

SF1 Interior Pictures

Main board



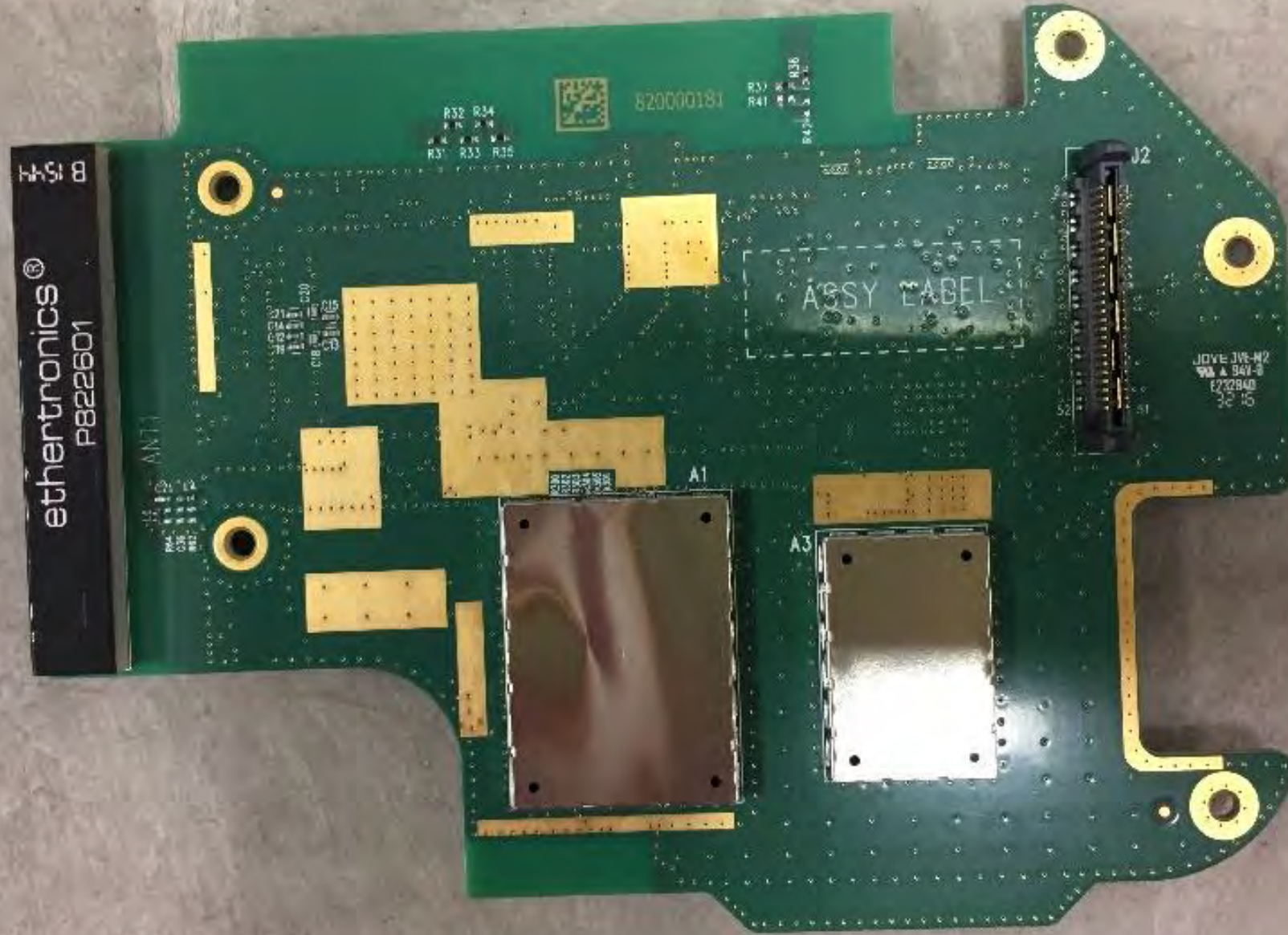
Main board



RFboard



RFboard



Mated
boards



Mated
boards



ethertronics®
P822601

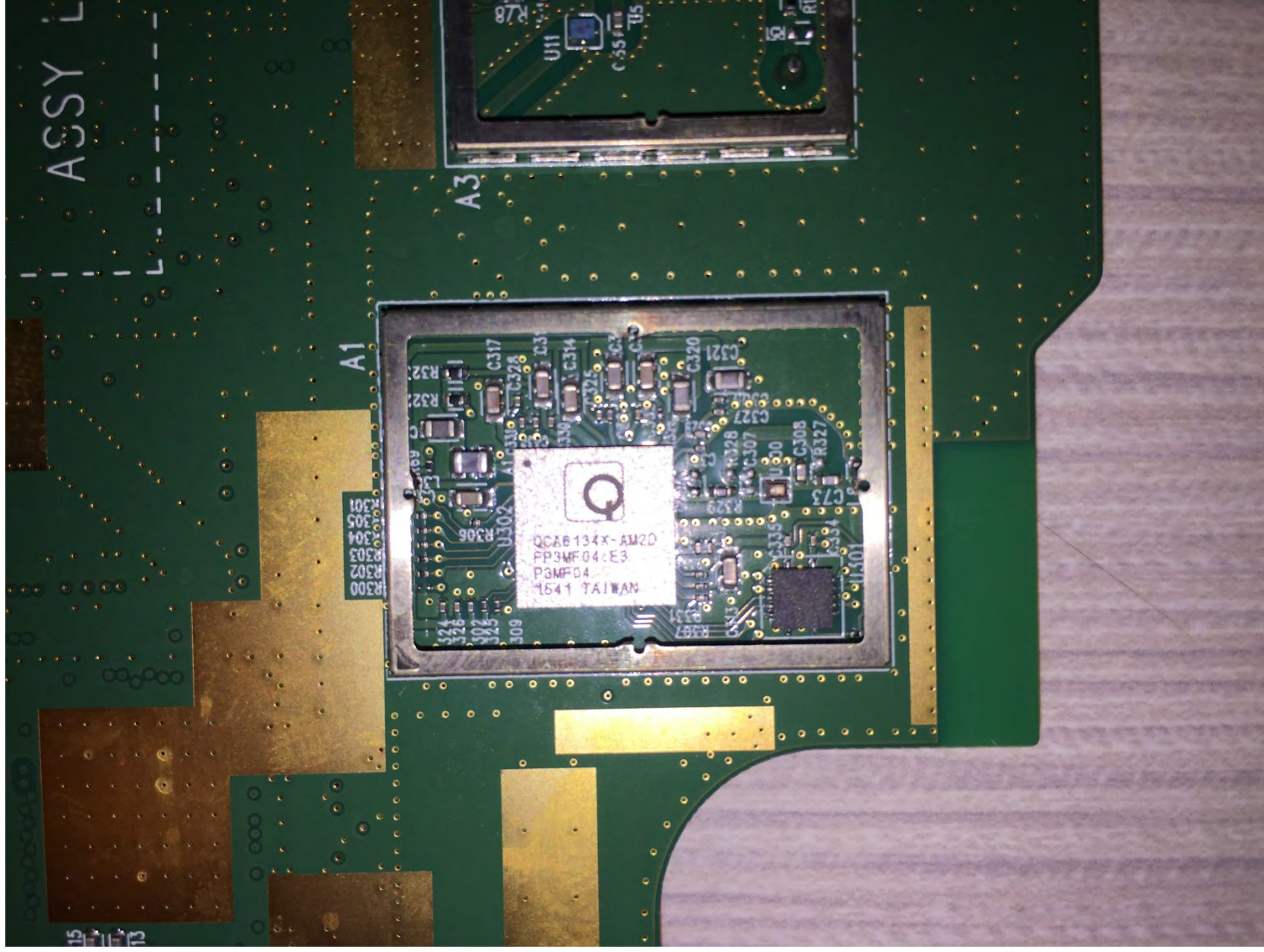
ANTI-

ASSY LABEL

JOVE JVE-M2
PA 94V-0
E222840
2516

No
shiled
RF
board







ethertronics®
P822601

B 1544

ANT2

A2

170-00083-304

Sierra Wireless AirPrime
WP7504
FSN:P161160020070210
IMEI:356207070003141
SKU: 1102711
Qualcomm
NOT FOR RESALE

323

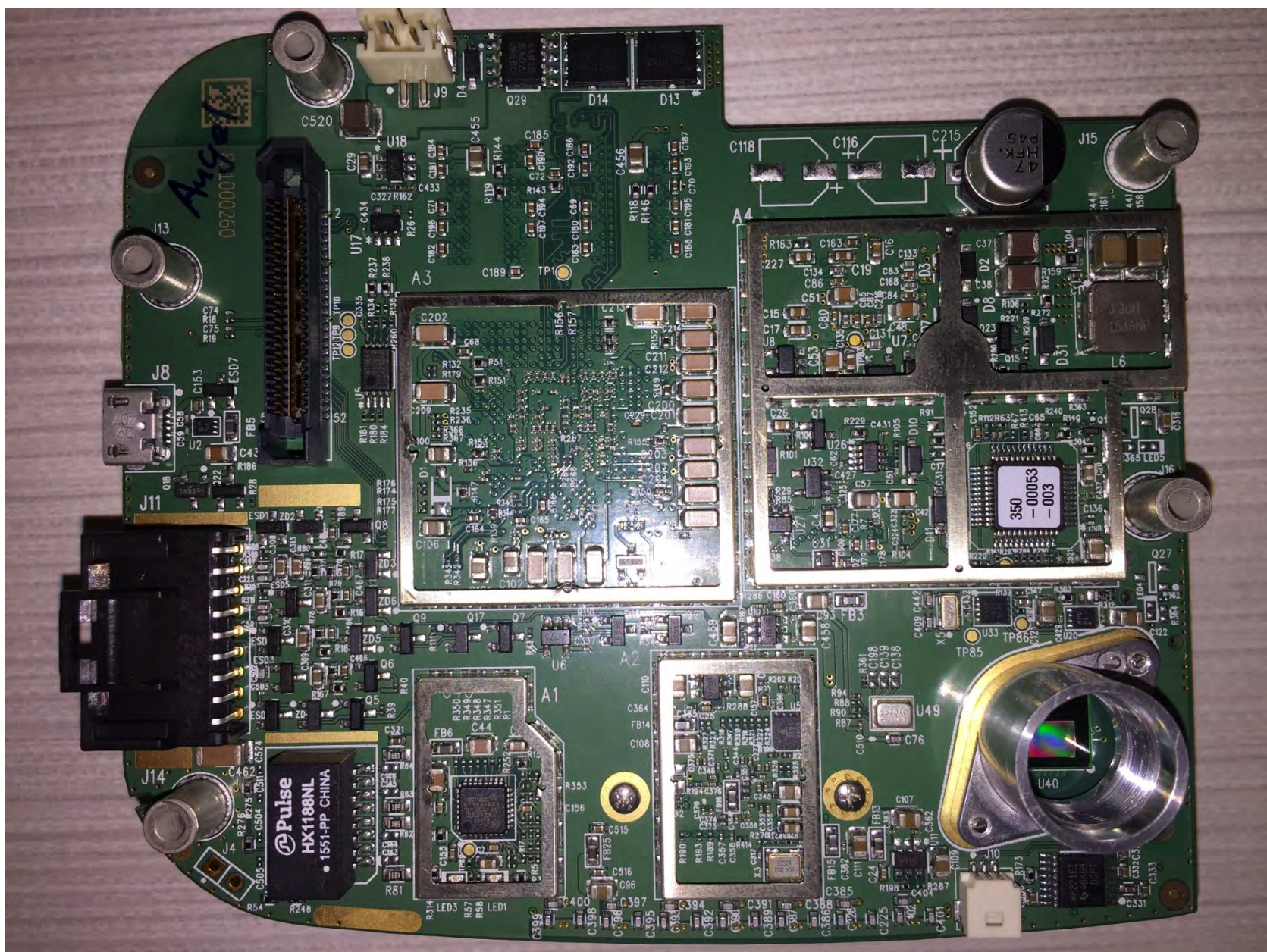
xbio
MAX-MBQ-0-01

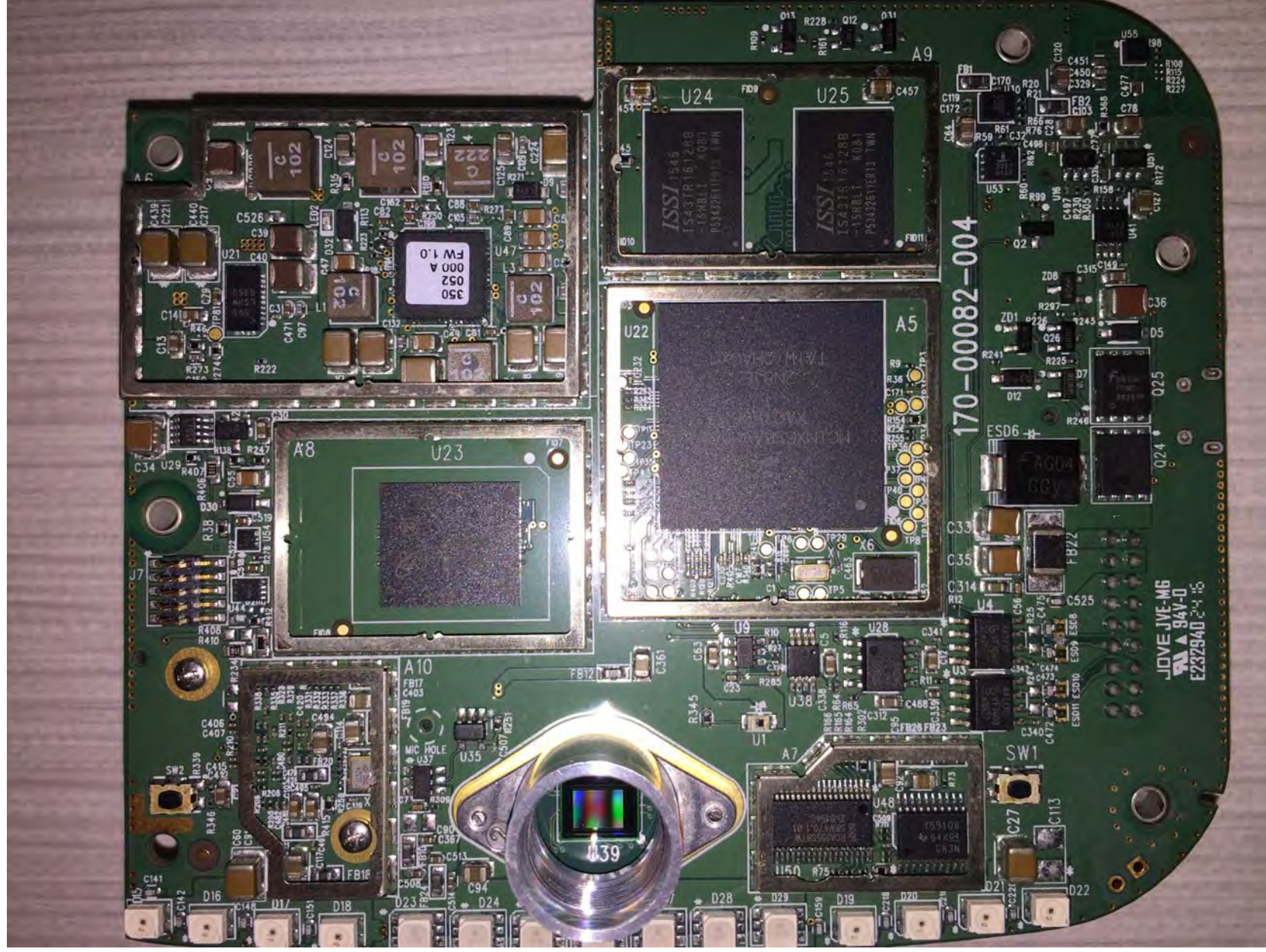
410202A

ANT3

ET
1001039

ethertronics
1001039 B 1544





REVISION RECORD			
Ver	ECO NO.	APPROVED:	DATE:
-	-		

DEBUR EDGE OF PCB FOR TEST JIGS

DEBUR EDGE OF PCB FOR TEST JIGS

J4 HOLES TO REMAIN FREE OF SOLDER (2 PLACES)

MIC: HANDLE WITH CARE

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994
2. WORKMANSHIP PER IPC-A-610, CL 2.
3. COMPONENT LEAD PROTRUSION AND COMPONENT TO PCB GAP PER IPC-A-610
4. ALL ASSEMBLY PROCESSES MUST BE ROHS COMPLIANT.

(USE WITH PCB 170-00082-005)

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MILLIMETERS: INTERPRET GEOMETRIC TOLERANCES PER ASME Y14.5M-1994		COMPANY: lytx 9785 Towne Centre Drive SAN DIEGO, CA 92123 U.S.A.			
DRAWN: MARYANN CORMIER	DATED: 14-JUL-2016	TITLE: PCA, ASSEMBLY DRAWING TOPSIDE DC-FLEX LC, MAIN			
CHECKED: ANGEL VALDES BERND EGLER	DATED: 14-JUL-2016	CODE:	SIZE:	DRAWING NO:	REV:
QUALITY CONTROL:	DATED:			D/B 005-00080-001	
RELEASED: TERRY MOLLER	DATED: TBD	SCALE: NOT TO SCALE		SHEET: 1 OF 2	

6

5

4

3

2

1

REVISION RECORD			
LTR	ECO NO.	APPROVED:	DATE:

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. WORKMANSHIP PERFORMED IAW IPC-A-610 AND/OR J-STD-001.
- A. ALL SPECIFICATIONS TO BE TO THE LATEST STANDARDS.
- B. INTERPRET ALL IPC SPECIFICATIONS AS CLASS 2.
- C. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009 AND/OR IPC-D-325.
2. RoHS COMPLIANT MATERIALS TO BE USED FOR LEAD-FREE ASSEMBLY PROCESS.
3. COMPONENT MOUNTING PER IPC-CM-770.

DEBUR EDGE OF PCB

ANT2

A2

J200

U1

ANT3

U6

ANT300

DEBUR EDGE OF PCB

DEBUR EDGE OF PCB

(USE WITH PCB 170-00083-005)

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MILLIMETERS: INTERPRET GEOMETRIC TOLERANCES PER ASME Y14.5M-1994		COMPANY: lytx 9785 Towne Centre Drive SAN DIEGO, CA 92121 U.S.A.	
DRAWN: MARYANN CORMIER	DATED: 14-JUL-2016	TITLE: PCA, ASSEMBLY DRAWING TOPSIDE PCB, WIRELESS, LC-FLEX	
CHECKED: BERND EGLER ANGEL VALDES	DATED: 14-JUL-2016	CODE:	SIZE: D/B
QUALITY CONTROL:	DATED:	DRAWING NO: 005-00081-000 005-00082-000 005-00083-000	
RELEASED: Terry Moller	DATED:	SCALE: NOT TO SCALE	REV: SHEET: 1 OF 2

