



Prüfbericht-Nr.: <i>Test report no.:</i>	CN257573 001	Auftrags-Nr.: <i>Order no.:</i>	48282485	Seite 1 von 18 Page 1 of 18
Kunden-Referenz-Nr.: <i>Client reference no.:</i>	N/A	Auftragsdatum: <i>Order date:</i>	2025-09-26	
Auftraggeber: <i>Client:</i>	AMPAK Technology Inc. 6F-2, No.23, Huanke 1st Rd., Zhubei City 302047, Taiwan			
Prüfgegenstand: <i>Test item:</i>	AP6684PL			
Bezeichnung / Typ-Nr.: <i>Identification / Type no.:</i>	AP6684PL			
Auftrags-Inhalt: <i>Order content:</i>	Spot Checking Emissions (FCC)			
Prüfgrundlage: <i>Test specification:</i>	FCC 47CFR Part 15: Subpart C Section 15.247 FCC 47CFR Part 15: Subpart E Section 15.407			
Wareneingangsdatum: <i>Date of sample receipt:</i>	2025-10-22			
Prüfmuster-Nr.: <i>Test sample no.:</i>	A004120268-001 A004120268-002			
Prüfzeitraum: <i>Testing period:</i>	2025-11-25 - 2025-12-04			
Ort der Prüfung: <i>Place of testing:</i>	TÜV Rheinland Taiwan Ltd. New Taipei Branch			
Prüflaboratorium: <i>Testing laboratory:</i>	TÜV Rheinland Taiwan Ltd. Taipei Testing Laboratories			
Prüfergebnis*: <i>Test result*:</i>	Pass			
zusammengestellt von: <i>compiled by:</i>	genehmigt von: <i>authorized by:</i>			
Datum: <i>Date:</i>	2025-12-09	Ausstellungsdatum: <i>Issue date:</i>	2025-12-09	
Stellung / Position:	Senior Project Manager	Stellung / Position:	Senior Project Manager	
Sonstiges / Other:				
Zustand des Prüfgegenstandes bei Anlieferung: <i>Condition of the test item at delivery:</i>				
Prüfmuster vollständig und unbeschädigt <i>Test item complete and undamaged</i>				
* Legende: 1 = sehr gut 2 = gut 3 = befriedigend 4 = ausreichend 5 = mangelhaft P(ass) = entspricht o.g. Prüfgrundlage(n) F(ail) = entspricht nicht o.g. Prüfgrundlage(n) N/A = nicht anwendbar N/T = nicht getestet * Legend: 1 = very good 2 = good 3 = satisfactory 4 = sufficient 5 = poor P(ass) = passed a.m. test specification(s) F(ail) = failed a.m. test specification(s) N/A = not applicable N/T = not tested				
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Anmerkungen
Remarks

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3	Prüfklausel mit der Note * wurden an qualifizierte Unterauftragnehmer vergeben und sind unter der jeweiligen Prüfklausel des Berichts beschrieben. Abweichungen von Prüfspezifikation(en) oder Kundenanforderungen sind in der jeweiligen Prüfklausel im Bericht aufgeführt. <i>Test clauses with remark of * are subcontracted to qualified subcontractors and described under the respective test clause in the report.</i> <i>Deviations of testing specification(s) or customer requirements are listed in specific test clause in the report.</i>
4	Die Entscheidungsregel für Konformitätserklärungen basierend auf numerischen Messergebnissen in diesem Prüfbericht basiert auf der "Null-Grenzwert-Regel" und der "Einfachen Akzeptanz" gemäß ILAC G8:2019 und IEC Guide 115:2023, es sei denn, in der auf Seite 1 dieses Berichts genannten angewandten Norm ist etwas anderes festgelegt oder vom Kunden gewünscht. Dies bedeutet, dass die Messunsicherheit nicht berücksichtigt wird und daher auch nicht im Prüfbericht angegeben wird. Zu weiteren Informationen bezüglich des Risikos durch diese Entscheidungsregel siehe ILAC G8:2019. <i>The decision rule for statements of conformity, based on numerical measurement results, in this test report is based on the "Zero Guard Band Rule" and "Simple Acceptance" in accordance with ILAC G8:2019 and IEC Guide 115:2023, unless otherwise specified in the applied standard mentioned on Page 1 of this report or requested by the customer. This means that measurement uncertainty is not taken in account and hence also not declared in the test report. For additional information to the resulting risk based of this decision rule please refer to ILAC G8:2019.</i>

TEST SUMMARY

Report Section	FCC Clause	Test Item	Result
5.1.1	15.247(d) & 15.407(b) & 15.205 & 15.209	Radiated Spurious Emissions and Band Edges	Pass

Note: Determining compliance based on the results of the compliance measurement, not taking into account measurement instrumentation uncertainty.

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APPENDIX A - TEST RESULT OF RADIATED EMISSIONS**APPENDIX SP - PHOTOGRAPHS OF TEST SETUP****APPENDIX EP - PHOTOGRAPHS OF EUT**

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HISTORY OF THIS TEST REPORT

Revision	Description	Date Issued
R01	Original Release	2025-12-09

1. General Remarks

1.1 Complementary Materials

All attachments are integral parts of this test report. This applies especially to the following appendix:

Appendix A - Test Result of Radiated Emissions

Appendix SP - Photographs of Test Setup

Appendix EP - Photographs of EUT

Applied Standard and Test Levels

Radio
FCC CFR47 Part 15: Subpart C Section 15.247
FCC CFR47 Part 15: Subpart E Section 15.407
FCC CFR47 Part 2: Subpart J Section 2.1091
ANSI C63.10-2020
KDB 558074 D01 15.247 Meas Guidance v05r02
KDB 996369 D04 Module Integration Guide v01

1.2 Decision Rule of Conformity

The decision rule of conformity of this test report is following the requirements of the requested standard in the quotation, and agreed among testing laboratory and manufacturer (applicant) to exclude the consideration of Measurement Uncertainty, unless it is required by the specific standard.

2. Test Sites

2.1 Test Laboratory

TÜV Rheinland Taiwan Ltd. Taipei Testing Laboratories

11F. No.758, Sec. 4, Bade Rd., Songshan Dist.
Taipei City 105
Taiwan (R.O.C.)

2.2 Test Facility

TÜV Rheinland Taiwan Ltd. Taipei Testing Laboratories

No.458-18, Sec. 2, Fenliao Rd., Linkou Dist.,
New Taipei City 244
Taiwan (R.O.C.)
FCC Registration No.: 180491 (TW3567)
ISED Registration No.: 25563 (TW3567)

2.3 Traceability

All measurement equipment calibrations are traceable to NML(Taiwan)/NIST(USA) or where calibration is performed outside Taiwan, to equivalent nationally recognized standards organizations.

2.4 Calibration

Equipment requiring calibration is calibrated periodically in a suitably accredited Calibration Lab. Additionally all equipment is verified for proper performance on a regular basis using in house standards or comparisons.

2.5 Measurement Uncertainty

All measurement uncertainty values are shown with a coverage factor of $k=2$ to indicate a 95% level of confidence.

Emission Measurement Uncertainty

Parameter	Uncertainty
Radiated Emission (9 kHz ~ 30 MHz)	± 1.15 dB
Radiated Emission (30 MHz ~ 200 MHz)	± 1.30 dB
Radiated Emission (200 MHz ~ 1 GHz)	± 1.30 dB
Radiated Emission (1 GHz ~ 18 GHz)	± 1.54 dB
Radiated Emission (18 GHz ~ 40 GHz)	± 2.52 dB
Mains Conducted Emission	± 1.65 dB

3. General Product Information

3.1 Product Function and Intended Use

The EUT is a AP6684PL. It contains Bluetooth and WLAN compatible module enabling the user to communicate data through a Wireless interface.

For details refer to the User Guide, Data Sheet and Circuit Diagram.

3.2 System Details and Ratings

Basic Information of EUT

Item	EUT information
Kind of Equipment/Test Item	AP6684PL
Type Identification	AP6684PL
Brand	AMPAK
FCC ID	ZQ6-AP6684PL

Technical Specification of EUT

Item	EUT information
Operating Frequency	Bluetooth: 2402 MHz ~ 2480 MHz 802.15.4: 2405 MHz ~ 2480 MHz WLAN 2.4GHz: 2412 MHz ~ 2462 MHz WLAN 5GHz: Band 1: 5180 MHz ~ 5240 MHz Band 2: 5260 MHz ~ 5320 MHz Band 3: 5500 MHz ~ 5720 MHz Band 4: 5745 MHz ~ 5825 MHz WLAN 6GHz: Band 5: 5955 MHz ~ 6415 MHz Band 6: 6435 MHz ~ 6525 MHz Band 7: 6525 MHz ~ 6875 MHz Band 8: 6875 MHz ~ 7115 MHz
Operation Voltage	VBAT: 3.85 Vdc VDDIO: 1.8 Vdc
Modulation	Bluetooth: GFSK, $\pi/4$ -DQPSK, 8DPSK BLE: GFSK 802.15.4: OQPSK WiFi: DSSS (DBPSK, DQPSK, CCK) OFDM (BPSK, QPSK, 16QAM, 64QAM, 256QAM) OFDMA (1024QAM)
Antenna Information	Refer to note 1 as below

Note:

1. The antenna list is as below.

ANT	Gain (dBi)								
	2.4GHz	5GHz				6GHz			
		Band 1	Band 2	Band 3	Band 4	Band 5	Band 6	Band 7	Band 8
1	1.44	2.81	3.58	3.80	3.68	4.20	4.01	3.93	2.70
2	-	2.37	3.26	3.65	3.35	4.02	4.08	3.95	2.64
Max Peak Gain	1.44	2.81	3.58	3.80	3.68	4.20	4.08	3.95	2.70
Power Directional Gain	-	2.81	3.58	3.80	3.68	4.20	4.08	3.95	2.70
PSD Directional Gain = $10\log[(10^{G1/20} + 10^{G2/20} + \dots + 10^{GN/20})^2 / N_{ANT}]$	-	5.60	6.43	6.74	6.53	7.12	7.06	6.95	5.68
Antenna Type	Loop Antenna								

3.3 Noise Generating and Noise Suppressing Parts

Refer to the Circuit Diagram.

3.4 Submitted Documents

- Circuit Diagram
- Instruction Manual
- Rating Label
- Technical Description

4. Test Set-up and Operation Modes

4.1 Principle of Configuration Selection

The test modes were adapted accordingly in reference to the instructions for use.

During testing, Channel and Power Controlling Software provided by the customer was used to control the operating channel as well as the output power level. The RF output power selection is for the setting of RF output expected by the customer and is going to be fixed on the firmware of the final end product.

4.2 Test Operation and Test Software

Setup for testing: Test samples are provided with a LAN interface which makes it possible to control them through a test software installed on a notebook computer.

This software was running on the laptop computer connected to the EUT. It was used to enable the operation modes listed as below.

The samples were used as follows:

A004120268-002 for radiated test

Full test was applied on all test modes, but only worst case was shown.

EUT Configure Mode	Applicable To		Description
	Radiated Spurious Emissions	Mains Conducted Emission	
-	√	-	-

Note:

1. The EUT had been pre-tested on the positioned of each 3 axis. The worst case was found when position on **Z-plane**.
2. "-" means no effect.

Radiated Spurious Emissions

- ☒ Pre-Scan full test was applied on all test modes, but only worst case was shown.
- ☒ Following channel(s) was (were) selected for the final test as listed below.

EUT Configure Mode	Description
WiFi 2.4GHz & 5GHz	802.11g_2412 MHz & HF_802.11be EHT80_5690 MHz
WiFi 2.4GHz & 6GHz	802.11g_2412 MHz & HF_802.11be EHT80_7025 MHz
WiFi 5GHz & BT	802.11be EHT80_5690 MHz & HF_BT_DH5_2441 MHz
WiFi 5GHz & BLE	802.11be EHT80_5690 MHz & HF_BLE_2M_2440 MHz
WiFi 5GHz & 802.15.4	802.11be EHT80_5690 MHz & HF_802.15.4_2480 MHz
WiFi 6GHz & BT	802.11be EHT80_7025 MHz & HF_DH5_2441 MHz
WiFi 6GHz & BLE	802.11be EHT80_7025 MHz & HF_BLE_2M_2440 MHz
WiFi 6GHz + 802.15.4	802.11be EHT80_7025 MHz & HF_802.15.4_2480 MHz

Test Condition

Test Item	Ambient Temperature	Relative Humidity	Tested by
Radiated Spurious Emissions	22.5-24.7 °C	46-50 %	Roger Liao

4.3 Special Accessories and Auxiliary Equipment

The product has been tested together with the following additional accessories:

Accessory of EUT

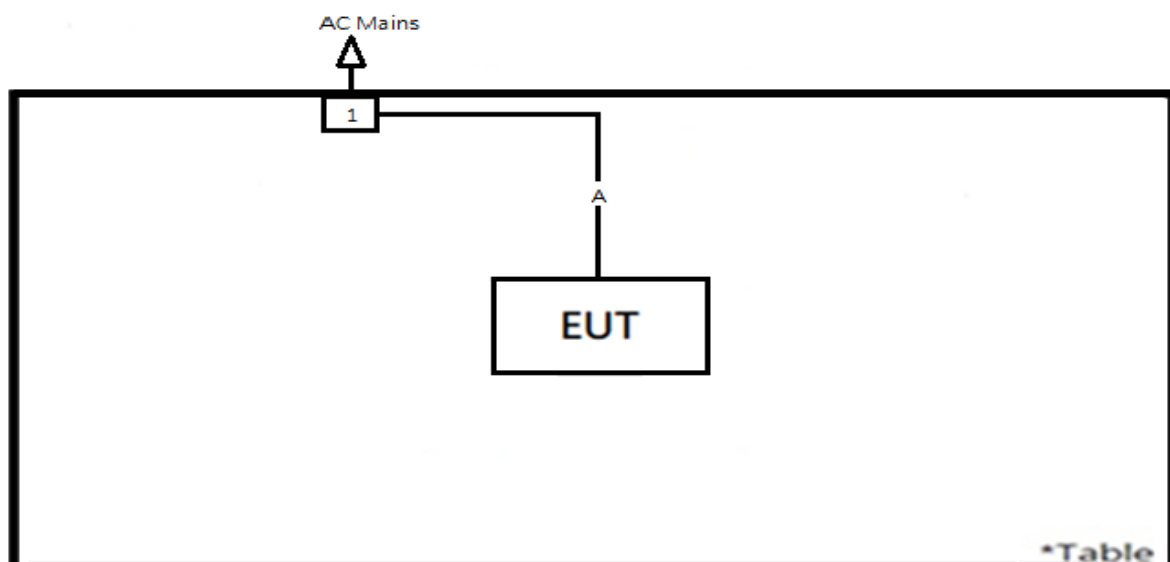
None

Support Unit

Support Unit								
No	Description	Brand	Model	S/N	Shielded	Ferrite Core (Qty)	Length (cm)	Remark
Radiated and Mains Conducted Test								
A	Type C Cable	Ampak	Ampak-01	-	-	-	100	--
1	Adapter	OPPO	VC56JACH	J119492AC 1009359	-	-	-	--

4.4 Test Setup Diagram

<Radiated Spurious Emissions Mode>



5. Test Results

5.1 Transmitter Requirement & Test Suites

5.1.1 Radiated Spurious Emissions

Limit

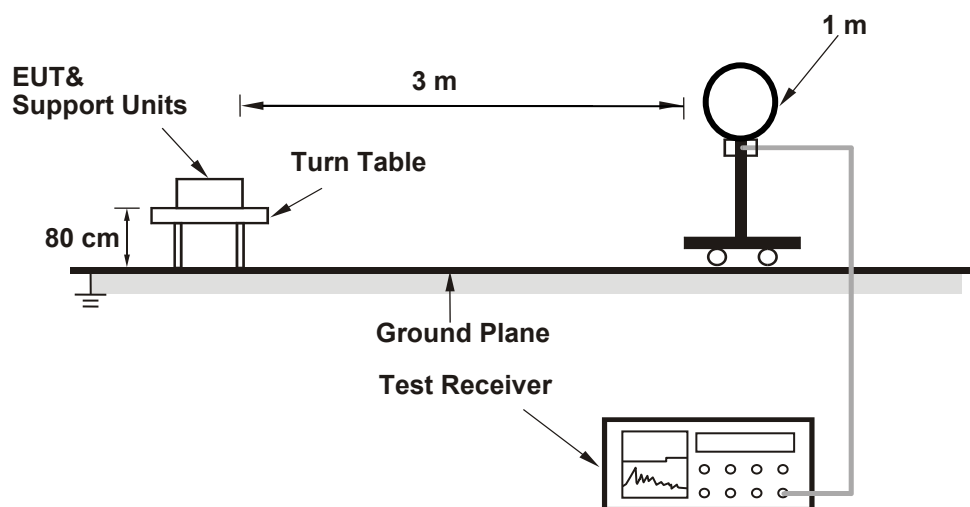
Radiated emissions which fall in the restricted bands, as defined in §15.205(a), must comply with the radiated emission limits specified in §15.209(a).

Emissions radiated outside the restricted and authorized frequency bands must either comply with the radiated emission limits specified for the restricted bands or in §15.247(d).

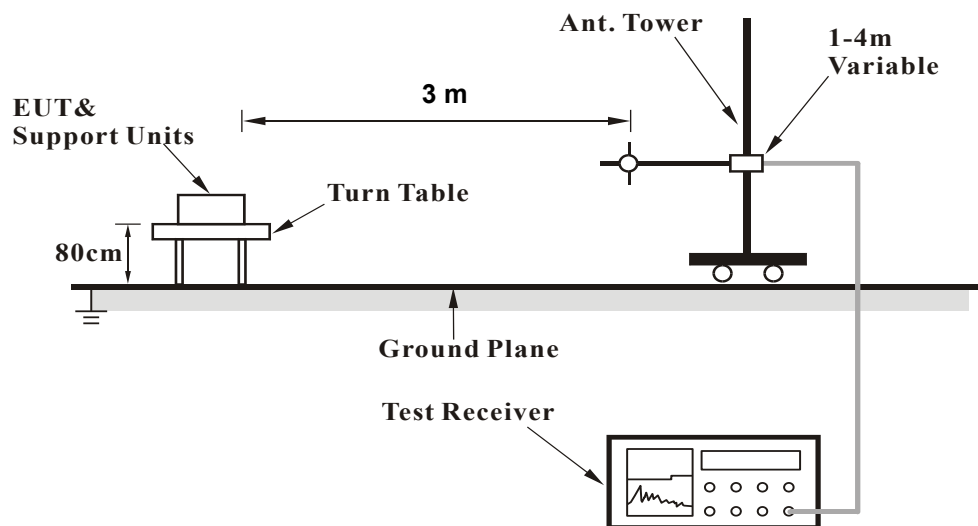
Kind of Test Site 3m Semi-Anechoic Chamber

Test Setup

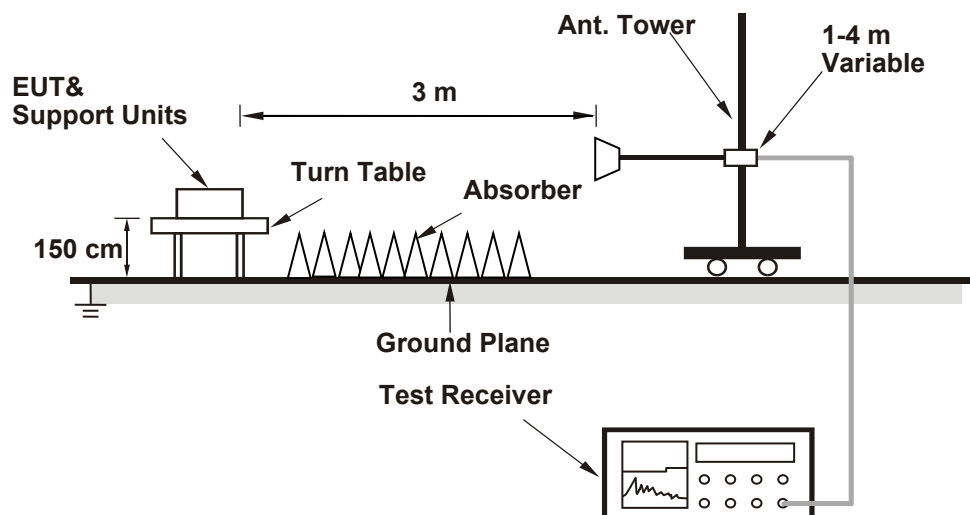
<Radiated Emissions below 30 MHz>



<Radiated Emissions 30 MHz to 1 GHz>



<Radiated Emissions above 1 GHz>



For the actual test configuration, please refer to the attached file (Test Setup Photo).

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Test Instruments

Test Date: 2025/11/25 ~ 2025/12/4

Kind of Equipment	Manufacturer	Type	S/N	Calibration Date	Calibration Due Date
Above 1 GHz					
Signal Analyzer	R&S	FSV40	101509	2025/5/7	2026/5/6
Horn Antenna	ETS-Lindgren	3117	00218930	2024/12/10	2025/12/9
Horn Antenna	SCHWARZBECK	BBHA 9170	00887	2025/3/28	2026/3/27
Amplifier	EM	EM01G18GA	060967	2025/4/2	2026/4/1
HF-AMP + AC source	EMCI	EMC184045SE	980657	2025/2/4	2026/2/3
Test Software	Audix E3	15914a_20191106 tuv	PK-001087	N/A	N/A
30MHz – 1GHz					
Receiver	R&S	ESR7	102108	2025/7/2	2026/7/1
Bilog Antenna	SCHWARZBECK	VULB-9168	00951	2025/4/8	2026/4/7
LF-AMP	Agilent	8447D	2944A107722	2025/3/19	2026/3/18
Test Software	Audix E3	15914a_20191106 tuv	PK-001087	N/A	N/A
Below 30MHz					
Receiver	R&S	ESR7	102108	2025/7/2	2026/7/1
Loop Antenna	SCHWARZBECK	FMZB 1519B	00215	2024/12/11	2025/12/10
Test Software	Audix E3	15914a_20191106 tuv	PK-001087	N/A	N/A

Test Procedures**For Radiated Emissions below 30 MHz**

- a. The EUT was placed on the top of a rotating table 0.8 meters above the ground at a 3 meter chamber room. The table was rotated 360 degrees to determine the position of the highest radiation.
- b. The EUT was set 3 meters away from the interference-receiving antenna, which was mounted on the top of a variable-height antenna tower.
- c. Parallel, perpendicular, and ground-parallel orientations of the antenna are set to make the measurement.
- d. For each suspected emission, the EUT was arranged to its worst case and the rotatable table was turned from 0 degrees to 360 degrees to find the maximum reading.
- e. The test-receiver system was set to Quasi-Peak Detect Function and Specified Bandwidth with Maximum Hold Mode.

Note: The resolution bandwidth and video bandwidth of test receiver/spectrum analyzer is 9 kHz at frequency below 30 MHz.

For Radiated Emissions above 30 MHz

- a. The EUT was placed on the top of a rotating table 0.8 meters (for 30 MHz ~ 1 GHz) / 1.5 meters (for above 1 GHz) above the ground at 3 meter chamber room for test. The table was rotated 360 degrees to determine the position of the highest radiation.
- b. The EUT was set 3 meters away from the interference-receiving antenna, which was mounted on the top of a variable-height antenna tower.
- c. The height of antenna is varied from one meter to four meters above the ground to determine the maximum value of the field strength. Both horizontal and vertical polarizations of the antenna are set to make the measurement.
- d. For each suspected emission, the EUT was arranged to its worst case and then the antenna was tuned to heights from 1 meter to 4 meters and the rotatable table was turned from 0 degrees to 360 degrees to find the maximum reading.
- e. The test-receiver system was set to quasi-peak detect function and specified bandwidth with maximum hold mode when the test frequency is below 1 GHz.
- f. The test-receiver system was set to peak and average detected function and specified bandwidth with maximum hold mode when the test frequency is above 1 GHz. If the peak reading value also meets average limit, measurement with the average detector is unnecessary.

Note:

1. The resolution bandwidth and video bandwidth of test receiver/spectrum analyzer is 120 kHz for Quasi-peak detection (QP) or Peak detection (PK) at frequency below 1 GHz.
2. The resolution bandwidth of test receiver/spectrum analyzer is 1 MHz and the video bandwidth is 3 MHz for Peak detection (PK) at frequency above 1 GHz.
3. The resolution bandwidth of test receiver/spectrum analyzer is 1 MHz and the video bandwidth is $\geq 1/T$ (Duty cycle $< 98\%$) or 10 Hz (Duty cycle $\geq 98\%$) for Average detection (AV) at frequency above 1 GHz.
4. All modes of operation were investigated and the worst-case emissions are reported.
5. The Radiated Emissions testing was performed in the X(E1), Y(H) and Z(E2) axis orientation. The worst-case Axis orientation is recorded in this test report.

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Test Results

Factor (dB/m) = Antenna Factor (dB/m) + Cable Loss (dB)
Level (dBuV/m) = Reading (dBuV) + Factor (dB/m)

Please refer to Appendix A.