

ITEM	PART NUMBER	DESCRIPTION	QTY	
			-001	-003
1	060032-063	SCREW SELF TAPPING	9	9
2	169075-001	ASM PCB HD5110	1	0
	169075-003	ASM PCB RA HD5110	0	1
3	167999	HOUSING FRONT HD51XX	1	0
	173851	HOUSING FRONT RA HD5110	0	1
4	172838	HOUSING REAR HD5110	1	0
	168004	HOUSING REAR RA HD5110	0	1
5				
6	68398	LABEL POWER/FAULT	1	1
7	068938-001	LABEL ELECTRONIC ASM HD5110	1	0
	068938-002	LABEL ELECTRONIC ASM RA HD5110	0	1
8	173747	LABEL FCC/IC HD5110/HD5310	1	1
9	066228-008	SOFTWARE LICENSED CUWBID	1	1

ADDITIONAL DOCUMENTATION AND SPECIFICATIONS		
DOCUMENT NUMBER	DESCRIPTION	NOTES
D-132	CONFIG. CONTROL FOR ELECTRONICS	
D-138	CONFIG CONTROL ELECTRONICS	
D-187	TEST OF ELECTRONICS	

NOTES:

1. TORQUE SCREWS, ITEM 1, TO 0.85 ±0.09 Nm.

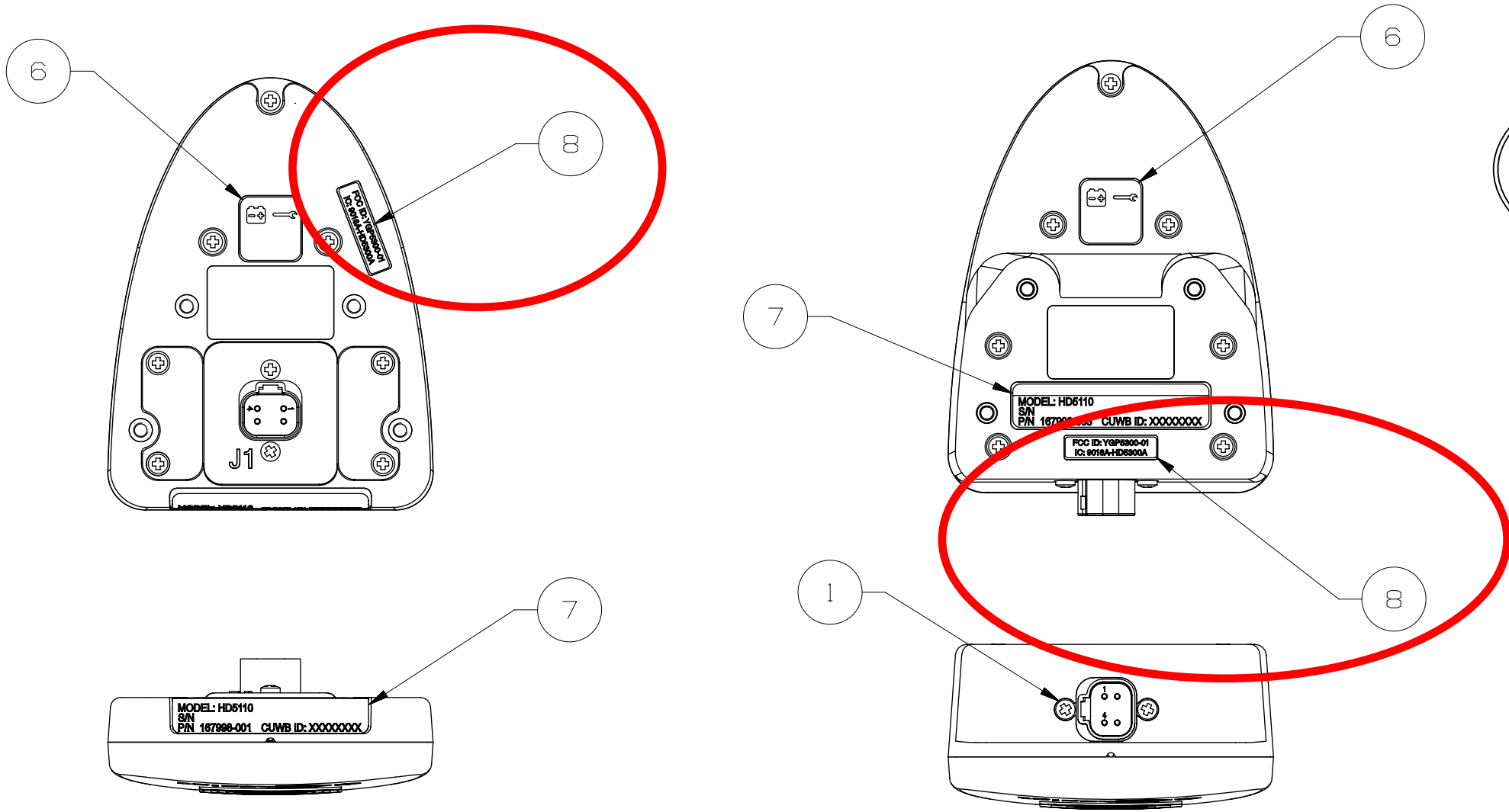
2. ATTACH LABELS, ITEM 5, 6, 7, AND 8, IN APPROXIMATE LOCATIONS SHOWN.



-001

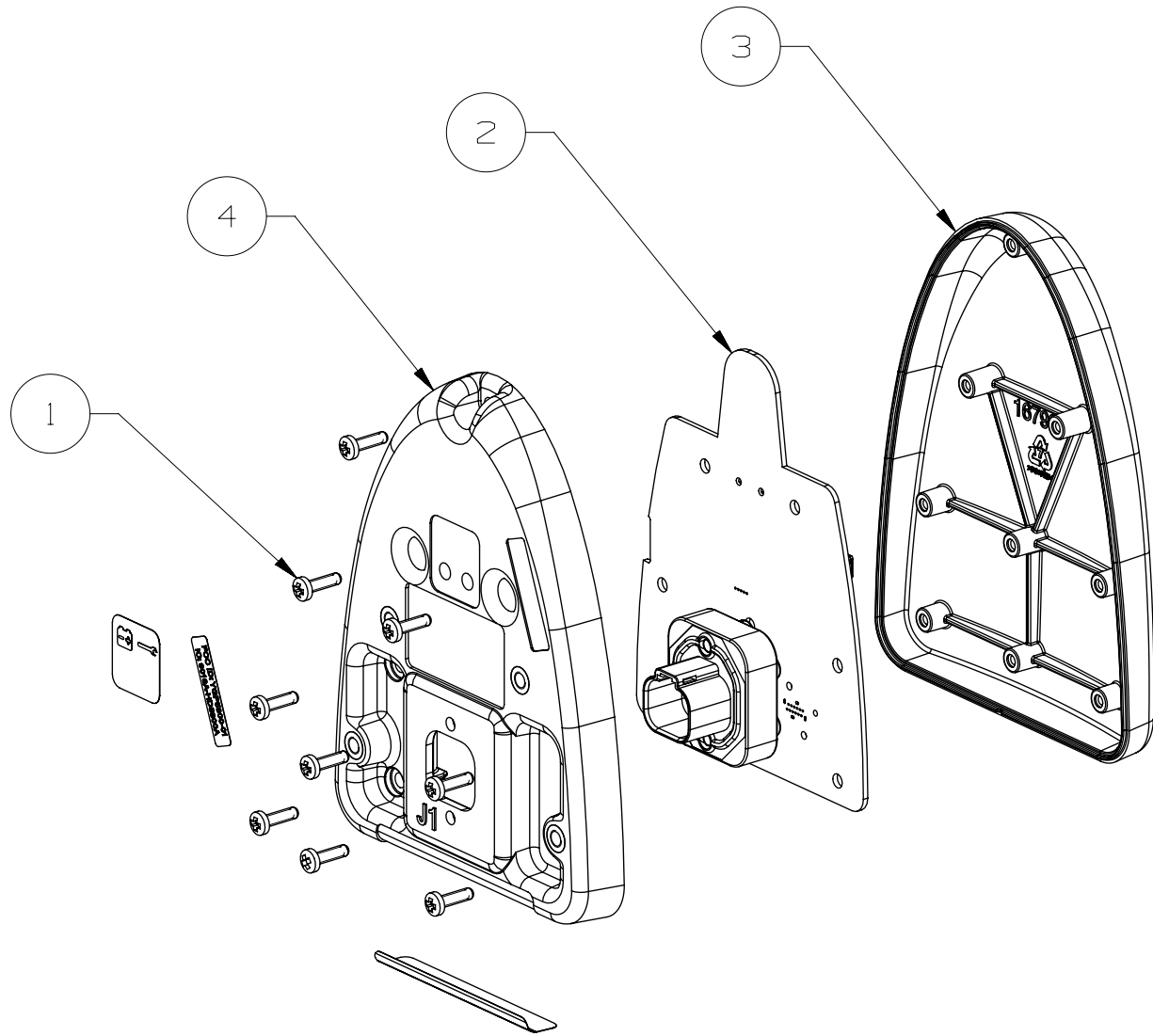
-003

DRAFT
NOT TO BE USED FOR
PART PROCUREMENT
REVISED 03-25-2025



-001

-003



MODULE SETTINGS		
167998	-001	-003
Unprogrammed Module ID = 1 (MAIN)		
FRAM Rev	0	0
Module ID	59	59
Ext. Mem	0	0
Module Part Number	167998-001	167998-003
Module Type	HD5110	HD5110
H/W PCBA Part Number	169075-001	169075-003
H/W Rev	<latest>	<latest>
Enable RS232	No	No
CAN Baud Rate, kbps	500	500

ER130650	B	JAN-20-25	MCS RELEASE
ER128844	A	AUG-22-24	PROTOTYPE
ER NO	VER	DATE	DESCRIPTION

REFERENCE ASME Y14.5M - 1994	
METRIC DRAWING ALL DIMENSIONS IN MILLIMETERS	
TOLERANCES UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ±1 ANGLES ±1/2°	
FLAT DEVELOPMENTS & THEIR DIMENSIONS MAY NOT CONFORM TO MANUFACTURING PRACTICES OF ALL CROWN FACILITIES OR OTHER SUPPLIERS.	
THIRD ANGLE PROJECTION	

FINISH	NONE
PROJECT	A2249
DRAWN BY	GILLMAN
DATE	FEB-22-22
CHECKED BY	GILLMAN
SCALE	1:2



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RAW MATERIAL SPEC

PART NAME
ASM RAM HD5110

Sheet 01 of 01

DOCUMENT NUMBER
167998

VERSION
B