

Prüfbericht-Nr.: <i>Test Report No.:</i>	50277822 001	Auftrags-Nr.: <i>Order No.:</i>	238107300	Seite 1 von 35 Page 1 of 35
Kunden-Referenz-Nr.: <i>Client Reference No.:</i>	N/A	Auftragsdatum: <i>Order date:</i>	02-Jul-2019	
Auftraggeber: <i>Client:</i>	Julius Blum GmbH Industriestrasse 1, 6973 Hoechst, Austria			
Prüfgegenstand: <i>Test item:</i>	Drive Unit			
Bezeichnung / Typ-Nr.: <i>Identification / Type No.:</i>	23KA000, 23KA001			
Auftrags-Inhalt: <i>Order content:</i>	NCC LP0002 test report			
Prüfgrundlage: <i>Test specification:</i>	NCC Low-power Radio-frequency Devices Technical Regulations LP0002(2018) Section 3.10.1			
Wareneingangsdatum: <i>Date of receipt:</i>	03-Jul-2019			
Prüfmuster-Nr.: <i>Test sample No.:</i>	A000951796-007 to 008			
Prüfzeitraum: <i>Testing period:</i>	05-Jul-2019 – 16-Jul-2019			
Ort der Prüfung: <i>Place of testing:</i>	EMC/RF Laboratory Taipei			
Prüflaboratorium: <i>Testing laboratory:</i>	TUV Rheinland Taiwan Ltd.			
Prüfergebnis*: <i>Test result*:</i>	Pass			
geprüft von / tested by:  20-Aug-2019 Jack Chang/Project Manager Datum Name / Stellung Unterschrift <i>Date(Report Date)</i> <i>Name / Position</i> <i>Signature</i>		kontrolliert von / reviewed by:  20-Aug-2019 Arvin Ho/Vice General Manager Datum Name / Stellung Unterschrift <i>Date</i> <i>Name / Position</i> <i>Signature</i>		
Sonstiges / Other: 23KA000 Intended for light industrial package. 23KA001 Intended for industrial package.				
Zustand des Prüfgegenstandes bei Anlieferung: <i>Condition of the test item at delivery:</i>		Prüfmuster vollständig und unbeschädigt <i>Test item complete and undamaged</i>		
* Legende: 1 = sehr gut 2 = gut 3 = befriedigend 4 = ausreichend 5 = mangelhaft P(ass) = entspricht o.g. Prüfgrundlage(n) F(ail) = entspricht nicht o.g. Prüfgrundlage(n) N/A = nicht anwendbar N/T = nicht getestet Legend: 1 = very good 2 = good 3 = satisfactory 4 = sufficient 5 = poor P(ass) = passed a.m. test specification(s) F(ail) = failed a.m. test specification(s) N/A = not applicable N/T = not tested				
Dieser Prüfbericht bezieht sich nur auf das o.g. Prüfmuster und darf ohne Genehmigung der Prüfstelle nicht auszugsweise vervielfältigt werden. Dieser Bericht berechtigt nicht zur Verwendung eines Prüfzeichens. <i>This test report only relates to the a. m. test sample. Without permission of the test center this test report is not permitted to be duplicated in extracts. This test report does not entitle to carry any test mark.</i>				

TEST SUMMARY

5.1.1 ANTENNA REQUIREMENT

RESULT: *Passed*

5.1.2 PEAK OUTPUT POWER

RESULT: *Passed*

5.1.3 6dB BANDWIDTH

RESULT: *Passed*

5.1.4 POWER DENSITY

RESULT: *Passed*

5.1.5 CONDUCTED SPURIOUS EMISSIONS AND FREQUENCY BAND EDGE MEASURED IN 100kHz BANDWIDTH

RESULT: *Passed*

5.1.6 SPURIOUS EMISSION

RESULT: *Passed*

5.2.1 MAINS CONDUCTED EMISSIONS

RESULT: *Passed*

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Produkte
Products

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1. General Remarks

1.1 Complementary Materials

The following attachments are integral parts of this test report:

Appendix P: Photo Documentation internal view
(File Name: 50277822 001 APPENDIXP)

Appendix D: Test Result of Radiated Emissions
(File Name: 50277822 001 APPENDIXD)

Test Specifications

The following standards were applied.

Table 1: Applied Standard and Test Levels

Radio
NCC Low-power Radio-frequency Devices Technical Regulations LP0002(2018) (107 年 1 月 10 日)

1.2 Decision Rule of conformity

The decision rule of conformity of this test report is following the requirements of the requested standard in the quotation, and agreed among testing laboratory and manufacturer (applicant) to exclude the consideration of Measurement Uncertainty, unless it is required by the specific standard.

2. Test Sites

2.1 Test Laboratory

TUV Rheinland Taiwan Ltd.
Taipei Testing Laboratories

11F. No.758, Sec. 4, Bade Rd., Songshan Dist.
Taipei City 105
Taiwan (R.O.C.)

2.2 Test Facility

TUV Rheinland Taiwan Ltd.

11F. No.758, Sec. 4, Bade Rd., Songshan Dist.
Taipei City 105
Taiwan (R.O.C.)

FCC RegistrationNo.: 180491
IC Canada Registration No.: 9465A
TAF Accredited NCC Test Lab. No.:3567
TAF ISO17025 Certification effective period: 6th-May-2019 to 05th-May-2022



Testing Laboratory
3567

2.3 List of Test and Measurement Instruments

Table 2: List of Test and Measurement Equipment

Kind of Equipment	Manu-facturer	Type	S/N	Last Calibration	Next Calibration
Test Software	Farad	EZ_EMC	Ver. TUV3A1	N/A	N/A
EMI Test Receiver	R&S	ESR 7	101062	2018/10/01	2019/10/01
Spectrum Analyzer	R&S	FSV 40	101514	2019/02/07	2020/02/07
EXA Signal Analyzer	KEYSIGHT	N9010A	MY52221334	2019/02/15	2020/02/15
Preamplifier (30MHz -1GHz)	HP	8447F	2805A03335	2018/08/22	2019/08/22
Pre-Amplifier (1GHz~18GHz)	EM Electronics	EM01G18G	060558	2018/11/30	2019/11/30
Bilog Antenna	TESEQ	CBL 6111D	29802	2018/08/22	2019/08/22
Horn Antenna	ETS-Lindgren	3117	00218931	2018/12/27	2019/12/27
Horn Antenna (18GHz~40GHz)	COM-POWER	AH-840	101029	2018/12/22	2019/12/22
Loop Antenna	Schwarzbeck	FMZB 1513	1513-076	2018/06/21	2019/07/31
EMI Test Receiver	Rohde & Schwarz	ESCI 7	100797	2019/01/16	2020/01/16
Two-Line V-Network	Rohde & Schwarz	ENV216	101262	2018/07/10	2019/07/31

2.4 Traceability

All measurement equipment calibrations are traceable to NML(Taiwan)/NIST(USA) or where calibration is performed outside Taiwan, to equivalent nationally recognized standards organizations.

2.5 Calibration

Equipment requiring calibration is calibrated periodically in a suitably accredited Calibration Lab. Additionally all equipment is verified for proper performance on a regular schedule using in house standards or comparisons.

2.6 Measurement Uncertainty

The estimated combined standard uncertainty for radiated emissions and conducted emissions measurements.

Table 3: Emission Measurement Uncertainty

Parameter	Uncertainty
Radio Frequency	$\pm 1 \times 10^{-7}$
RF power, conducted	± 1.5 dB
RF power density, conducted	± 3 dB
spurious emissions, conducted	± 3 dB
all emissions, radiated	± 6 dB
Temperature	± 1 °C
Humidity	± 5 %
DC and low frequency voltages	± 3 %

3. General Product Information

3.1 Product Function and Intended Use

The EUT is a Drive Unit. It contains a 2.4GHz compatible module enabling the user to communicate data through a Wireless interface.

For details refer to the User Guide, Data Sheet and Circuit Diagram.

3.2 System Details and Ratings

Table 4: Basic Information of EUT

Item	EUT information
Kind of Equipment	Drive Unit
Type Identification	23KA000, 23KA001
Brand Name	Blum

Table 5: Technical Specification of EUT

Technical Specification	Value
Operating Frequencies	2404~2452MHz
Channel number	3
Operation Voltage	24Vdc
Modulation	GFSK
Antenna gain	0.84dBi

3.3 Independent Operation Modes

Basic operation modes are:

- A. Transmitting
 - 1. Low channel
 - 2. Middle channel
 - 3. High channel
- B. Receiving
- C. Standby
- D. Off

3.4 Noise Generating and Noise Suppressing Parts

Refer to the Circuit Diagram.

3.5 Submitted Documents

- Circuit Diagram
- Instruction Manual
- Rating Label
- Technical Description

4. Test Set-up and Operation Modes

4.1 Principle of Configuration Selection

The equipment under test (EUT) was configured to measure its maximum power level. The test modes were adapted accordingly in reference to the instructions for use.

4.2 Test Operation and Test Software

Setup for testing: The module is mounted on an Evaluation Board provided by the manufacturer. The EVB is provided with an USB-UART interface which makes it possible to control the module through the test software installed on a notebook computer.

This software was running on the laptop computer connected to the EUT. It was used to enable the operation modes listed in section 3.3 as appropriate.

The samples were used as follows:

Conducted: A000951796-007

Radiation: A000951796-008

Full test was applied on all test modes, but only worst case was shown

2.4GHz mode:

Channel Low (2404MHz), Channel Mid (2410MHz) and Channel High (2452MHz) were chosen for full testing

4.3 Special Accessories and Auxiliary Equipment

The product has been tested together with the following additional accessories:

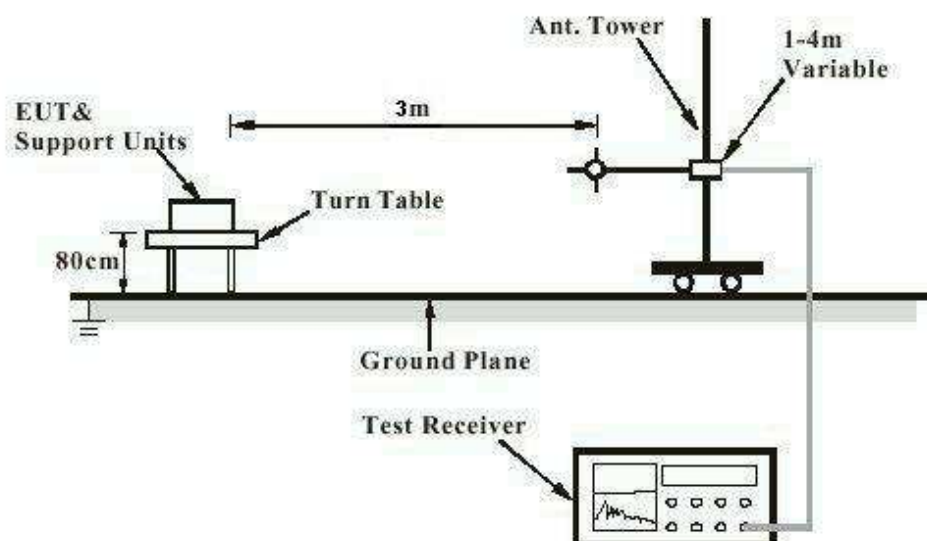
Description	Manufacturer	Model No.	Serial No.
Notebook(EMC-06)	Lenovo	TP00048A	PB-0F8B2
Adapter for AC mains	Blum	Z10NA300	1907-1283
Adapter for AC mains	Blum	Z10NE030	1905-0970
Test tool	arendi	ArendiApprovalTest	1.4.0

4.4 Countermeasures to achieve EMC Compliance

The test sample which has been tested contained the noise suppression parts as described in the Constructional Data Form or the Technical Construction File. No additional measures were employed to achieve compliance.

4.5 Test Setup Diagram

Diagram of Measurement Configuration for Radiation Test



Note: Measurements above 1 GHz are done with a table height of 1.5m

Diagram of Measurement Equipment Configuration for Mains Conduction Measurement (if applicable)

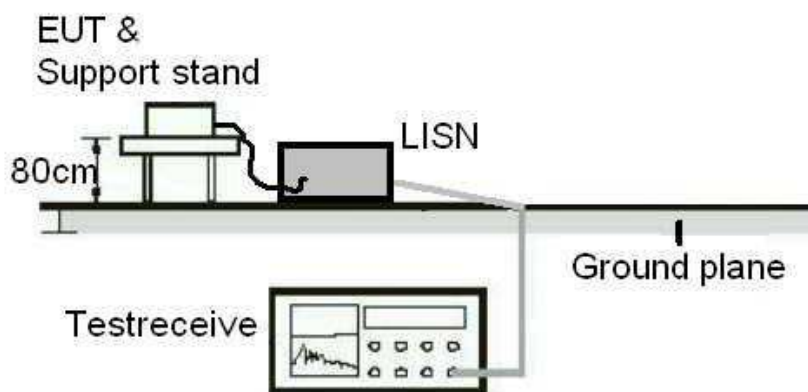
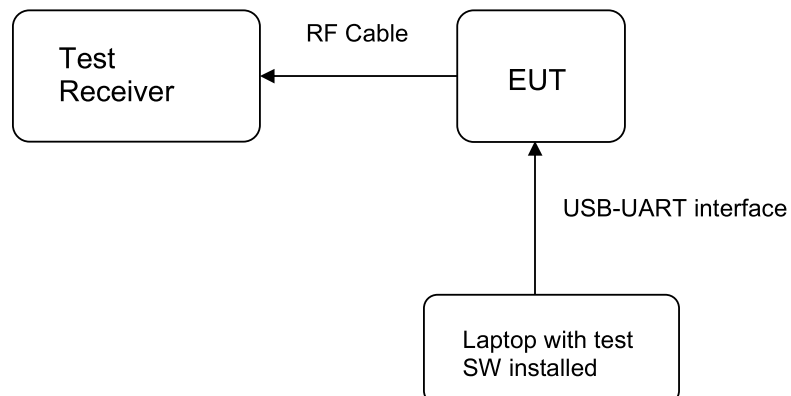


Diagram of Measurement Equipment Configuration for Conducted Transmitter Measurement



5. Test Results

5.1 Transmitter Requirement & Test Suites

5.1.1 Antenna Requirement

RESULT:**Passed**

Test standard : LP0002(2018): 2.2, 3.10.1.3, 3.10.1.4

Requirement : use of approved antennas only with directional gains that do not exceed 6 dBi

According to the manufacturer declaration, the EUT has an antenna with a directional gain of 0.84dBi. The antenna is a printed PCB trace with no possibility of replacement with a non-approved antenna by the end-user. Therefore, the EUT is considered to comply with this provision.

Refer to EUT photo for details.

5.1.2 Peak Output Power

RESULT:
Passed

Test standard : LP0002(2018): 3.10.1.2(1)(C)
 Basic standard : ANSI C63.10:2013
 LP0002(2008) Appendix II
 Limit : 1 Watt
 Kind of test site : Shielded room

Test setup

Test Channel : Low/ Middle/ High
 Operation Mode : A

 Ambient temperature : 20-24 °C
 Relative humidity : 50-65 %
 Atmospheric pressure : 100-103 kPa

Table 6: Test result of Peak Output Power

Channel	Channel Frequency (MHz)	Output Power		Limit
		(dBm)	(W)	(W)
Low Channel	2404	-2.28	0.00059	1
Middle Channel	2410	-2.29	0.00059	1
High Channel	2452	-2.24	0.00060	1

Pmax: -2.24dBm, 0.60mW

5.1.3 6dB Bandwidth

RESULT:

Passed

Test standard : LP0002(2018): 3.10.1.6(2)(A)
Basic standard : ANSI C63.10:2013
LP0002(2008) Appendix II
Kind of test site : Shielded room

Test setup

Test Channel : Low/ Middle/ High
Operation Mode : A

Ambient temperature : 20-24°C
Relative humidity : 50-65%
Atmospheric pressure : 100-103 kPa

Table 7: Test result of 6dB Bandwidth

Channel	Channel Frequency (MHz)	6dB Bandwidth (kHz)	Limit (kHz)	Result
Low Channel	2404	721.2	>500	Pass
Mid Channel	2410	723.4	>500	Pass
High Channel	2452	722.3	>500	Pass

Test Plot of 6dB Bandwidth

Low Channel



Middle Channel



High Channel



5.1.4 Power Density

RESULT:**Passed**

Test standard : LP0002(2018): 3.10.1.6 (2)(B)
Basic standard : ANSI C63.10:2013
LP0002(2008) Appendix II
Kind of test site : Shielded room

Test setup

Test Channel : Low/ Middle/ High
Operation Mode : A
Ambient temperature : 20-24°C
Relative humidity : 50-65%
Atmospheric pressure : 100-103 kPa

Table 8: Test result of Power Density

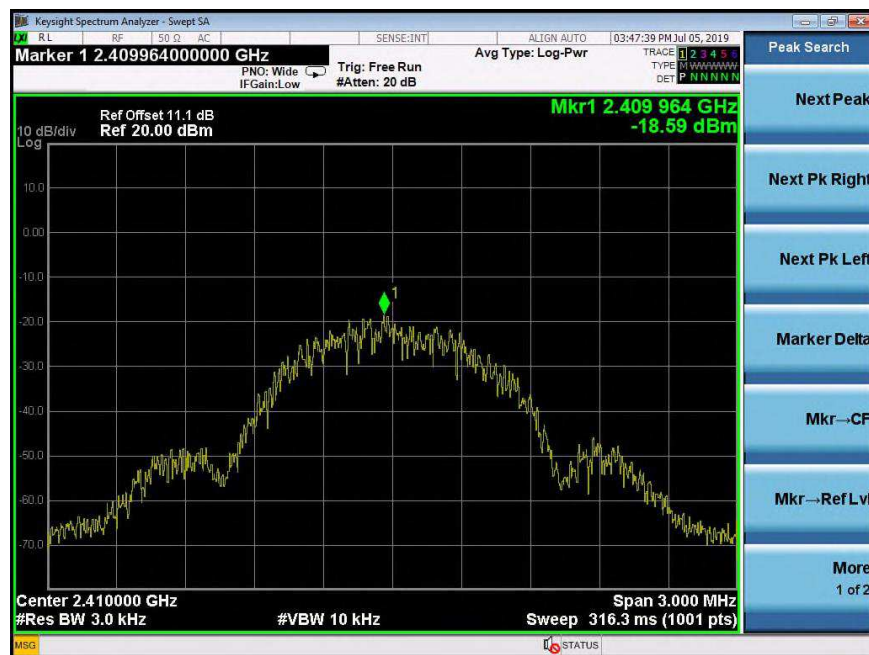
Channel	Channel Frequency (MHz)	Power Density	Limit
		(dBm)	(dBm)
Low Channel	2404	-18.76	8
Middle Channel	2410	-18.59	8
High Channel	2452	-18.24	8

Test Plot of Power Density

Low Channel



Middle Channel



High Channel



**5.1.5 Conducted spurious emissions and Frequency Band Edge
measured in 100kHz Bandwidth****RESULT:****Passed**

Test standard	:	LP0002(2018): 3.10.1.5
Basic standard	:	ANSI C63.10:2013
	:	LP0002(2008) Appendix II
Limit	:	20dB (below that in the 100kHz bandwidth within the band that contains the highest level of the desired power)
Kind of test site	:	Shielded room

Test setup

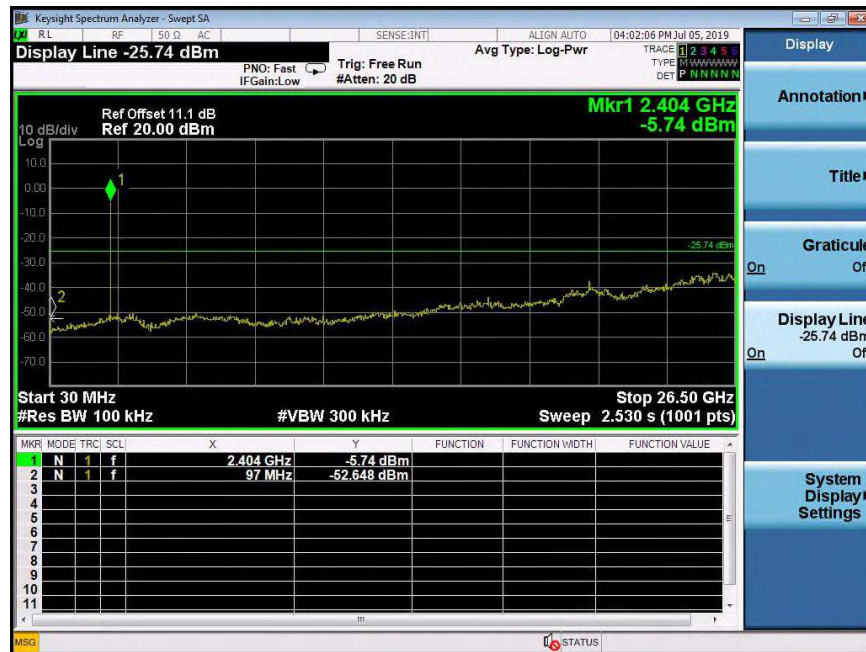
Test Channel	:	Low/ Mid/ High for spurious, Low/ High for Band Edge
Operation mode	:	A
Ambient temperature	:	20-24°C
Relative humidity	:	50-65%
Atmospheric pressure	:	100-103 kPa

All emissions are more than 20dB below fundamental, details refer to following test plot, and compliance is achieved as well.

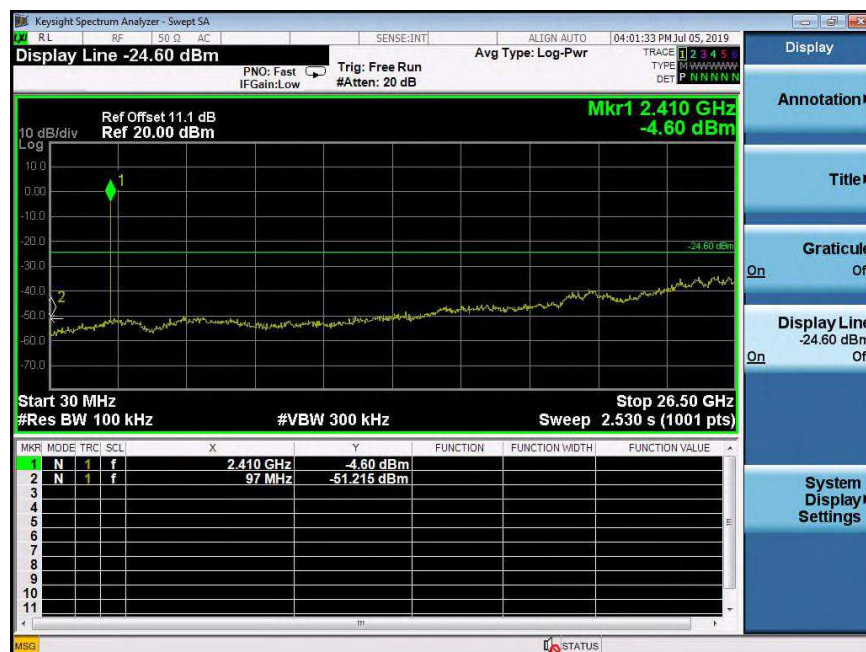
Due to the small size of the product and that there are no inductive components of significant size, 9kHz to 30MHz frequency range is not tested based on technical judgment.

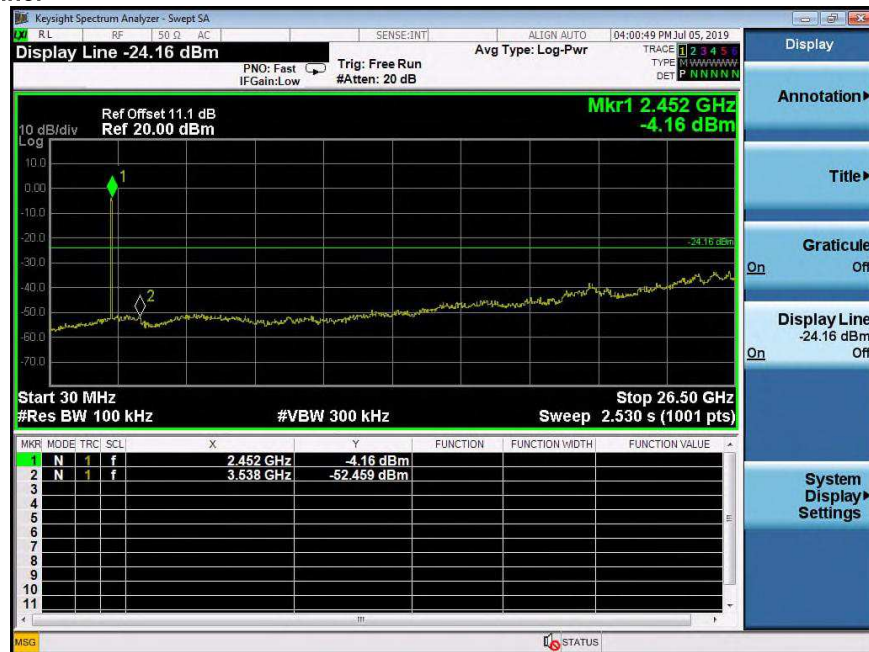
Test Plot 100kHz Conducted Emissions

Low Channel



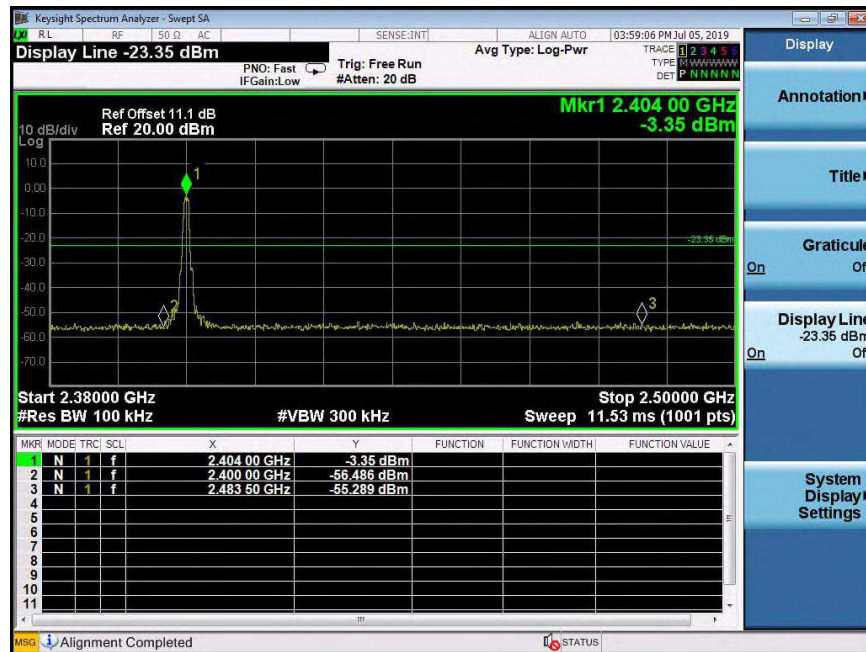
Middle Channel



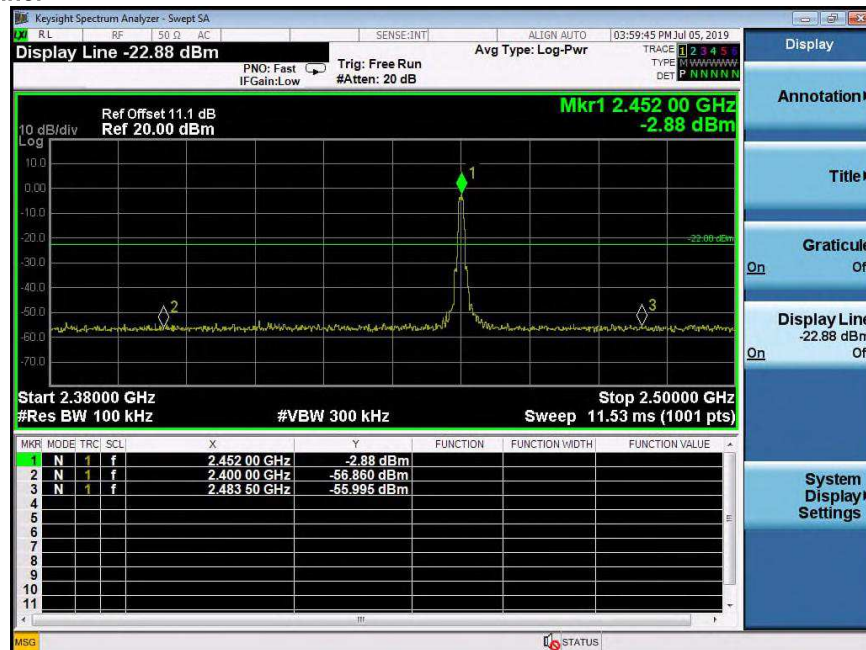


Test Plot 100kHz RBW of Band Edge

Low Channel



High Channel



5.1.6 Spurious Emission

RESULT:**Passed**

Test standard	:	LP0002(2018): 3.10.1.5
Basic standard	:	ANSI C63.10: 2013, LP0002(2008) Appendix II
Limits	:	Radiated emissions which fall in the restricted bands, as defined in LP0002(2018): 2.7 , must comply with the radiated emission limits specified in LP0002(2018): 2.8 Emission radiated outside the specified frequency bands must comply with the radiated emission limits specified in LP0002(2018): 2.8
Kind of test site	:	3m Semi-Anechoic Chamber

Test setup

Test Channel	:	Low/ Middle/ High
Operation mode	:	A, B

For details refer to Appendix D.

The Radiated Emissions testing was performed in the X, Y and Z axis orientation. The worst-case Axis orientation is recorded in this test report.

Factor (dB/m)=Antenna Factor(dB/m)+Cable loss (dB)

Level(dBuV/m)=Reading(dBuV)+ Factor(dB/m)

5.2 Mains Emissions

5.2.1 Mains Conducted Emissions

RESULT:**Passed**

Test standard	:	LP0002 (2018): 2.3
Limits	:	Mains Conducted emissions as defined in above standards
Kind of test site	:	Shielded Room

Test setup

Test Channel	:	Middle
Operation mode	:	A

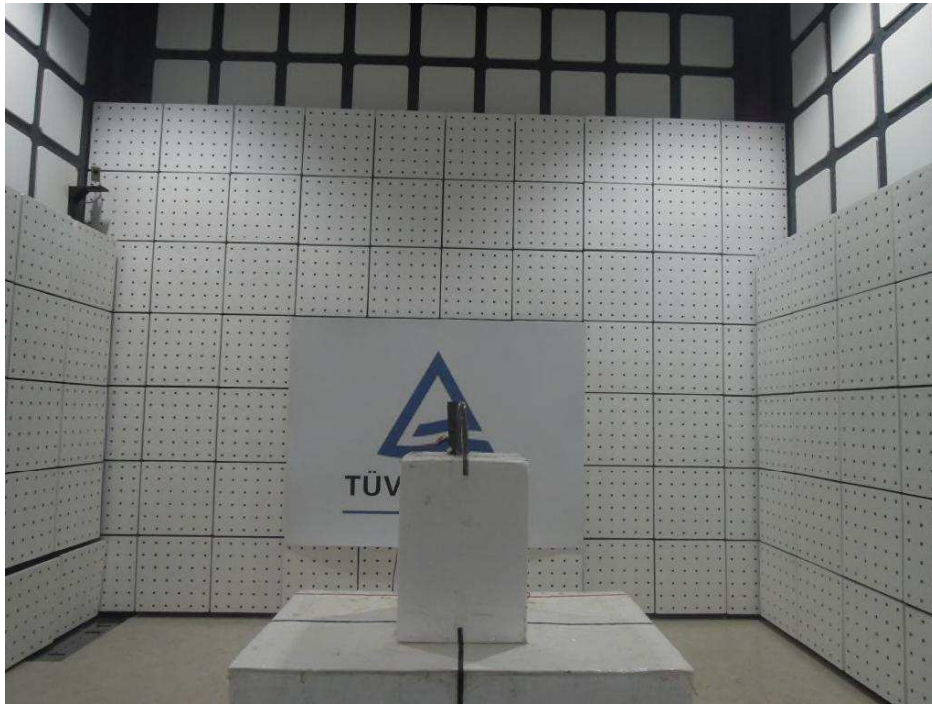
Remark: For details refer to Appendix D.

6. Photographs of the Test Set-Up

Photograph 1: Set-up for Spurious Emissions (Front View 1)



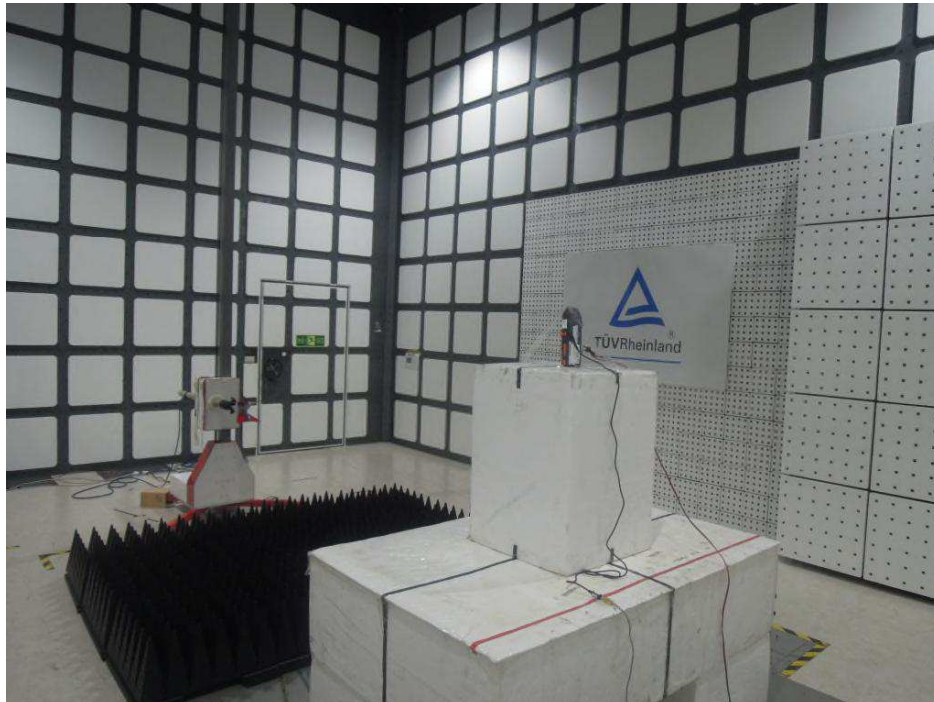
Photograph 2: Set-up for Spurious Emissions (Front View 2)



Photograph 3: Set-up for Spurious Emissions (Back View 1)



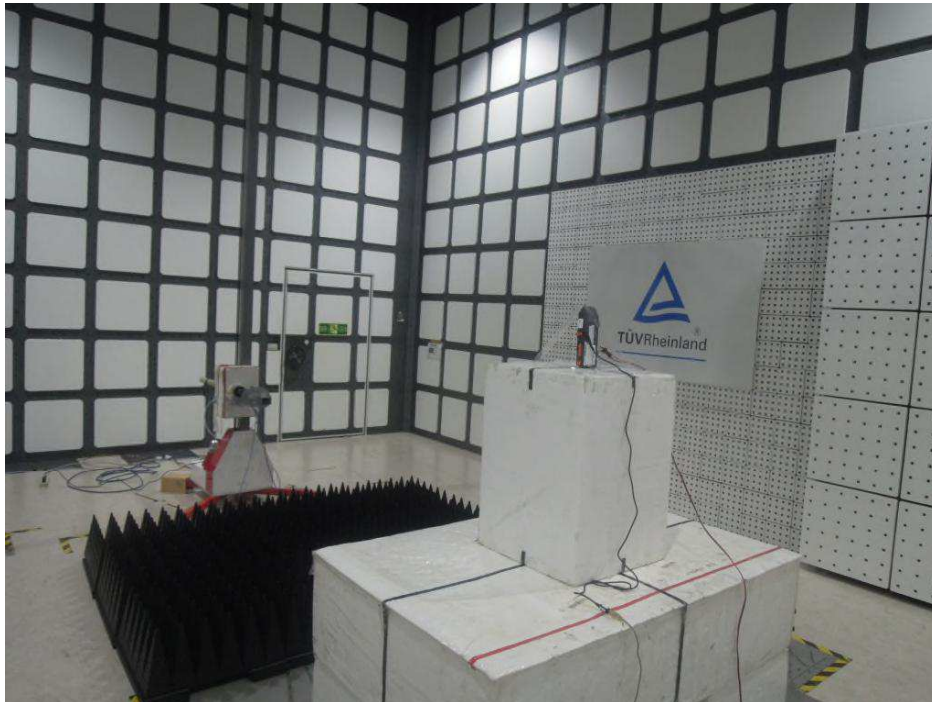
Photograph 4: Set-up for Spurious Emissions (Back View 2)



Photograph 5: Set-up for Spurious Emissions (Back View 3)



Photograph 6: Set-up for Spurious Emissions (Back View 4)



Photograph 7: Set-up for Conducted testing



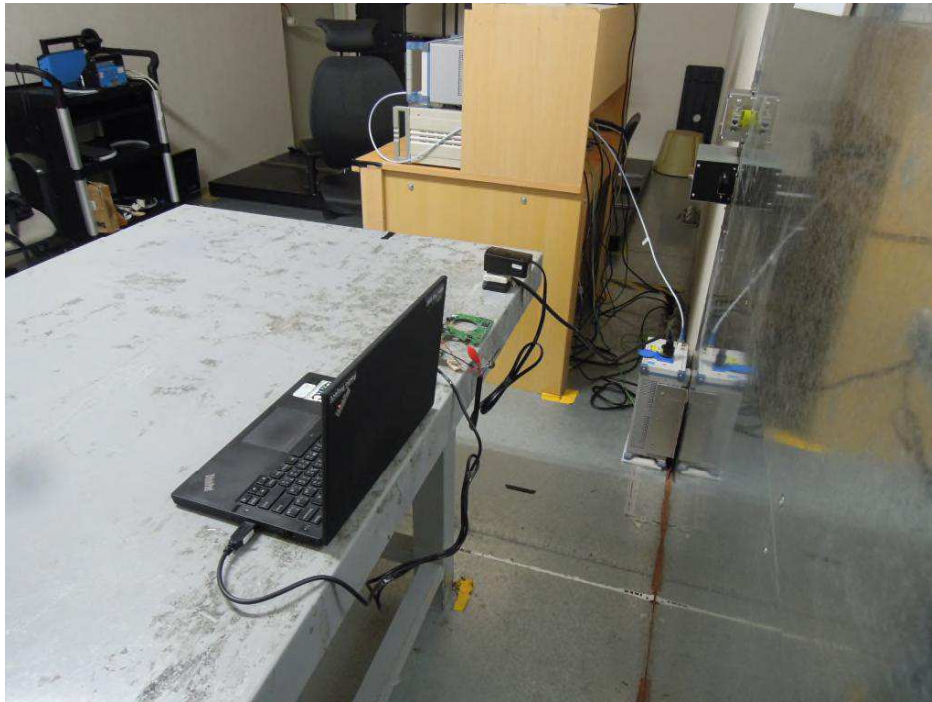
Photograph 8: Set-up for Conducted testing



Photograph 9: Set-up for Mains Conducted testing Front, Z10NA300



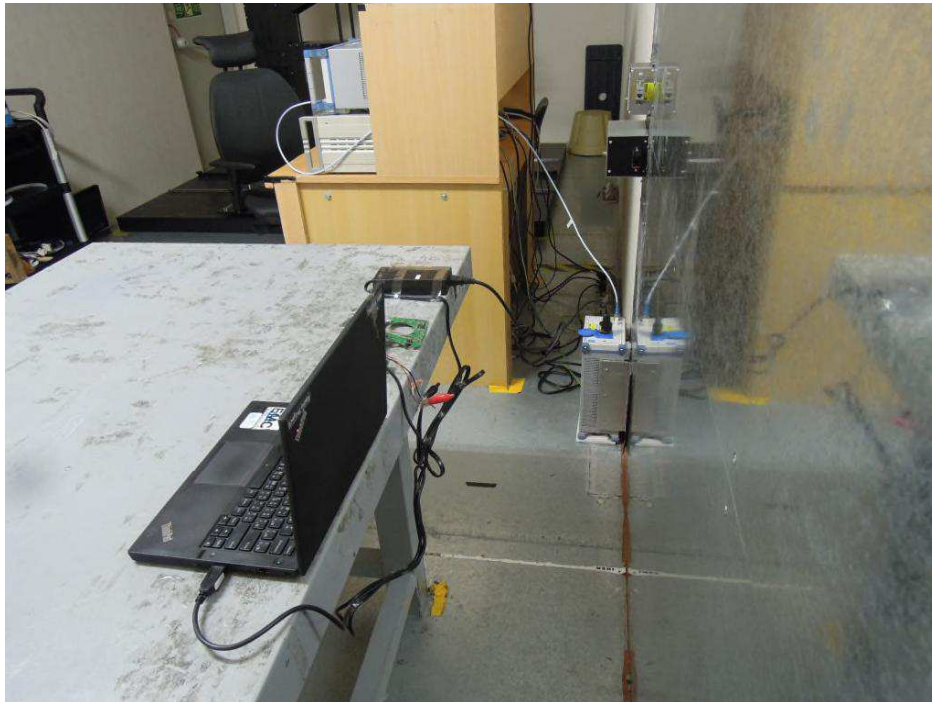
Photograph 10: Set-up for Mains Conducted testing Back, Z10NA300



Photograph 11: Set-up for Mains Conducted testing Front, Z10NE030



Photograph 12: Set-up for Mains Conducted testing Back, Z10NE030



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