

FC908A

Hardware Design

Wi-Fi&Bluetooth Module Series

Version: 1.0.0

Date: 2021-12-03

Status: Preliminary



At Quectel, our aim is to provide timely and comprehensive services to our customers. If you require any assistance, please contact our headquarters:

Quectel Wireless Solutions Co., Ltd.

Building 5, Shanghai Business Park Phase III (Area B), No.1016 Tianlin Road, Minhang District, Shanghai 200233, China

Tel: +86 21 5108 6236

Email: info@quectel.com

Or our local offices. For more information, please visit:

<http://www.quectel.com/support/sales.htm>.

For technical support, or to report documentation errors, please visit:

<http://www.quectel.com/support/technical.htm>.

Or email us at: support@quectel.com.

Legal Notices

We offer information as a service to you. The provided information is based on your requirements and we make every effort to ensure its quality. You agree that you are responsible for using independent analysis and evaluation in designing intended products, and we provide reference designs for illustrative purposes only. Before using any hardware, software or service guided by this document, please read this notice carefully. Even though we employ commercially reasonable efforts to provide the best possible experience, you hereby acknowledge and agree that this document and related services hereunder are provided to you on an “as available” basis. We may revise or restate this document from time to time at our sole discretion without any prior notice to you.

Copyright

Our and third-party products hereunder may contain copyrighted material. Such copyrighted material shall not be copied, reproduced, distributed, merged, published, translated, or modified without prior written consent. We and the third party have exclusive rights over copyrighted material. No license shall be granted or conveyed under any patents, copyrights, trademarks, or service mark rights. To avoid ambiguities, purchasing in any form cannot be deemed as granting a license other than the normal non-exclusive, royalty-free license to use the material. We reserve the right to take legal action for noncompliance with abovementioned requirements, unauthorized use, or other illegal or malicious use of the material.

Trademarks

Except as otherwise set forth herein, nothing in this document shall be construed as conferring any rights to use any trademark, trade name or name, abbreviation, or counterfeit product thereof owned by Quectel or any third party in advertising, publicity, or other aspects.

Third-Party Rights

This document may refer to hardware, software and/or documentation owned by one or more third parties ("third-party materials"). Use of such third-party materials shall be governed by all restrictions and obligations applicable thereto.

We make no warranty or representation, either express or implied, regarding the third-party materials, including but not limited to any implied or statutory, warranties of merchantability or fitness for a particular purpose, quiet enjoyment, system integration, information accuracy, and non-infringement of any third-party intellectual property rights with regard to the licensed technology or use thereof. Nothing herein constitutes a representation or warranty by us to either develop, enhance, modify, distribute, market, sell, offer for sale, or otherwise maintain production of any our products or any other hardware, software, device, tool, information, or product. We moreover disclaim any and all warranties arising from the course of dealing or usage of trade.

Privacy Policy

To implement module functionality, certain device data are uploaded to Quectel's or third-party's servers, including carriers, chipset suppliers or customer-designated servers. Quectel, strictly abiding by the relevant laws and regulations, shall retain, use, disclose or otherwise process relevant data for the purpose of performing the service only or as permitted by applicable laws. Before data interaction with third parties, please be informed of their privacy and data security policy.

Disclaimer

- a) We acknowledge no liability for any injury or damage arising from the reliance upon the information.
- b) We shall bear no liability resulting from any inaccuracies or omissions, or from the use of the information contained herein.
- c) While we have made every effort to ensure that the functions and features under development are free from errors, it is possible that they could contain errors, inaccuracies, and omissions. Unless otherwise provided by valid agreement, we make no warranties of any kind, either implied or express, and exclude all liability for any loss or damage suffered in connection with the use of features and functions under development, to the maximum extent permitted by law, regardless of whether such loss or damage may have been foreseeable.
- d) We are not responsible for the accessibility, safety, accuracy, availability, legality, or completeness of information, advertising, commercial offers, products, services, and materials on third-party websites and third-party resources.

Copyright © Quectel Wireless Solutions Co., Ltd. 2021. All rights reserved.

Safety Information

The following safety precautions must be observed during all phases of operation, such as usage, service or repair of any cellular terminal or mobile incorporating the module. Manufacturers of the cellular terminal shall notify users and operating personnel of the following safety information by incorporating these guidelines into all manuals of the product. Otherwise, Quectel assumes no liability for customers' failure to comply with these precautions.



Full attention must be given to driving at all times in order to reduce the risk of an accident. Using a mobile while driving (even with a handsfree kit) causes distraction and can lead to an accident. Please comply with laws and regulations restricting the use of wireless devices while driving.



Switch off the cellular terminal or mobile before boarding an aircraft. The operation of wireless appliances in an aircraft is forbidden to prevent interference with communication systems. If there is an Airplane Mode, it shall be enabled prior to boarding an aircraft. Please consult the airline staff for more restrictions on the use of wireless devices on an aircraft.



Wireless devices may cause interference on sensitive medical equipment, so please be aware of the restrictions on the use of wireless devices when in hospitals, clinics or other healthcare facilities.



Cellular terminals or mobiles operating over radio signal and cellular network cannot be guaranteed to connect in certain conditions, such as when the mobile bill is unpaid or the (U)SIM card is invalid. When emergency help is needed in such conditions, use emergency call if the device supports it. In order to make or receive a call, the cellular terminal or mobile must be switched on in a service area with adequate cellular signal strength. In an emergency, the device with emergency call function cannot be used as the only contact method considering network connection cannot be guaranteed under all circumstances.



The cellular terminal or mobile contains a transceiver. When it is ON, it receives and transmits radio frequency signals. RF interference can occur if it is used close to TV sets, radios, computers or other electric equipment.



In locations with explosive or potentially explosive atmospheres, obey all posted signs and turn off wireless devices such as mobile phone or other cellular terminals. Areas with explosive or potentially explosive atmospheres include fuelling areas, below decks on boats, fuel or chemical transfer or storage facilities, and areas where the air contains chemicals or particles such as grain, dust or metal powders.

About the Document

Revision History

Version	Date	Author	Description
-	2021-12-03	Elinor WANG/Michael DU	Creation of the document
1.0.0	2021-12-03	Elinor WANG/Michael DU	Preliminary

Contents

Safety Information.....	3
About the Document.....	4
Contents	5
Table Index.....	7
Figure Index	8
1 Introduction	9
1.1. Special Mark	12
2 Product Overview	13
2.1. General Description	13
2.2. Key Features.....	13
2.3. Functional Diagram.....	15
2.4. EVB	15
3 Application Interfaces	16
3.1. General Description	16
3.2. Pin Assignment	17
3.3. Pin Description	18
3.4. Power Supply	20
3.4.1. Power Supply Pins Introduction.....	20
3.4.2. Buck Circuit Pins Introduction.....	22
3.5. WLAN Application Interface	23
3.5.1. SDIO Interface	23
3.5.2. WLAN_EN.....	25
3.5.3. WLAN_WAKE	25
3.5.4. Introduction of WLAN Pin Multiplexing Function	26
3.6. Bluetooth Application Interface	27
3.6.1. UART Interface	27
3.6.2. BT_EN	28
3.6.3. BT_WAKE_HOST and HOST_WAKE_BT	29
3.6.4. PCM Interface	29
3.7. Other Interfaces	30
3.7.1. WLAN_SLP_CLK.....	30
3.7.2. XTAL_IN/OUT	31
3.7.3. GPIOs	31
3.8. RF Antenna Interfaces	31
3.8.1. Operating Frequency	32
3.8.2. Pin Definition of RF Antenna Interface	32
3.8.3. Reference Design	32
3.8.4. Reference Design of RF Routing.....	33
3.8.5. Requirements for Antenna Design	35
3.8.6. RF Connector Recommendation	36

4	Electrical Characteristics & Reliability	38
4.1.	Electrical Characteristics.....	38
4.2.	Digital I/O Interface Characteristics	39
4.3.	Power Consumption.....	39
4.4.	RF Performance	40
4.4.1.	Conducted RF Performance of Wi-Fi	40
4.4.2.	Conducted RF Performance of Bluetooth	41
4.5.	ESD	41
5	Mechanical Information.....	42
5.1.	Mechanical Dimensions	42
5.2.	Recommended Footprint	44
5.3.	Top and Bottom Views.....	45
6	Storage, Manufacturing & Packaging.....	46
6.1.	Storage Conditions.....	46
6.2.	Manufacturing and Soldering.....	47
6.3.	Packaging Specifications.....	49
6.3.1.	Carrier Tape.....	49
6.3.2.	Plastic Reel	49
6.3.3.	Packaging Process.....	50
7	Appendix References	51

Table Index

Table 1: Special Mark.....	12
Table 2: Key Features.....	13
Table 3: I/O Parameters Definition.....	18
Table 4: Pin Description.....	18
Table 5: Definition of Power Supply and GND Pins.....	20
Table 6: Definition of Buck Circuit Pins.....	22
Table 7: Recommended Inductance Parameters.....	22
Table 8: Pin Definition of SDIO Interface.....	23
Table 9: Pin Definition of WLAN_EN.....	25
Table 10: Pin Definition of WLAN_WAKE.....	25
Table 11: Pin setting description.....	26
Table 12: Pin Definition of SDIO Interface.....	26
Table 13: Pin Definition of UART Interface.....	27
Table 14: Pin Definition of BT_EN.....	28
Table 15: Pin Definition of BT_WAKEUP_HOST and HOST_WAKEUP_BT.....	29
Table 16: Pin Definition of PCM Interface.....	29
Table 17: Pin Definition of WLAN_SLP_CLK Interface.....	30
Table 18: WLAN_SLP_CLK parameter recommendation.....	30
Table 19: XO parameter definition.....	31
Table 20: Pin Definition of GPIO1/GPIO2.....	31
Table 21: FC908A operating frequency.....	32
Table 22: Pin Definition of RF Antenna Interfaces.....	32
Table 23: Antenna Cable Requirements.....	35
Table 24: Antenna requirements.....	35
Table 25: Absolute Maximum Ratings.....	38
Table 26: Recommended Operating Conditions.....	38
Table 27: General DC Electrical Characteristics for 1.8 V Domain.....	39
Table 28: General DC Electrical Characteristics for 3.3 V Domain.....	39
Table 29: Current Consumption of the Module (Normal Operation).....	39
Table 30: Conducted RF Output Power at 2.4 GHz Wi-Fi.....	40
Table 31: Conducted RF Receiving Sensitivity at 2.4 GHz Wi-Fi.....	40
Table 32: Conducted RF Performance of Bluetooth.....	41
Table 33: Electrostatic Discharge Characteristics (25 °C, 45 % Relative Humidity).....	41
Table 34: Recommended Thermal Profile Parameters.....	48
Table 35: Carrier Tape Dimension Table (Unit: mm).....	49
Table 36: Plastic Reel Dimension Table (Unit: mm).....	50
Table 37: Related Documents.....	51
Table 38: Terms and Abbreviations.....	51

Figure Index

Figure 1: Functional Diagram of FC908A	错误!未定义书签。
Figure 2: Pin Assignment (Top View)	17
Figure 3: VBAT Circuit.....	21
Figure 4: Power-up Timing	21
Figure 5: Recommended Reference Design Circuit	22
Figure 6: WLAN Application Interface Connection	23
Figure 7: SDIO Interface Connection.....	24
Figure 8: Block Diagram of Bluetooth Application Interface Connection.....	27
Figure 9: Reference Design for UART Interface Connection	28
Figure 10: PCM Interface Connection.....	29
Figure 11: Reference Design	33
Figure 12: Microstrip Design on a 2-layer PCB	33
Figure 13: Coplanar Waveguide Design on a 2-layer PCB	33
Figure 14: Coplanar Waveguide Design on a 4-layer PCB (Layer 3 as Reference Ground).....	34
Figure 15: Coplanar Waveguide Design on a 4-layer PCB (Layer 4 as Reference Ground).....	34
Figure 16: Dimensions of the U.FL-R-SMT Connector (Unit: mm).....	36
Figure 17: Mechanicals of U.FL-LP Connectors.....	36
Figure 18: Space Factor of Mated Connector (Unit: mm).....	37
Figure 19: Top and Side Dimensions (Top and Side View).....	42
Figure 20: Bottom Dimension (Top View)	43
Figure 21: Recommended Footprint (Top View).....	44
Figure 22: Top and Bottom Views of the Module.....	45
Figure 23: Recommended Reflow Soldering Thermal Profile	47
Figure 24: Carrier Tape Dimension Drawing	49
Figure 25: Plastic Reel Dimension Drawing	49
Figure 26: Packaging Process	50

1 Introduction

This document defines the FC908A and describes its air interfaces and hardware interfaces which are connected with your application.

This document can help you quickly understand module interface specifications, electrical and mechanical details, as well as other related information of the module. Associated with application notes and user guides, you can use FC908A to design and set up applications easily.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This device complies with FCC radiation exposure limits set forth for an uncontrolled environment. In order to avoid the possibility of exceeding the FCC radio frequency exposure limits, human proximity to the antenna shall not be less than 20cm (8 inches) during normal operation.

This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.

Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment. This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.

Important Notice to OEM integrators

1. This module is limited to OEM installation ONLY.
2. This module is limited to installation in fixed applications, according to Part 2.1091(b).
3. The separate approval is required for all other operating configurations, including portable configurations with respect to Part 2.1093 and different antenna configurations

4. For FCC Part 15.31 (h) and (k): The host manufacturer is responsible for additional testing to verify compliance as a composite system. When testing the host device for compliance with Part

15 Subpart B, the host manufacturer is required to show compliance with Part 15 Subpart B while the transmitter module(s) are installed and operating. The modules should be transmitting and the evaluation should confirm that the module's intentional emissions are compliant (i.e. fundamental and out of band emissions). The host manufacturer must verify that there are no additional unintentional emissions other than what is permitted in Part 15 Subpart B or emissions are complaint with the transmitter(s) rule(s).

The Grantee will provide guidance to the host manufacturer for Part 15 B requirements if needed.

Important Note notice that any deviation(s) from the defined parameters of the antenna trace, as described by the instructions, require that the host product manufacturer must notify to Quectel Wireless Solutions Co., Ltd that they wish to change the antenna trace design. In this case, a Class II permissive change application is required to be filed by the USI, or the host manufacturer can take responsibility through the change in FCC ID (new application) procedure followed by a Class II permissive change application.

End Product Labeling

When the module is installed in the host device, the FCC/IC ID label must be visible through a window on the final device or it must be visible when an access panel, door or cover is easily re-moved. If not, a second label must be placed on the outside of the final device that contains the following text: "Contains FCC ID: XMR202206FC908A"

The FCC ID can be used only when all FCC compliance requirements are met.

Antenna Installation

(1) The antenna must be installed such that 20 cm is maintained between the antenna and users,
(2) The transmitter module may not be co-located with any other transmitter or antenna.
(3) Only antennas of the same type and with equal or less gains as shown below may be used with this module. Other types of antennas and/or higher gain antennas may require additional authorization for operation.

(4) The max allowed antenna gain is 0.52 dBi for external antenna.

In the event that these conditions cannot be met (for example certain laptop configurations or co-location with another transmitter), then the FCC authorization is no longer considered valid and the FCC ID/IC ID cannot be used on the final product. In these circumstances, the OEM integrator will be responsible for re-evaluating the end product (including the transmitter) and obtaining a separate FCC/IC authorization.

Manual Information to the End User

The OEM integrator has to be aware not to provide information to the end user regarding how to install or remove this RF module in the user's manual of the end product which integrates this module. The end user manual shall include all required regulatory information/warning as show in this manual.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This device complies with ISSED's licence-exempt RSSs. Operation is subject to the following two conditions:

(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Le présent appareil est conforme aux CNR d'ISED applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes : (1) le dispositif ne doit pas produire de brouillage préjudiciable, et (2) ce dispositif doit accepter tout brouillage reçu, y compris un brouillage susceptible de provoquer un fonctionnement indésirable.

Radiation Exposure Statement:

This equipment complies with ISED radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20cm between the radiator & your body.

Déclaration d'exposition aux radiations:

Cet équipement est conforme aux limites d'exposition aux rayonnements ISED établies pour un environnement non contrôlé. Cet équipement doit être installé et utilisé avec un minimum de 20 cm de distance entre la source de rayonnement et votre corps.

This device is intended only for OEM integrators under the following conditions: (For module device use)

- 1) The antenna must be installed such that 20 cm is maintained between the antenna and users, and
- 2) The transmitter module may not be co-located with any other transmitter or antenna.

As long as 2 conditions above are met, further transmitter test will not be required. However, the OEM integrator is still responsible for testing their end-product for any additional compliance requirements required with this module installed.

Cet appareil est conçu uniquement pour les intégrateurs OEM dans les conditions suivantes: (Pour utilisation de dispositif module)

- 1) L'antenne doit être installée de telle sorte qu'une distance de 20 cm est respectée entre l'antenne et les utilisateurs, et
- 2) Le module émetteur peut ne pas être coïmplanté avec un autre émetteur ou antenne.

Tant que les 2 conditions ci-dessus sont remplies, des essais supplémentaires sur l'émetteur ne seront pas nécessaires. Toutefois, l'intégrateur OEM est toujours responsable des essais sur son produit final pour toutes exigences de conformité supplémentaires requis pour ce module installé.

IMPORTANT NOTE:

In the event that these conditions can not be met (for example certain laptop configurations or co- location with another transmitter), then the Canada authorization is no longer considered valid and the IC ID can not be used on the final product. In these circumstances, the OEM integrator will be responsible for re-evaluating the end product (including the transmitter) and obtaining a separate Canada authorization.

NOTE IMPORTANTE:

Dans le cas où ces conditions ne peuvent être satisfaites (par exemple pour certaines configurations d'ordinateur portable ou de certaines co-localisation avec un autre émetteur), l'autorisation du Canada n'est plus considéré comme valide et l'ID IC ne peut pas être utilisé sur le produit final. Dans ces circonstances,

l'intégrateur OEM sera chargé de réévaluer le produit final (y compris l'émetteur) et l'obtention d'une autorisation distincte au Canada.

End Product Labeling

This transmitter module is authorized only for use in device where the antenna may be installed such that 20 cm may be maintained between the antenna and users. The final end product must be labeled in a visible area with the following: "Contains IC: 10224A-2022FC908A".

Plaque signalétique du produit final

Ce module émetteur est autorisé uniquement pour une utilisation dans un dispositif où l'antenne peut être installée de telle sorte qu'une distance de 20cm peut être maintenue entre l'antenne et les utilisateurs. Le produit final doit être étiqueté dans un endroit visible avec l'inscription suivante: "Contient des IC: 10224A-2022FC908A ".

Manual Information To the End User

The OEM integrator has to be aware not to provide information to the end user regarding how to install or remove this RF module in the user's manual of the end product which integrates this module. The end user manual shall include all required regulatory information/warning as show in this manual.

Manuel d'information à l'utilisateur final

L'intégrateur OEM doit être conscient de ne pas fournir des informations à l'utilisateur final quant à la façon d'installer ou de supprimer ce module RF dans le manuel de l'utilisateur du produit final qui intègre ce module.

Le manuel de l'utilisateur final doit inclure toutes les informations réglementaires requises et avertissements comme indiqué dans ce manuel.

1.1. Special Mark

Table 1: Special Mark

Mark	Definition
*	Unless otherwise specified, when an asterisk (*) is used after a function, feature, interface, pin name, AT command, or argument, it indicates that the function, feature, interface, pin, AT command, or argument is under development and currently not supported; and the asterisk (*) after a model indicates that the sample of such model is currently unavailable.

2 Product Overview

2.1. General Description

FC908A is a Wi-Fi and Bluetooth module with low power consumption. It is a single-die WLAN (Wireless Local Area Network) and Bluetooth combo solution supporting IEEE 802.11b/g/n 2.4 GHz WLAN standards and Bluetooth 5.1 standard which enables seamless integration of WLAN and Bluetooth low energy technologies.

With a SDIO 2.0 interface for WLAN, a UART and a PCM interface for Bluetooth, FC908A can provide WLAN and Bluetooth functions.

2.2. Key Features

The following table describes the key features of FC908A.

Table 2: Key Features

Features	Details
Power Supply	● VBAT power supply: Supply voltage range: 3.0–4.8 V Typical supply voltage: 3.6 V ● VDDIO power supply: Supply voltage range: 1.71–3.63 V Typical supply voltage: 1.8/3.3 V ● Module buck: VIN_LDO_OUT/VIN_LDO: typical voltage: 1.35 V
Operating Frequency	● 2.4 GHz WLAN: 2.412–2.462 GHz ● Bluetooth: 2.402–2.480 GHz
Wi-Fi Transmission Data Rates	● 802.11b: 1 Mbps, 2 Mbps, 5.5 Mbps, 11 Mbps ● 802.11g: 6 Mbps, 9 Mbps, 12 Mbps, 18 Mbps, 24 Mbps, 36 Mbps, 48 Mbps, 54 Mbps ● 802.11n: HT20 (MCS0–MCS7)

Wi-Fi Transmitting Power	2.4 GHz:
	● 802.11b/11 Mbps: 16 dBm $\pm$1.5 dBm ● 802.11g/54 Mbps: 15 dBm $\pm$1.5 dBm ● 802.11n/HT20 MCS7: 14 dBm $\pm$1.5 dBm
Wi-Fi Operation Mode	● AP ● STA
Wi-Fi Modulation	DSSS, OFDM, DBPSK, DQPSK, CCK, BPSK, QPSK, 16QAM, 64QAM
WLAN Application Interface	SDIO 2.0
Bluetooth Application Interface	UART and PCM
RF Antenna Interfaces	● ANT_WIFI0/BT ● 50 Ω impedance
Physical Characteristics	● Size: (12.0 $\pm$0.15) mm $\times$ (12.0 $\pm$0.15) mm $\times$ (1.95 $\pm$0.2) mm ● Package: LCC ● Weight: TBD
Temperature Range	● Operating temperature range: -30 °C to +85 °C ¹ ● Storage temperature range: -40 °C to +85 °C
RoHS	All hardware components are fully compliant with EU RoHS directive

¹ Within operating temperature range, the module is IEEE compliant.

2.3. Functional Diagram

NOTE

FC908A supports internal crystal or external crystal.

2.4. EVB

To help customers to develop applications with FC908A, the evaluation board tools include EVB board (FC908A-M.2 and corresponding TE-A), USB 2.0 data cable, antenna and other external devices used to control and test the module. For details, see **document [1]**.

3 Application Interfaces

3.1. General Description

FC908A is equipped with 44 LCC pins. The subsequent chapters will provide a detailed introduction to the following function, pins and interfaces of the module:

- Power supply
- WLAN application interface
- Bluetooth application interface
- RF antenna interfaces
- Other interfaces
 - WLAN_SLP_CLK
 - XTAL_IN/OUT
 - GPIO

3.2. Pin Assignment

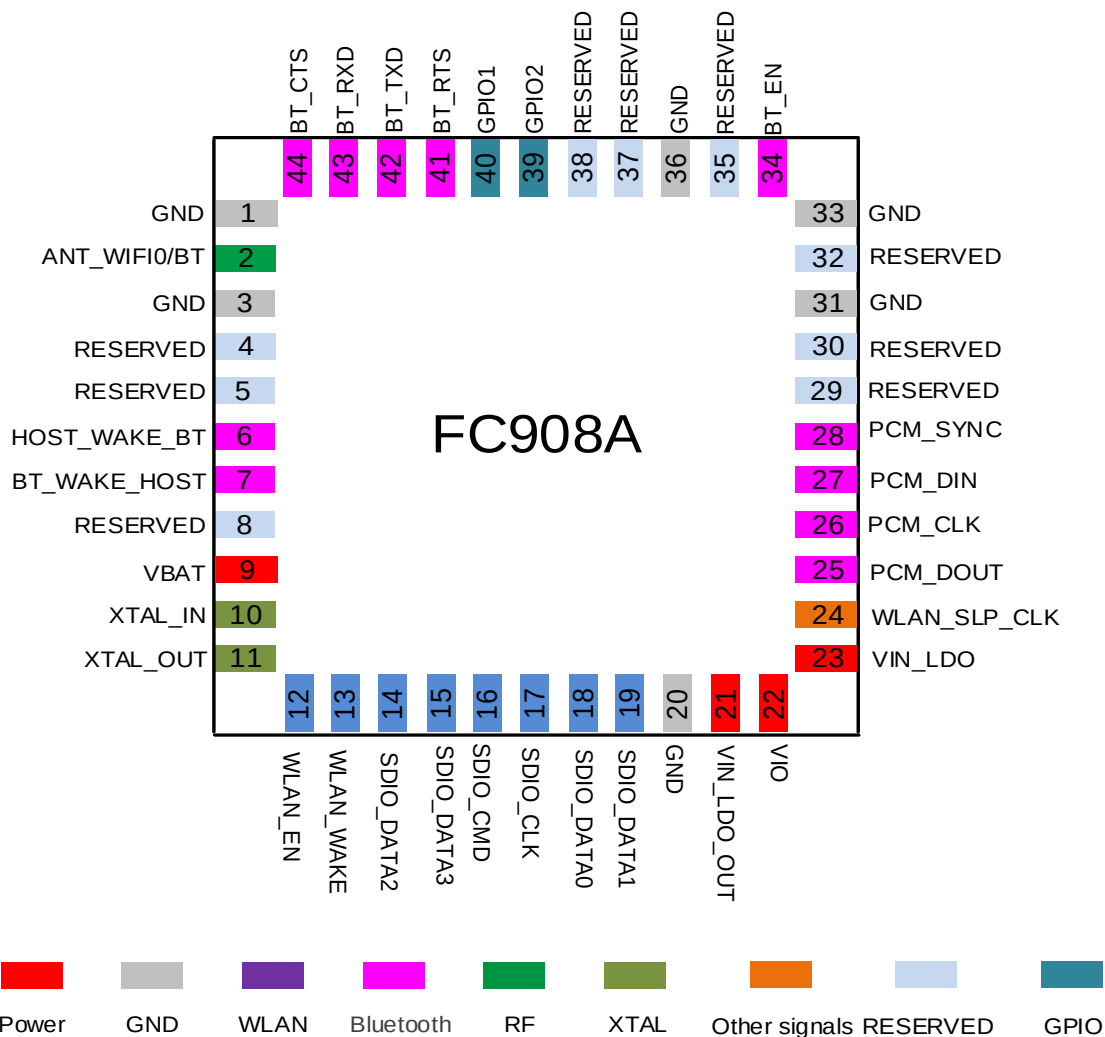


Figure 1: Pin Assignment (Top View)

NOTE

1. Keep all RESERVED pins open.
2. All GND pins shall connect to the ground.

3.3. Pin Description

The following tables show the pin description of FC908A.

Table 3: I/O Parameters Definition

Type	Description
AIO	Analog Input/Output
DI	Digital Input
DO	Digital Output
DIO	Digital Input/Output
PI	Power Input
PO	Power Output

Table 4: Pin Description

Power Supply				
Pin Name	Pin No.	I/O	Description	Comment
VBAT	9	PI	Power supply for the module	
VDDIO	22	PI	Power supply for module's I/O pins	
VIN_LDO_OUT	21	PO	Internal buck output for the module	
VIN_LDO	23	PI	Internal buck input for the module	
GND	1, 3, 20, 31, 33, 36			
WLAN Application Interface				
Pin Name	Pin No.	I/O	Description	Comment
WLAN_EN	12	DI	WLAN function enable control	VDDIO power domain. Active high.
WLAN_WAKE	13	DO	Wake up the host by WLAN	VDDIO power domain.

SDIO_DATA2 ²	14	DIO	SDIO data bit 2/NC	VDDIO power domain. Supports 1-bit or 4-bit mode.
SDIO_DATA3	15	DIO	SDIO data bit 3/NC	
SDIO_CMD	16	DIO	SDIO command	
SDIO_CLK	17	DI	SDIO clock	
SDIO_DATA0	18	DIO	SDIO data bit 0	
SDIO_DATA1	19	DIO	SDIO data bit 1/IRQ	
Bluetooth Application Interface				
Pin Name	Pin No.	I/O	Description	Comment
BT_EN	34	DI	Bluetooth enable control	VDDIO power domain. Active high. If unused, pull it down.
HOST_WAKE_BT	6	DI	Host wakes up Bluetooth	
BT_WAKE_HOST	7	DO	Bluetooth wakes up host	
PCM_DOUT	25	DO	PCM data output	
PCM_CLK	26	DI	PCM clock	
PCM_DIN	27	DI	PCM data input	VDDIO power domain. If unused, keep them open.
PCM_SYNC	28	DI	PCM data frame sync	
BT_RTS	41	DO	Bluetooth UART request to send	
BT_TXD	42	DO	Bluetooth UART transmit	
BT_RXD	43	DI	Bluetooth UART receive	
BT_CTS	44	DI	Bluetooth UART clear to send	
RF Antenna Interfaces				
Pin Name	Pin No.	I/O	Description	Comment
ANT_WIFI0/BT	2	AIO	Wi-Fi0/Bluetooth antenna interface	50 Ω impedance.

² SDIO_DATA2 is the function configuration pin, you can select SDIO mode or SPI mode by configuring this pin. See chapter 3.5.4 for details.

Other Interfaces				
Pin Name	Pin No.	I/O	Description	Comment
WLAN_SLP_CLK	24	DI	External 32.768 kHz low power clock input	
XTAL_IN	10	DI	Crystal input	Optional.
XTAL_OUT	11	DO	Crystal output	
GPIO1 ³	40	DIO	General-purpose input/output	If unused, keep them open.
GPIO2	39	DIO	General-purpose input/output	
RESERVED				
Pin Name	Pin No.			Comment
RESERVED	4, 5, 8, 29, 30,32, 35, 37, 38			Keep them open.

NOTE

The module supports external crystal or built-in crystal, so XTAL_IN and XTAL_OUT pins are optional pins.

3.4. Power Supply

3.4.1. Power Supply Pins Introduction

The following table shows the power supply pins and ground pins of FC908A.

Table 5: Definition of Power Supply and GND Pins

Pin Name	Pin No.	Description	Min.	Typ.	Max.	Unit
VBAT	9	Power supply for the module	3.0	3.6	4.8	V
VDDIO	22	Power supply for module's I/O pins	1.71	1.8/3.3	3.63	V

³ JTAG mode can be configured by configuring GPIO1/GPIO2. If you need, please contact the QUECTEL team.

GND 1, 3, 20, 31, 33, 36 Ground

The FC908A is powered by VBAT. It is recommended to use a power chip with a maximum output current of more than 0.5 A. To ensure better power supply performance, it is recommended to parallel 100 μ F decoupling capacitors and 1 μ F and 100 nF filter capacitors near the input of the module VBAT. Meanwhile, it is recommended to add a TVS tube near the VBAT input terminal to improve the surge voltage bearing capacity of the module. In principle, the longer the VBAT line, the wider the line.

When paired with LTE, it is recommended to use 10 pF and 33 pF for C2/C4. The reference circuit of VBAT input terminal is as shown in the figure below:

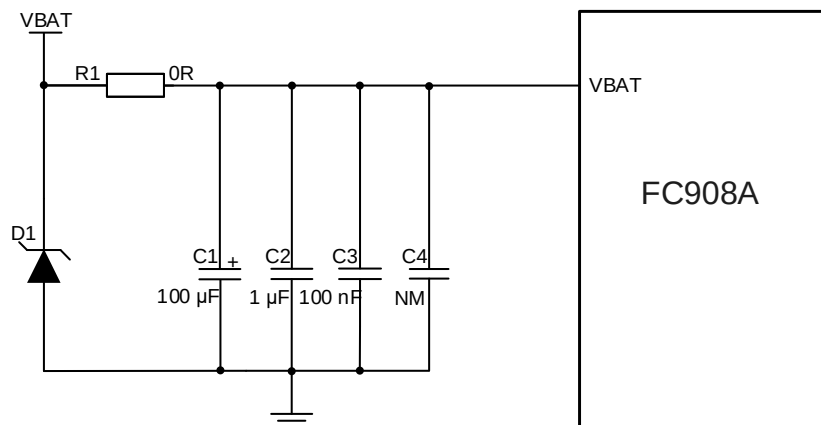


Figure 2: VBAT Circuit

The time sequence of FC908A power on and off is shown in the below:

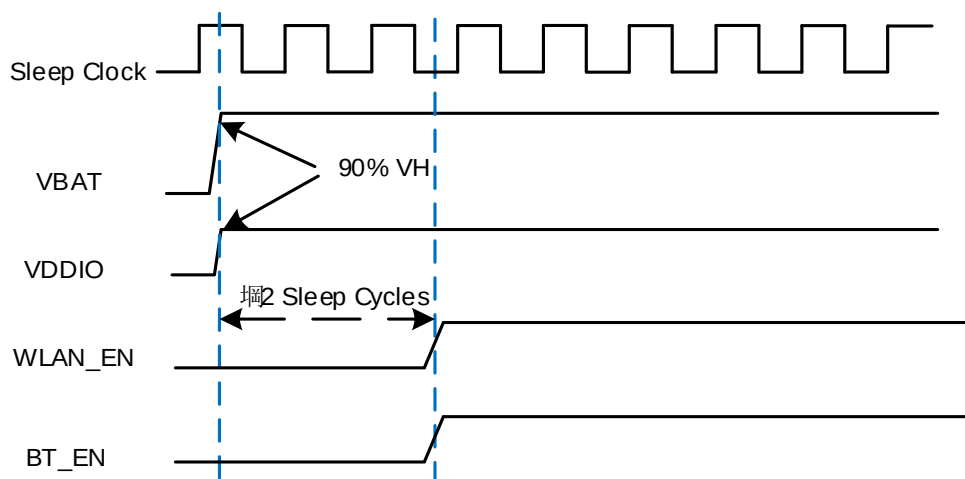


Figure 3: Power-up Timing

It is recommended that VBAT be powered on no later than VDDIO.

3.4.2. Buck Circuit Pins Introduction

The following table describes the pin definition of the internal buck circuit of the module:

Table 6: Definition of Buck Circuit Pins

Pin Name	Pin No.	Description	Min.	Typ.	Max.
VIN_LDO_OUT	21	Internal buck output for the module	-	-	-
VIN_LDO	23	Internal buck input for the module	-	1.35	-
GND	20	Buck circuit dedicated GND pin			

VIN_LDO_OUT/VIN_LDO is the output and input pins of the buck circuit inside the module, and pin 20 is the dedicated GND pin of the buck circuit. Because the buck circuit is prone to high-frequency noise, special attention shall be paid to it. It is recommended to use 2.2 μ H inductors such as TFM201610ALM-2R2MTAA (TDK) and 4.7 μ F capacitors to ensure that the traces are as short as possible and the trace width shall not be less than 0.4mm. At the same time, it is recommended to route the wires away from sensitive signals.

The following is the buck circuit reference circuit and inductance parameter recommendation table:

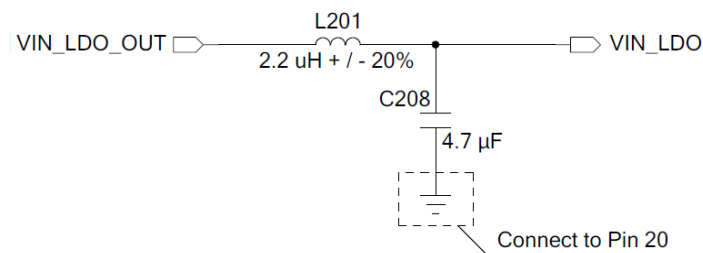


Figure 4: Recommended Reference Design Circuit

Table 7: Recommended Inductance Parameters

Parameter	Recommend	Unit
Inductance	2.2	μ H
Tolerance	$\pm 20\%$	/

DCR	< 0.2	Ω
Rated current (based on temperature rise)	1.15	A

3.5. WLAN Application Interface

The following figure shows the WLAN application interface connection between FC908A and the host.

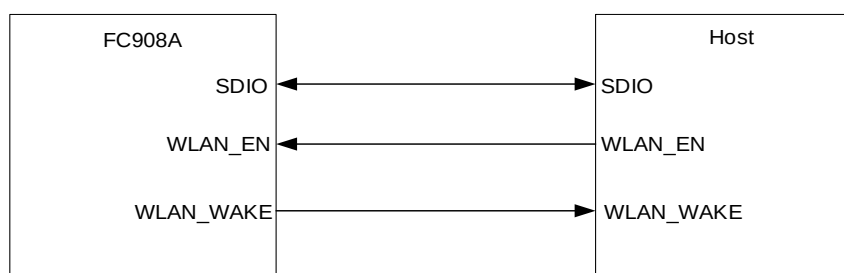


Figure 5: WLAN Application Interface Connection

3.5.1. SDIO Interface

FC908A is used for SDIO 2.0 interface, supports 1-bit mode or 4-bit mode (automatic detection when SDIO link). SDIO interface definition is as follows:

Table 8: Pin Definition of SDIO Interface

Pin Name	Pin No.	1-bit Mode	4-bit Mode
SDIO_DATA2	14	NC	SDIO data bit 2
SDIO_DATA3	15	NC	SDIO data bit 3
SDIO_CMD	16	SDIO command	SDIO command
SDIO_CLK	17	SDIO clock	SDIO clock
SDIO_DATA0	18	SDIO data bit 0	SDIO data bit 0
SDIO_DATA1	19	IRQ	SDIO data bit 1

The following figure shows the SDIO interface connection between FC908A and host.

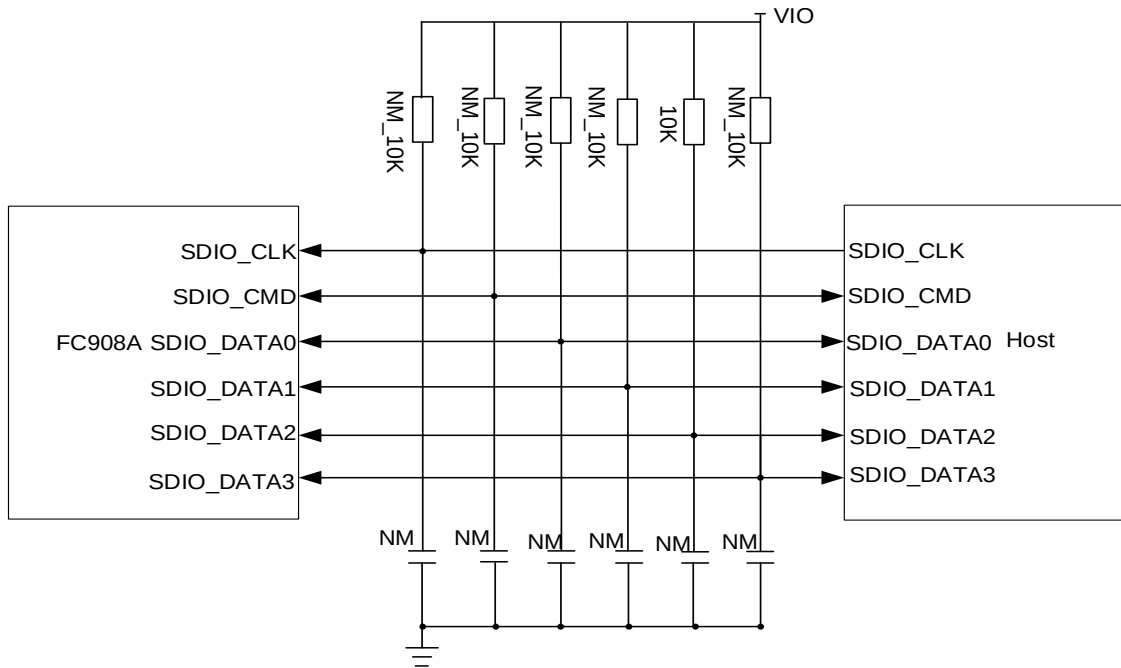


Figure 6: SDIO Interface Connection

To ensure that the interface design complies with the SDIO 2.0 specification, the following principles are recommended to be adopted:

- Route the SDIO traces in inner-layer of the PCB and the impedance is controlled at $50\ \Omega \pm 10\%$.
- SDIO signals need to be keep away from sensitive signals, such as radio frequency, analog signals, clocks, and DC-DC noise signals.
- SDIO_DATA 2 requires an external 10 k Ω resistor to be pulled up to VDDIO, and maintains a high level during the process of powering on the FC908A.
- SDIO signal traces need to be treated with equal length (the distance between the traces is less than 1 mm).
- The distance between SDIO signals and other signals must be greater than 2 times the trace width, and the busload capacitance must be less than 15 pF.

The maximum length of the internal wiring of the SDIO module is 5.71 mm.

3.5.2. WLAN_EN

WLAN_EN is used to control the WLAN function of the module. Wi-Fi function will be enabled when WLAN_EN is at high level.

Table 9: Pin Definition of WLAN_EN

Pin Name	Pin No.	I/O	Description	Comment
WLAN_EN	12	DI	Wi-Fi function enable control	VDDIO power domain. Active high.

NOTE

WLAN_EN is the Wi-Fi function enable signal. When wiring, keep it away from sensitive signals such as radio frequency, analog signal, clock, and DC-DC noise signals.

3.5.3. WLAN_WAKE

WLAN_WAKE is used to wake up the host.

Table 10: Pin Definition of WLAN_WAKE

Pin Name	Pin No.	I/O	Description	Comment
WLAN_WAKE	13	DO	Wake up the host by WLAN	VDDIO power domain. If unused, keep it open.

3.5.4. Introduction of WLAN Pin Multiplexing Function

Table 11: Pin setting description

SDIO_DATA2	Mode	Note
L	SPI*	Sampling at power-on reset.
H	SDIO	

As shown in the above table, SDIO and SPI* modes can be configured through SDIO_DATA2. The SPI* function is currently under development. The following is the definition of SPI* pin multiplexing:

Table 12: Pin Definition of SDIO Interface

Pin Name	Pin No.	SPI Mode	Description
SDIO_DATA2	14	NC	/
SDIO_DATA3	15	CS	Card select
SDIO_CMD	16	DI	Data input
SDIO_CLK	17	SCLK	Clock
SDIO_DATA0	18	DO	Data output
SDIO_DATA1	19	IRQ	Interrupt

3.6. Bluetooth Application Interface

The following figure shows the block diagram of Bluetooth application interface connection between FC908A and a host.

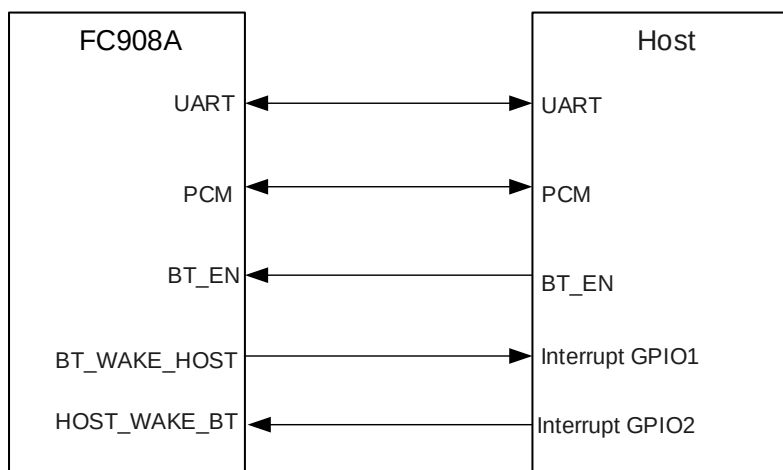


Figure 7: Block Diagram of Bluetooth Application Interface Connection

3.6.1. UART Interface

FC908A supports an HCI UART as defined in *Bluetooth Core Specification Version 5.1*. The UART supports hardware flow control, and it is used for data transmission with host. It supports up to 4.0 Mbps baud rates.

The following table shows the pin definition of UART interface.

Table 13: Pin Definition of UART Interface

Pin Name	Pin No.	I/O	Description	Comment
BT_RTS	41	DO	Bluetooth UART request to send	VDDIO power domain
BT_TXD	42	DO	Bluetooth UART transmit	
BT_RXD	43	DI	Bluetooth UART receive	
BT_CTS	44	DI	Bluetooth UART clear to send	

The voltage range of the Bluetooth UART interface of FC908A is determined by VDDIO. It is necessary to pay attention to whether the voltage range of host and FC908A Bluetooth UART interface is consistent. If necessary, voltage-level translator shall be added.

The following figure shows a reference design for UART interface connection between FC908A and host.

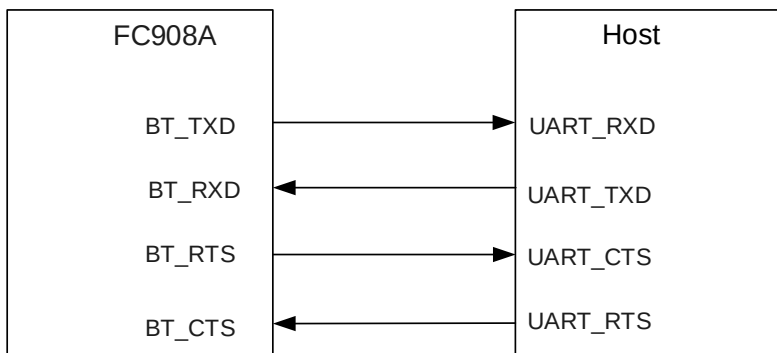


Figure 8: Reference Design for UART Interface Connection

NOTE

When paired with Quectel's LTE modules, it may be their own CTS connected to CTS and RTS connected to RTS. This depends on the input and output directions, so in principle, when connected, the input corresponds to the output.

3.6.2. BT_EN

BT_EN is used to control the Bluetooth function of FC908A. Bluetooth function will be enabled when BT_EN is at high level.

Table 14: Pin Definition of BT_EN

Pin Name	Pin No.	I/O	Description	Comment
BT_EN	34	DI	Bluetooth enable control	Active high. If unused, please pull it down. VDDIO power domain.

3.6.3. BT_WAKE_HOST and HOST_WAKE_BT

BT_WAKE_HOST and HOST_WAKE_BT are used to wake up Bluetooth function.

Table 15: Pin Definition of BT_WAKEUP_HOST and HOST_WAKEUP_BT

Pin Name	Pin No.	I/O	Description	Comment
HOST_WAKE_BT	6	DI	Host wakes up Bluetooth function	VDDIO power domain.
BT_WAKE_HOST	7	DO	Bluetooth function wakes up host	

3.6.4. PCM Interface

PCM interface is used for audio over Bluetooth. The following table shows the pin definition of PCM interface.

Table 16: Pin Definition of PCM Interface

Pin Name	Pin No.	I/O	Description	Comment
PCM_DOUT	25	DO	PCM data output	VDDIO power domain.
PCM_CLK	26	DI	PCM clock	
PCM_DIN	27	DI	PCM data input	
PCM_SYNC	28	DI	PCM data frame sync	

The following figure shows the PCM interface connection between FC908A and the host.

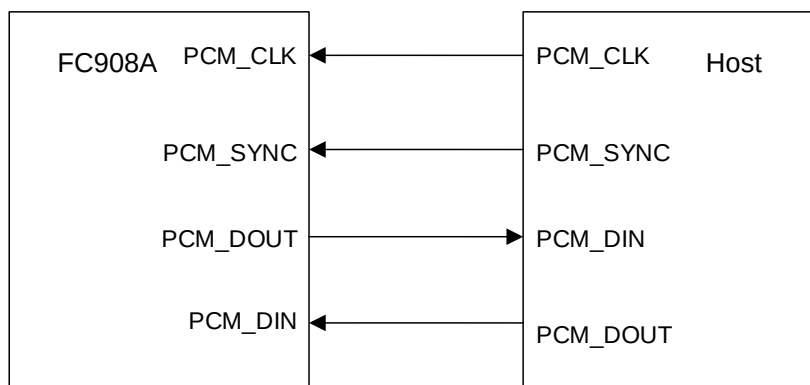


Figure 9: PCM Interface Connection

3.7. Other Interfaces

3.7.1. WLAN_SLP_CLK

The 32.768 kHz sleep clock is used in low power modes, such as IEEE power saving mode and sleep mode. It serves as a timer to determine when to wake up the FC908A to receive signals in various power saving schemes, and to maintain basic logic operations when the module is in sleep mode.

Table 17: Pin Definition of WLAN_SLP_CLK Interface

Pin Name	Pin No.	I/O	Description
WLAN_SLP_CLK	24	DI	External 32.768 kHz low power clock input.

The following are the recommended selection parameters for the recommended 32.768 kHz crystal:

Table 18: WLAN_SLP_CLK parameter recommendation

Parameter	Value	Unit
Frequency	32.768	kHz
Frequency accuracy	±200	ppm
Duty cycle	30–70	%
Input signal amplitude	200–3300	mV, p-p
Signal type	Square wave or sine wave	-
Input impedance	> 100	kΩ
Crystal load capacitance	< 5	pF
Clock jitter	< 10000	ppm

3.7.2. XTAL_IN/OUT

The XTAL_IN and XTAL_OUT pins are external crystal pins, and the recommended crystal frequency is 26 MHz. These pins are optional pins, and the crystal position has been reserved inside the module, and customers can choose according to their needs.

The following table is the recommended crystal parameters. It is recommended that customers select the crystal according to the following table:

Table 19: XO parameter definition

Parameter	Min	Typ.	Max	Unit
Frequency	-	26	-	MHz
load capacitance	-	12	-	pF
ESR	-	60	-	Ω
Drive level	200	-	-	μ W
Frequency tolerance Initial + over temperature	-20	-	20	ppm

3.7.3. GPIOs

GPIO1/GPIO2 are function configuration pins, which can be used to enter JTAG mode. Please contact QUECTEL if necessary.

Table 20: Pin Definition of GPIO1/GPIO2

Pin Name	Pin No.	I/O	Description	Comment
GPIO1	40	DIO	General-purpose input/output	VDDIO power domain.
GPIO2	39	DIO	General-purpose input/output	

3.8. RF Antenna Interfaces

ANT_WIFI0/BT is the RF antenna pin, and the RF port requires 50 Ω characteristic impedance.

3.8.1. Operating Frequency

The operating frequency of FC908A is shown in the following.

Table 21: FC908A operating frequency

Feature	Frequency	Unit
2.4 GHz Wi-Fi	2.412–2.462	GHz
Bluetooth	2.402–2.480	GHz

3.8.2. Pin Definition of RF Antenna Interface

Pin definitions of the antenna interface are shown in the following table:

Table 22: Pin Definition of RF Antenna Interfaces

Pin Name	Pin No.	I/O	Description	Comment
ANT_WIFI0/BT	2	AIO	Wi-Fi0/Bluetooth antenna interface	50 Ω impedance.

3.8.3. Reference Design

FC908A module provides an RF antenna pin for Wi-Fi/Bluetooth antenna connection. The RF trace in host PCB connected to the module's RF antenna pin shall be microstrip line or other types of RF trace, with characteristic impedance close to 50 Ω . FC908A comes with grounding pins which are next to the antenna pin in order to give a better grounding.

A reference circuit for the RF antenna interface is shown below. It is recommended to reserve a LC and Π -type matching circuit for better RF performance, and it is also recommended to reserve an ESD protection component. Matching components such as C1, R1, L2, L3, L4 and the protection component D1 shall be placed as close to the antenna as possible. The NM in the figure below is not attached by default.

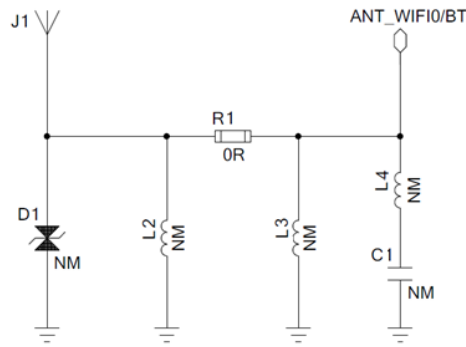


Figure 10: Reference Design

3.8.4. Reference Design of RF Routing

For user's PCB, the characteristic impedance of all RF traces shall be controlled to $50\ \Omega$. The impedance of the RF traces is usually determined by the trace width (W), the materials' dielectric constant, the height from the reference ground to the signal layer (H), and the spacing between RF traces and grounds (S). Microstrip or coplanar waveguide is typically used in RF layout to control characteristic impedance. The following are reference designs of microstrip or coplanar waveguide with different PCB structures.

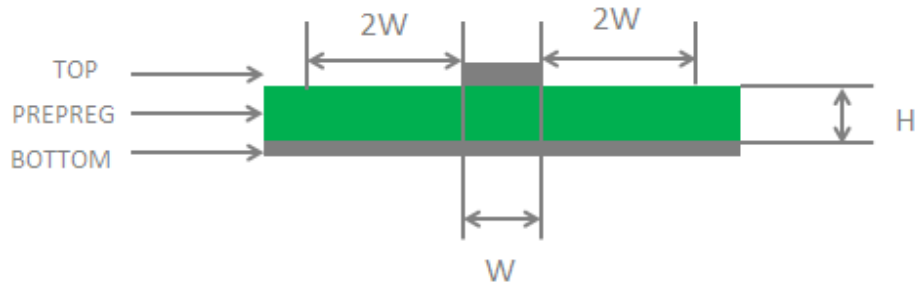


Figure 11: Microstrip Design on a 2-layer PCB

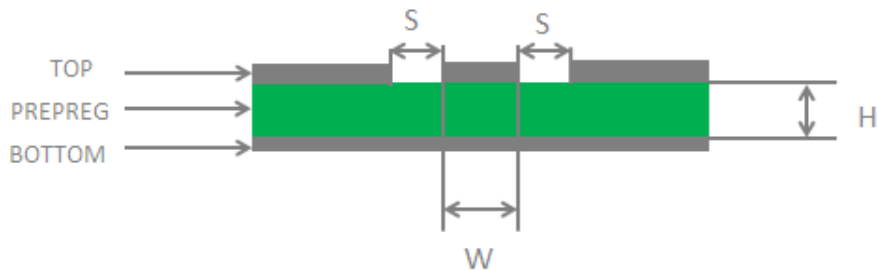


Figure 12: Coplanar Waveguide Design on a 2-layer PCB

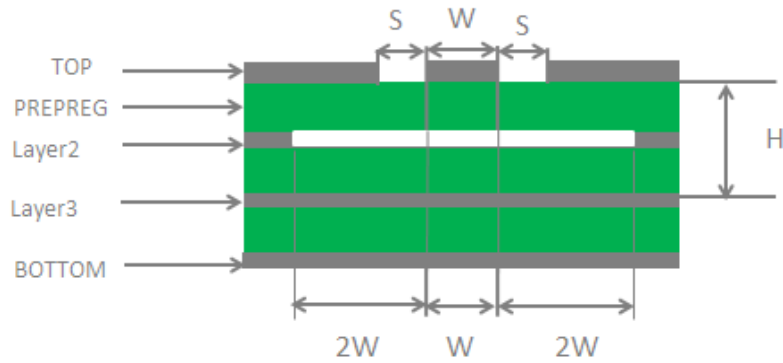


Figure 13: Coplanar Waveguide Design on a 4-layer PCB (Layer 3 as Reference Ground)

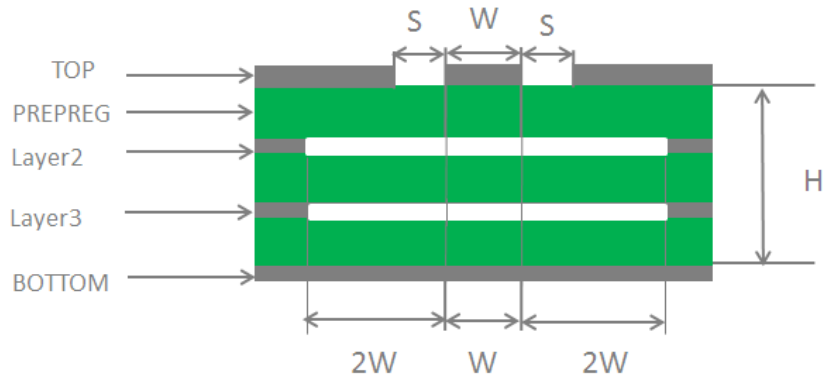


Figure 14: Coplanar Waveguide Design on a 4-layer PCB (Layer 4 as Reference Ground)

To ensure RF performance and reliability, the following principles shall be complied with RF layout design:

- Use impedance simulation tool to control the characteristic impedance of RF traces to $50\ \Omega$.
- The GND pins adjacent to RF pins shall not be designed as thermal relief pins, and shall be fully connected to ground.
- The distance between the RF pins and the RF connector shall be as short as possible, and all the right-angle traces shall be changed to curved ones. The recommended trace angle is 135° .
- There shall be clearance area under the signal pin of the antenna connector or solder joint.
- The reference ground of RF traces shall be complete. Meanwhile, adding some ground vias around RF traces and the reference ground could help to improve RF performance. The distance between the ground vias and RF traces shall be no less than two times the width of RF signal traces ($2 \times W$).
- Keep RF traces away from interference sources, and avoid intersection and paralleling between traces on adjacent layers.

For more details about RF layout, see **document [2]**.

3.8.5. Requirements for Antenna Design

The antenna design requirements are as follows:

Table 23: Antenna Cable Requirements

Type	Requirements
2.412–2.484 GHz	Cable insertion loss < 1 dB

The antenna requirements are as follows:

Table 24: Antenna requirements

Type	Requirements
Frequency Range	2.412–2.484 GHz
VSWR	< 2
Gain (dBi)	Typ. 1
Max Input Power (W)	50
Input Impedance (Ω)	50
Polarization Type	Vertical

3.8.6. RF Connector Recommendation

If RF connector is used for antenna connection, it is recommended to use the U.FL-R-SMT connector provided by *HIROSE*.

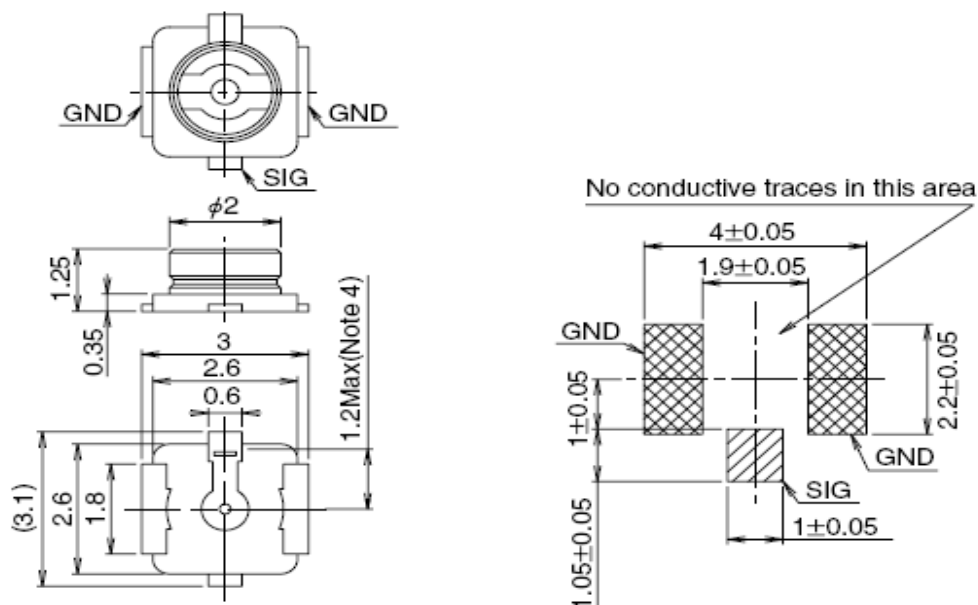


Figure 15: Dimensions of the U.FL-R-SMT Connector (Unit: mm)

U.FL-LP serial connectors listed in the following figure can be used to match the U.FL-R-SMT

Part No.	U.FL-LP-040	U.FL-LP-066	U.FL-LP(V)-040	U.FL-LP-062	U.FL-LP-088
Mated Height	2.5mm Max. (2.4mm Nom.)	2.5mm Max. (2.4mm Nom.)	2.0mm Max. (1.9mm Nom.)	2.4mm Max. (2.3mm Nom.)	2.4mm Max. (2.3mm Nom.)
Applicable cable	Dia. 0.81mm Coaxial cable	Dia. 1.13mm and Dia. 1.32mm Coaxial cable	Dia. 0.81mm Coaxial cable	Dia. 1mm Coaxial cable	Dia. 1.37mm Coaxial cable
Weight (mg)	53.7	59.1	34.8	45.5	71.7
RoHS	YES				

Figure 16: Mechanicals of U.FL-LP Connectors

The following figure describes the space factor of mated connector.

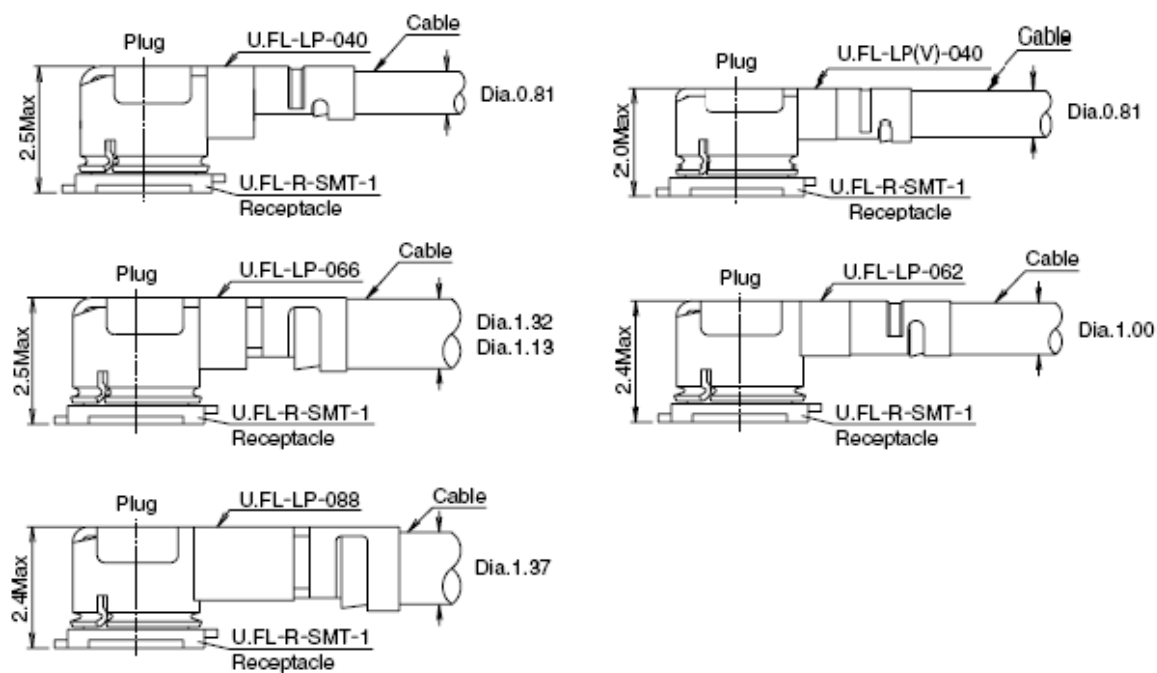


Figure 17: Space Factor of Mated Connector (Unit: mm)

4 Electrical Characteristics & Reliability

4.1. Electrical Characteristics

The following table shows the absolute maximum ratings.

Table 25: Absolute Maximum Ratings

Parameter	Min.	Max.	Unit
VBAT	-0.3	5.5	V
Digital I/O Input Voltage	-0.3	3.9	V

The following table shows the recommended operating conditions of the module.

Table 26: Recommended Operating Conditions

Parameter	Min.	Typ.	Max.	Unit
VBAT	3.0	3.6	4.8	V
VDDIO	1.71	1.8/3.3	3.63	V

4.2. Digital I/O Interface Characteristics

The following table shows the general DC electrical characteristics over recommended operating conditions (unless otherwise specified).

Table 27: General DC Electrical Characteristics for 1.8 V Domain

Symbol	Parameter	Min.	Max.	Unit
V_{IH}	High-level Input Voltage	$0.65 \times V_{DDIO}$	-	V
V_{IL}	Low-level Input Voltage	-	$0.35 \times V_{DDIO}$	V
V_{OH}	High-level Output Voltage	$V_{DDIO} - 0.45$	-	V
V_{OL}	Low-level Output Voltage	-	0.45	V

Table 28: General DC Electrical Characteristics for 3.3 V Domain

Symbol	Parameter	Min.	Max.	Unit
V_{IH}	High-level Input Voltage	2	-	V
V_{IL}	Low-level Input Voltage	-	0.8	V
V_{OH}	High-level Output Voltage	$V_{DDIO} - 0.4$	-	V
V_{OL}	Low-level Output Voltage	-	0.4	V

4.3. Power Consumption

The values of current consumption are shown as below.

Table 29: Current Consumption of the Module (Normal Operation)

Description	Conditions	VBAT (3.3 V)	VDDIO (1.8 V)	Unit
802.11b	TX 1 Mbps @ 16 dBm	291	0.46	mA

802.11g	TX 11 Mbps @ 16 dBm	271	0.46	mA
	TX 6 Mbps @ 15 dBm	270	0.46	mA
	TX 54 Mbps @15 dBm	197	0.46	mA
802.11n HT20	TX MCS0 @ 14 dBm	258	0.46	mA
	TX MCS7 @ 14 dBm	186	0.46	mA

4.4. RF Performance

The following tables summarize the transmitting and receiving performances of FC908A.

4.4.1. Conducted RF Performance of Wi-Fi

Table 30: Conducted RF Output Power at 2.4 GHz Wi-Fi

Description	Min.	Typ.	Unit
802.11b @ 1 Mbps	14.5	16	dBm
802.11b @ 11 Mbps	14.5	16	dBm
802.11g @ 6 Mbps	13.5	15	dBm
802.11g @ 54 Mbps	13.5	15	dBm
802.11n, HT20 @ MCS0	12.5	14	dBm
802.11n, HT20 @ MCS7	12.5	14	dBm

Table 31: Conducted RF Receiving Sensitivity at 2.4 GHz Wi-Fi

Description	Receiving Sensitivity (Typ.)	Unit
802.11b @ 1 Mbps	-95	dBm
802.11b @ 11 Mbps	-89	dBm
802.11g @ 6 Mbps	-91	dBm

802.11g @ 54 Mbps	-76	dBm
802.11n, HT20 @ MCS0	-91	dBm
802.11n, HT20 @ MCS7	-73	dBm

4.4.2. Conducted RF Performance of Bluetooth

Table 32: Conducted RF Performance of Bluetooth

Description	Transmitting Power (Typ.)	Receiving Sensitivity (Typ.)	Unit
BR	8	-89	dBm
EDR ($\pi/4$ -DQPSK)	8	-91	dBm
EDR (8DPSK)	8	-84	dBm
BLE	8	-90	dBm

4.5. ESD

If the static electricity generated by various ways discharges to the module, the module maybe damaged to a certain extent. Thus, please take proper ESD countermeasures and handling methods. For example, wearing anti-static gloves during the development, production, assembly and testing of the module; adding ESD protective components to the ESD sensitive interfaces and points in the product design.

Table 33: Electrostatic Discharge Characteristics (25 °C, 45 % Relative Humidity)

Tested Interfaces	Contact Discharge	Air Discharge	Unit
VBAT/GND	8	12	kV
ANT_WIFI0/BT	5	10	kV

5 Mechanical Information

This chapter describes the mechanical dimensions of FC908A. All dimensions are measured in millimeter (mm), and the dimensional tolerances are ± 0.2 mm unless otherwise specified.

5.1. Mechanical Dimensions

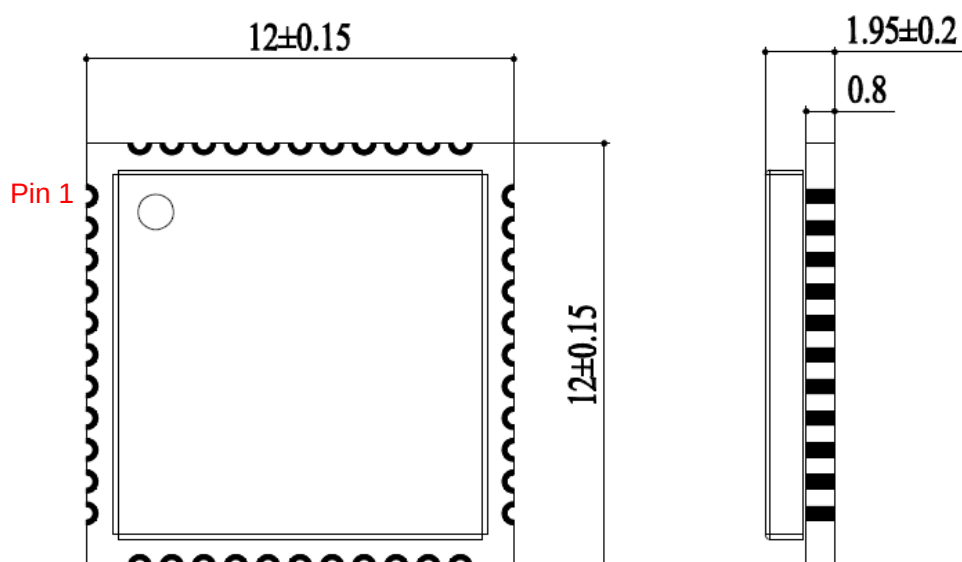


Figure 18: Top and Side Dimensions (Top and Side View)

5.3. Top and Bottom Views

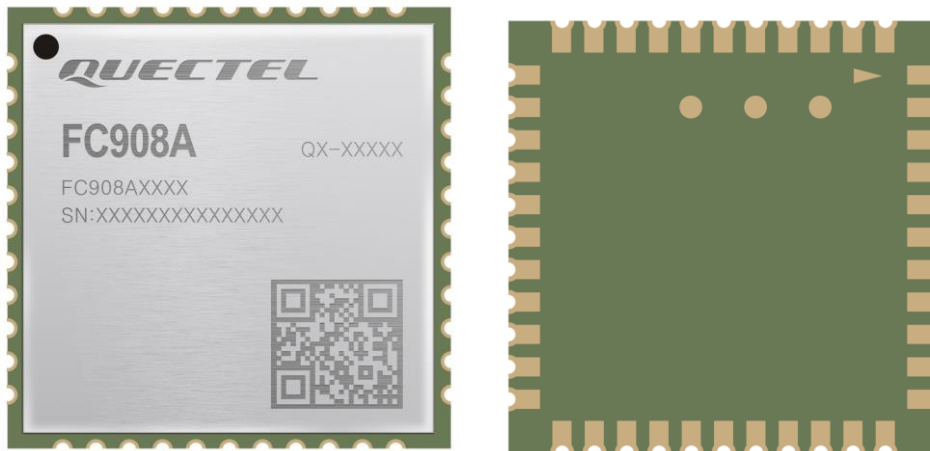


Figure 21: Top and Bottom Views of the Module

NOTE

Images above are for illustration purpose only and may differ from the actual module. For authentic appearance and label, refer to the module received from Quectel.

6 Storage, Manufacturing & Packaging

6.1. Storage Conditions

The module is provided with vacuum-sealed packaging. MSL of the module is rated as 3. The storage requirements are shown below.

1. Recommended Storage Condition: The temperature shall be 23 ± 5 °C and the relative humidity shall be 35–60 %.
2. The storage life (in vacuum-sealed packaging) is 12 months in Recommended Storage Condition.
3. The floor life of the module is 168 hours ⁴ in a plant where the temperature is 23 ± 5 °C and relative humidity is below 60 %. After the vacuum-sealed packaging is removed, the module must be processed in reflow soldering or other high-temperature operations within 24 hours. Otherwise, the module shall be stored in an environment where the relative humidity is less than 10 % (e.g. a drying cabinet).
4. The module shall be pre-baked to avoid blistering, cracks and inner-layer separation in PCB under the following circumstances:
 - The module is not stored in Recommended Storage Condition;
 - Violation of the third requirement above occurs;
 - Vacuum-sealed packaging is broken, or the packaging has been removed for over 24 hours;
 - Before module repairing.
5. If needed, the pre-baking shall follow the requirements below:
 - The module shall be baked for 8 hours at 120 ± 5 °C;
 - All modules must be soldered to PCB within 24 hours after the baking, otherwise they shall be put in a dry environment such as in a drying oven.

⁴ This floor life is only applicable when the environment conforms to *IPC/JEDEC J-STD-033*. It is recommended to start the solder reflow process within 24 hours after the package is removed if the temperature and moisture do not conform to, or are not sure to conform to *IPC/JEDEC J-STD-033*. And do not remove the packages of tremendous modules if they are not ready for soldering.

NOTE

1. To avoid blistering, layer separation and other soldering issues, extended exposure of the module to the air is forbidden.
2. Take out the module from the package and put it on high-temperature-resistant fixtures before baking. All modules must be soldered to PCB within 24 hours after the baking, otherwise put them in the drying oven. If shorter baking time is desired, see *IPC/JEDEC J-STD-033* for the baking procedure.
3. Pay attention to ESD protection, such as wearing anti-static gloves, when touching the modules.

6.2. Manufacturing and Soldering

Push the squeegee to apply the solder paste on the surface of stencil, thus making the paste fill the stencil openings and then penetrate to the PCB. The force on the squeegee shall be adjusted properly to produce a clean stencil surface on a single pass. To ensure the module soldering quality, the thickness of stencil for the module is recommended to be 0.15–0.18mm. For more details, see **document [3]**.

The peak reflow temperature shall be 235–246 °C, with 246 °C as the absolute maximum reflow temperature. To avoid damage to the module caused by repeated heating, it is strongly recommended that the module shall be mounted only after reflow soldering for the other side of PCB has been completed. The recommended reflow soldering thermal profile (lead-free reflow soldering) and related parameters are shown below.

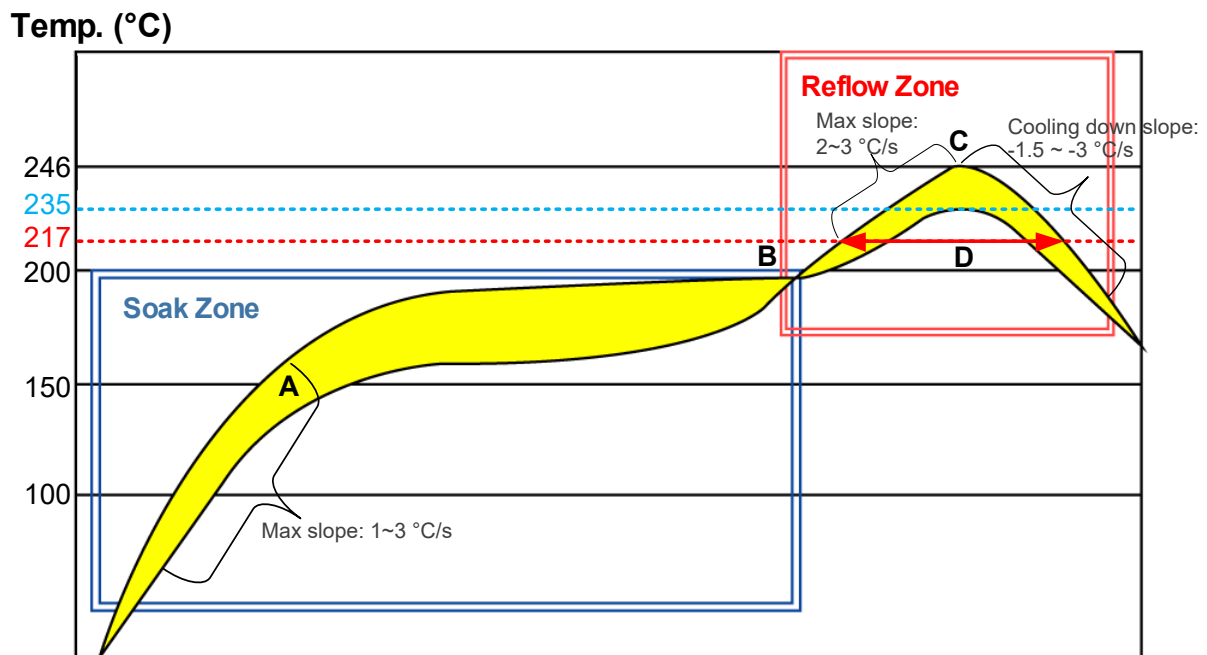


Figure 22: Recommended Reflow Soldering Thermal Profile

Table 34: Recommended Thermal Profile Parameters

Factor	Recommendation
Soak Zone	
Max slope	1–3 °C/s
Soak time (between A and B: 150 °C and 200 °C)	70–120 s
Reflow Zone	
Max slope	2–3 °C/s
Reflow time (D: over 217 °C)	40–70 s
Max temperature	235 °C to 246 °C
Cooling down slope	-1.5 to -3 °C/s
Reflow Cycle	
Max reflow cycle	1

NOTE

1. During manufacturing and soldering, or any other processes that may contact the module directly, NEVER wipe the module's shielding can with organic solvents, such as acetone, ethyl alcohol, isopropyl alcohol, trichloroethylene, etc. Otherwise, the shielding can may become rusted.
2. The shielding can for the module is made of Cupro-Nickel base material. It is tested that after 12 hours' Neutral Salt Spray test, the laser engraved label information on the shielding can is still clearly identifiable and the QR code is still readable, although white rust may be found.
3. If a conformal coating is necessary for the module, do NOT use any coating material that may chemically react with the PCB or shielding cover, and prevent the coating material from flowing into the module.
4. Avoid using ultrasonic technology for module cleaning since it can damage crystals inside the module.
5. Due to the complexity of the SMT process, please contact Quectel Technical Supports in advance for any situation that you are not sure about, or any process (e.g. selective soldering, ultrasonic soldering) that is not mentioned in **document [3]**.

6.3. Packaging Specifications

The module adopts carrier tape packaging and details are as follow:

6.3.1. Carrier Tape

Dimension details are as follow:

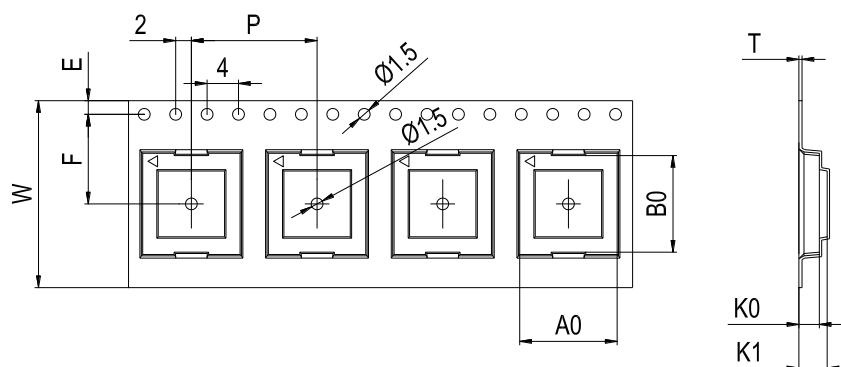


Figure 23: Carrier Tape Dimension Drawing

Table 35: Carrier Tape Dimension Table (Unit: mm)

W	P	T	A0	B0	K0	K1	F	E
24	16	0.35	12.4	12.4	2.6	3.6	11.5	1.75

6.3.2. Plastic Reel

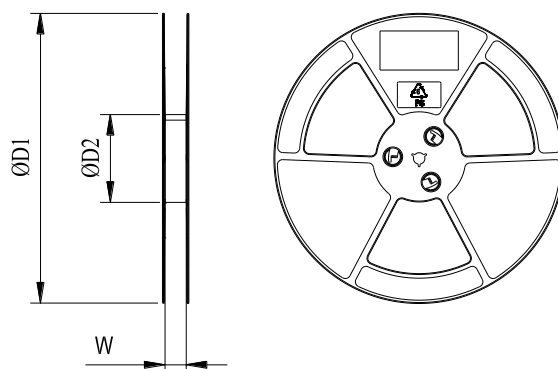
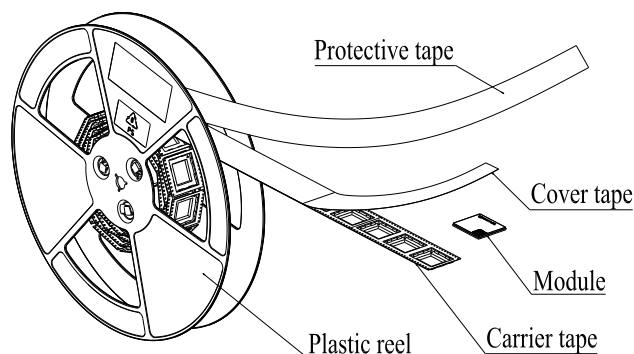


Figure 24: Plastic Reel Dimension Drawing

Table 36: Plastic Reel Dimension Table (Unit: mm)

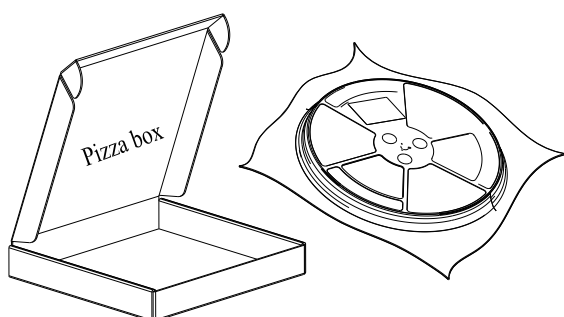
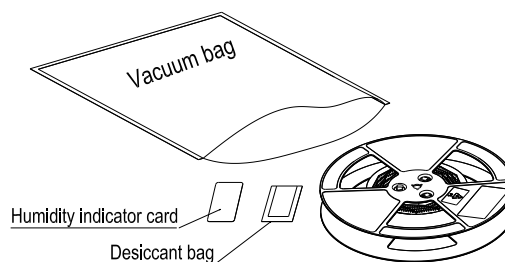
øD1	øD2	W
330	100	24.5

6.3.3. Packaging Process



Place the module into the carrier tape and use the cover tape to cover it; then wind the heat-sealed carrier tape to the plastic reel and use the protective tape for protection. 1 plastic reel can load 500 modules.

Place the packaged plastic reel, humidity indicator card and desiccant bag into a vacuum bag, vacuumize it.



Place the vacuum-packed plastic reel into the pizza box.

Put 4 packaged pizza boxes into 1 carton and seal it. 1 carton can pack 2000 modules.

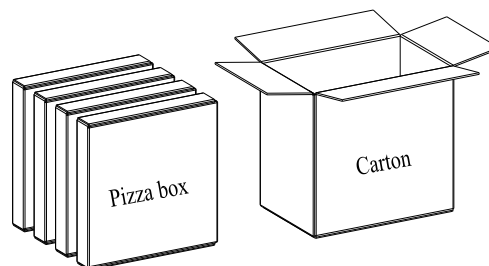


Figure 25: Packaging Process

7 Appendix References

Table 37: Related Documents

SN	Document Name
[1]	Quectel_UMTS<E_EVB_User_Guide
[2]	Quectel_RF_Layout_Application_Note
[3]	Quectel_Module_Secondary_SMT_Application_Note

Table 38: Terms and Abbreviations

Abbreviation	Description
AP	Access Point
BLE	Bluetooth Low Energy
BPSK	Binary Phase Shift Keying
BT	Bluetooth
CCK	Complementary Code Keying
CTS	Clear To Send
DQPSK	Differential Quadrature Reference Phase Shift Keying
GATT	Generic Attribute Profile
GND	Ground
HT	High Throughput
IEEE	Institute of Electrical and Electronics Engineers
I/O	Input/Output

Mbps	Million Bits Per Second
QAM	Quadrature Amplitude Modulation
QPSK	Quadrature Phase Shift Keying
RF	Radio Frequency
RoHS	Restriction of Hazardous Substances
STA	Spike-triggered average
RTS	Request to Send
RXD	Receive Data
TBD	To Be Determined
TXD	Transmit Data
UART	Universal Asynchronous Receiver/Transmitter
USB	Universal Serial Bus
V_{IHmax}	Maximum High-level Input Voltage
V_{IHmin}	Minimum High-level Input Voltage
V_{ILmax}	Maximum Low-level Input Voltage
V_{ILmin}	Minimum Low-level Input Voltage
V_{OLmax}	Maximum Low-level Output Voltage
V_{OHmin}	Minimum High-level Output Voltage
V_{nom}	Normal Voltage
VSWR	Voltage Standing Wave Ratio