

REV.	DATE	DESCRIPTION	CHANGE BY	DIM.	GRADE	A	B	C
				0-5	0.05	0.1	0.15	
				6-10	0.1	0.1	0.2	
				11-30	0.15	0.2	0.5	
				31-120	0.2	0.3	0.8	
				121~	0.3	0.3	1.5	

