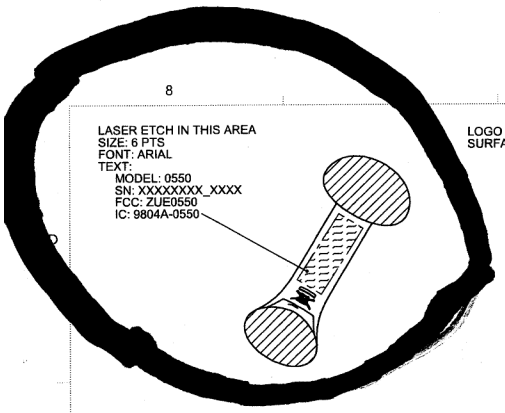
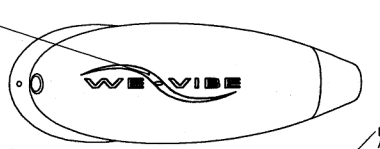
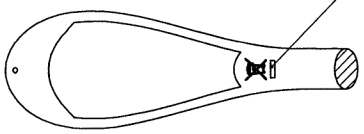
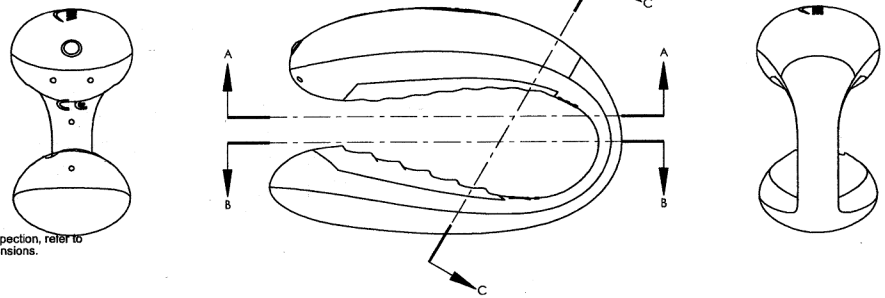


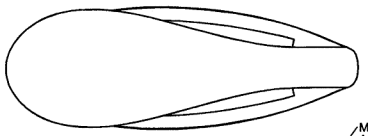
SECTION C-C





SECTION B-B





SECTION A-A

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A01	Initial Release	2014/07/09	AVG
A02	Logo surface finish changed from polished to textured YS1283	2014/08/06	AVG
A03	SURFACE TEXTURE CHANGED TO # 120 CARBORUNDUM: #120 GLASS BEAD (1:1 RATIO) . CM SPECIFIC BLEND &PROCESS	2014/12/18	AVG

NOTES:

1. DRAWING DIMENSIONS: are for reference and/or inspection, refer to the 3D part file for all surface information and part dimensions.
2. MATERIAL: S00029 Silicone 4420 QC.
3. COLOR: REFERENCE A00550.
4. MOLDING:
   (A) Remove burrs, gate remnants, sharp edges
   (B) Surfaces free from mold release and residue
   (C) Parting line, gates and visible ejector pin locations require approval, submit layout to Engineering control, during tool planning.
   (D) Ejector pin marks, flush to 0.1mm depressed.
5. TEXTURE: External surfaces:TEXTURE # 120 CARBORUNDUM: #120 GLASS BEAD (1:1 RATIO).
   Logo surfaces: TEXTURE, # 120 CARBORUNDUM: #120 GLASS BEAD (1:1 RATIO).
   Marking surfaces: TEXTURE # 120 CARBORUNDUM: #120 GLASS BEAD (1:1 RATIO)
   Model Number, SN, FCC & IC: To be laser etched
6. REMOVE ALL FLASH, NO BLEMISHES OR FINGER PRINTS ALLOWED A03
7. UNLESS OTHERWISE SPECIFIED:
   (A) Wall Thickness, as per 3D part file
   (B) Drafts are indicated in the 3D part geometry supplied.
   (C) Visible surfaces, always use geometry specified in 3D part
8. TOLERANCES: Guideline, use Society Plastics Industry (SPI) and use specification "Fine Tolerances" for material specified.
9. RoHS:
   Materials and processes used in manufacture of this part must conform to EU directive 2011/65/EU and all its amending directives at date of purchase order. No substitutions permitted without prior written approval.
10. REACH:
    Materials and processes used in manufacture of this part must conform to directive 1907/2006and all its amending directives at date of purchase order. No substitutions permitted without prior written approval.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MM
TOLERANCES:
ANGULAR: ± 0.5°
SURFACES: 0.5
XX ± 0.5
XX.X ± 0.2
XX.XX ± 0.1

DO NOT SCALE DRAWING
THIRD ANGLE PROJECTION

INFORMATION CONTAINED IN THIS DRAWING IS PROPRIETARY TO STANDARD INNOVATION CORP. (S.I.C.) AND SHALL NOT BE DISCLOSED TO ANYONE OTHER THAN PERSONS AUTHORIZED BY THE CORPORATION TO WHOM S.I.C. HAS FURNISHED THIS DRAWING

Standard Innovation Corporation

TITLE
We-Vibe Classic Overmold Shape

PRODUCT	DWG NO.	REVISION
We-Vibe Classic	H00101	**A03**

DESIGNED BY: A.GAVREL
DRAWN BY: A.GAVREL
CHECKED BY: M.GODIN

SCALE:	SHEET SIZE	SHEET NUMBER
1:1	B	1 of 1