

REV.	LTR	DATE	UPDATE DESCRIPTION	REMARK	SIGN	APPROVER
*		20211225	1510-379600 FIRST RELEASE FOR REVIEW		Jeacol	Sujing
A		20220210	Remove Sagemcom logo,change Printing Content for factory and Background color,release 1510-38F6000		Jeacol	Sujing
B					Jeacol	Sujing
					Jeacol	Sujing
					Jeacol	Sujing
					Jeacol	Sujing

2.8.3 Labels (with all printed contents including barcodes)

Label without safety marking

The test should be performed in accordance with Guide SCT U31 001 F, under the following conditions:

- Chemical resistance: 25s each for water, alcohol, isopropanol;

Label with safety marking

Test should be performed in accordance with IEC60950-1 1.7.11, under the following conditions:

- Chemical resistance: 15s for water, 15s for petroleum spirit;

After this test, the marking shall be legible; it shall not be possible to remove marking plates easily and they shall show no curling.

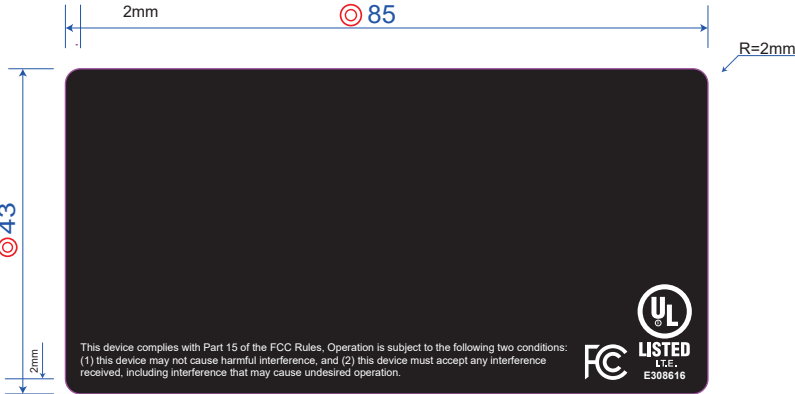
2.11 Temperature cycling test

Temperature cycling test should be applied on the components with glue or adhesive tape (sticker / foam / rubber etc). The test should be performed in accordance with standard IEC 60068-2-14, under the following conditions:

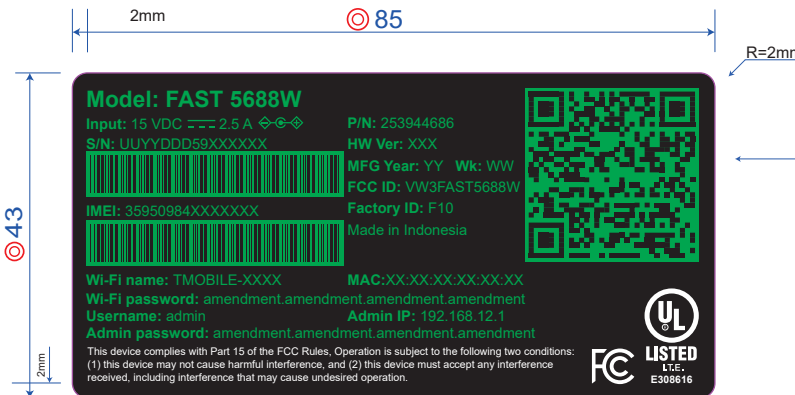
- Sample size: 2 pcs;
- Sample status: Non-operating;
- Temperature range: -40 ~ 70°C
 - 40°C during 1h
 - 40°C to +70°C during 1h
 - +70°C at 90% humidity during 1h
 - +70°C to -40°C during 1h
- Duration: 168h (42 cycles)

After test, below phenomenon should not appear on the part:

- Significant discoloration on the surface.
- Cracks, blistering and deformation (material degradation)
- Turn up or peel off
- Haze of transparent plastics



Printing Content for supplier
供應商印刷內容
Scale 1:1



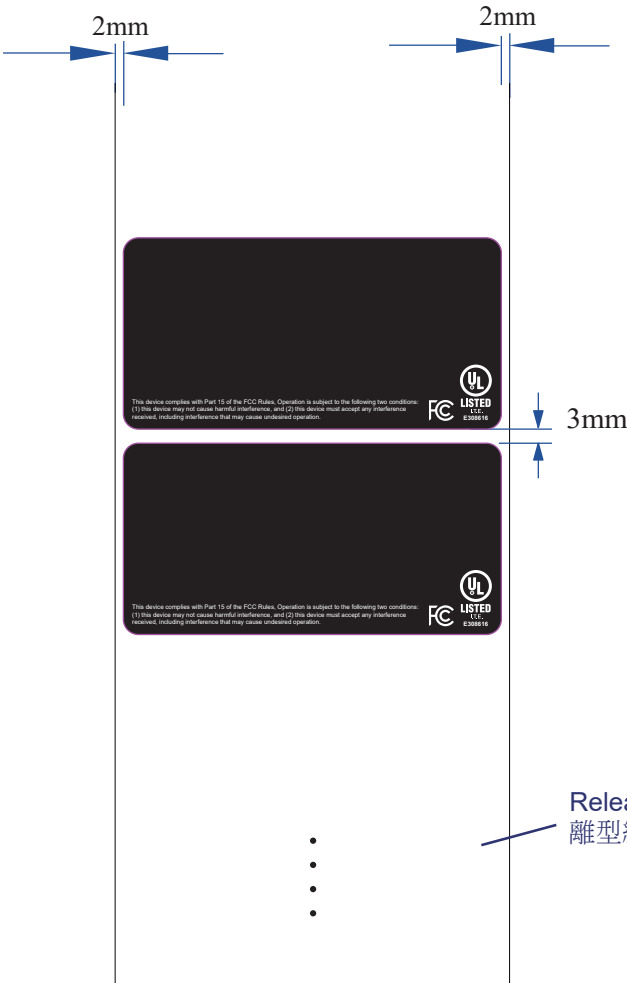
QR Code: 22*22mm

Printing position for factory
工廠印刷位置

UL LISTED : L=7.2 x H=9.6 mm

FCC : L=5.6 x H=4.7 mm

Roll direction
卷紙方向



Release paper
離型紙

SPEC		Roll type	Material Structure	TOLERANCE SPEC.			Rating LABEL				
Material (Brand/Model No.): (ex.PET、PP、ART PAPER(Brand/Model No.))	50μ White Polyester(Matt)/FASSON_MZ0336A	Roll form packaging 包裝方式: 卷狀外翻	Material Made 紙張 黏貼層 紙張 paper								
Adhesive (Brand/Model No.): (ex.Acrylic(Brand/Model No.))	Acrylic(Embossed)	Outer diameter of the paper roll core: 3"(76.2mm)		All Dimension	±0.20mm	UNIT MM	SIZE A3	MODEL NO. FAST5688W_TMO		PARTS NO. 1510-38F6000	
Coating (Brand/Model No.): (ex.PET、OPP(Brand/Model No.))	Matt OPP Film	紙張芯外直徑: 3"(76.2mm)		Edge distance邊距	±0.50mm	SCALE 1:1					
Printable:	☒ Yes ☐ No	Outer diameter of the paper roll: <8(203mm)		GAP distance跳距	±0.50mm						
Printing color: (ex.Black 100%、Other)	 Black 100%	Notes 1. During OQC/IQC, the vendor/CM must inspect all critical items marked with a  2. 二色以上彩印(非純色): 需上/中/下限度樣本。 Full color printing (excluding single color): Must provide color tolerance sample for customer/RD/PM/ IQC (light tolerance/color specimen/dark tolerance). 3. 專色/純色: 提供色差儀色差報告, ΔE < 2, 或依客戶需求。 Spot color/Single color: Must provide color report by Colorimeter, ΔE < 2 or define by costumer. 4. 擦拭測試報告: 依客戶需求。 Muse pass abrasion test: Define by costumer. 5. Printing Tolerance is defined in the right column as the choose 6. This part should not contain any substances which are specified in SPT-00001/PMQ-M0003, issued by PEGATRON. 7. 料件承認時, 須檢附原材廠商的原材規格書。 Must attach the detail raw material data sheet when Approval.			DESIGN(D) Jeacol		APPROVED Sujing				
Background color: (ex.White、Other)	White										
Packing method:	☐ Single page ☒ Roll										
Safety certification:	☒ PGJ12 ☐ PGDQ2 ☐ NA										
Printing ribbon:	☒ high temperature ribbon ☐ Low temperature ribbon ☐ No										
Artwork version (File name / Released date)	 20220210										