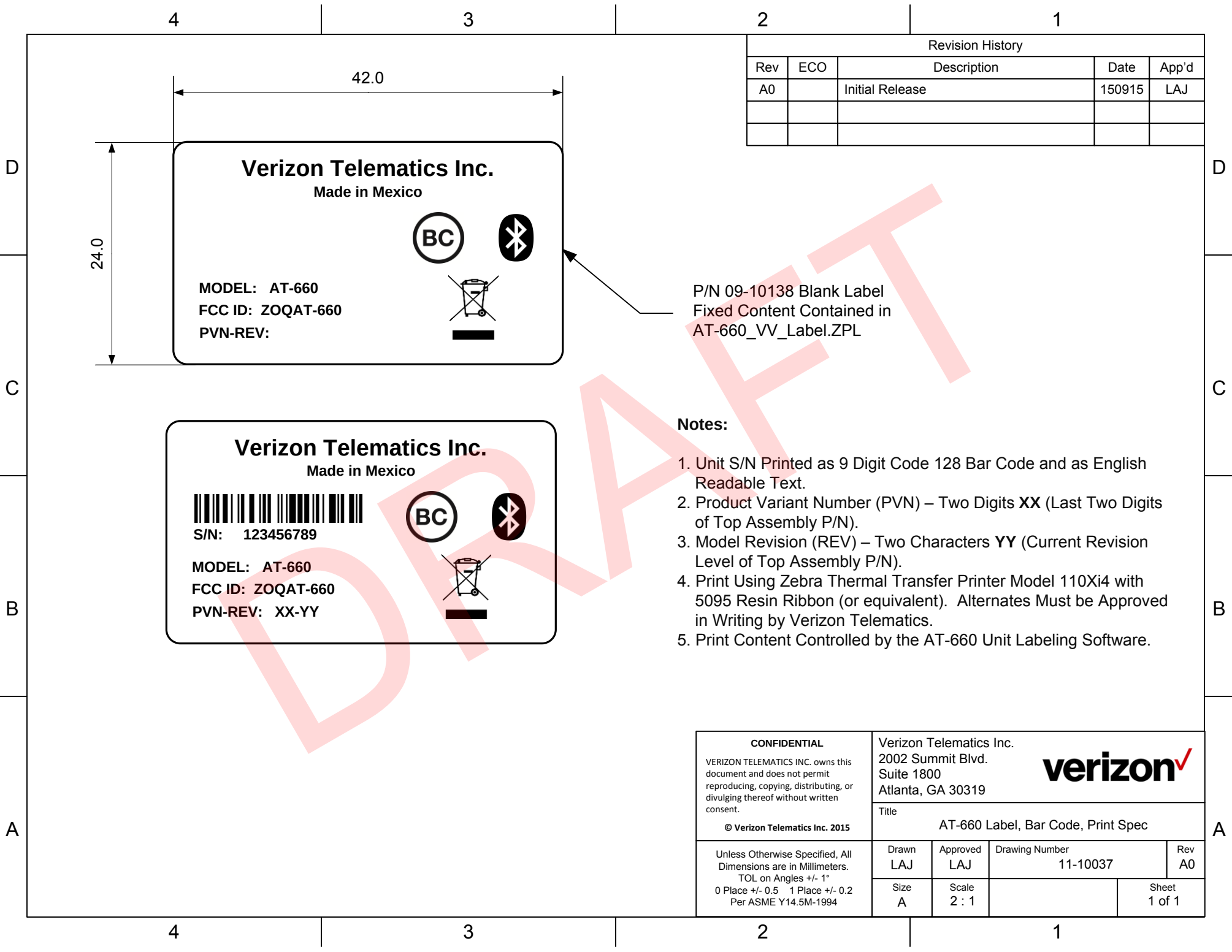




Revision History				
Rev	ECO	Description	Date	App'd
A0		Initial Release	150915	LAJ

P/N 09-10138 Blank Label
Fixed Content Contained in
AT-660_VV_Label.ZPL

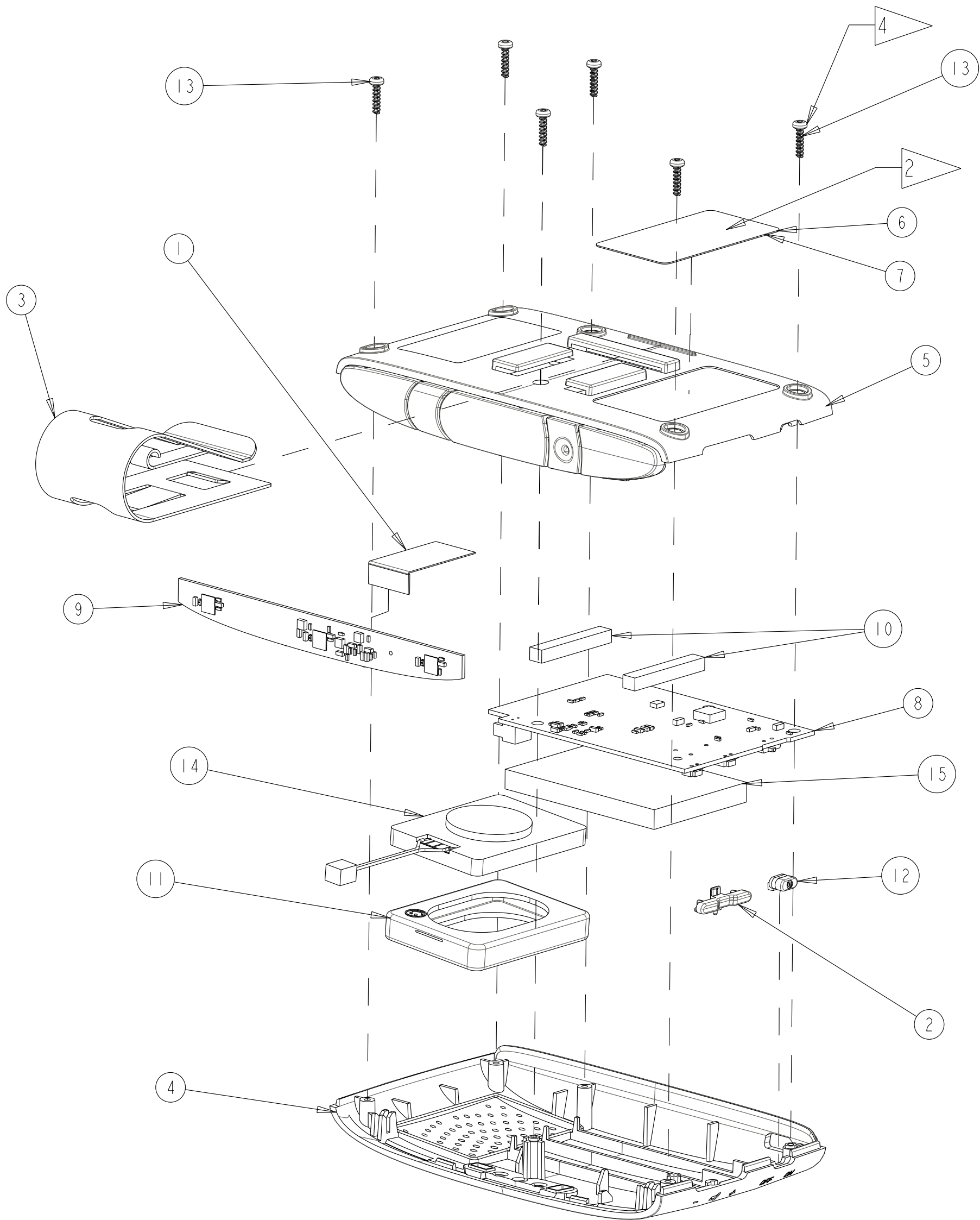
Notes:

1. Unit S/N Printed as 9 Digit Code 128 Bar Code and as English Readable Text.
2. Product Variant Number (PVN) – Two Digits XX (Last Two Digits of Top Assembly P/N).
3. Model Revision (REV) – Two Characters YY (Current Revision Level of Top Assembly P/N).
4. Print Using Zebra Thermal Transfer Printer Model 110Xi4 with 5095 Resin Ribbon (or equivalent). Alternates Must be Approved in Writing by Verizon Telematics.
5. Print Content Controlled by the AT-660 Unit Labeling Software.

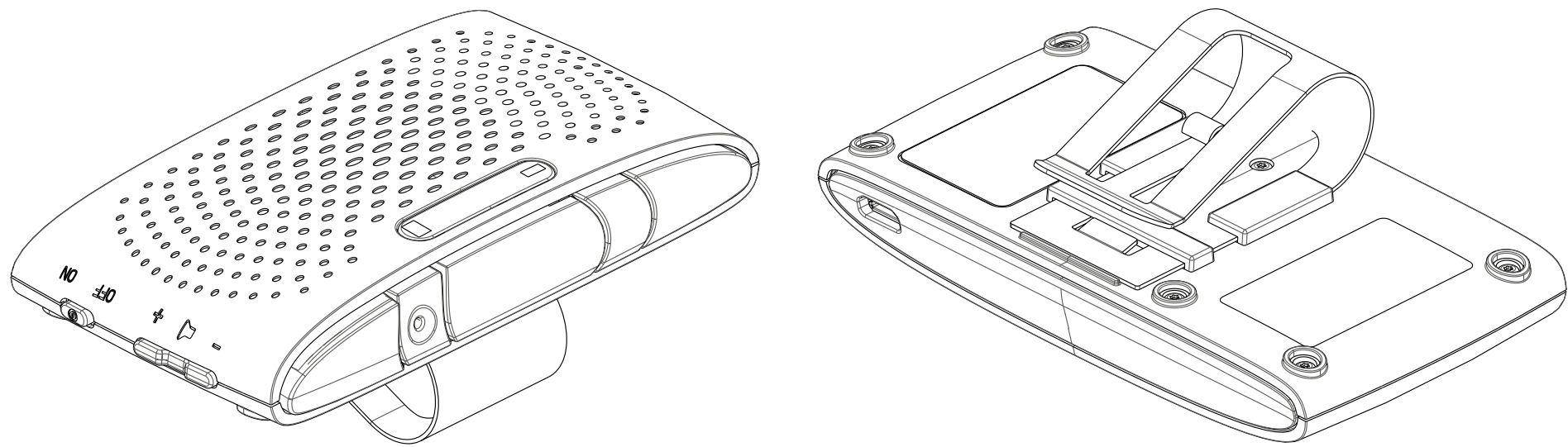
CONFIDENTIAL VERIZON TELEMATICS INC. owns this document and does not permit reproducing, copying, distributing, or divulging thereof without written consent. © Verizon Telematics Inc. 2015	Verizon Telematics Inc. 2002 Summit Blvd. Suite 1800 Atlanta, GA 30319				
	Title AT-660 Label, Bar Code, Print Spec				
Unless Otherwise Specified, All Dimensions are in Millimeters. TOL on Angles +/- 1° 0 Place +/- 0.5 1 Place +/- 0.2 Per ASME Y14.5M-1994	Drawn LAJ	Approved LAJ	Drawing Number 11-10037		Rev A0
	Size A	Scale 2 : 1			Sheet 1 of 1

NOTES:

1. FOLLOW ASSEMBLY INSTRUCTIONS IN DOCUMENT 02-10207 IN-DRIVE AT660 ASSEMBLY INSTRUCTION PROCEDURE. CONFORM TO 02-10073 IN-DRIVE IN-PROCESS QUALITY CONTROL DOCUMENT.
2. PRINT LABEL WITH CONTENT DEFINED BY P/N 11-10037 ONTO BLANK LABEL P/N 09-10138. SEE SHEET 2. LABEL MUST BE SEATED WITHIN RECESSED AREA. OBSERVE ORIENTATION OF THE LABEL AS INDICATED BY ARROW.
3. KEY FEATURE INSPECTION DIMENSIONS ARE INDICATED WITH **RACETRACK** OUTLINE.
4. THE MAXIMUM TORQUE APPLIED MUST BE 0.20 NM $\pm$ 10% ON ALL SCREWS. UPON INSPECTION, THERE MUST BE NO APPARENT MOTION IN THE TIGHTENING DIRECTION UNDER 55% OF THE MAX TORQUE.

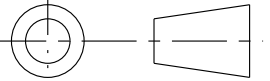


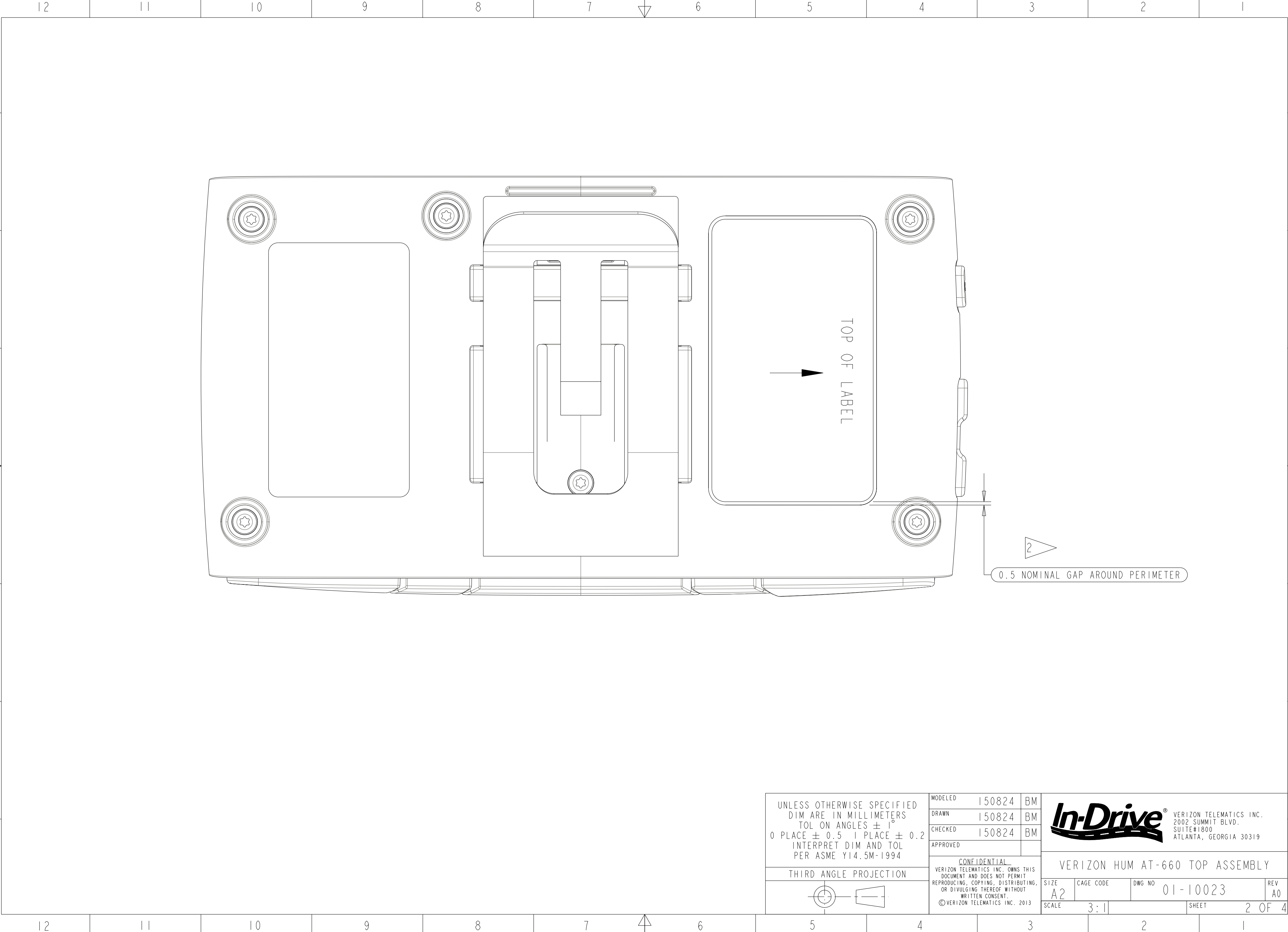
REVISION HISTORY				
REV	ECO	DESCRIPTION	DATE	APPROVED
A0		INITIAL RELEASE	150824	BM

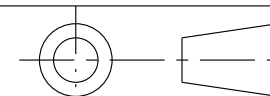


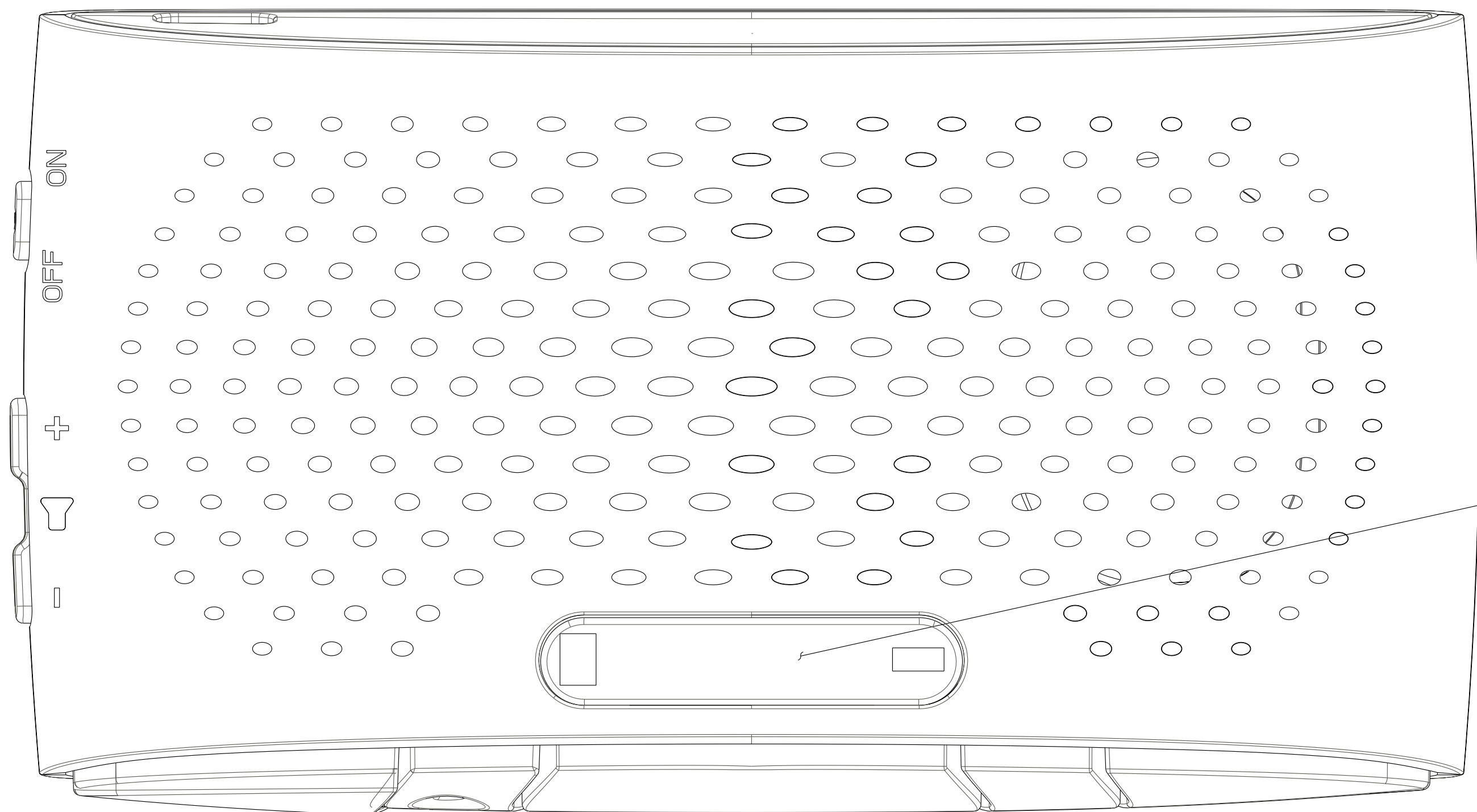
VARIANT TABLE: 01-10023 AT-660 TOP ASSEMBLY	
SEE SHEET 4 FOR VISUAL REPRESENTATION OF VARIANTS	
PART NUMBER	DESCRIPTION
01-10023-01	UNDECORATED
01-10023-02	IN-DRIVE
01-10023-03	VERIZON HUM

ITEM	VARIANT	PART NUMBER	QTY	DESCRIPTION
1	ALL	56-10007	1	CABLE FLAT FLEX 1.18" 30MM 16 POS 0.3mm THICK
2	ALL	09-10091	1	IN-DRIVE AT-650 BUTTON, VOLUME
3	ALL	09-10099	1	IN-DRIVE AT-650 CLIP, VISOR
4	ALL	09-10123	1	IN-DRIVE AT-650 HOUSING ASSEMBLY, LOWER
5	01	09-10258-04	1	IN-DRIVE AT-650 HOUSING ASSEMBLY, UPPER
	02	09-10258-02	1	
	03	09-10258-03	1	
6	ALL	09-10138	1	IN-DRIVE AT-650 LABEL, BAR CODE, BLANK
7	01			PRINT SPEC, IN-DRIVE AT-660 PRODUCT
	02			
	03	11-10042	0	
8	ALL	05-10039-01	1	PCA, IN-DRIVE AT-660 BT BOARD
9	ALL	05-10042	1	PCA, IN-DRIVE AT-660 BL BOARD
10	ALL	09-10281	2	IN-DRIVE AT-650 SILICONE BLOCK SPACER
11	ALL	09-10238	1	IN-DRIVE AT-650 SLEEVE, SPEAKER
12	ALL	09-10092	1	IN-DRIVE AT-650 SWITCH, POWER
13	ALL	51-10057	6	SCREW, M2 X 7.5, THREAD FORMING. T-6 BLK CHROMATE
14	ALL	42-10005	1	IN-DRIVE AT-650 SPEAKER, 2W, 30 X 40 X 6.2
15	ALL	41-10002	1	BATTERY, LITHIUM ION, PRISMATIC, >850 MA-H
16	ALL	15-10013	0	SPEC, IN-DRIVE AT-660 TEST AND ASSEMBLY

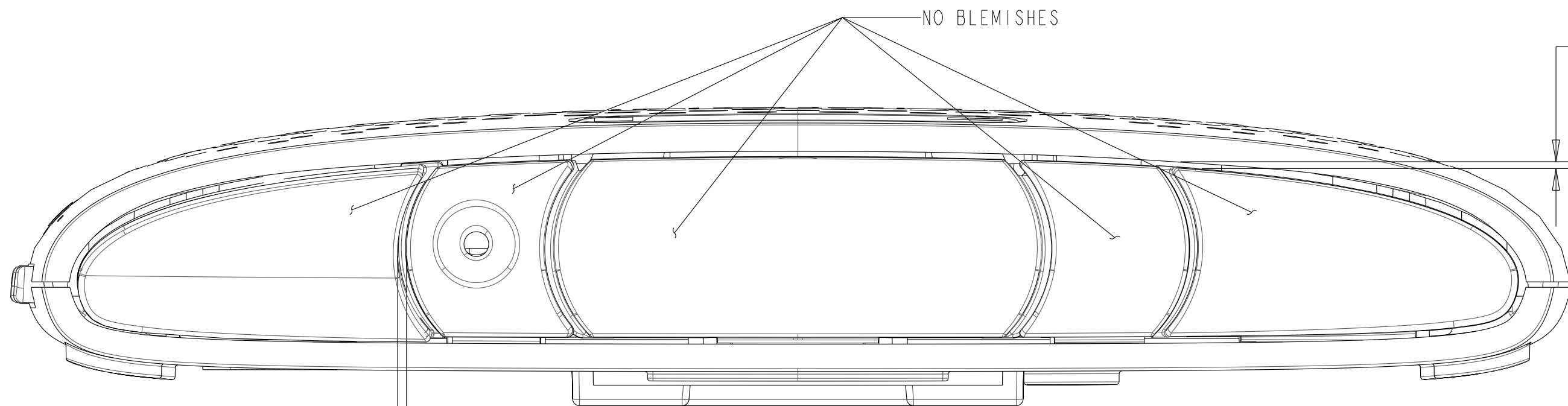
UNLESS OTHERWISE SPECIFIED DIM ARE IN MILLIMETERS TOL ON ANGLES $\pm$ 1° 0 PLACE $\pm$ 0.5 1 PLACE $\pm$ 0.2 INTERPRET DIM AND TOL PER ASME Y14.5M-1994	MODELED	150824	BM		VERIZON TELEMATICS INC. 2002 SUMMIT BLVD. SUITE#1800 ATLANTA, GEORGIA 30319			
	DRAWN	150824	BM					
THIRD ANGLE PROJECTION	CHECKED	150824	BM	CONFIDENTIAL VERIZON TELEMATICS INC. OWNS THIS DOCUMENT AND DOES NOT PERMIT REPRODUCING, COPYING, DISTRIBUTING, OR DIVULGING THEREOF WITHOUT WRITTEN CONSENT. © VERIZON TELEMATICS INC. 2013	VERIZON HUM AT-660 TOP ASSEMBLY			
	APPROVED							
	SIZE	A2	CAGE CODE	DWG NO	01-10023		REV	A0
	SCALE	1:1		SHEET	1 OF 4			



UNLESS OTHERWISE SPECIFIED DIM ARE IN MILLIMETERS TOL ON ANGLES ± 1° 0 PLACE ± 0.5 1 PLACE ± 0.2 INTERPRET DIM AND TOL PER ASME Y14.5M-1994	MODELED	150824	BM	 VERIZON TELEMATICS INC. 2002 SUMMIT BLVD. SUITE#1800 ATLANTA, GEORGIA 30319				
	DRAWN	150824	BM					
	CHECKED	150824	BM					
	APPROVED							
THIRD ANGLE PROJECTION			VERIZON HUM AT-660 TOP ASSEMBLY					
			SIZE		CAGE CODE	DWG NO	REV	
			A2			01-10023	A0	
			SCALE		3:1		SHEET	2 OF 4



NO BLEMISHES



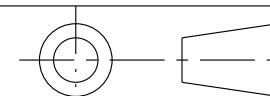
NO BLEMISHES

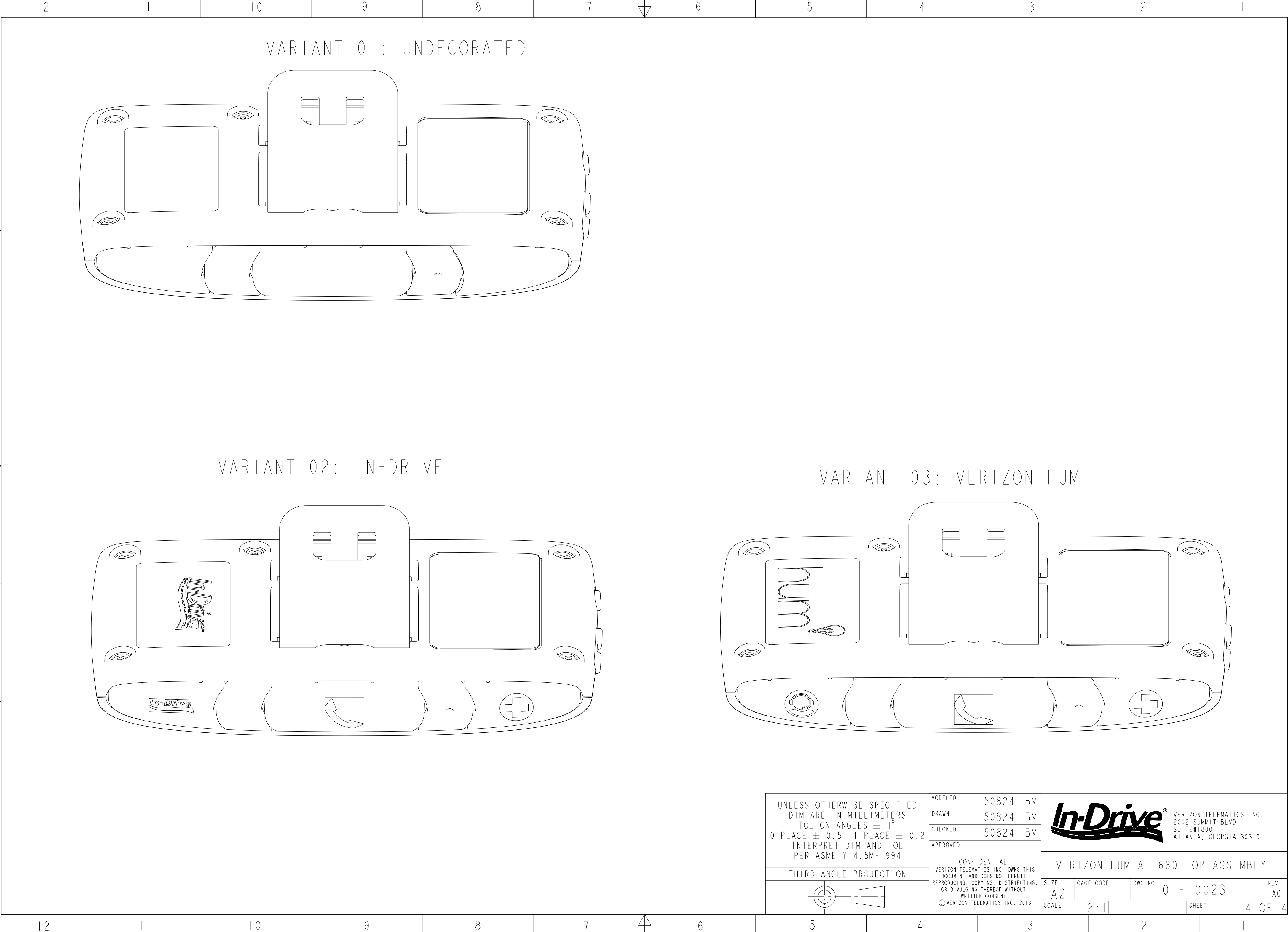
0.5±0.3 AROUND PERIMETER
OF BUTTONS

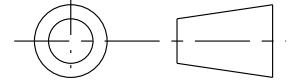
0.680
0.120 GAP BETWEEN HOUSINGS

0.7^{+0.5}_{-0.3} BETWEEN BUTTONS

VIEW B: FRONT VIEW
SCALE 3:1

UNLESS OTHERWISE SPECIFIED DIM ARE IN MILLIMETERS TOL ON ANGLES ± 1° 0 PLACE ± 0.5 1 PLACE ± 0.2 INTERPRET DIM AND TOL PER ASME Y14.5M-1994	MODELED	150824	BM	 VERIZON TELEMATICS INC. 2002 SUMMIT BLVD. SUITE#1800 ATLANTA, GEORGIA 30319			
	DRAWN	150824	BM				
	CHECKED	150824	BM				
	APPROVED						
THIRD ANGLE PROJECTION 	CONFIDENTIAL VERIZON TELEMATICS INC. OWNS THIS DOCUMENT AND DOES NOT PERMIT REPRODUCING, COPYING, DISTRIBUTING, OR DIVULGING THEREOF WITHOUT WRITTEN CONSENT. © VERIZON TELEMATICS INC. 2013			VERIZON HUM AT-660 TOP ASSEMBLY			
	SIZE A2	CAGE CODE	DWG NO 01-10023	REV A0	SCALE 3:1	SHEET 3 OF 4	



UNLESS OTHERWISE SPECIFIED DIM ARE IN MILLIMETERS TOL ON ANGLES $\pm 1^\circ$ 0 PLACE ± 0.5 1 PLACE ± 0.2 INTERPRET DIM AND TOL PER ASME Y14.5M-1994	MODELED	150824	BM	 VERIZON TELEMATICS INC. 2002 SUMMIT BLVD. SUITE#1800 ATLANTA, GEORGIA 30319		
	DRAWN	150824	BM			
	CHECKED	150824	BM	VERIZON HUM AT-660 TOP ASSEMBLY		
	APPROVED					
THIRD ANGLE PROJECTION				SIZE	CAGE CODE	DWG NO
				A2		01-10023
				SCALE	2:1	REV A0
					SHEET	4 OF 4