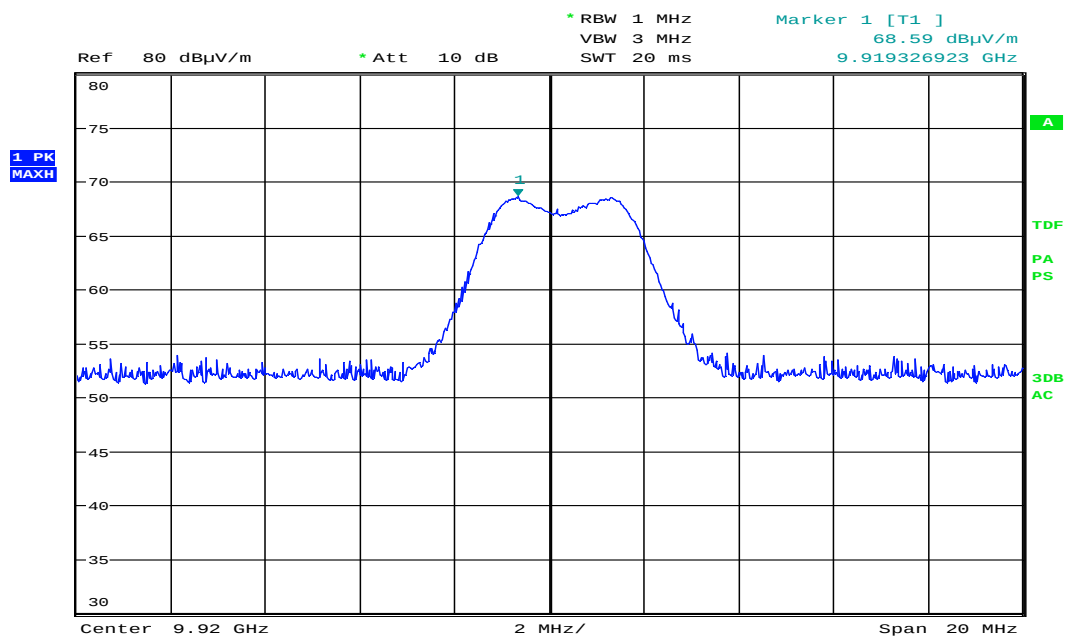
Date: 28.OCT.2019 15:25:27

Radiated Emissions, 9608 MHz, 2402 MHz, Peak (Max: HP)



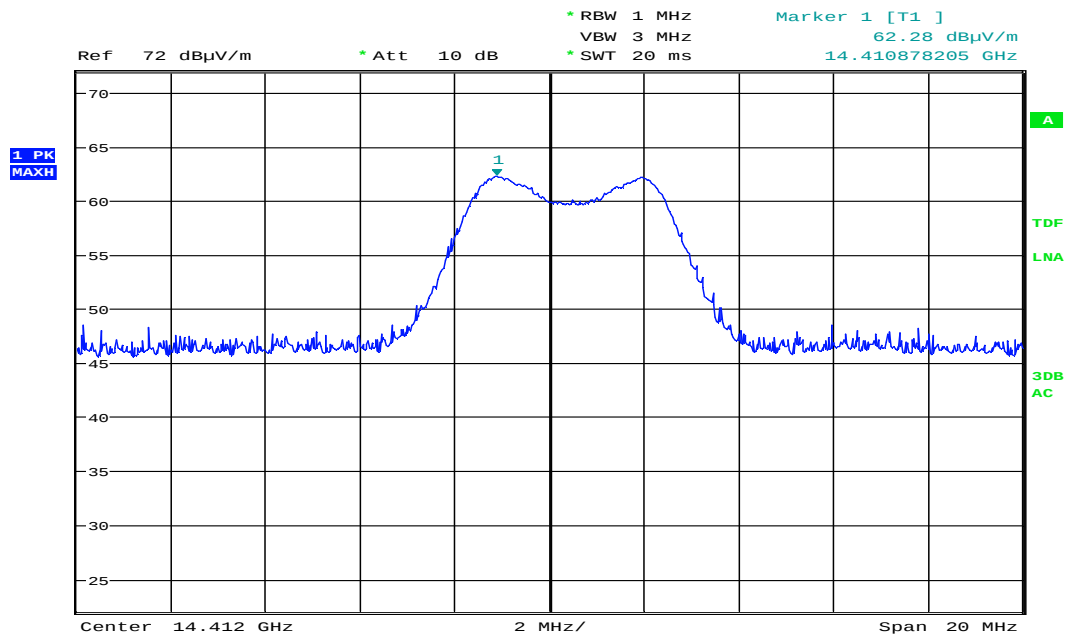
Date: 28.OCT.2019 16:36:51

Radiated Emissions, 9760 MHz, 2440 MHz, Peak (Max: HP)



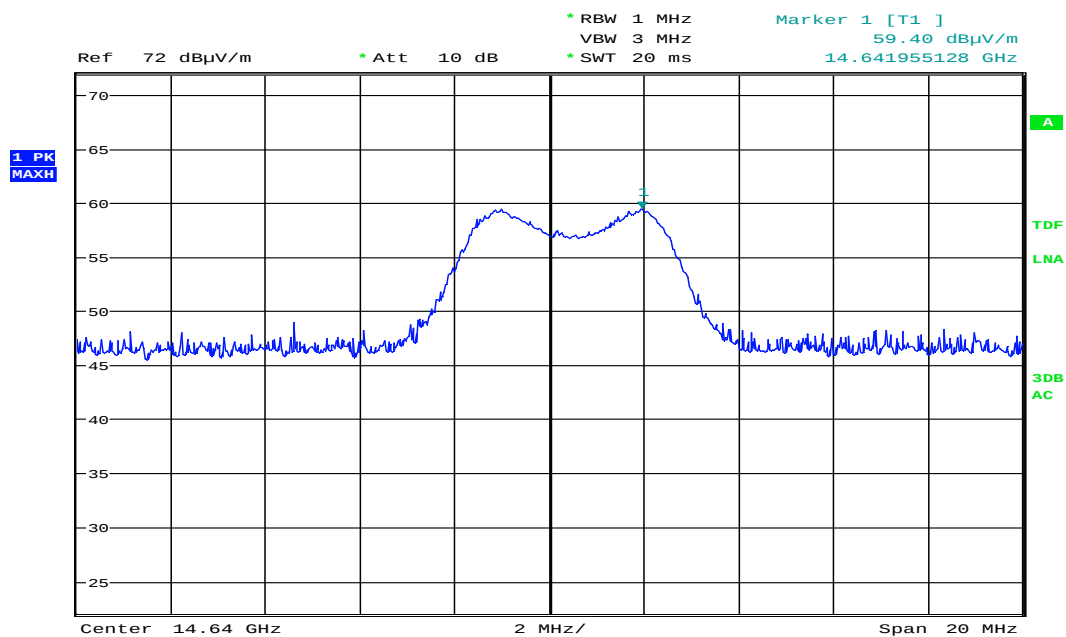
Date: 29.OCT.2019 09:47:23

Radiated Emissions, 9920 MHz, 2480 MHz, Peak (Max: HP)



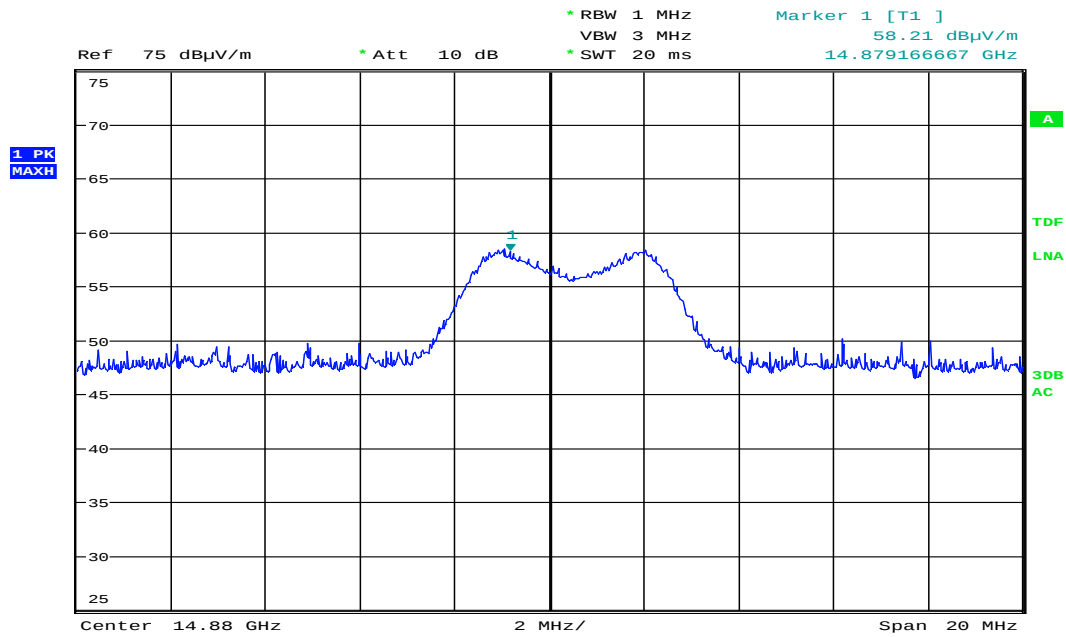
Date: 28.OCT.2019 15:58:05

Radiated Emissions, 14412 MHz, 2402 MHz, Peak (Max: VP)



Date: 28.OCT.2019 16:45:56

Radiated Emissions, 14640 MHz, 2440 MHz, Peak (Max: VP)



Date: 28.OCT.2019 17:02:27

Radiated Emissions, 14880 MHz, 2480 MHz, Peak (Max: VP)

3.10 Power Spectral Density (PSD)

FCC Part 15.247 (d)

ISED Canada RSS-247 Issue 2, Clause 5.2 (b)

Test Results: Passed

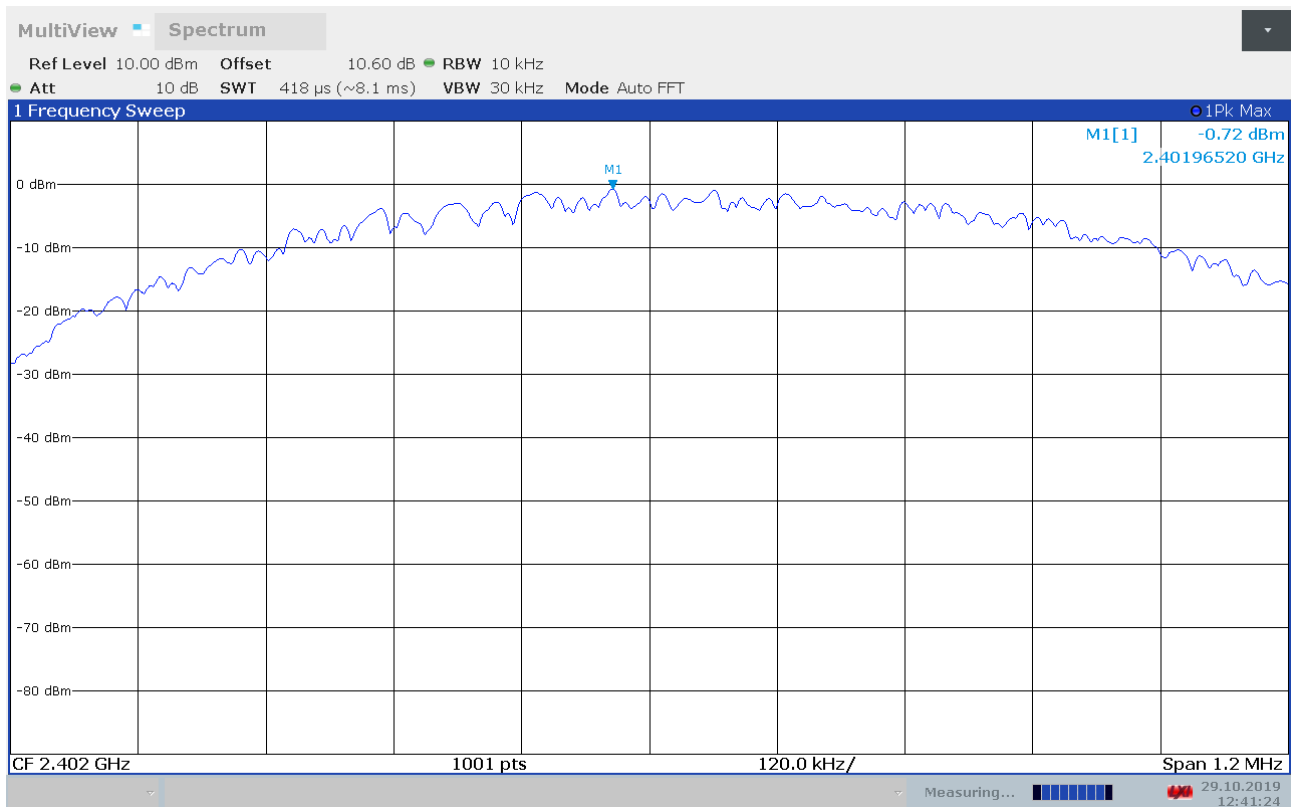
Measured Data:

The measurement procedures PKPSD described in ANSI C63.10-2013 was used.

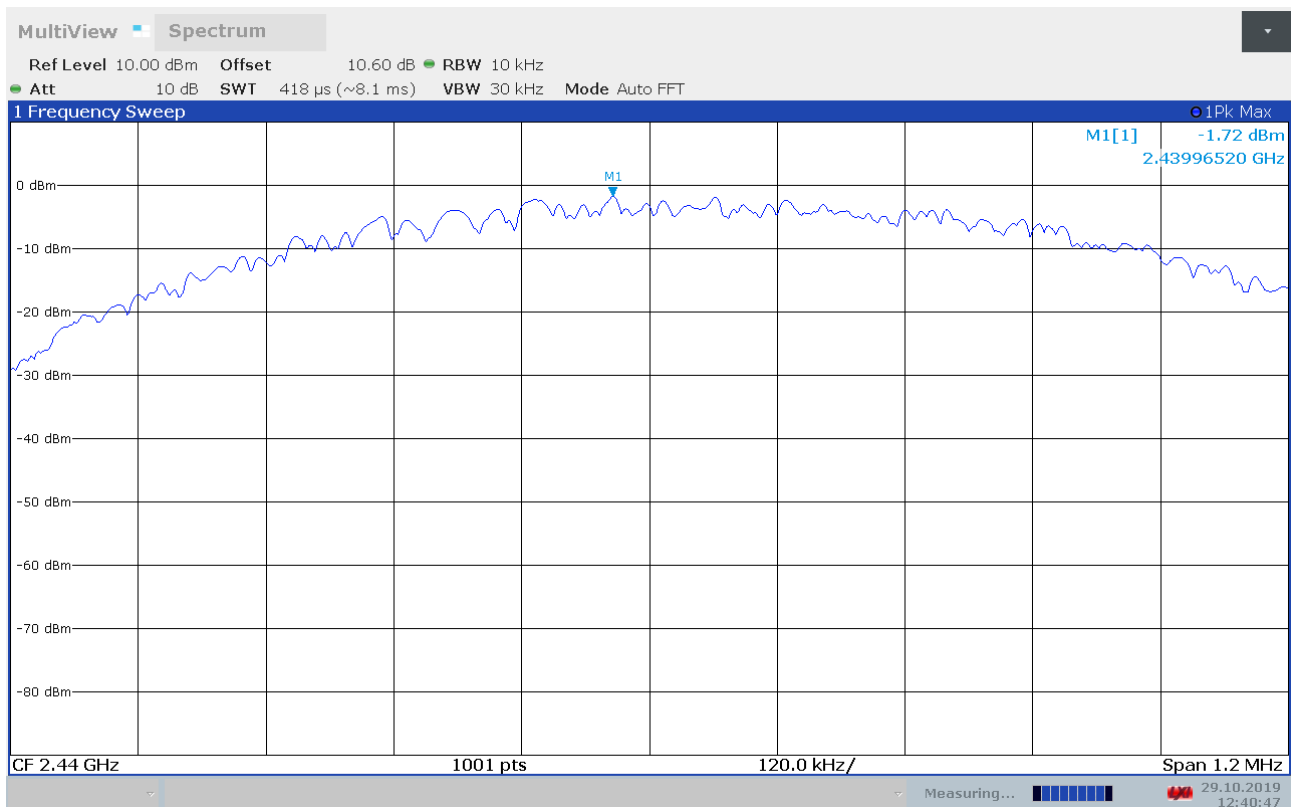
Carrier Frequency (MHz)	Power Spectral Density (dBm/10 kHz)
2402	-0.7
2440	-1.7
2480	-3.0

Requirements:

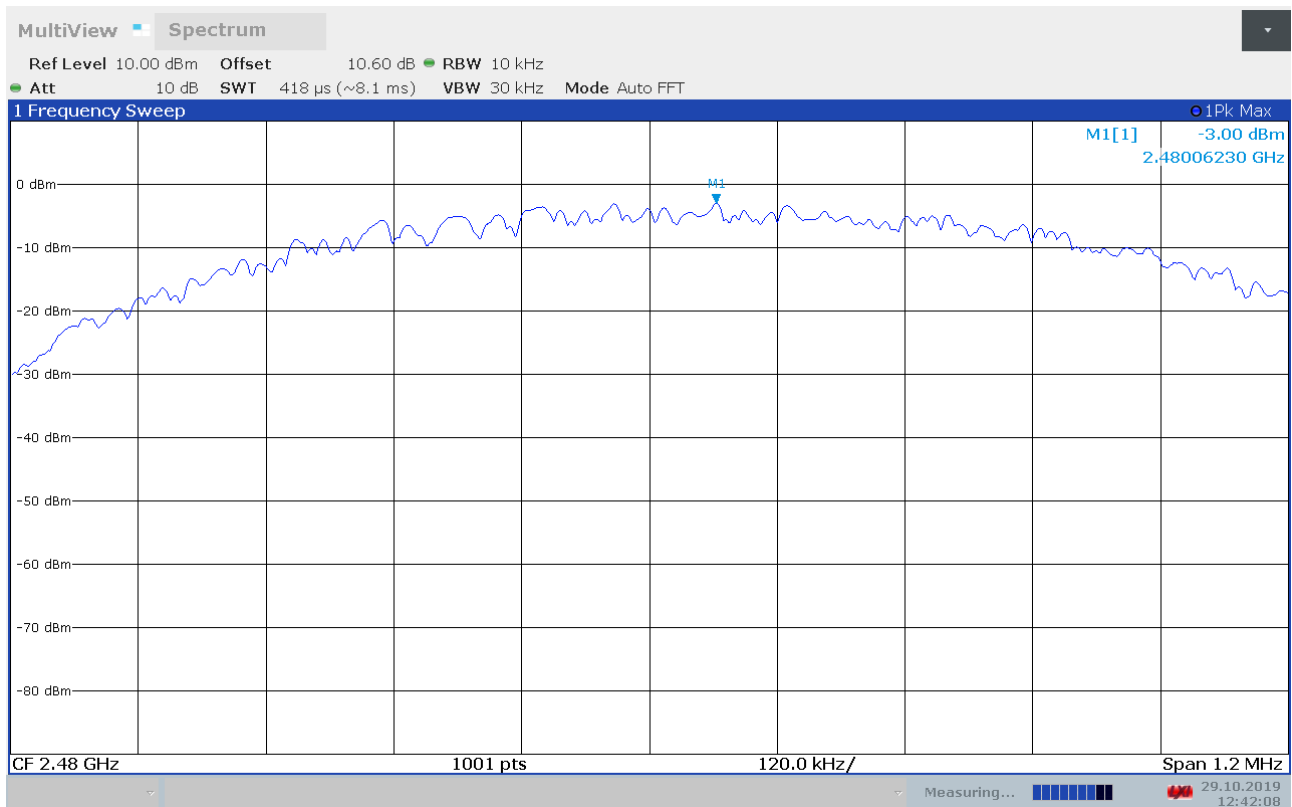
The Power Spectral Density of a Digital Transmission System shall be no greater than +8 dBm in any 3 kHz band.



Power Spectral Density, 2402 MHz



Power Spectral Density, 2440 MHz



Power Spectral Density, 2480 MHz

4 Measurement Uncertainty

Measurement Uncertainty Values		
Test Item		Uncertainty
Output Power		±0.5 dB
Power Spectral Density		±0.5 dB
Out of Band Emissions, Conducted	< 3.6 GHz	±0.6 dB
	> 3.6 GHz	±0.9 dB
Spurious Emissions, Radiated	< 1 GHz	±2.5 dB
	> 1 GHz	±2.2 dB
Emission Bandwidth		±4 %
Power Line Conducted Emissions		+2.9 / -4.1 dB
Spectrum Mask Measurements	Frequency	±5 %
	Amplitude	±1.0 dB
Frequency Error		±0.6 ppm
Temperature Uncertainty		±1 °C

All uncertainty values are expanded standard uncertainty to give a confidence level of 95%, based on coverage factor k=2

5 LIST OF TEST EQUIPMENT

To facilitate inclusion on each page of the test equipment used for related tests, each item of test equipment and ancillaries are identified (numbered) by the Test Laboratory.

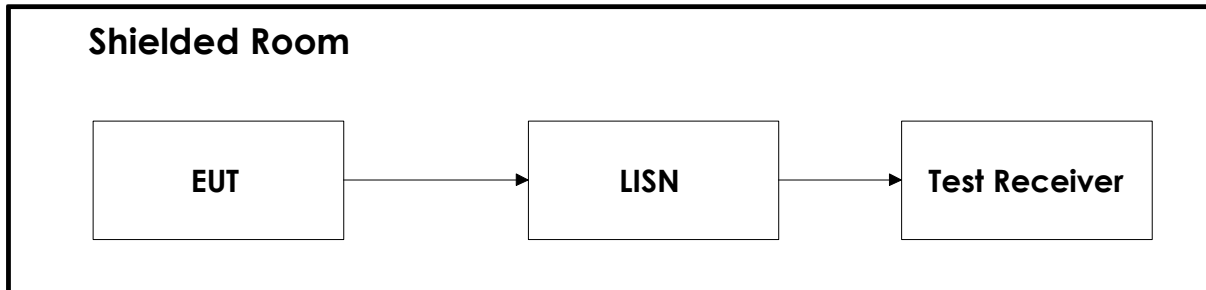
No.	Model number	Description	Manufacturer	Ref. no.	Cal. date	Cal. Due
1	FSW43	Spectrum Analyzer	Rohde & Schwarz	LR 1690	2019.01	2020.01
2	ESU40	Measuring Receiver	Rohde & Schwarz	LR 1639	2019-01	2020-01
3	6810.17B	Attenuator	Suhner	LR 1669	COU	
4	6HC3000/18000	Highpass Filter	Trilithic	LR 1614	COU	
5	JB3	BiLog Antenna	Sunol Sciences	N-4525	2017.11	2020.11
6	317	Preamplifier	Sonoma Inst.	LR 1687	2019.07	2020.07
7	8449A	Pre-amplifier	Hewlett Packard	LR 1322	2019.07	2020.07
8	3115	Horn Antenna	EMCO	LR 1330	2016.10	2019.12
9	3117-PA	Horn Antenna +PreAmp	EMCO	LR 1717	2017-12	2019-12
10	638	Antenna Horn	Narda	LR 1480	2010-06	2020-06
11	6032A	Power Supply	Hewlett Packard	LR 1051	COU	
12	CPX400S	Power Supply	TTI	LR 1712	COU	
14	Model 87 V	Multimeter	Fluke	LR 1597	2018-02	2020-02
15	ESH2-Z5	Artificiaial Mains Network	Rohde & Schwarz	N-4097	2018-03	2020-03
16	ESH3-Z2	Impulse Limiter	Rohde & Schwarz	N-3932	COU	
17	ESCI3	Measuring Receiver	Rohde & Schwarz	N-4259	2019-10	2021-10
18	ST18/SMA/N/36	RF Cable	Suhner	LR 1627	COU	
19	SF102/1000MM	RF Cable	Suhner	SN 50113/2	COU	
20	SF102/2000MM	RF Cable	Suhner	SN 500100/2	COU	

The software listed below has been used for one or more tests.

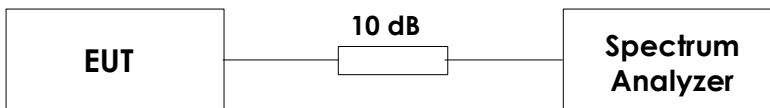
No.	Manufacturer	Name	Version	Comment
1	Rohde & Schwarz	EMC32	10.50.10	Power Line Conducted test software
2	Rohde & Schwarz	EMC32	10.50.10	Radiated Emission test software
3	Rohde & Schwarz	GPBShot	2.7	Screenshots from R&S Spectrum Analyzers

6 BLOCK DIAGRAM

6.1 Power Line Conducted Emission

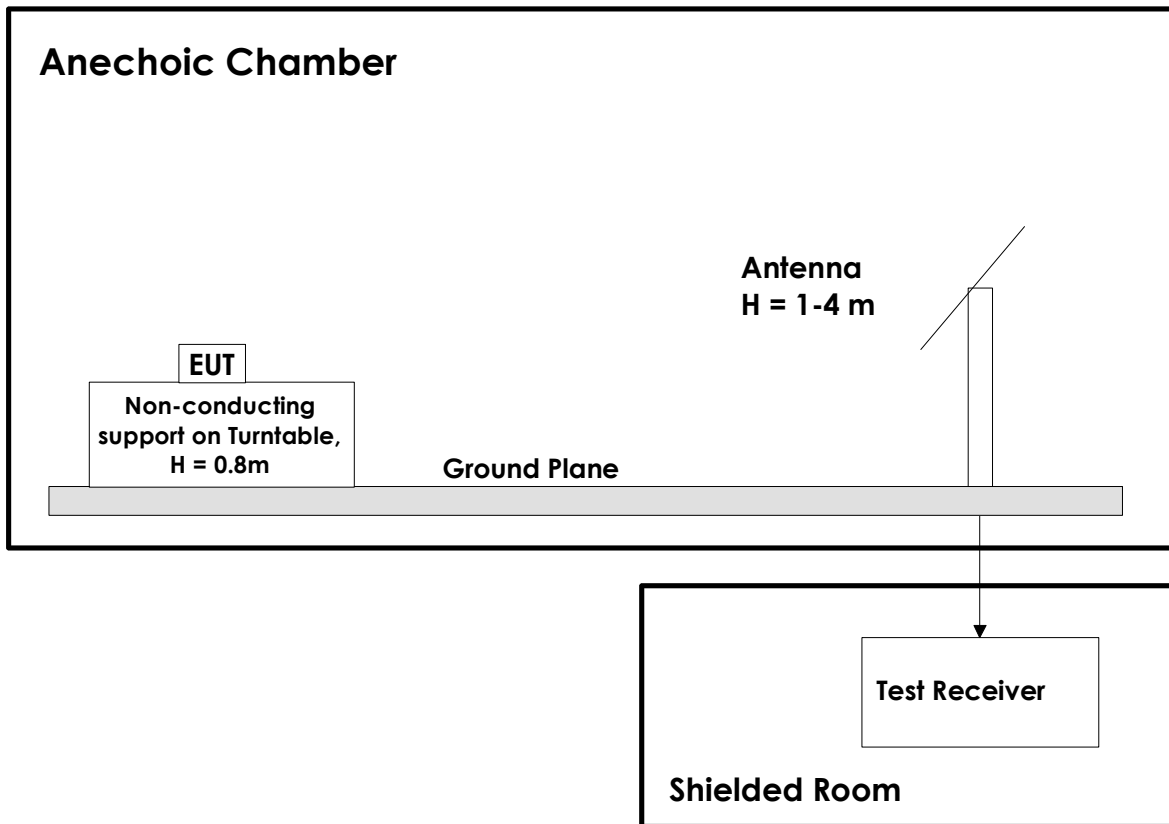


6.2 Conducted Tests



This test set-up is used for all Conducted tests.

6.3 Test Site Radiated Emission



This test setup is used for all radiated emissions tests. Measuring distance is 3m for all frequencies up to 18 GHz. Above 18 GHz measuring distance is 1m.

Emissions above 1 GHz are measured with a Spectrum Analyzer and Horn Antenna.

All measurements at 1 GHz and above were performed with turntable height 1.5m and with the ground plane covered by absorbers.

A pre-amplifier is used for all measurements, and High-Pass filter is used for all harmonics.

Above 18 GHz the test receiver is moved inside the anechoic chamber and located next to the antenna to minimize the cable loss.